



Pratt Burnerd Multisize Collets



Advantages of the Pratt Burnerd Multisize Collets

WIDE RANGE CAPACITY

Each multisize collet has a gripping range of .125" with an extended range of .010" above and below each nominal size for a total range of .145" per collet.

ADAPTABILITY

Fractional, decimal, metric and non-standard bar sizes are all accommodated as the collet range is stepless. The collets will accept round and hexagonal bars.

UNEQUALLED ACCURACY

Each collet is inspected to .0005 maximum eccentricity at the nose of the collet.

NO DISTORTION

Geometrically designed. Ensures freedom from collet distortion and provides constant parallel grip throughout the gripping range with even wear and long life.

ALL STEEL COLLETS

Collet blades are all hardened and ground.

INTERCHANGEABILITY

Multisize collets are interchangeable between the various types of Pratt Burnerd collet chucks.

MULTISIZE COLLETS

Multisize collets are available with smooth blades or serrated blades for gripping black or scaly type material.

Use with chucks prefixed by No.	KC-15 PC-15	KC-20 PC-20	KC-25 PC-25
Capacity Collets	Collet Numbers	Collet Numbers	Collet Numbers
1/16 - 3/16	EA2 3150-10200	EC2 3150-30200	-
1/8 - 1/4	EA3 3150-10300	EC3 3150-30300	-
1/4 - 3/8	EA4 3150-10400	EC4 3150-30400	ED4 3150-40400
3/8 - 1/2	EA5 3150-10500	EC5 3150-30500	ED5 3150-40500
1/2 - 5/8	EA6 3150-10600	EC6 3150-30600	ED6 3150-40600
5/8 - 3/4	EA7 3150-10700	EC7 3150-30700	ED7 3150-40700
3/4 - 7/8	EA8* 3150-10800	EC8 3150-30800	ED8 3150-40800
7/8 - 1	EA9* 3150-10900	EC9 3150-30900	ED9 3150-40900
1 - 1-1/8	-	EC10 3150-31000	ED10 3150-41000
1-1/8 - 1-1/4	-	EC11 3150-31100	ED11 3150-41100
1-1/4 - 1-3/8	-	EC12* 3150-31200	ED12 3150-41200
1-3/8 - 1-1/2	-	EC13* 3150-31300	ED13 3150-41300
1-1/2 - 1-5/8	-	-	ED14 3150-41400
1-5/8 - 1-3/4	-	-	ED15 3150-41500
1-3/4 - 1-7/8	-	-	ED16* 3150-41600
1-7/8 - 2	-	-	ED17* 3150-41700
2 - 2-1/8	-	-	-
2-1/8 - 2-1/4	-	-	-
2-1/4 - 2-3/8	-	-	-
2-3/8 - 2-1/2	-	-	-
Complete Set	EA10 3160-10900	EC14 3160-31300	ED18 3160-41700

*For round stock only.