fold UP 90 degrees

Fold UP loss for 2mm nominal
external radius in die"X' + Blade
"Y" estimated at 2mm

240

91

58

25

60

60

11

59

72

View INSIDE
(front-face)

25

90

92

Ø7

Ø10

Ø10

Ø10

30

Critical front
+0.0 -1.0mm

Fold UP loss for 2mm nominal
external radius in die"X' + Blade
"Y" estimated at 2mm

304

201

fold UP 90 degrees

GRAIN

450

Material = 1.2mm Stainless 304
Satin or Light-Grain