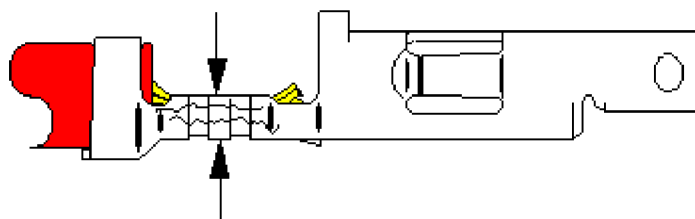




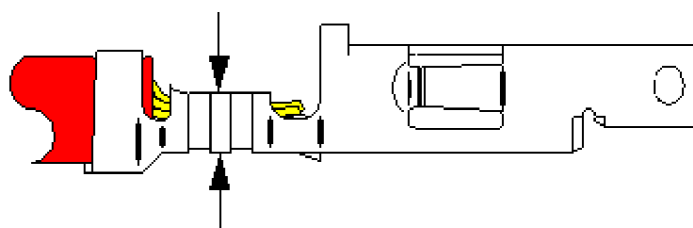
CONDUCTOR CRIMP TOO SMALL

Crimp Height Too Small Per Terminal/Wire Specification



Crimp Height Meets Terminal's Specification for Wire AWG

Good Crimp



Solution: Verify Correct Terminal for AWG or
Adjust Conductor Crimp Height on Press

Figur