



NOTE 1 :- For use in finished board holes
 measuring 1.02 ±.010 per industry standard

Plating: 5 microns of matte Sn over 2.5
 microns Cu to BSEN 1872

Note 2:- Area defined by 4.1 dimension may or may not have
 spline serations depending on tool settings. Serations or the
 lack of in this area have no impact on the function of the pin.

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 B/A

TOLERANCES EXCEPT WHERE OTHERWISE STATED	
OVER 1 METRE	± 1mm
0.0	± 0.5
0.00	± 0.3
ANGLE	± 1.0
ALL DIMENSIONS IN MILLIMETRES	

PROJECTION

 MATERIAL
 Brass Wire

TITLE
 Shoulder Pin to fit 1.02 dia. hole
 FINISH
 Plating to BS EN 1872 Dull Tin

	1	Redrawn original lost	8/2/15
E.C.N.	DRG ISSUE	DESCRIPTION	DATE
CHECKED	DRAWN	DRG No	
J.C.M.	D.S.	18-0222 Customer	