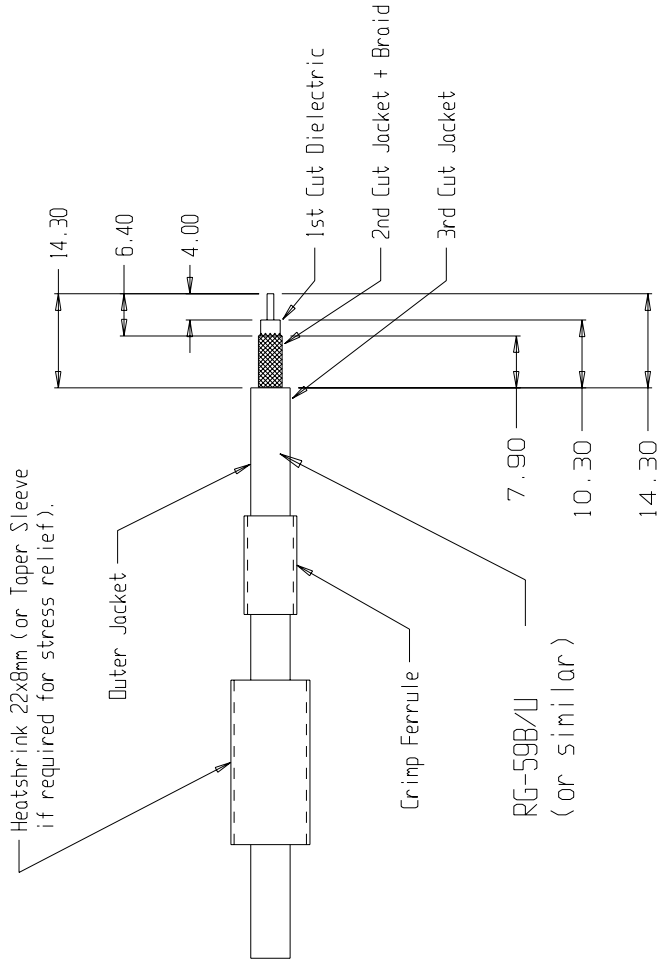


Assembly & Cable Preparation details for the following CPMC-882 Coaxial Connectors as used for RG-59B/U or Belden 8241F etc.:-

Note - Double screened cables GO4223D or GO-3232D-1 etc may be used provided the single screen crimp ferrule is substituted with the double screen part (CF2703/4...).


Cambridge Products Corporation
Connector Type = CPMC-882



Installation Steps:-

- 1) Prepare Cable End to Drawing detail
- 2) Fit Ferrule (and Heatshrink/Taper Sleeve)
- 3) Crimp Centre Contact to inner conductor
- 4) Flare Braid to receive spigot
- 5) Install Connector Body onto contact & cable
- 6) Slide Ferrule over Spigot & Braid
- 7) Crimp Ferrule with "2C" Hex Cavity
- 8) Install Heatshrink (or taper sleeve).

Use the SUHNER "YELLOW" Crimp Cavity (6.5mm? AF hexagonal) for the Ferrule.

 Modular Systems P.O. BOX 38-828, WELLINGTON, NEW ZEALAND TELEPHONE : (64-4) 9393 777 FACSIMILE : (64-4) 9393 778		CUSTOMER : CASA Modular Systems		DRAWING Reference No CPMC-882		JOB No. 26xx	
DESCRIPTION : Coax Connector Assembly Instruction		SIZE A4		ISSUE A		COPYRIGHT : CASA Modular Systems ALL RIGHTS RESERVED	
DRAWN : AWD	DATE : 15/11/00	APPROVED : ?	DWG. SCALE : 1:1				