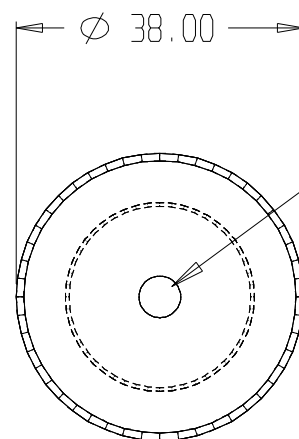
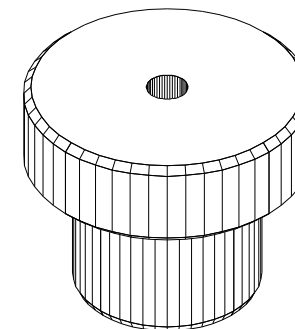
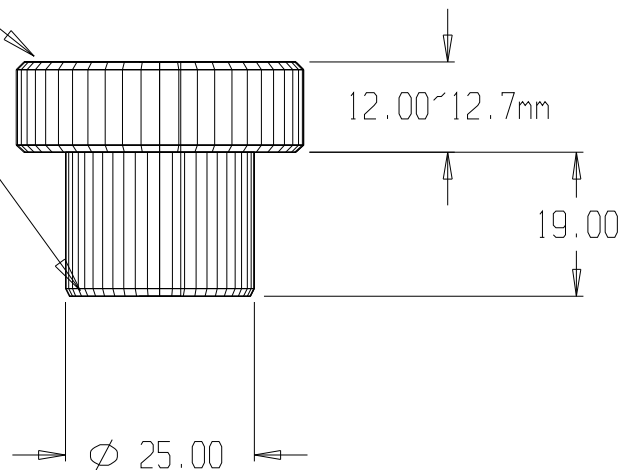


Heat-treatment
Harden & Temper 55 Rockwell

Grind Top & Bottom
True & Parallel



Optional thru-Hole to suit PEMs:-
5.5 dia for 3.5M3 Standoffs
0.1875" for Pemserter P3 Interchangeable Tools
5.05 for FH-M5
4.05 for FH-M4
(see data sheets for others)

MATERIAL
Steel
1.5" Dia
ALLOY
TOOL
EST. AREA
xxx mm
EST. WEIGHT
xx kg/m
EST. PERIPHERY
EXT: xxx mm
TOT: xxx mm
TOLERANCE
0.00mm ±0.1mm
00.0mm ±0.25mm
0000mm ±0.5mm
0-600mm ±0.1mm
> 600mm ±0.5mm
BS1474:1987
APPLIES UNLESS
OTHERWISE
SPECIFIED
JOB No.
23xx

CASA Modular Systems
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TELEPHONE : (64-4) 5687 277
FACSIMILE : (64-4) 5685 161

CUSTOMER :	CASA Modular Systems
DESCRIPTION :	PEM Die for Air Press
DRAWN :	A.W.D
DATE :	06/12/94
APPROVED :	?
DWG. SCALE :	1:1

SIZE	DRAWING Reference No.	ISSUE
A4	PEM-DIE	A
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