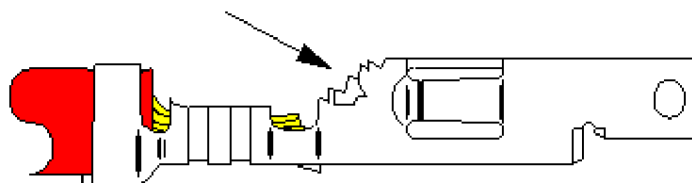


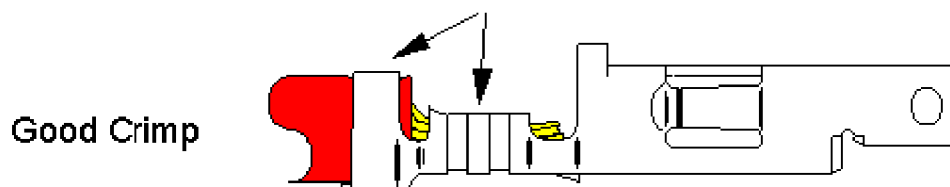


CRIMP TOO FAR FORWARD

Crimp Tooling Damages Terminal in Front of Crimp Section



Crimp Section is the Only Section of Terminal Tooling Affects



Solution: Verify Terminal is Properly Located and that the Correct Tooling is Being Used.

Figure 1