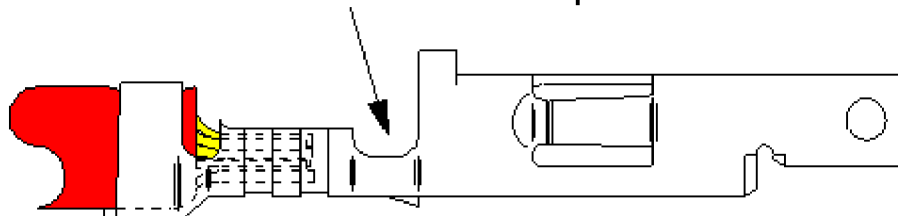


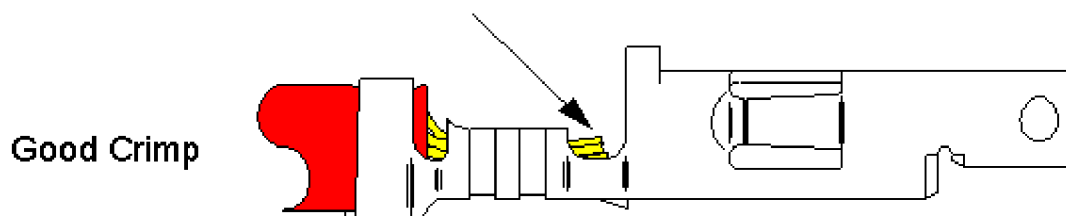


STRIP LENGTH TOO SHORT

Wire Does Not Protrude Out of The Conductor Crimp Section



Wire Protrudes Out of Crimp Section by One Wire Diameter Min.



Solution Increase Strip Length or Insert Wire Further Into Crimp Section Before Crimping. Also Watch for Proper Insulation Position.

Figure 1