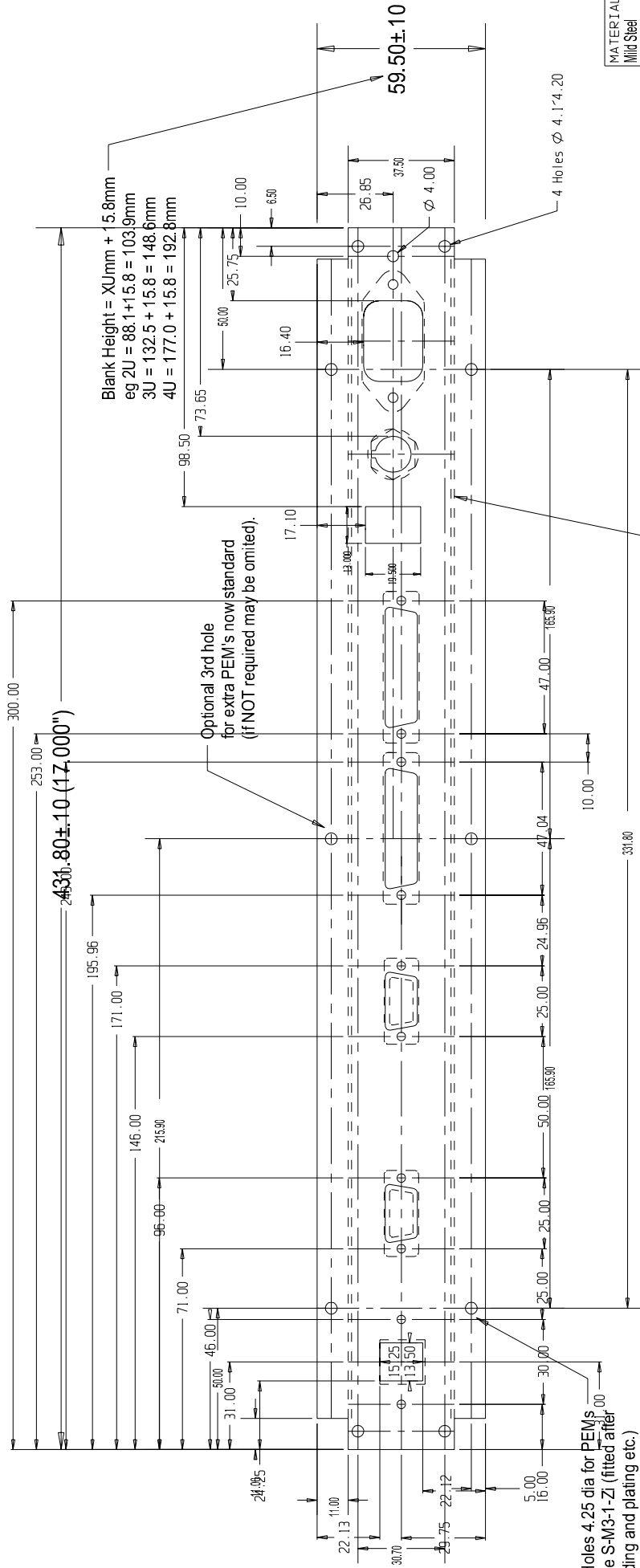
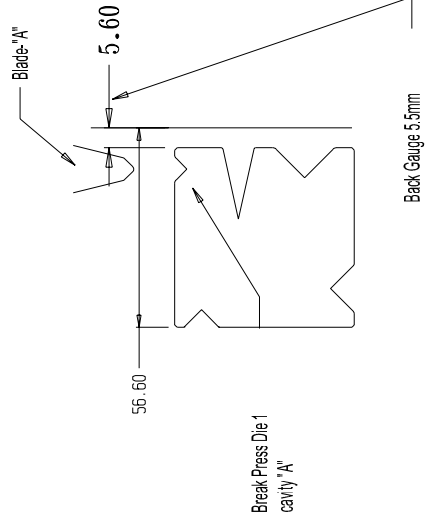


CASA Part Number for UN-folded part = IMBP-1U-MS12(Blank)
 for FOLDED part with PEMs fitted = IMBP-1U-MS12
 for folded part ZINC Plated and with PEMs fitted = IMBP-1U-MS12ZP



MATERIAL	Mild Steel
ALLOY	1.2mm (18SWG)
EST. AREA	Bright
EST. WEIGHT	xxx mm
EST. PERIPHERY	xx kg/m
EXT. : XXX	mm
TOT. : XXX	mm
TOLERANCE	0.00mm ±0.1mm
	00.0mm ±0.25mm
	0000mm ±0.5mm
	0-600mm ±0.1mm
	> 600mm ±0.5mm
	BS1474:1987
	APPLIES UNLESS OTHERWISE SPECIFIED
JOB No.	23XX

- Notes:
- 1) All punchings and gullotine cuts - burr down.
 - 2) Break all sharp corners and remove burr from periferal edges, including the 11x11 cut-outs
- Wire brushing is generally acceptable for the ends and the 11x11 notches. For the "Long sides" use a "Vargus" or "Noga" de-burring tool.



Folded HEIGHT = xUmm - 6.2mm
 eg 2U = 88.1 - 6.2 = 81.9mm
 3U = 132.5 - 6.2 = 126.3mm
 4U = 177.0 - 6.2 = 170.8mm

CUSTOMER	Television NZ - Satellite Services
DESCRIPTION	BACK Panel Instrument Module
DATE	04/04/01
DRAWN	AWD
APPROVED	7
DWG. SCALE	1:1
SIZE	A4
DRAWING Reference No.	IMBP-1U
ISSUE	B

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