



300.0

60.0

Alternative shapes - laser cut details to be agreed with the customer before processing.

Blank and deburred part to be folded 90 deg along centre line using 2mm brake-press in die/cavity "C"

3mm Radius needs to be Sand/Chamfer so external corners of ends 0.25mm

∅ 7.0

∅ 9.0

∅ 12.8

∅ 16.0

∅ 19.0

30.0

30.0

30.0

30.0

30.0

30.0

Connector Fixing Plate tabs TIG welded on both sides to position shown. Refer to sample for detail. (refer to drawing PL T-2649-SS16.PRT for details)

Sand/Chamfer ALL external edges to give burr free 0.25mm.

MATERIAL	Stainless
Sheet	1.6mm
ALLOY	304
EST. AREA	xxx mm
EST. WEIGHT	x.xx kg/m
EST. PERIPHERY	EXT : xxx mm
TOT :	xxx mm
TOLERANCE	0.00mm ±0.1mm
	00.0mm ±0.25mm
	000.0mm ±0.5mm
	0-600.0mm ±0.1mm
	> 600.0mm ±0.5mm
BS1474:1987	
APPLIES UNLESS OTHERWISE SPECIFIED	
JOB No.	3150

CUSTOMER :	CASA Modular Systems	SIZE	A4	DRAWING Reference No.	ISSUE						
DESCRIPTION :	Stainless PEG for Antenna Stake			MAS-PEG-SST	A						
DRAWN :	A.W.D	DATE :	26/02/03	APPROVED :	?						
		DWG. SCALE :	1:1								
<table border="0"> <tr> <td>CASA Modular Systems</td> <td>P.O. BOX 38-828, WELLINGTON, NEW ZEALAND</td> </tr> <tr> <td></td> <td>TELEPHONE : (64-4) 9393 777</td> </tr> <tr> <td></td> <td>FACSIMILE : (64-4) 9393 778</td> </tr> </table>						CASA Modular Systems	P.O. BOX 38-828, WELLINGTON, NEW ZEALAND		TELEPHONE : (64-4) 9393 777		FACSIMILE : (64-4) 9393 778
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Blank Part # = PLT-300x60-SS16N

Complete Peg with tapered profile and connector plate fitted/welded = Part # = STAKE-AE-SS16BE