



Optional height of side plate/gusset

5 holes 5.1mm dia + CSK
(to suit M5x10 Hex drive screw)

19mm CASA Rack-Angle

5.00

85.00

67.08

Ø 6.10

Ø 5.10

100.00

30 x 30 mm Aluminum T-Slot section

3 holes 6.1mm dia + CSK
(to suit M6x12~16 Hex drive screw)

MATERIAL	Extrusion
	No.100x5mm
ALLOY	6063-T5
EST. AREA	265 mm
EST. WEIGHT	2.80 kg/m
EST. PERIPHERY	EXT: 354 mm
	TDT: 354 mm
TOLERANCE	0.00mm ±0.1mm
	00.00mm ±0.25mm
	0000mm ±0.5mm
	0-600mm ±0.1mm
	> 600mm ±0.5mm
BS1474:1987	APPLIES UNLESS OTHERWISE SPECIFIED
JOB No.	3000

<p>66 Fitzherbert St, Petone, NEW ZEALAND TELEPHONE : (64-4) 9393 777 FACSIMILE : (64-4) on request only</p>	CUSTOMER : CASA Modular Systems		SIZE	DRAWING Reference No.	ISSUE
	DESCRIPTION : Gusset Side-Plate for LW Rack Angle		A4	PLT-100x85-RACK	A
DRAWN : A.W.D	DATE : 20/10/16	APPROVED : ?	DWG. SCALE : 1:1	© COPYRIGHT : CASA Modular Systems ALL RIGHTS RESERVED	