

Assembly instruction Series Z

B 05.10.05
4885/Sas

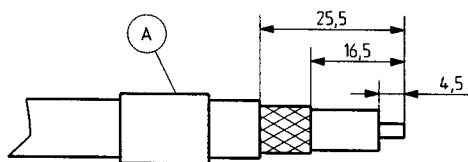
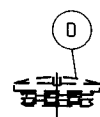
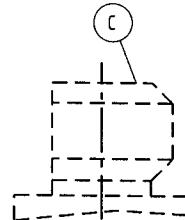
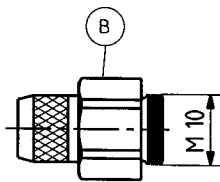
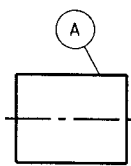
No.9087

Tools and materials required:

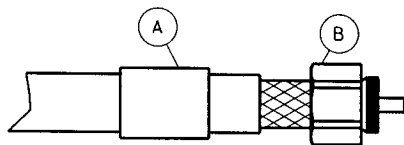
Stanley blade
Scissors, Screw driver
Crimp tool (see table below)
Spanner SW 13 (74Z-0-0-37)
Soldering iron
Solder

Cable entry: 71 Z 0 - 7 - 21 / - 22
for straight and right angle connectors

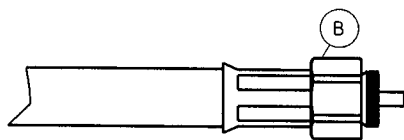
This connector is supplied in 2 parts.	Suitable cables	RG 213/U / RG 214/U	
	Centre contact:	soldered	
	Braid:	cavity D	
	Crimp tool:	3 D (violet)	



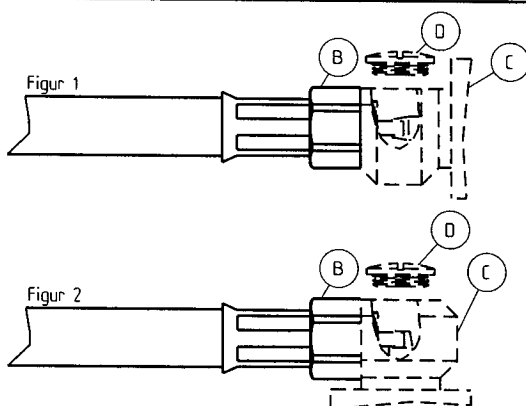
Slide ferrule A onto cable.
Prepare cable according to diagram.
CAUTION: Do not damage braid and inner conductor of cable!



Splay out braid and insert cable in connector body B.
Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body B as possible.



Final assembly according to:
Fig.1 = straight connector
Fig.2 = right angle connector

Screw prepared cable with entry parts A and B into connector head C and tighten fully (11 Nm).
Solder inner conductor to contact and screw on cover D.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf.
We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER AG CH-9100 HERISAU

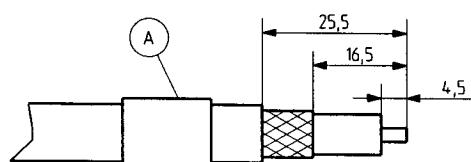
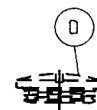
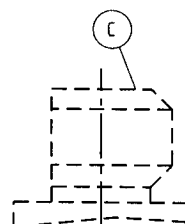
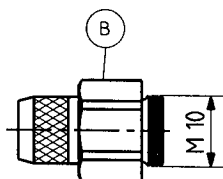
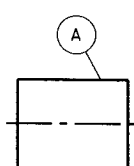
Deutscher Text: siehe Rückseite

Benötigte Hilfsmittel:

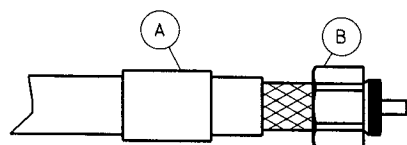
Stanley Messer
Schere Schraubenzieher
Klemmwerkzeug (siehe Tabelle)
Gabelschlüssel SW 13 (74Z-0-0-37)
LötKolben
Lötzinn

Kabeleinführung: 71 Z 0 - 7 - 21 / -22
für Gerade- und Winkelverbinder

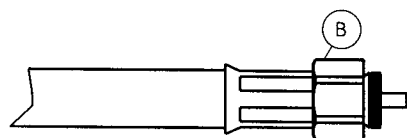
Dieser Verbinder wird in 2 losen Teilen geliefert.	Geeignete Kabel:	RG 213/U / RG 214/U	
	Innenleiter:	gelötet	
	Aussenleiter:	Aussparung D	
	Klemmwerkzeug:	3 D (violett)	



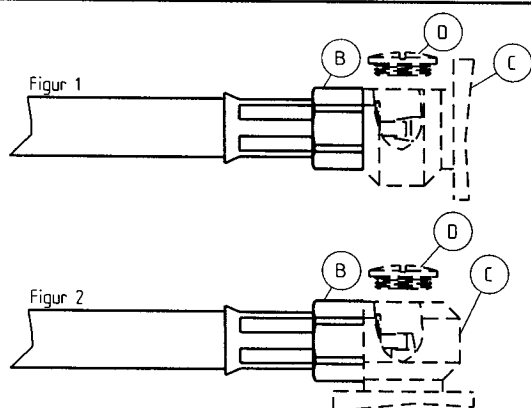
Hülse A auf das Kabel schieben.
Kabel gemäss Figur abisolieren.
ACHTUNG: Innenleiter, Abschirmung und Dielektrikum nicht beschädigen!



Abschirmung leicht aufspreizen und Kabel in gehäuse B einführen.
Abschirmung muss über Klemmhals liegen.



Hülse A über die Abschirmung schieben und möglichst nahe am Gehäuse B klemmen.



Montage gemäss:
Fig.1 = Geradeverbinder
Fig.2 = Winkelverbinder

Kabeleinführung, bestehend aus A und B in Gehäuse C einschrauben und fest anziehen (11Nm).
Innenleiter verlöten und Deckel D einschrauben.

SUHNER verfügt über gut ausgebildete Fachkräfte und rationelle Einrichtungen kompletter HF-Verbindungsleitungen.
Wir montieren Ihre Verbinder zu wirtschaftlichen Preisen! Wenden Sie sich an unsere Vertreter.



HUBER + SUHNER AG CH-9100 HERISAU

for English text see overleaf