



REVISIONS

ISSUE	CHANGES
	CN 27547 E AJ 2 DEC 85

REF.
FINISH
SPEC.
MATL.
SPEC.

CRIMP DIE

DRAWN J.G.L.	DATE 15 JUN 72
APPR.	DATE

KINGS ELECTRONICS  
40 MARBLEDALE ROAD  
TICKAHOE, N. Y. 10707

KTH-2002  
R-CN

NOTES:

- FOR USE WITH RG-59, 62, 71 & 210/U CABLE GROUPS.
- MATERIAL: ALLOY STEEL; FINISH: BLACK OXIDE

HEX SIZES (ACROSS FLATS)				DIE WIDTH	WEB WIDTH			
A	B	C	D	F	G	H	I	
.069	.100	.255	—	.400	.093	.080	—	

UNLESS OTHERWISE SPECIFIED:

- TOLERANCES: FRACTIONS & 2 PLACE DECIMALS  $\pm .010$   
3 PLACE DECIMALS  $\pm .004$  ANGLES  $\pm 0^\circ 30'$
- REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
- NO FILLETS PERMITTED.
- SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
- ALL DIMENSIONS PRIOR TO PLATING.