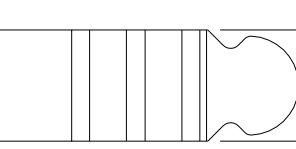
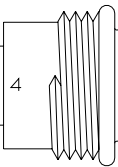
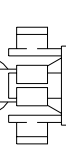
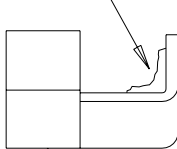
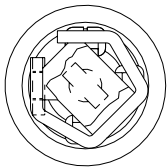


FLOW SOLDER OVER
SWAGED END USING
LEAD FREE SOLDER
(KESTER #48 ACTIVATED
ROSIN CORED SOLDER
OR EQUIVALENT)



Ø .281 REF

TP-120-6
CLIP

TP-120-5
STACK
ASSEMBLY

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DWN. BY	EWT	DATE	8/16/04	MATERIAL	SEE FIELD OF DRAWING		
CHECKED BY		DATE		FINISH			
APPR. BY		DATE		WEIGHT	—	SCALE	4 : 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON .XX .XXX ANGLES — ±.003 ±.5°				TITLE	TP-120 STACK ASSEMBLY W/ CLIP		
				DO NOT SCALE DWG.	SHEET	1 OF	1
LET.	REVISION	CN #	DATE	CHK.	SIZE	DWG. NO.	
					A	TP-120-7	