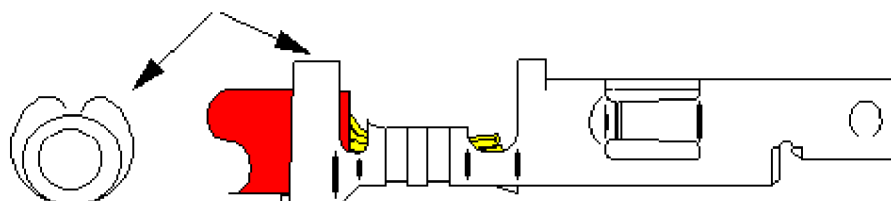


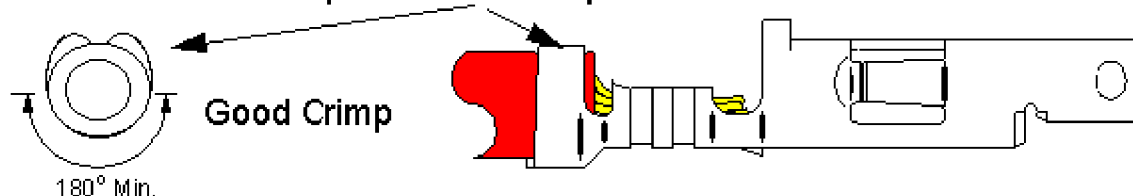


# INSULATION CRIMP TOO LARGE

Insulation Crimp Does Not Touch Top of Insulation



Insulation Crimp Touches on Top & Sides of Insulation



Solution: Adjust Insulation Crimp Height on Press

Figur