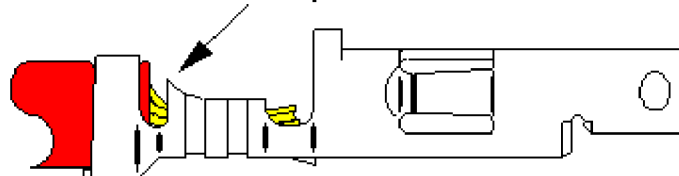




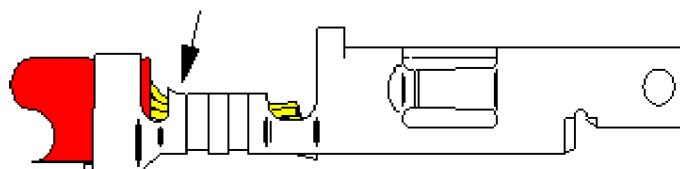
# OVER SIZED BELLMOUTH

Reduced Crimp Area, Lower Pull Forces



Bellmouth Approx. 2X Material Thickness

Good Crimp



Solution: Check Tooling Setup/Alignment of Terminal Strip

Figure 9