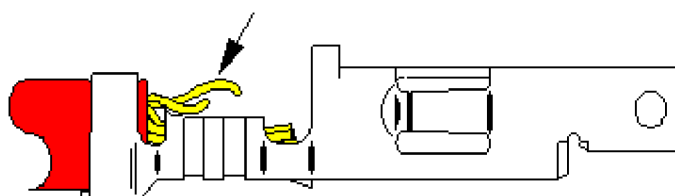




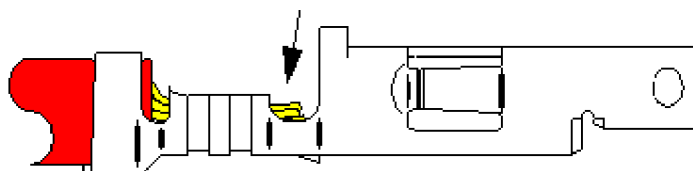
# WIRE STRANDS LOOSE

All Wire Strands Are Not in Conductor Crimp Section



All Strands Fully Collected in Conductor Crimp Section

Good Crimp



Solution: Gather Wire Strands Before Presenting to Crimp Die

Figure