Thursday, November 01, 2007 13:43:25

## CASA Part Number:

PLT-CLAMP-BP2JB-MS2O

## CASA Part Number:

PLT-CLAMP-NEMA34-MS20
$\varnothing 73.03+0.2 /-0.0$

Optional Quill Spring Boss Pressure plate and gauge 70mm dia

4 Holes 3.5 dia for Gauge drilling of the extra fixing holes in the 2JB casting ready for
tapping 3/16" UNC.
2 drill shanks can be used at location pins in the upper and lower holes while the extra holes are being drilled.

NOTE - After the gauge is used, drill out
bux 38-828, WELLINGTUN, NEW ZEALAND
 DRAWI AWN
$\qquad$

Outline of NEMA34 optional CLAMP plate with $4 \times$ Pem-Nuts

MATERIAL
Steel Plate 2 mm Bright CP EST. ARE
$\times \mathrm{Mm}$
xxx
ST. PERIP
: xxx
TILERANCE

| $0.00 \mathrm{~mm} \pm 0.1 \mathrm{~mm}$ |
| :--- |
| $00.0 \mathrm{~mm}+0.25 \mathrm{~mm}$ |
| 0 |


BSI474: 1987
APPLTES UNLES
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