



Product Data Guide

7/16 Series

Series 7/16 Coaxial Connectors



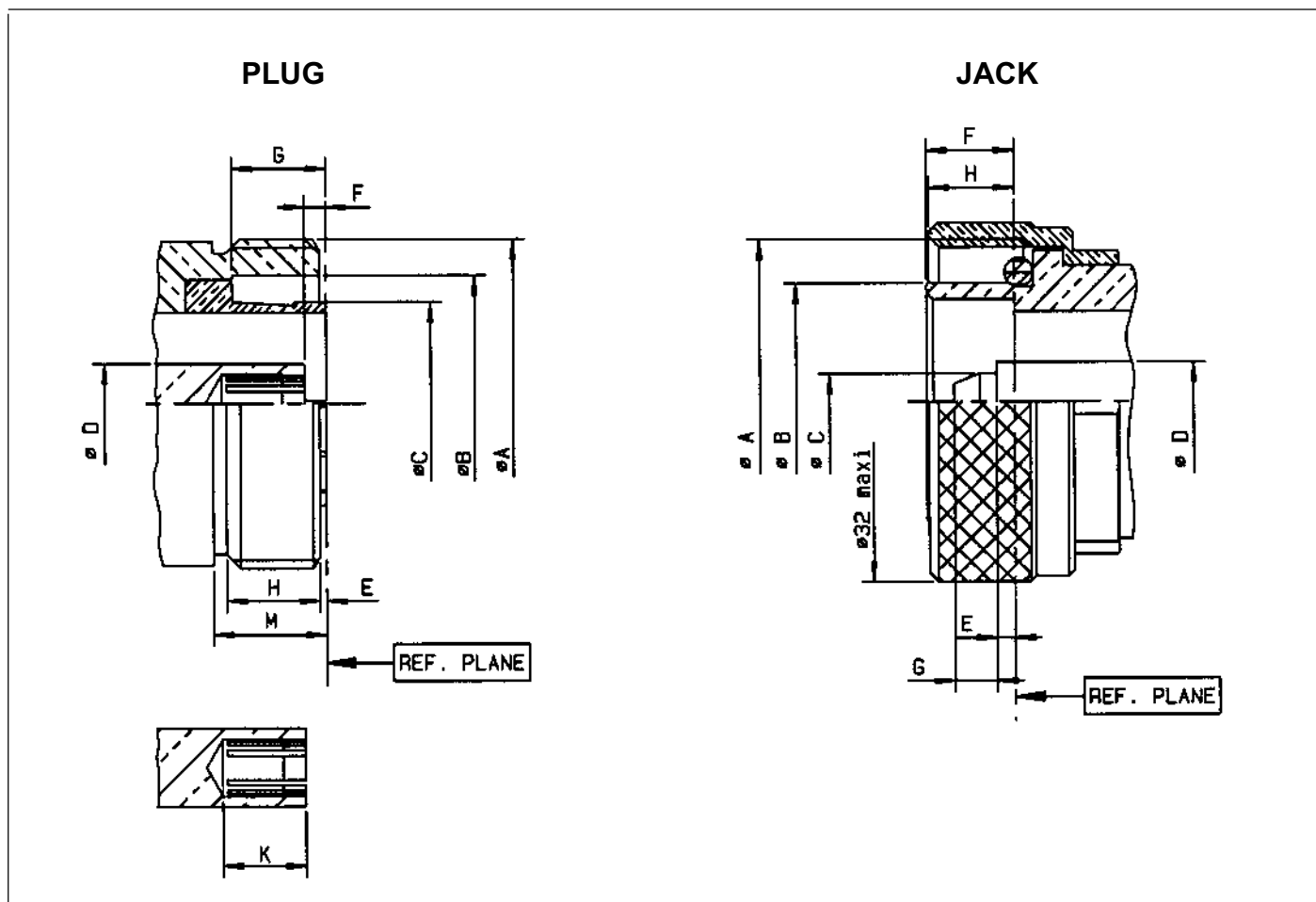
DESCRIPTION

The 7/16 series name comes from the metric dimensions of the connector interface:
7mm OD of inner contact, 16 mm ID of outer contact. 7/16 connectors are designed for use in communications systems with power levels of 100 watts per channel. RF coaxial connectors are the most important element in the cable system.
They can be applied to the connection with RF Coaxial Cables in RF circuits of communication equipment and electronic instruments, and can be interchangeable with those that meet the specification of IEC169-4.

CONTENTS

Description	1
Interface dimensions	2
Technical data	3
Cable connectors	4
Receptacles connectors	9
Mounting hole	9
Assembly instruction	10

Type 7/16 INTERFACE



LETTER	mm		inch	
	min.	max.	min.	max.
A DIA	M29 x 1.5		M29 x 1.5	
B DIA	22.5	22.7	.885	.893
C DIA	17.9	17.96	.704	.707
D DIA	6.95	7	.273	.275
E	0.5	0.7	.019	.027
F	1.77	2.07	.069	.081
G	8.2	8.4	.322	.330
H	8.25	8.75	.324	.344
K	7.25	7.55	.285	.297

LETTER	mm		inch	
	min.	max.	min.	max.
A DIA	M29 x 1.5		M29 x 1.5	
B DIA	20.8	21	.818	.826
C DIA	4.97	5.03	.195	.198
D DIA	6.95	7	.273	.275
E	1.47	1.77	.057	.069
F	7.4	7.8	.291	.307
G	3.6	4	.141	.157
H	7.3	7.8	.287	.307

Interface dimensions conformable to the standards:

International: **IEC 61169-4**
 Europe: **CECC 22190**
 Germany: **DIN 47223, VG 95250**

IP rating (interface, mated) IP68

TECHNICAL DATA



ELECTRICAL DATA	
Impedance	50 Ohm
Frequency range	DC 0 — 7.5 GHz
Dielectric withstanding voltage	2,700 volts rms
V.S.W.R.	straight connectors: 1.2 max 0-5 GHz; right angle connectors: 1.25 max 0-5 GHz
Insulation resistance	$\geq 5 \times 1000 \text{ M}\Omega$
Contact resistance	Center Contact 0.4 m Ω Outer Contact 1.5 m Ω
RF leakage	$\geq 128 \text{ dB}$

MECHANICAL DATA	
Mating	5/8-24 threaded coupling
Connector Durability (matings)	≥ 500

MATERIAL DATA	
Body and Outer Contacts	Brass per ASTM-B16, silver or white bronze plated
Insulator	PTEF PER ASTM-D1457
Gasket	Silicone rubber (weatherproof), ZZ-R-75
Protective Coating	Clear chromate (on silver plating)

ENVIRONMENTAL	
Temperature Range	TFE: -65°C to +165°C
Mechanical Shock	IEC 68, part 2-27
Immersion	IEC 529, IP68
Corrosion	IEC68
Vibration	IEC68

CABLE CONNECTORS

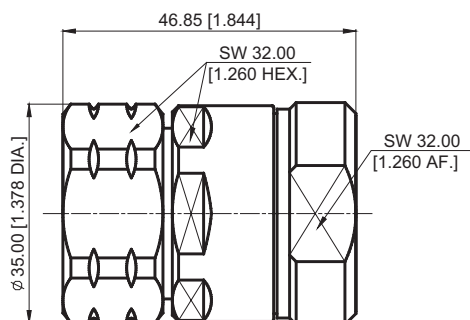


Straight cable plugs (male)



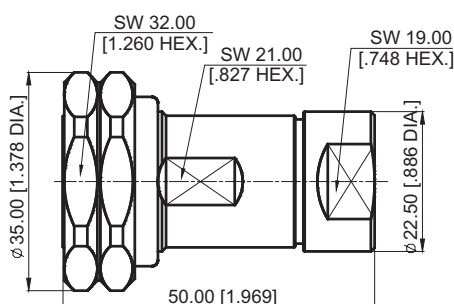
P/N	Cable Type	Finish		Assembly Instruction	Notes
		Center	Body		
94-03-4M25-001	7/8" RF Cable	Sliver	Albaloy/Nickel	A01	

- > Cable entry clamp
- > Centre contact plugged



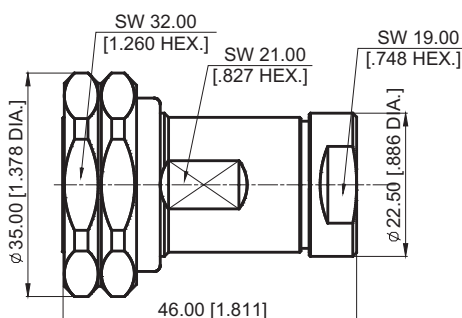
P/N	Cable Type	Finish		Assembly Instruction	Notes
		Center	Body		
94-03-4M26-002	1/2" RF Cable	Sliver	Albaloy/Nickel	A02	

- > Cable entry clamp
- > Centre contact plugged



P/N	Cable Type	Finish		Assembly Instruction	Notes
		Center	Body		
94-03-4M26-003	1/2" Super Flexible RF	Sliver	Albaloy/Nickel	A03	

- > Cable entry soldered
- > Centre contact plugged



CABLE CONNECTORS



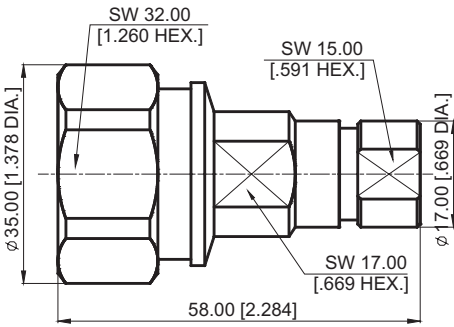
Straight cable plugs (male)



P/N	Cable Type	Finish		Assembly Instruction	Notes
		Center	Body		

94-03-4M24-004	1/4" RF Cable	Sliver	Albaloy/Nickel	A02	
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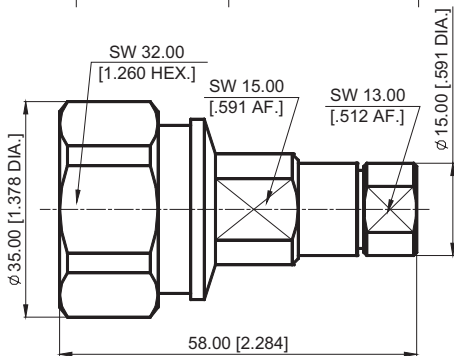
- > Cable entry clamp
- > Centre contact plugged



P/N	Cable Type	Finish		Assembly Instruction	Notes
		Center	Body		

94-03-4M24-005	1/4" Super Flexible RF	Sliver	Albaloy/Nickel	A03	
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- > Cable entry clamp
- > Centre contact plugged



CABLE CONNECTORS

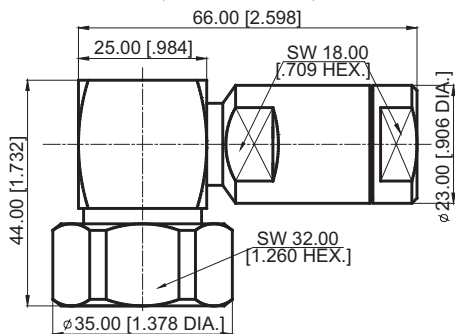


Right angle cable plugs (male)



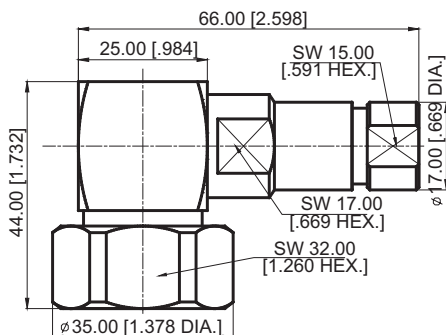
P/N	Cable Type	Finish		Assembly Instruction	Notes
		Center	Body		
94-13-4M26-006	1/2" RF Cable	Silver	Albaloy/Nickel	A02	

- > Cable entry soldered
- > Centre contact soldered



P/N	Cable Type	Finish		Assembly Instruction	Notes
		Center	Body		
94-13-4M24-007	1/4" RF Cable	Gold	Albaloy/Nickel	A02	

- > Cable entry crimp
- > Centre contact soldered



CABLE CONNECTORS



Straight cable jacks (female)



P/N	Cable Type	Finish		Assembly Instruction	Notes
		Center	Body		

94-02-4M25-008

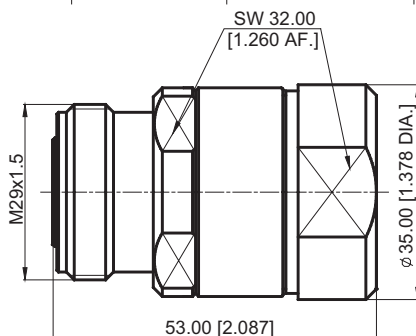
7/8" RF Cable

Sliver

Albaloy/Nickel

A01

- > Cable entry clamp
- > Centre contact plugged



P/N	Cable Type	Finish		Assembly Instruction	Notes
		Center	Body		

94-02-4M26-009

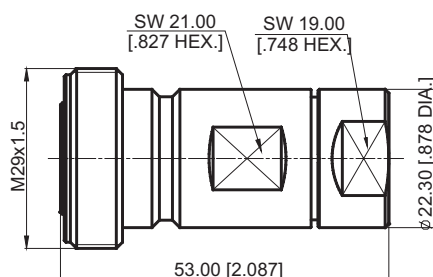
1/2" RF Cable

Sliver

Albaloy/Nickel

A02

- > Cable entry clamp
- > Centre contact plugged



P/N	Cable Type	Finish		Assembly Instruction	Notes
		Center	Body		

94-02-4M26-010

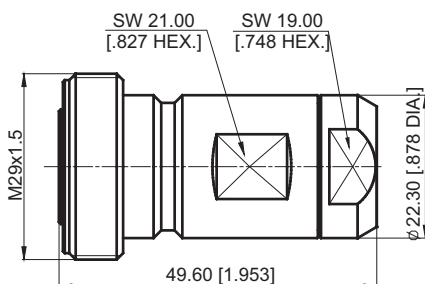
1/2" Super Flexible RF

Sliver

Albaloy/Nickel

A03

- > Cable entry soldered
- > Centre contact plugged



CABLE CONNECTORS

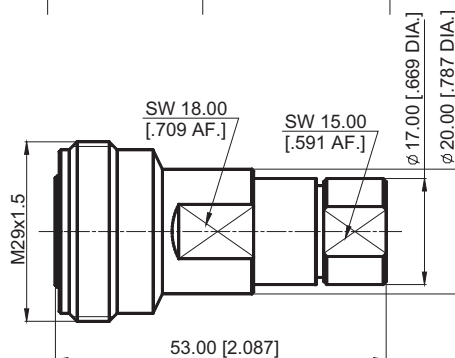


Straight cable jacks (female)



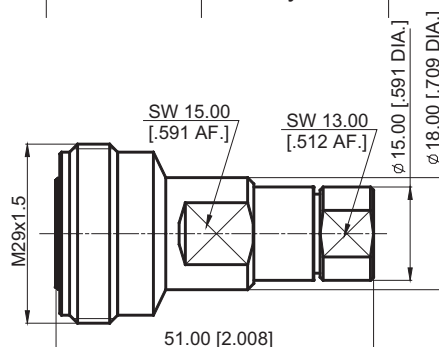
P/N	Cable Type	Finish		Assembly Instruction	Notes
		Center	Body		

- > Cable entry clamp
- > Centre contact plugged



P/N	Cable Type	Finish		Assembly Instruction	Notes
		Center	Body		

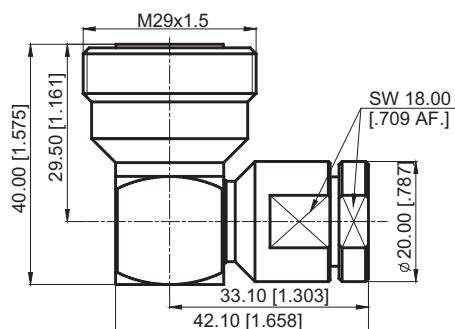
- > Cable entry clamp
- > Centre contact plugged



Right Angle cable jacks (female)

P/N	Cable Type	Finish		Assembly Instruction	Notes
		Center	Body		

- > Cable entry clamp
- > Centre contact plugged



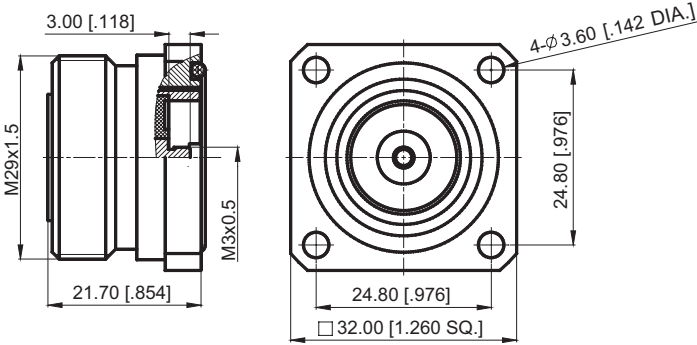
RECEPTACLES CONNECTORS



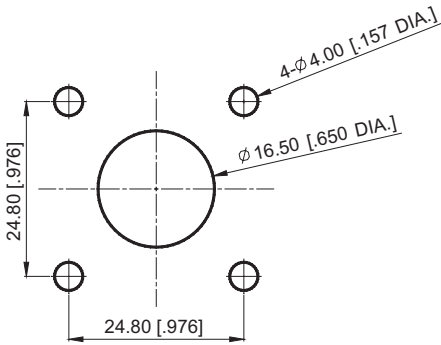
Receptacles, jacks(female)



P/N	Mount Hole	Finish		Notes
		Center	Body	
94-02-8F8-014	M01	Silver	Albaloy/Nickel	



MOUNTING HOLES

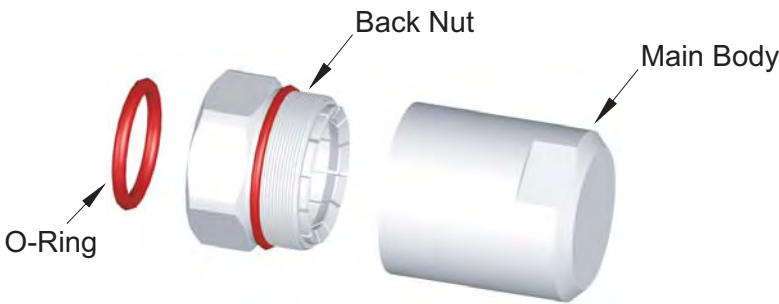


M01

ASSEMBLY INSTRUCTIONS

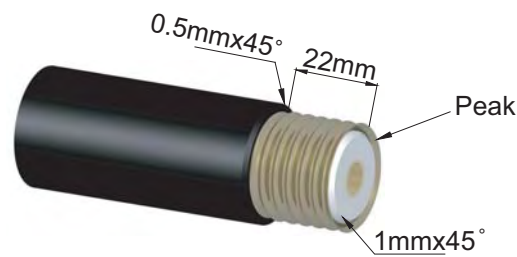


A01

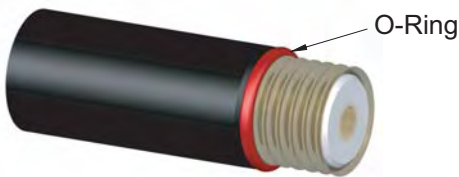


P/N	Cable Type	Stripping Length (mm [in])	Recommended Coupling Torque
94-03-4M25-001	7/8" RF Cable	See Figure	800N·cm
94-02-4M25-008			

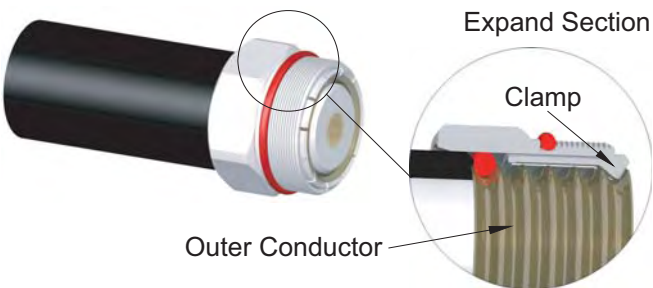
1. • Stripping dimensions as shown, Several problems should be paid attention in stripping:
- (a) The end of the outer conductor's stripping should be on the wave peak.
 - (b) The end surface of the dielectric should be chamfered to 1mmx45°.
 - (c) Removing the burr at the inner conductor's inside lip
 - (d) The end of the jacket surface should be chamfered to 0.5mmx45°.
 - (e) Removing impurities such as copper scale and burr at the end of the cable surface.



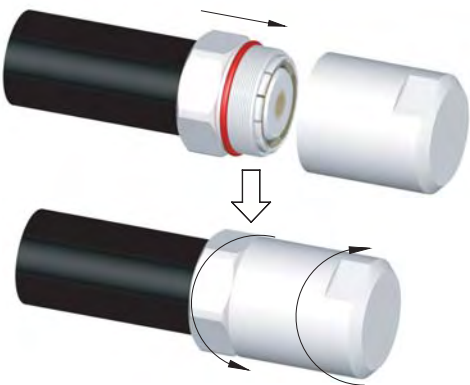
2. • Put the O-ring in the trough of the cable as shown.



3. • Screw off the back nut, assemble the back nut to the cable and make sure that the clamp is in the trough of the cable as shown by the following figure, flare the outer conductor of the cable so as to make sure that the outer conductor touch slanting surface of the inside hole at the clamp as shown.

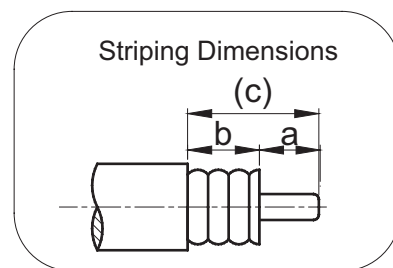
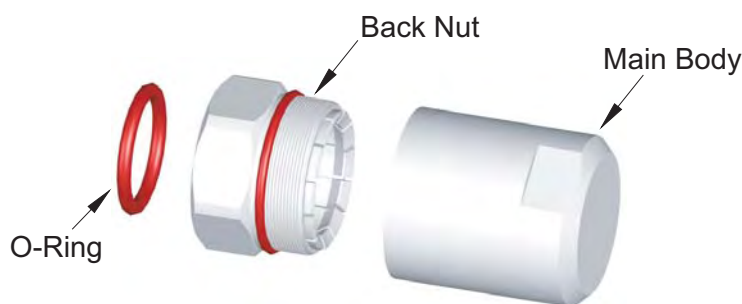


4. • Combine the main body and back nut by screwing as shown.
- Keep the back nut and the cable motionless, then tighten the main body and back nuts with a wrench.



ASSEMBLY INSTRUCTIONS

A02

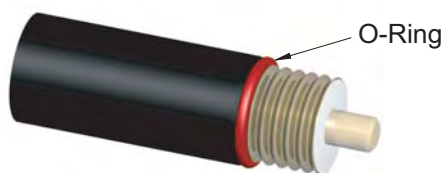


P/N	Cable Type	Stripping Length (mm [in])			Recommended Coupling Torque
		a	b	c	
94-03-4M26-002	1/2'' RF Cable	10 [.394]	15 [.591]	25 [.984]	800N·cm
94-13-4M26-006					
94-02-4M26-009					
94-03-4M24-004	1/4'' RF Cable	8 [.315]	12 [.472]	20 [.787]	
94-13-4M24-007					
94-02-4M24-011					
94-12-4M24-013					

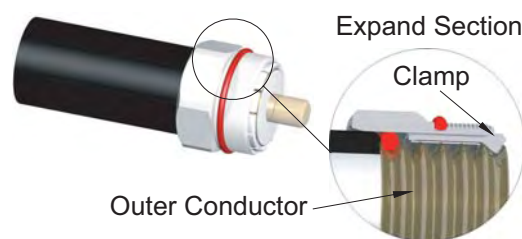
- Stripping dimensions as table, Several problems should be paid attention in stripping:
 - The end of the outer conductor's stripping should be on the wave peak.
 - Inner conductor should be chamfered to 1mmx45°.
 - Removing impurities such as copper scale and burr at the end of the cable surface.



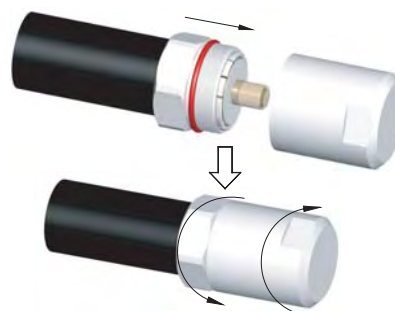
- Put the O-ring in the trough of the cable as shown.



- Screw off the back nut, assemble the back nut to the cable and make sure that the clamp is in the trough of the cable as shown by the following figure, flare the outer conductor of the cable so as to make sure that the outer conductor touch slanting surface of the inside hole at the clamp as shown.



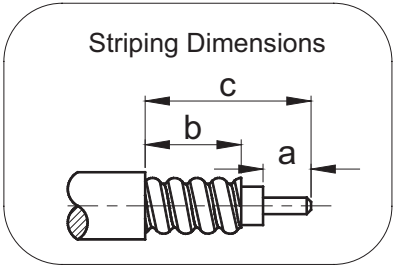
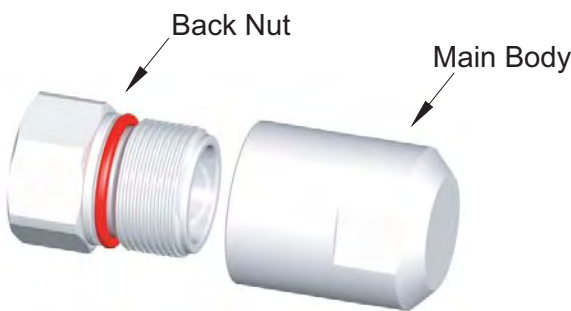
- Combine the main body and back nut by screwing as shown.
 - Keep the back nut and the cable motionless, then tighten the main body and back nuts with a wrench.



ASSEMBLY INSTRUCTIONS



A03

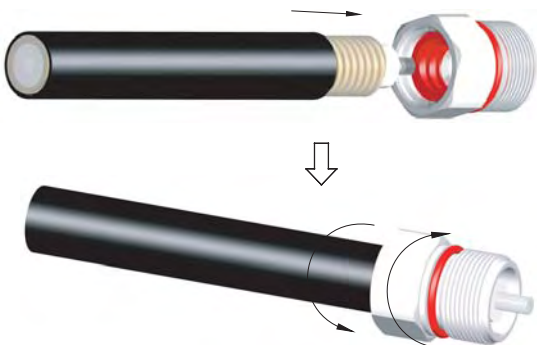


P/N	Cable Type	Stripping Length (mm [in])			Recommended Coupling Torque
		a	b	c	
94-03-4M26-003	1/2" Super Flexible RF	7 [.276]	15 [.591]	27 [1.063]	800N·cm
94-02-4M26-010					
94-03-4M24-005	1/4" Super Flexible RF	8 [.315]	9 [.354]	19 [1.063]	
94-02-4M24-012					

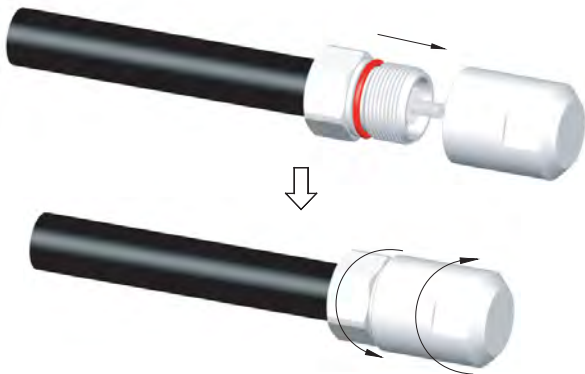
1. • Stripping dimensions as table, Several problems should be paid attention in stripping:
(a) Do not damage the outer conductor.
(b) Deburr cable inner conductor.

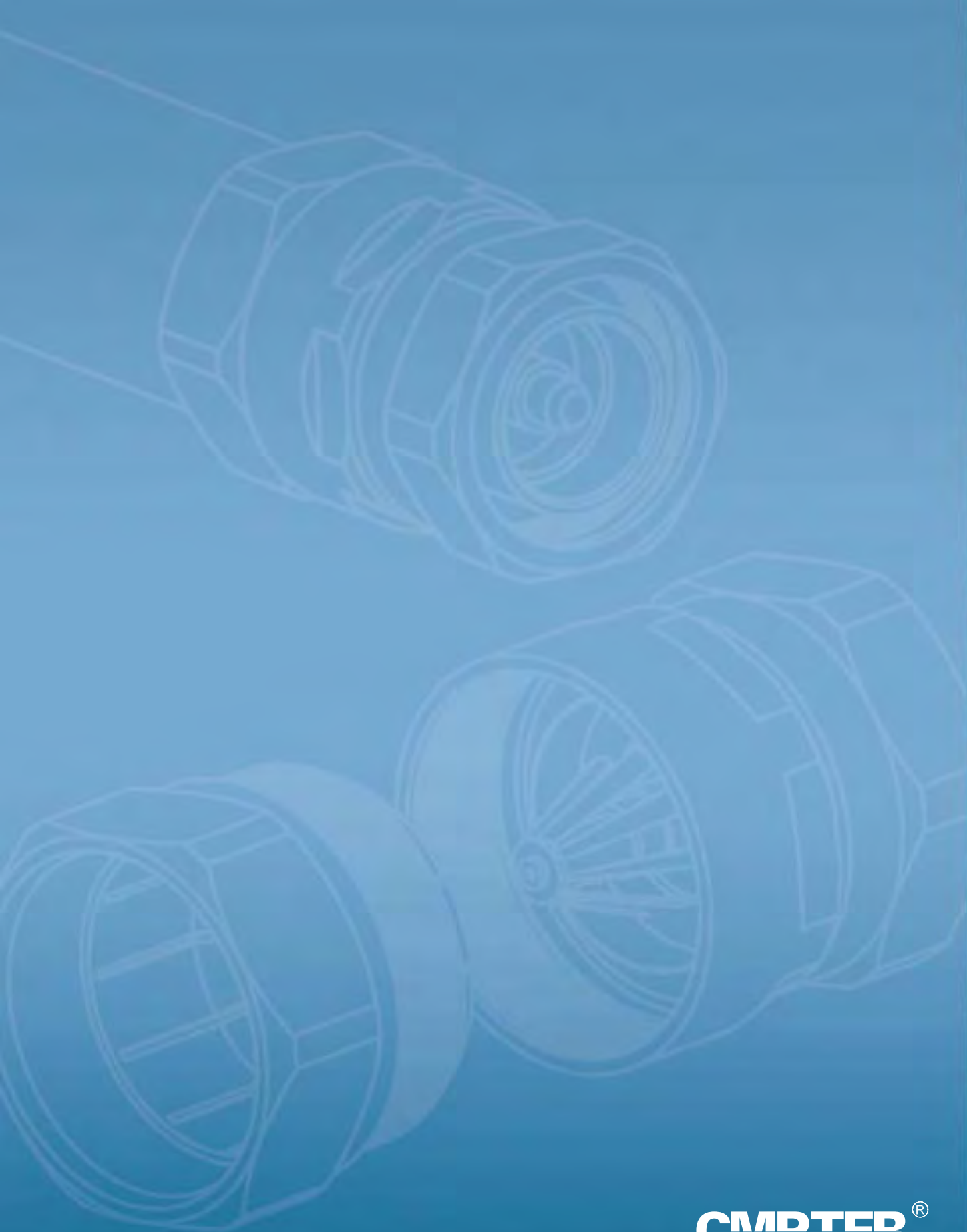


2. • Screw manually the back nut onto the cable outer conductor until stop.



3. • Combine the main body and back nut by screwing as shown, then tighten the main body and back nut with a wrench.





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