



## MODEL 25F

### Rotary Wire Twister

The Model 25F is a Rotary Wire Twister designed to quickly restore a Twist to Stripped Stranded Wire from 13 to 24 AWG (1.9mm to .5mm). This unit is Fast and Easy to use, simply insert the Stripped Wire into the rotating Guide Sleeve and withdraw. Twist lengths from .250" to 1.00" (6.3mm - 25mm) are controlled using Guide Spacers that are located inside the Guide Sleeve. The Model 25F also has the capability to twist two Stripped Hookup Wires together neatly and efficiently. Each machine comes standard with a durable Powder Coat Finish and 1 Year Limited Warranty.

Please Note: The Model 25F is only designed to provide a twist to a stripped wire end. It is **not** designed to make twisted Pairs.

#### STANDARD FEATURES:



P/N 1929 Wire Guide Sleeve  
P/N 1933 1/8 Spacer  
P/N 1934 1/4 Spacer  
P/N 1935 1/2 Spacer  
P/N 1930 Twister Blocks

#### GUIDE SLEEVES:

| AWG   | GUIDE SLEEVE SIZE |
|-------|-------------------|
| 13-14 | .089" (2.26 MM)   |
| 15-19 | .070" (1.78 MM)   |
| 20-24 | .046" (1.17 MM)*  |

\*Standard Size

Custom Sizes Available, contact the Factory regarding your specific application

**All specifications subject to change without notice.**