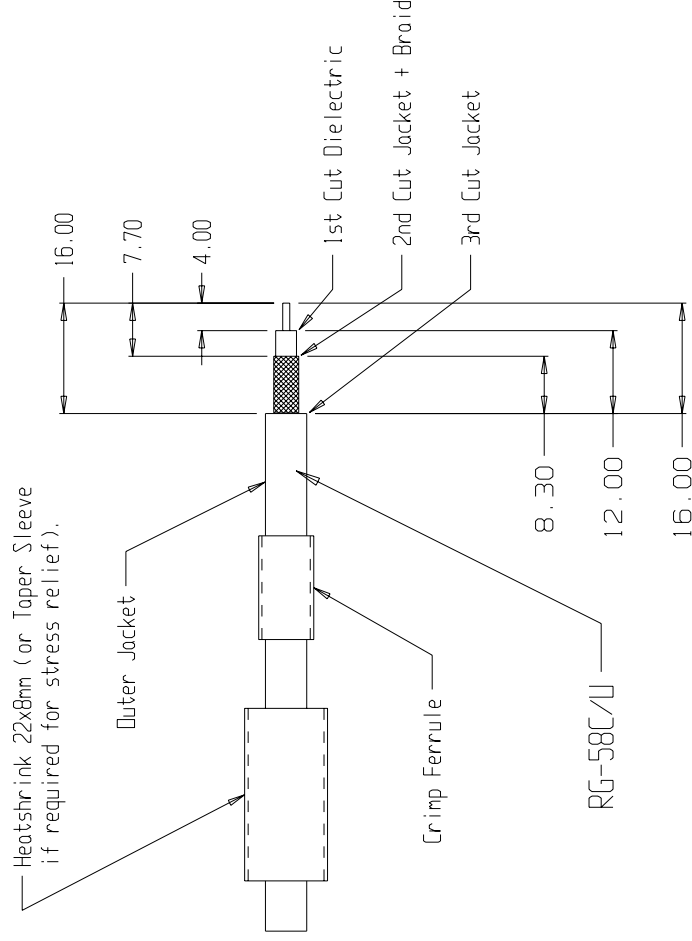


Assembly & Cable Preparation details for the following CASA Semi-Crimp Coaxial Connectors:-  
 Note - Double screened cables RG-223/U, RG-142/U or GO-3232D-1 etc may be used provided the single screen crimp ferrule is substituted with the double screen part (CF-6.5x5.7x12.5-CU-NI).  
 11BNC-50-3-RG58...  
 11BNC-50-3-RG223...  
 11BNC-50-3-RG142...etc.

CASA Assembly Instruction Ref. "ASS-11B5" (drawing ASS-11B5.PRT)



Installation Steps:-

- 1) Prepare Cable End to Drawing detail
- 2) Fit Ferrule (and Heatshrink/Taper Sleeve)
- 3) Crimp Centre Contact to inner conductor
- 4) Fit Braid to receive spigot
- 5) Install Connector Body onto contact & cable
- 6) Slide Ferrule over Spigot & Braid
- 7) Crimp Ferrule with "2C" Hex Cavity
- 8) Install Heatshrink (or taper sleeve).

Use the SUHNER "ORANGE" Crimp Cavity (5.5mm AF hexagonal) for the Ferrule.

<b>CASA</b> Modular Systems	
P.O. BOX 38-828, WELLINGTON, NEW ZEALAND TELEPHONE : (64-4) 5687 277 FACSIMILE : (64-4) 5685 161	

CUSTOMER : <b>CASA Modular Systems</b>	
DESCRIPTION : <b>Coax Connector Assembly Instruction</b>	
DRAWN : <b>AWD</b>	DATE : 25/02/98
APPROVED : <b>?</b>	DWG. SCALE : <b>1:1</b>

SIZE : <b>A4</b>	DRAWING Reference No. : <b>ASS-11B5</b>	ISSUE : <b>A</b>
JOB No. : <b>26xx</b>		
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