



STEP 1.
CUT CABLE END SQUARE, SLIDE K-GRIP SLEEVE OVER JACKET. (CAUTION: WHEN USING A SINGLE STEP W/P SLEEVE, SLIDE SMALL END OVER CABLE FIRST AS SHOWN, SEE STEP 1A.) WITH JACKET TRIM JIG MAKE CUTS 1 AND 2 IN JACKET.

STEP 2.
REMOVE JACKET TO DIMENSION "A". FLARE OR BULGE BACK OUTER BRAID, (FLAT STRIP BRAID AND FOIL WRAP WHEN APPLICABLE) AND TRIM AT EDGE OF JACKET.

STEP 3.
REMOVE JACKET TO DIMENSION "B".

STEP 4. (FOR CABLES WITH FOIL WRAP)
FOLD BACK OUTER BRAID (OR IN SOME CASES FLAT STRIP BRAID) AT JACKET SHOULDER AND REMOVE FOIL WRAP. BE SURE NOT TO DAMAGE EITHER BRAID WHEN REMOVING FOIL WRAP. FOLD DOWN BRAID BACK IN PLACE OVER DIELECTRIC TAKING CARE TO LEAVE STRANDS IN PLACE AS MUCH AS POSSIBLE.

STEP 5.
USING DIELECTRIC TRIM JIG, TRIM DIMENSION "C". EXPOSED CENTER CONDUCTOR LENGTH WILL BE EQUAL TO DIMENSION "D" OF TRIM CODE

STEP 6.
BOTTOM CONTACT AGAINST DIELECTRIC. SOLDER OR CRIMP CONTACT TO CENTER CONDUCTOR.

STEP 7.
FLARE OUTER BRAID (AND FLAT STRIP BRAID) BY CAREFULLY ROTATING THE DIELECTRIC. PUSH K-GRIP JR. OVER DIELECTRIC AND UNDER BOTH BRAIDS UNTIL CONTACT SNAPS IN PLACE OR DIELECTRIC BOTTOMS IN CONNECTOR.

STEP 8.
SLIDE K-GRIP SLEEVE AGAINST SHOULDER ON BODY AND FORM HEX BY CRIMPING.

TRIM CODE CHART

DASH NO.	A	B	C	D
-1	.250	.344	.432	.156
-2	.375	.313	.500	.188
-3	.313	.281	.432	.156
-4	.281	.406	.500	.187