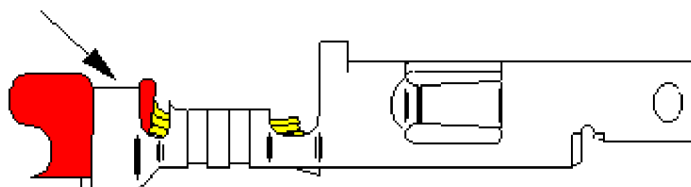


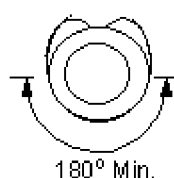


INSULATION CRIMP TOO SMALL

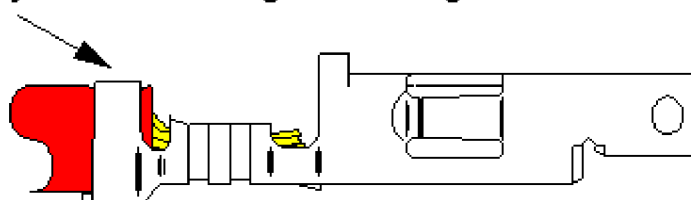
Insulation is Pierced or Cut



Insulation is Held Firmly Without Cutting or Piercing



Good Crimp



Solution: Adjust Insulation Crimp Height on Press

Figur