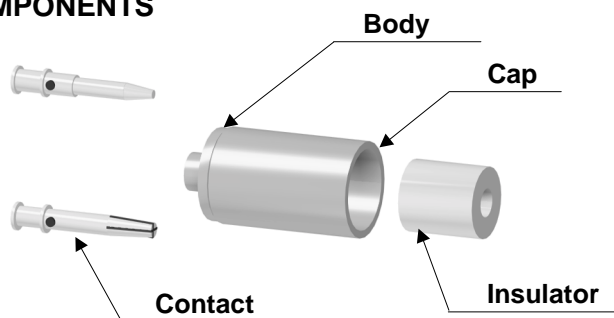


Solder 01 : Straight version

COMPONENTS



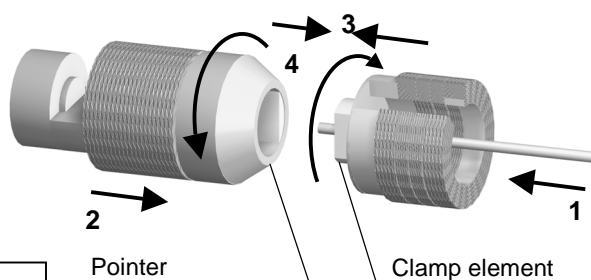
STRIPPING DIMENSIONS



We recommend a cable thermal preconditioning before assembly

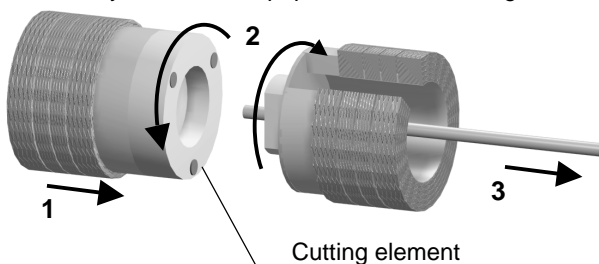
1

Insert the cable into the clamp element.
Present the pointer in front of the clamp element.
Push the cable until it stops, while holding the clamp element pushed on the hollow part of the pointer.
Turn the clamp element until the release of the pointer.



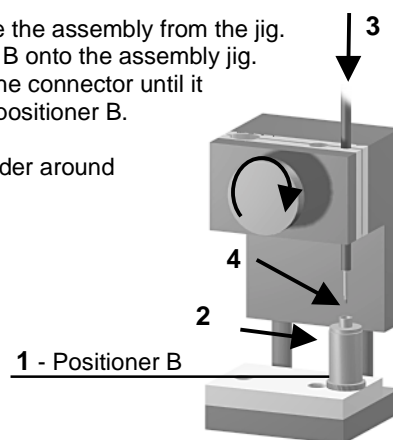
2

Present the cutting element in front of the clamp element.
Push and turn both elements, back part opposite to the front part.
Once they reach the stop, pull without revolving.



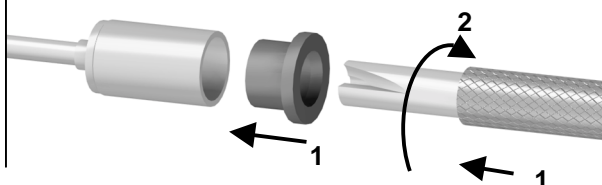
4

After cooling, remove the assembly from the jig.
Screw the positioner B onto the assembly jig.
Slide the cable into the connector until it bottoms against the positioner B.
Tighten.
Put three rings of solder around the cable and solder.



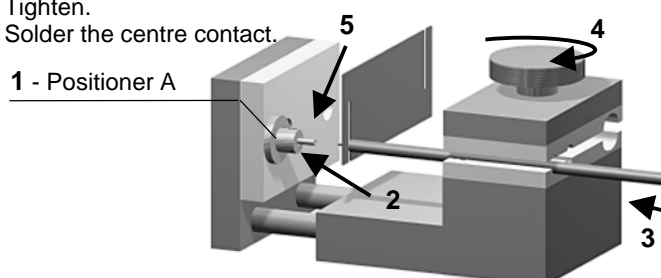
5

After cooling, remove the assembly from the jig.
Screw dielectric recess gauge and trim dielectric.



3

Mount the positioner A.
Slide the centre contact into the positioner A.
Insert the solder gauge between the centre contact and the cable.
Tighten.
Solder the centre contact.



6

Screw dielectric insert tool onto the connector and insert the insulator with the dielectric plunger.

