Vacuum Switches

Ingress Protection IP66 □ (IEC 144)

Type GAW Diaphragm Actuated Vacuum Switches

Single Pole - Double Throw Contacts (1NO+1NC)

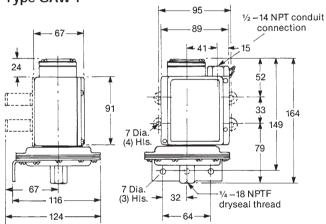
| Range (Millibars) | Differential (Millibars) | Maximum allowable Positive Pressure PSIG | Order Class 9016 Type | |
|----------------------|-------------------------------|--|-----------------------------|--|
| 996.0 | 27-305* 44-312# 169-678 | 100 | GAW-1 | |
| 966.0 | | 100 | GAW-2 | |

^{*} At low vacuum # At high vacuum

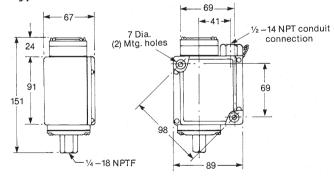
9012 GAW

Dimensions

Type GAW 1



Type GAW 2



Technical Data Pages 3b6 and 3b7 Modification Data Page 3b5

 $\hfill\square$ When fitted with suitable cable gland or adequately sealed conduit entry.

Ordering Instructions State... Class and Type Eg: Class 9016 Type GAW-1

INDUSTRIAL PRESSURE SWITCHES... Type G

Accessories, Replacement Parts and Modification Data

| | | Order Class 9998 Type | | |
|---|---|---|--|--|
| For use with | Description | | | |
| Replacement Parts Kit | | | | |
| GAWM 1.21 GDWM 1.21 GAWM 2.22 GDWM 2.22 GAWM 4.24 GDWM 4.24 GAWM 5.25 GDWM 5.25 GAWM 6.26 GDWM 6.26 | Diaphragm Assembly Diaphragm Assembly Diaphragm Assembly Actuator Assembly Actuator Assembly | PC265 PC266 PC267 PCM268 PCM269 | | |
| GBWM 1.21 GEWM 1.21 GBWM 2.22 GEWM 2.22 | Actuator Assembly Actuator Assembly | PCM177 PCM178 | | |
| GCWM 1.21 GFWM 1.21 GCWM 2.22 GFWM 2.22 GCWM 3.23 GFWM 3.23 GCWM 4.24 GFWM 4.24 | Piston Assembly Piston Assembly Piston Assembly Piston Assembly | PCM270 PCM271 PCM272 PCM273 | | |
| All single pole type switches All double pole type switches All types All types 1-6 and 21-26 | ouble pole type switches Snap Switch Kit Gasket Kit | | | |
| Accessories | | | | |
| All types 1-6 and 21-26 | Pilot Light Kit - 24V Pilot Light Kit - 125V Pilot Light - 250V | PC 276 PC 278 PC 279 | | |
| Modifications # | | | | |
| GAWM GDWM GAW | Omit .060 pulsation plug | Form *P2 | | |
| GAWM GDWM GBWM GEWM | Ethylene propylene diaphragm and seal. Type 316 stainless steel connector and pulsation plate. | Form *Q3 | | |
| GAWM GDWM GBWM GEWM | VITON● diaphragm and seal. Type 316 stainless steel connector and pulsation plate (Minimum differential increases by 100%) | Form *Q4 | | |
| GCWM GFWM | Ethylene propylene diaphragm and seal. Type 440 stainless steel piston in Type 303 or 431 stainless steel housing. Steel retainer - PTFE. Pulsation plug - brass. | Form *Q5 | | |
| All Types | Range Scale Window | Form V1 | | |
| All Types | S.P.D.T snap switch fitted, rated 1.1 amps at 125 V DC. (Note:- stated differential figures are doubled.) | Form H3 | | |

[#] Add Form No. to Switch Type No. E.g. Class 9012 Type GCWM-6 Form H3

Example: 9012 GAWM-2 takes diaphragm No. 9998 PC-266 9012 GAWM-2 Form Q3 takes diaphragm No. 9998 PC-266 Form Q3.

Ordering Instructions State... Class and Type Eg: Class 9998 Type PCM 270



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^{*} If one of these form designations appears on the pressure switch nameplate, the 9998 PC number for the replacement parts kit must be completed with that same FORM designation.

PRESSURE SWITCHES... Type G

Technical Data

Type G Pressure Switches

Include diaphragm and piston actuated versions, available with adjustable or non-adjustable differentials.

Piston Actuated Devices

Whilst the piston operated switches are compatible with air or water, it should be noted that a small amount of lubrication is necessary in the operating media to ensure long service life from the switch. Dry operating media can reduce the service life of the device, through lack of piston seal lubrication. The extent of reduction depends greatly on frequency of operation.

Use on Steam Systems

Do not use directly on steam system in excess of 1 bar (14.5 psig). Indirect use may be accomplished by attaching a minimum of ten feet of capillary tubing between the steam source and the actuator. This permits the use of steam up to 17 Bars (245 psig) subject to the maximum allowable pressure rating and the maximum temperature rating of the switch.

Use with Incompatible Pressure Media

For applications where the pressure medium is not compatible with, or corrosive to the standard actuator, diaphragms and seals in alternative materials are available in stainless steel housings.

Enclosure

The Type G switch is housed in a die cast enclosure and fitted with nitrile rubber gaskets to comply with the requirements of BS 5420/IEC 144 degree of protection IP 66.

The switch also meets U.L. rain-tight requirements, NEMA 4 water-tight and dust-tight indoor and outdoor specifications, NEMA 13 oil-tight and dust-tight indoor specifications and C.S.A. enclosure 4 requirements.

For hazardous locations, devices in cast iron enclosures, which meet NEMA 7 and 9 specification, are available. Please contact local Field Office for details.

Actuators - Construction and Materials

The Type G switch utilises diaphragm and piston actuators which have maximum allowable ratings in excess of 200% of the adjustable range

The materials in contact with the pressure medium on standard switches are as follows:

1. Diaphragm Actuated Devices

Types GAWM and GDWM Housing: Steel, copper brazed, zinc plated and passivated Diaphragm: nitrile rubber. Pulsation Plug: brass

Types GBWM and GEWM

Connector and Pulsation Plate: steel, zinc plated and passivated.

Diaphragm and Seal: nitrile rubber

2. Piston Actuated Devices

Pulsation Plug: Stainless Steel

Types GCWM and GFWM
Housing:
Stainless Steel, Type 303 - on Low Pressure Types 1, 2, 21, & 22.
Stainless Steel Type 431 - on High Pressure Types 3, 4, 23 & 24.
Piston: Stainless Steel Type 440
Diaphragm and Seal: Viton*
Seal Retainer: P.T.F.E.

Adjustments

Removal of the cover permits access to the setting adjustment and, on adjustable differential types, to the differential adjustment. Changes to both may be made with a screwdriver.

Surge and Pulsation Dampening

All Type G switches are furnished with pulsation plugs to dampen pressure surges. If further surge dampening is required, a surge reducer is recommended.

Although the diaphragm will withstand wide pressure changes on each operating cycle, the pressure applied to the diaphragm during the normal operating cycle should never exceed the maximum value listed in the "Range" column in the catalogue listing. Life will be considerably reduced if regularly cycled above this pressure.

Surges which exceed the maximum range value may occasionally occur, especially on the start-up of the machine. The switch will withstand these occasional surges if they are within the maximum allowable pressure rating of the switch. However, frequently applying this higher pressure will greatly reduce the life of the switch.

Service Temperature Limitations

 Ambient: Min
 -25°C (-13°F)
 Max. +85°C (+185°F)

 Pressure Media: Min.
 -25°C (-13°F)
 Max. +120°C (+250°F)

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250V

0.11

3b

Technical Data

Electrical Contact Ratings DC Ratings 125V AC Ratings 120V 240V Contact Arrangement 415V 600V Туре Single Pole, double throw. Max Make Max Make One circuit normally open and one circuit & Break Current A 30 17 12 normally closed. Each circuit must be used Current A 0.22 on the same polarity. Max Break Current A 6 3 1.7 1.2

Double Pole, double throw.
Each pole is electrically seperate from the other and may be used on opposite polarities.
The contacts on each pole are single pole double throw. Each circuit must be used on the same polarity.

0 13 21 13 21 14 22 14 22

| Continuous Rating A | 10 | 10 | 10 | 10 | | | |
|------------------------|----|----|-----|-----|----------------------------------|------|------|
| Max Make Current A | 60 | 30 | 17 | 12 | Max Make & Break Current A | 0.11 | 0.05 |
| Max Break Current A | 6 | 3 | 1.7 | 1.2 | | | |
| Continuous Rating A | 10 | 10 | 10 | 10 | | | |

Dimensions

