,

Material Safety Data Sheet acc. to ISO/DIS 11014





1 Identification of substance:	
· Product details:	
· Trade name: Plast 2000	
Article number: 4/11 Application of the substance / the preparation Sealing	
Casting agent • Manufacturer/Supplier: SPINNER GmbH Erzgiessereistr. 33 D - 80335 München Tel.: +49	(0)89 12601 - 0 Fax: +49 (0)89 12601 - 1210
Information department: E-mail: w.loewe@spinner	r.de
Emergency information: Poisons Information Centre Munich Tel: 01149/89/19240	
2 Composition/Data on components:	
 Chemical characterization Description: Polydimethylsiloxane with inorganic filler 	s and aminosilane as curing agent
· Dangerous components:	
471-34-1 calcium carbonate	25-50%
15901-40-3 N,N',N"-tricyclohexyl-1-methylsilanetriamir	ne 2.5-10%
Danger: 🚸 3.1.0/3, 3.1.D/3; 🚸 3.2/1A Warning: 2.6/4	ie 2.3-1070
Danger: 🚸 3.1.0/3, 3.1.D/3; 🔶 3.2/1A	ie 2.3-1070
Danger: 🔅 3.1.0/3, 3.1.D/3; 📀 3.2/1A Warning: 2.6/4	ie 2.3-10/0
Danger: 🔅 3.1.0/3, 3.1.D/3; 📀 3.2/1A Warning: 2.6/4 3 Hazards identification	
Danger: 🔅 3.1.0/3, 3.1.D/3; 📀 3.2/1A Warning: 2.6/4 3 Hazards identification • Hazard description:	an and environment at editions of international substances lists, and
Danger:	an and environment at editions of international substances lists, and
Danger: Image: 2.6/4 3 Hazards identification • Hazard description: Image: 2.6/4 • Hazard description: • Information pertaining to particular dangers for maillow and literating to eyes and skin. • Classification system The classification was made according to the latest expanded upon data available from company and literation: • GHS label elements Image: 0.2/2 • Causes skin irritation. 3.3/2A • Causes serious eye irritation. • Prevention:	an and environment at editions of international substances lists, and
 Danger:	an and environment at editions of international substances lists, and ature.
 Danger: ③ 3.1.0/3, 3.1.D/3; ④ 3.2/1A Warning: 2.6/4 3 Hazards identification Hazard description: ✓ <li< td=""><td>an and environment at editions of international substances lists, and ature.</td></li<>	an and environment at editions of international substances lists, and ature.
Danger:	an and environment at editions of international substances lists, and ature.

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Take off contaminated clothing and wash before reuse.

4 First aid measures

- General information In case of indisposition consult a physician and present this leaflet.
- After inhalation Supply fresh air; consult doctor in case of complaints.
- · After skin contact
- Remove from the skin with cloth or paper. Then rinse the affected parts with water and soap. After eye contact
- Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- After swallowing

Rinse out mouth and then drink plenty of water. Seek immediate medical advice.

5 Fire fighting measures

- Suitable extinguishing agents Use fire fighting measures that suit the environment. CO2, extinguishing powder or water spray. Fight larger fires with water spray.
- For safety reasons unsuitable extinguishing agents Water with full jet.
- Protective equipment: Wear self-contained respiatory protective device.

6 Accidental release measures

- Person-related safety precautions: Ensure adequate ventilation Wear protective equipment. Keep unprotected persons away.
- Measures for environmental protection: No special measures required.
- Measures for cleaning/collecting:
- Ensure adequate ventilation. Pick up mechanically.

Dispose of the collected material according to regulations.

• Additional information: By-products are released by a reaction with atmospherical humidity. See chapter 8.

7 Handling and storage

- · Handling
- Information for safe handling: Ensure good ventilation/exhaustion at the workplace.
- Information about protection against explosions and fires: No special measures required.
- · Storage
- · Requirements to be met by storerooms and receptacles:

No special requirements.

Protect product from frost.

According to the water hazard class (see chapter 12) the specific regulations of the different countries concerning stocking of water affecting substances must be observed.

• Information about storage in one common storage facility: Not required.

Further information about storage conditions:

Store in cool, dry conditions in well sealed receptacles. Protect from heat and direct sunlight.

8 Exposure controls and personal protection

· Additional information about design of technical systems: No further data; see item 7.

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Components with limit val	ues that require monitoring at the workplace:
	ain any relevant quantities of materials with critical values that have to be
471-34-1 calcium carbonat	e
PEL 15* 5** mg/m ³	
*total dust **respirable f	fraction
REL 10* 5** mg/m ³ *total dust **respirable f	fraction
TLV TLV withdrawn	
	xposure Limit Values for possible hazards during processing:
humidity:	substances are formed and released by a reaction with atmospherical
108-91-8 cyclohexylamine	
REL 40 mg/m ³ , 10 ppm	
TLV 41 mg/m ³ , 10 ppm	
	e lists that were valid during the creation were used as basis.
Personal protective equipr General protective and hyp	
	asures for handling chemicals should be followed.
Keep away from foodstuffs, I	beverages and feed.
Wash hands before breaks a Avoid contact with the eyes a	
	necessary if room is well-ventilated.
Protection of hands:	
Protective gloves.	n elegning agents and elvin ecomotion
• Material of gloves apply skil	n-cleaning agents and skin cosmetics.
Butyl rubber, BR	
Nitrile rubber, NBR Natural rubber, NR	
natural tubber, INK	
	naterial
Penetration time of glove r The exact break trough time	naterial has to be found out by the manufacturer of the protective gloves and has to
Penetration time of glove r The exact break trough time be observed.	has to be found out by the manufacturer of the protective gloves and has to
Penetration time of glove r The exact break trough time	has to be found out by the manufacturer of the protective gloves and has to ses
 Penetration time of glove r The exact break trough time be observed. Eye protection: Safety glass Body protection: Protective 	has to be found out by the manufacturer of the protective gloves and has to ses work clothing.
 Penetration time of glove r The exact break trough time be observed. Eye protection: Safety glass 	has to be found out by the manufacturer of the protective gloves and has to ses work clothing.
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Penetration time of glove r The exact break trough time be observed. Eye protection: Safety glas Body protection: Protective Physical and chemica General Information Form:	has to be found out by the manufacturer of the protective gloves and has to ses e work clothing.
Penetration time of glove r The exact break trough time be observed. Eye protection: Safety glas Body protection: Protective Physical and chemical General Information Form: Color:	has to be found out by the manufacturer of the protective gloves and has to ses e work clothing. I properties: Viscous Dark grey
Penetration time of glove r The exact break trough time be observed. Eye protection: Safety glas Body protection: Protective Physical and chemica General Information Form: Color: Odor:	has to be found out by the manufacturer of the protective gloves and has to ses e work clothing.
Penetration time of glove r The exact break trough time be observed. Eye protection: Safety glas Body protection: Protective Physical and chemica General Information Form: Color: Odor: Change in condition	has to be found out by the manufacturer of the protective gloves and has to ses e work clothing. I properties: Viscous Dark grey Amine-like
 Penetration time of glove r The exact break trough time be observed. Eye protection: Safety glas Body protection: Protective Physical and chemica General Information Form: Color: Odor: Change in condition Boiling point/Boiling range 	has to be found out by the manufacturer of the protective gloves and has to ses e work clothing. I properties: Viscous Dark grey Amine-like
 Penetration time of glove r The exact break trough time be observed. Eye protection: Safety glas Body protection: Protective Physical and chemica General Information Form: Color: Odor: Change in condition Boiling point/Boiling range Flash point: 	has to be found out by the manufacturer of the protective gloves and has to ses e work clothing. I properties: Viscous Dark grey Amine-like ge: Not applicable
 Penetration time of glove r The exact break trough time be observed. Eye protection: Safety glas Body protection: Protective Physical and chemica General Information Form: Color: Odor: Change in condition Boiling point/Boiling range Flash point: Auto igniting: 	has to be found out by the manufacturer of the protective gloves and has to ses e work clothing. I properties: Viscous Dark grey Amine-like ge: Not applicable > 151°C (> 304°F)
 Penetration time of glove r The exact break trough time be observed. Eye protection: Safety glas. Body protection: Protective Physical and chemica General Information Form: Color: Odor: Change in condition 	has to be found out by the manufacturer of the protective gloves and has to ses e work clothing. I properties: Viscous Dark grey Amine-like ge: Not applicable > 151°C (> 304°F) Product is not selfigniting.
 Penetration time of glove r The exact break trough time be observed. Eye protection: Safety glas. Body protection: Protective Physical and chemical General Information Form: Color: Odor: Change in condition Boiling point/Boiling range Flash point: Auto igniting: Danger of explosion: Density at 20°C (68°F): Solubility in / Miscibility with 	has to be found out by the manufacturer of the protective gloves and has to ses e work clothing. I properties: Viscous Dark grey Amine-like ge: Not applicable > 151°C (> 304°F) Product is not selfigniting. Product does not present an explosion hazard. 1.37 g/cm ³ ith
 Penetration time of glove r The exact break trough time be observed. Eye protection: Safety glas. Body protection: Protective Physical and chemical General Information Form: Color: Odor: Change in condition Boiling point/Boiling range Flash point: Auto igniting: Danger of explosion: Density at 20°C (68°F): 	has to be found out by the manufacturer of the protective gloves and has to ses e work clothing. I properties: Viscous Dark grey Amine-like ge: Not applicable > 151°C (> 304°F) Product is not selfigniting. Product does not present an explosion hazard. 1.37 g/cm ³

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· Viscosity:

dynamic at 20°C (68°F): 160000 mPas

10 Stability and reactivity

• Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

- · Dangerous reactions No dangerous reactions known
- Dangerous products of decomposition: None if stored according to specifications
 Beginning at approx. 150 °C small amounts of formaldehyde are formed by an oxidative decomposition.

11 Toxicological information

· Acute toxicity:

· LD/LC50 values that are relevant for classification:

108-91-8 cyclohexylamine

Oral LD50 156 mg/kg (rat)

Dermal LD50 277 mg/kg (rabbit)

- · Primary irritant effect:
- on the skin: Irritant to skin and mucous membranes.
- · on the eye: Irritating effect.
- Sensitization: No sensitizing effects known.
- · Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Irritant

12 Ecological information:

- · Information about elimination (persistence and degradability):
- Other information: The product is not biodegradable
- · General notes: Water hazard class 1 (Self-assessment): slightly hazardous for water.

13 Disposal considerations

- · Product:
- · Recommendation

Not cured product may not be disposed of together with household garbage and may not be allowed to reach water bodies. For disposal open containers and let cure the product outside until the reaction is finished totally (that means the smell is disappeared). After that dispose of like the cured product. Cured product can be deposited together with household garbage. Observe the specific related regulations of local authorities.

· Uncleaned packagings:

· Recommendation:

Empty containers totally (without drops or grains, cleaned with a spatula). Under observation of the relevant local respectively national regulations re-use or recycling is preferred.

14 Transport information

- · DOT regulations:
- Hazard class:

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	(Contd. of page
Land transport Al ADR/RID class:	DR/RID (cross-border)
Remarks:	- No hazardous substance according to ADR/RID respectively GGVS/GGVE
Maritime transpor	t IMDG:
Remarks:	No hazardous substance according to IMDG respectively GGVSee
Air transport ICA	O-TI and IATA-DGR:
Remarks:	No hazardous substance
UN "Model Regula	ation": -
Regulations	
TSCA (Toxic subs	stances control act):
All ingredients are	
Cancerogenity ca EPA (Environmen	tegories Ital Protection Agency)
108-88-3 toluene: I	
108-88-3 toluene: 3	-
None of the ingred	xicology Program)
	imit Value established by ACGIH)
108-91-8 cyclohex	ylamine: A4
108-88-3 toluene: MIOSH-Ca (Nation	A4 nal Institute for Occupational Safety and Health)
None of the ingred OSHA-Ca (Occup	ients is listed. ational Safety & Health Administration)
None of the ingred	ients is listed.
The product has be	azard informations: een classified and marked in accordance with directives on hazardous materials. al safety regulations when handling chemicals
Hazard symbols: Xi Irritant	
Risk phrases: Irritating to eyes ar	ıd skin.
Wear suitable prote	skin. with eyes, rinse immediately with plenty of water and seek medical advice. ective clothing, gloves and eye/face protection. medical advice immediately and show this container or label.
National regulation	ons noted, the following items refer to regulations of the Federal Republic of Germany.
Water hazard class Other regulations	 Water hazard class 1 (Self-assessment): slightly hazardous for water. Imitations and prohibitive regulations GefStoffV the employer must set up a working regulation to inform his employed

The material safety data sheet shows the essential physical, toxicological, ecological and safety data of this product as well as it gives recommendations for a safe handling e.g. at storage, usage and transport. The appropriate information shall be used to protect people and environment. The data are

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(Contd. of page 5) based on our present knowledge. However, they shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship. The consignee of our products must observe existing laws and regulations in his own responsibility even if these are not mentioned in this material safety data sheet.
 Contact: Mr. Loewe, environment manager Tel. +49 / (0)8063 - 971 - 3112 Abbreviations and acronyms: ADR: Accord européen sur le transport des marchandises Dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) RID: Reglement internationale concernent le transport des merchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail) IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transport des nucleones Goods DOT: US Department of Transport Association IATA: International Air Transport Association IATA: International Civil Aviation Organization ICAO-TI: Technical Instructions by the "International Air Transport Association" (IATA) ICAO: International Civil Aviation Organization ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO) GHS: Globally Harmonized System of Classification and Labelling of Chemicals ACGIH: American Conference of Governmental Industrial Hygienists LC50: Lethal dose, 50 percent LD50: Lethal dose, 50 percent • * Data compared to the previous version altered.
USA-