

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
1	FRACTION ~ METRIC ~ DECIMAL DRILL SIZE CHART														
2	FRACTION	MM	DECIMAL	FRACTION	MM	DECIMAL	FRACTION	MM	DECIMAL	FRACTION	MM	DECIMAL	FRACTION	MM	DECIMAL
3		0.0010	0.00004		4.0640	0.16000		9.3980	0.37000		14.7000	0.57874		20.0000	0.78740
4		0.0100	0.00039		4.1000	0.16142		9.4000	0.37008		14.7320	0.58000		20.0660	0.79000
5		0.0250	0.00100		4.2000	0.16535		9.5000	0.37402		14.8000	0.58268		20.1000	0.79134
6		0.0200	0.00078		4.3000	0.16929	3/8"	9.5250	0.37500		14.9000	0.58661		20.2000	0.79527
7		0.0300	0.00118		4.3180	0.17000		9.6000	0.37795		14.9860	0.59000	51/64"	20.2406	0.79688
8		0.0400	0.00157	11/64"	4.3656	0.17188		9.6520	0.38000		15.0000	0.59055		20.3000	0.79921
9		0.0500	0.00197		4.4000	0.17323		9.7000	0.38189	19/32"	15.0812	0.59375		20.3200	0.80000
10		0.0510	0.00200		4.5000	0.17717		9.8000	0.38583		15.1000	0.59449		20.4000	0.80315
11		0.0600	0.00236		4.5720	0.18000		9.9000	0.38976		15.2000	0.59842		20.5000	0.80709
12		0.0635	0.00250		4.6000	0.18110		9.9060	0.39000		15.2400	0.60000		20.5740	0.81000
13		0.0700	0.00276		4.7000	0.18504	25/64"	9.9219	0.39063		15.3000	0.60236		20.6000	0.81102
14		0.0750	0.00295	3/16"	4.7625	0.18750		10.0000	0.39370		15.4000	0.60630	13/16"	20.6375	0.81250
15		0.0762	0.00300		4.8000	0.18898		10.1000	0.39764	39/64"	15.4781	0.60938		20.7000	0.81496
16		0.0800	0.00315		4.8260	0.19000		10.1600	0.40000		15.4940	0.61000		20.8000	0.81890
17		0.0900	0.00354		4.9000	0.19291		10.2000	0.40157		15.5000	0.61024		20.8280	0.82000
18		0.1000	0.00394		5.0000	0.19682		10.3000	0.40551		15.6000	0.61417		20.9000	0.82283
19		0.1016	0.00400		5.0800	0.20000	13/32"	10.3188	0.40625		15.7000	0.61811		21.0000	0.82677
20		0.1270	0.00500		5.1000	0.20079		10.4000	0.40945		15.7480	0.62000	53/64"	21.0344	0.82813
21		0.2000	0.00787	13/64"	5.1594	0.20313		10.4140	0.41000		15.8000	0.62205		21.0820	0.83000
22		0.2500	0.00984		5.2000	0.20472		10.5000	0.41339	5/8"	15.8750	0.62500		21.1000	0.83071
23		0.2540	0.01000		5.3000	0.20866		10.6000	0.41732		15.9000	0.62598		21.2000	0.83464
24		0.3000	0.01181		5.3440	0.21000		10.6680	0.42000		16.0000	0.62992		21.3000	0.83858
25	1/64"	0.3969	0.01563		5.4000	0.21260		10.7000	0.42126		16.0020	0.63000		21.3360	0.84000
26		0.4000	0.01575		5.5000	0.21654	27/64"	10.7156	0.42188		16.1000	0.63386		21.4000	0.84252
27		0.5000	0.01969	7/32"	5.5562	0.21875		10.8000	0.42520		16.2000	0.63779	27/32"	21.4312	0.84375
28		0.5080	0.02000		5.5880	0.22000		10.9000	0.42913		16.2560	0.64000		21.5000	0.84646
29		0.6000	0.02362		5.6000	0.22047		10.9920	0.43000	41/64"	16.2719	0.64063		21.5900	0.85000
30		0.6350	0.02500		5.7000	0.22441		11.0000	0.43307		16.3000	0.64173		21.6000	0.85039
31		0.7000	0.02756		5.8000	0.22835		11.1000	0.43701		16.4000	0.64567		21.7000	0.85433
32		0.7500	0.02950		5.8420	0.23000	7/16"	11.1125	0.43750		16.5000	0.64961		21.8000	0.85827
33		0.7620	0.03000		5.9000	0.23228		11.1760	0.44000		16.5100	0.65000	55/64"	21.8281	0.85938
34	1/32"	0.7938	0.03125	15/64"	5.9531	0.23438		11.2000	0.44094		16.6000	0.65354		21.8440	0.86000
35		0.8000	0.03150		6.0000	0.23622		11.3000	0.44488	21/32"	16.6688	0.65625		21.9000	0.86220
36		0.9000	0.03543		6.0960	0.24000		11.4000	0.44882		16.7000	0.65748		22.0000	0.86614
37		1.0000	0.03937		6.1000	0.24016		11.4300	0.45000		16.7640	0.66000		22.0980	0.87000
38		1.0160	0.04000		6.2000	0.24409		11.5000	0.45276		16.8000	0.66142		22.1000	0.87008
39		1.1000	0.04331		6.3000	0.24803	29/64"	11.5094	0.45313		16.9000	0.66535		22.2000	0.87401
40	3/64"	1.1910	0.04687	1/4"	6.3500	0.25000		11.6000	0.45669		17.0000	0.66929	7/8"	22.2250	0.87500
41		1.2000	0.04724		6.4000	0.25197		11.6840	0.46000		17.0180	0.67000		22.3000	0.87795
42		1.2500	0.04921		6.5000	0.25591		11.7000	0.46063	43/64"	17.0656	0.67188		22.3520	0.88000
43		1.2700	0.05000		6.6000	0.25984		11.8000	0.46457		17.1000	0.67323		22.4000	0.88189
44		1.3000	0.05118		6.6040	0.26000		11.9000	0.46850		17.2000	0.67716		22.5000	0.88583
45		1.4000	0.05512		6.7000	0.26378	15/32"	11.9062	0.46875		17.2720	0.68000		22.6000	0.88976
46		1.5000	0.05906	17/64"	6.7469	0.26563		11.9380	0.47000		17.3000	0.68110		22.6060	0.89000

Drill-Sizes

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
47	FRACTION	MM	DECIMAL	FRACTION	MM	DECIMAL	FRACTION	MM	DECIMAL	FRACTION	MM	DECIMAL	FRACTION	MM	DECIMAL
48		1.5240	0.06000		6.8000	0.26772		12.0000	0.47244		17.4000	0.68504	57/64"	22.6219	0.89063
49	1/16"	1.5875	0.06250		6.8580	0.27000		12.1000	0.47638	11/16"	17.4625	0.68750		27.7000	0.89370
50		1.6000	0.06299		6.9000	0.27165		12.1920	0.48000		17.5000	0.68898		22.8000	0.89764
51		1.7000	0.06693		7.0000	0.27559		12.2000	0.48031		17.5260	0.69000		22.8600	0.90000
52		1.7780	0.07000		7.1000	0.27953		12.3000	0.48425		17.6000	0.69291		22.9000	0.90157
53		1.8000	0.07870		7.1120	0.28000	31/64"	12.3031	0.48438		17.7000	0.69685		23.0000	0.90551
54		1.9000	0.07480	9/32"	7.1438	0.28125		12.4000	0.48819		17.7800	0.70000	29/32"	23.0188	0.90625
55		1.9050	0.07500		7.2000	0.28346		12.4460	0.49000		17.8000	0.70079		23.1000	0.90945
56	5/64"	1.9844	0.07813		7.3000	0.28740		12.5000	0.49213	45/64"	17.8594	0.70313		23.1140	0.91000
57		2.0000	0.07874		7.3660	0.29000		12.6000	0.49606		17.9000	0.70472		23.2000	0.91338
58		2.0320	0.08000		7.4000	0.29134	1/2"	12.7000	0.50000		18.0000	0.70866		23.3000	0.91732
59		2.1000	0.08268		7.5000	0.29528		12.8000	0.50394		18.0340	0.71000		23.3680	0.92000
60		2.2000	0.08661	19/64"	7.5406	0.29688		12.9000	0.50787		18.1000	0.71260		23.4000	0.92126
61		2.2500	0.08858		7.6000	0.29921		12.9540	0.51000		18.2000	0.71653	59/64"	23.4156	0.92188
62		2.2860	0.09000		7.6200	0.30000		13.0000	0.51181	23/32"	18.2562	0.71875		23.5000	0.92520
63		2.3000	0.09055		7.7000	0.30315	33/64"	13.0969	0.51563		18.2880	0.72000		23.6000	0.92913
64	3/32"	2.3812	0.09375		7.8000	0.30709		13.1000	0.51575		18.3000	0.72047		23.6220	0.93000
65		2.4000	0.09449		7.8740	0.31000		13.2000	0.51968		18.4000	0.72441		23.7000	0.93307
66		2.5000	0.09843		7.9000	0.31102		13.2080	0.52000		18.5000	0.72835		23.8000	0.93701
67		2.5400	0.10000	5/16"	7.9375	0.31250		13.3000	0.52362		18.5420	0.73000	15/16"	23.8125	0.93750
68		2.6000	0.10236		8.0000	0.31496		13.4000	0.52756		18.6000	0.73228		23.8760	0.94000
69		2.7000	0.10630		8.1000	0.31890		13.4620	0.53000	47/64"	18.6531	0.73438		23.9000	0.94094
70		2.7500	0.10827		8.1280	0.32000	17/32"	13.4938	0.53125		18.7000	0.73622		24.0000	0.94488
71	7/64"	2.7781	0.10937		8.2000	0.32283		13.5000	0.53150		18.7960	0.74000		24.1000	0.94882
72		2.7940	0.11000		8.3000	0.32677		13.6000	0.53543		18.8000	0.74016		24.1300	0.95000
73		2.8000	0.11024	21/64"	8.3344	0.32813		13.7000	0.53937		18.9000	0.74409		24.2000	0.95275
74		2.9000	0.11417		8.3820	0.33000		13.7160	0.54000		19.0000	0.74803	61/64"	24.2094	0.95313
75		3.0000	0.11811		8.4000	0.33071		13.8000	0.54331	3/4"	19.0500	0.75000		24.3000	0.95669
76		3.0480	0.12000		8.5000	0.33465	35/64"	13.8906	0.54688		19.1000	0.75197		24.3840	0.96000
77		3.1000	0.12050		8.6000	0.33858		13.9000	0.54724		19.2000	0.75590		24.4000	0.96063
78	1/8"	3.1750	0.12500		8.6360	0.34000		13.9700	0.55000		19.3000	0.75984		24.5000	0.96457
79		3.2000	0.12598		8.7000	0.34252		14.0000	0.55118		19.3040	0.76000		24.6000	0.96850
80		3.2500	0.12796	11/32"	8.7312	0.34375		14.1000	0.55512		19.4000	0.76378	31/32"	24.6062	0.96875
81		3.3000	0.12992		8.8000	0.34646		14.2000	0.55905	49/64"	19.4469	0.76563		24.6380	0.97000
82		3.3020	0.13000		8.8900	0.35000		14.2240	0.56000		19.5000	0.76772		24.7000	0.97244
83		3.4000	0.13386		8.9000	0.35039	9/16"	14.2875	0.56250		19.5580	0.77000		24.8000	0.97638
84		3.5000	0.13780		9.0000	0.35433		14.3000	0.56299		19.6000	0.77165		24.8920	0.98000
85		3.5560	0.14000		9.1000	0.35827		14.4000	0.56693		19.7000	0.77559		24.9000	0.98031
86	9/64"	3.5719	0.14063	23/64"	9.1281	0.35938		14.4780	0.57000		19.8000	0.77953		25.0000	0.98425
87		3.6000	0.14173		9.1440	0.36000		14.5000	0.57087		19.8120	0.78000	63/64"	25.0031	0.98438
88		3.7000	0.14567		9.2000	0.36220		14.6000	0.57480	25/32"	19.8438	0.78125		25.1000	0.98819
89		3.8000	0.14961		9.3000	0.36614	37/64"	14.6844	0.57813		19.9000	0.78346		25.1460	0.99000
90		3.8100	0.15000	INCHES X 25.40 = MM MM X 0.03937 = INCHES										25.2000	0.99212
91		3.9000	0.15354											25.3000	0.99606
92	5/32"	3.9688	0.15625										1"	25.4000	1.00000
93		4.0000	0.15748												