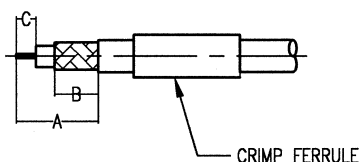
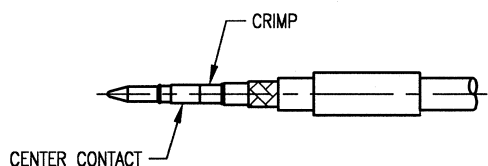


For Crimp Type Connectors

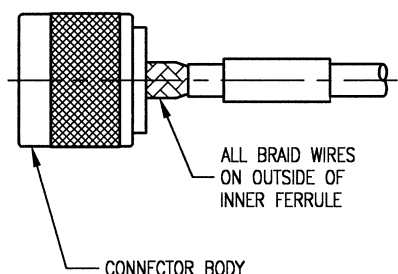
PART NUMBER	"A" DIM	"B" DIM	"C" DIM
256-900-SERIES	.472	.295	.087
257-900-SERIES	.512	.295	.110
257-975-SERIES	.492	.295	.110
586-900-SERIES	.551	.307	.126
587-929-SERIES	.630	.315	.138
590-900-SERIES	.610	.315	.157
591-900-SERIES	.650	.295	.157
591-924-SERIES	.650	.295	.157
596-900-SERIES	.551	.315	.126
597-924-SERIES	.630	.315	.138
600-900-SERIES	.630	.295	.157
601-900-SERIES	.590	.295	.138
620-900-SERIES	.433	.276	.08
621-930-SERIES	.610	.276	.138
621-900-SERIES	.531	.276	.157



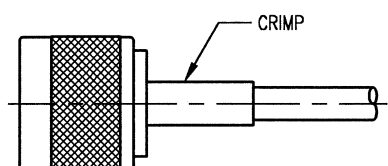
1. PREPARATION OF CABLE:
 - a. SLIDE CRIMP FERRULE ONTO CABLE.
 - b. STRIP CABLE TO DIMENSIONS SHOWN.



2. CRIMP CENTER CONTACT TO CABLE CENTER CONDUCTOR:
 - a. INSERT CABLE CENTER CONDUCTOR INTO CENTER CONTACT UNTIL IT BUTTS AGAINST CABLE DIELECTRIC.
 - b. CRIMP (OR SOLDER) CENTER CONTACT.



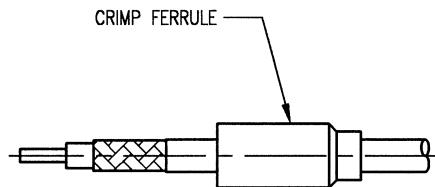
3. ATTACH CABLE TO CONNECTOR BODY:
 - a. INSERT CABLE ASSEMBLY INTO REAR BODY, WITH ALL BRAID WIRES ON OUTSIDE OF INNER FERRULE.
 - b. PUSH CABLE ASSEMBLY FORWARD UNTIL CONTACT SNAPS INTO PLACE IN INSULATOR.



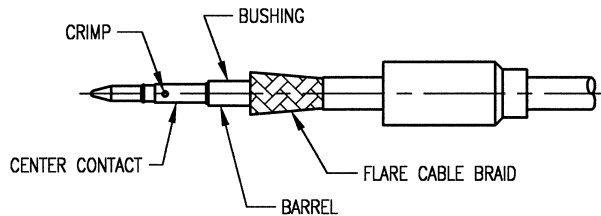
4. FINAL ASSEMBLY:
 - a. SLIDE CRIMP FERRULE FORWARD UNTIL FLUSH WITH CONNECTOR.

CABLE ASSEMBLY PROCEDURES: CM-04

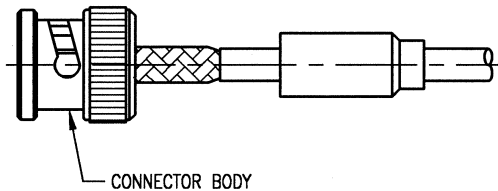
For Crimp Type Connectors



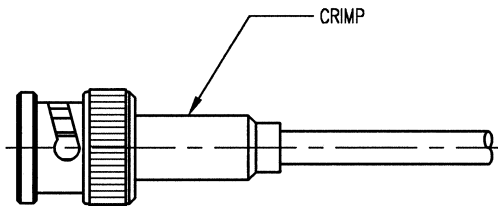
1. PREPARATION OF CABLE:
 - a. SLIDE CRIMP FERRULE ONTO CABLE.
 - b. STRIP CABLE TO DIMENSIONS SHOWN.



2. CRIMP CENTER CONTACT TO CABLE CENTER CONDUCTOR:
 - a. FLARE END OF CABLE BRAID TO FACILITATE INSERTION OF INNER FERRULE.
 - b. SLIDE BARREL AND BUSHING ONTO CABLE DIELECTRIC.
 - c. PLACE CENTER CONTACT ON CABLE CENTER CONDUCTOR AND CRIMP IN PLACE.



3. ATTACH CABLE TO CONNECTOR BODY:
 - a. INSERT CABLE ASSEMBLY INTO REAR OF BODY, WITH ALL BRAID WIRES ON OUTSIDE OF INNER FERRULE.
 - b. PUSH CABLE ASSEMBLY FORWARD UNTIL SNAPS INTO PLACE IN INSULATOR.



4. FINAL ASSEMBLY:
 - a. SLIDE CRIMP FERRULE FORWARD UNTIL FLUSH WITH CONNECTOR BODY CRIMP.