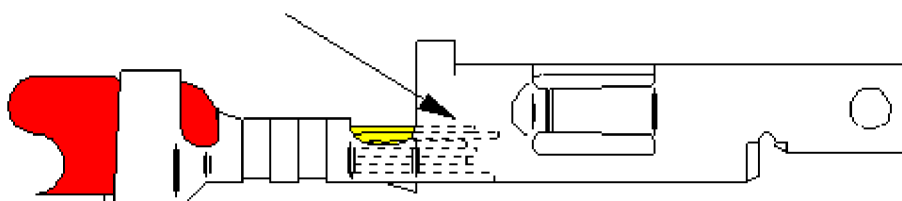




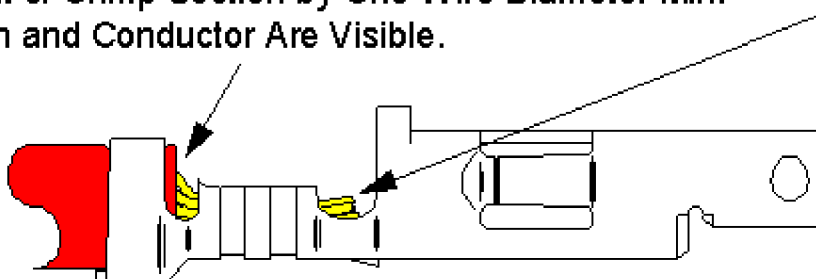
WIRE INSERTED TOO FAR

Wire Conductor Extends Into Transition Section of Terminal
and Insulation is Into Crimp Section



Wire Protrudes Out of Crimp Section by One Wire Diameter Min.
and Both Insulation and Conductor Are Visible.

Good Crimp



Solution: Strip Length Too Long or Wire Inserted Too Far Into
Crimp Section Before Crimping. Check Wire Stop Location on Press.

Figure