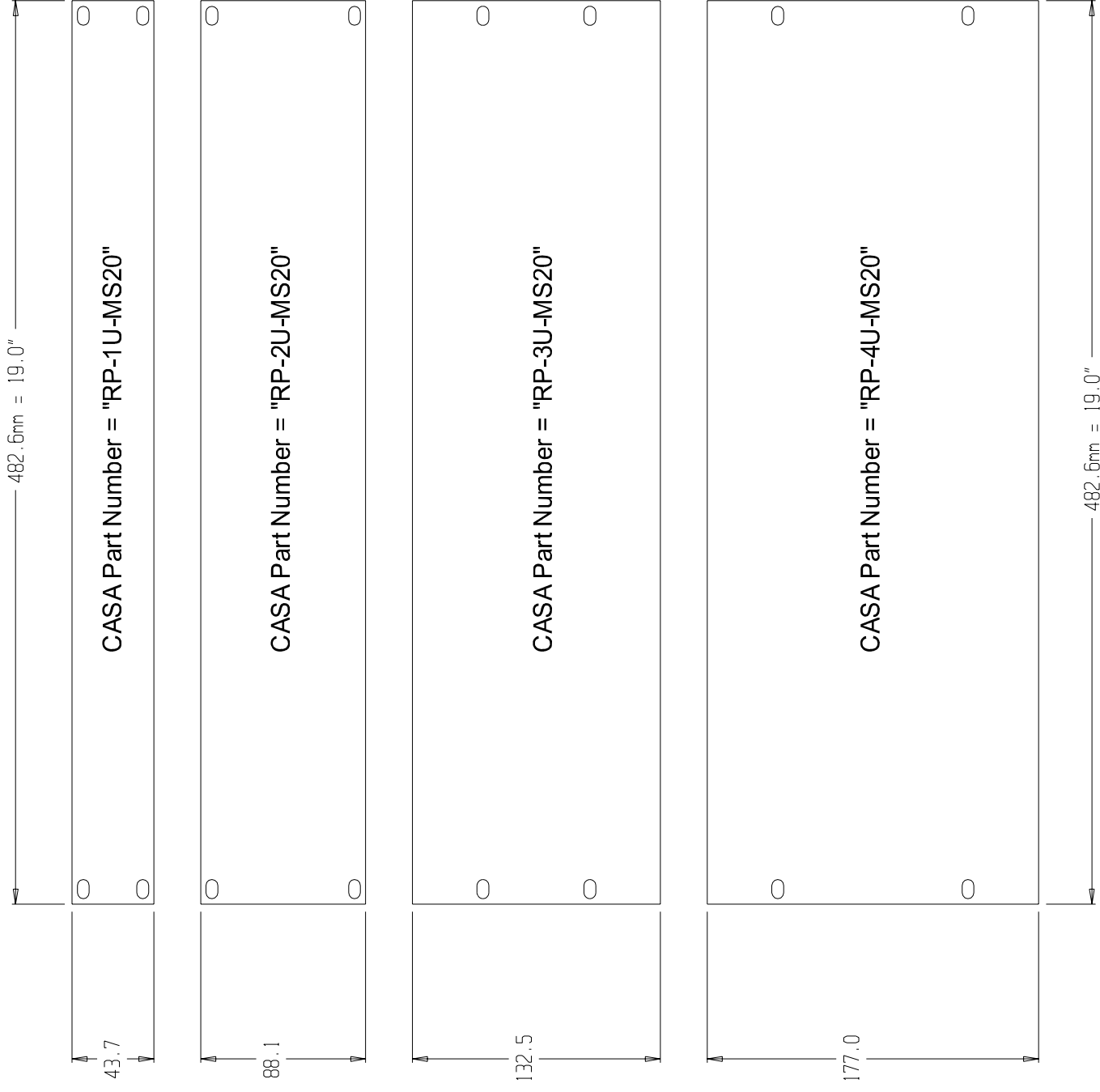


- Standard Finishes:
- 1) Degrease
 - 2) Etch Prime
 - 3) Polyester Powder Coat
- Ghost Grey IPT6083
(or other colour to customer's choice)
- Special Notes
- 1) Gulllined LONG edges must all face the same side such that the burr is on the underside.
 - 2) Flatness & Curl must be less than 1mm in any direction when measured with the blank laid on a flat surface.
 - 3) All external edges to be deburred
 - 4) All "Punched" holes deburred on the underside.
 - 5) CASA Job Number to be stamped at each end between the standard oo-round fixing holes.
 - 6) After painting, a Small Self adhesive label with CASA Part Number is to be affixed to the reverse of each panel between the around fixing holes but not covering the CASA Job # stamping.



Typical "Finished" CASA Part Numbers:
 "RP-1U-MS20(GGP)"
 "RP-2U-MS20(GGP)"
 "RP-3U-MS20(GGP)"
 "RP-4U-MS20(GGP)"

MATERIAL	Steel Sht
2.0mm	
ALLOY	Cold Roll
EST. AREA	20726mm ² /U
EST. WEIGHT	0.33Kg/U
EST. PERIPHERY	
EXT : XXX mm	
TOT : XXX mm	
TOLERANCE	
0 - 0.00mm ±0.1mm	
00 - 0.00mm ±0.25mm	
000 - 0.00mm ±0.5mm	
0 - 600mm ±0.1mm	
> 600mm ±0.5mm	
BS1474 : 1987	
APPLIES UNLESS OTHERWISE SPECIFIED	
SURFACE FINISH	
Visible surfaces denoted - - -	
NATURAL	<input type="checkbox"/>
LYNISH	<input type="checkbox"/>
DE-BURR	<input type="checkbox"/>
ANODISE	<input type="checkbox"/>
PAINT	<input type="checkbox"/>
PLATE	<input type="checkbox"/>
ALLODIZE	<input type="checkbox"/>
SHOTBLAST	<input type="checkbox"/>
OTHER DETAIL	<input type="checkbox"/>
See Notes	<input type="checkbox"/>
JOB No.	2831

DRAWING Reference No.	ISSUE
A4	RP-1 234U
SIZE	A

CUSTOMER :	CASA Modular Systems
DESCRIPTION :	RACK PANELS 1 to 4U (2mm Mild Steel)
DRAWN :	AWD
DATE :	28/07/98
APPROVED :	?
DWG. SCALE :	1:1

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