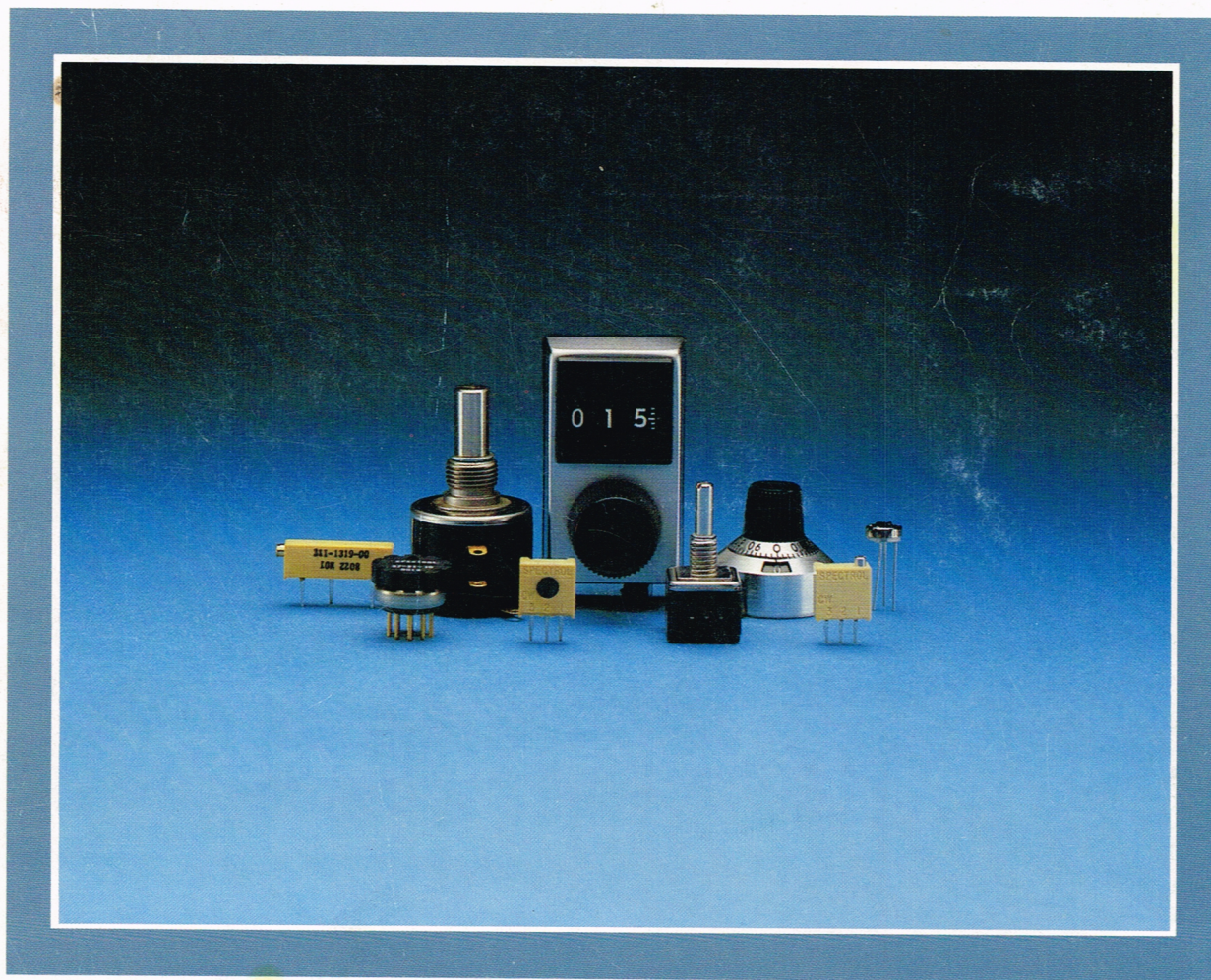


THE SPECTROL DISTRIBUTOR CATALOG



TURNBULL AND JONES LTD.

NEW ZEALAND DISTRIBUTORS OF SPECTROL PRODUCTS

HEAD OFFICE

P.O. BOX 545

CASA Modular

<https://casamodularsystems.com/zeradmin/packing.php?cid=>

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5012 PETONE, WELLINGTON
NEW ZEALAND
TEL: +64 4 9393 777
FAX: MANUAL-RESPONSE ONLY



BILL TO:

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1707/2023.1.23

Distribution- Key to Spectrol Marketing

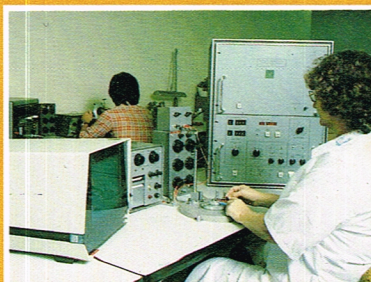


Spectrol fully appreciates the importance of distribution in marketing today. The modern distributor is much more than the "parts mover" of the past. A successful distributor must now be well informed in the technology he serves, and he often backs-up the factory and the local sales representative by helping his customers specify the correct products for their applications. He also frequently has various "add-on" capabilities to offer. But, of course, his primary role is still to stock and ship the standard fast-moving parts that his customers need when they need them—often the same day he receives the order.

Because distribution is so important, Spectrol closely examines the record and qualifications of all potential distributors and invites such



distributors to evaluate the company's distribution program as well. Therefore, the customer may be sure that his local Authorized Spectrol Distributor has fully earned his franchise by a record of outstanding performance. Together, Spectrol and its sales representatives and authorized distributors, comprise one of the finest marketing teams to serve the industry.



SPECTROL ELECTRONICS CORPORATION

DISTRIBUTOR CATALOG

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 Phone: 213/773-6521

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 TWX: (710) 393-6770

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 Ronkonkoma, NY
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Prime Components
 65 Engineers Road
 Phone: 516/582-6258

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ROCHESTER, 14603

Rochester Radio
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 TWX: (810) 427-9293

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 McKeesport, 15135
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 LOS ANGELES area, SAN
 DIEGO and IMPERIAL
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 and RHODE ISLAND)

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LIVONIA, 48152
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ST. PAUL, 55117
Murnco
 219 Little Canada Road
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 NEW JERSEY, and eastern
 PENNSYLVANIA)

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FAIRPORT, 14450

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POUGHKEEPSIE, 12603

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 (also services WEST VIRGINIA
 and western PENNSYLVANIA)

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Noise S.R.L.
Mansilla 3991
Phone: 71-7181
TELEX: P. Booth 9
for Noise phone

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TELEX: 31261

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Scheydgasse 31
Phone: 38 76 38
TELEX: 01-13310

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TELEX: 25903

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COLOMBIA

BOGOTA
Teccien Ltda.
Cra. 7a #19-38 Of. 503
Apartado Aereo #45-07
Phone: 2417940
TELEX: 45323

DENMARK

COPENHAGEN N
E.V. Johanssen Elektronik A/S
Titangade 15
DK-2200
Phone: 451-83-90-22
TELEX: 16552

ECUADOR

MANTA
Prudent Traders, Inc.
202 Ensenadita
Phone: 4-610-775

NEW YORK, N.Y. 10017, U.S.A.
Prudent Traders, Inc.
50 East 42nd Street
Phone: (212) 682-1692
TELEX: 232 863

ENGLAND

HARLOW, ESSEX
ITT Electronic Services
Edinburgh Way
Phone: 0279 26811
TELEX: 81525

HENLOW, BEDFORDSHIRE
Intel Electronics
Henlow Trading Estate
Phone: 0462. 812505
TELEX: 825637

HERTFORDSHIRE SG4 OTN
Radio Resistor Co. Ltd.
P. O. Box 12
4 Trust Industrial Estate
Wilbury Way
Hitchin
Phone: 0462-54072
TELEX: 826251

SWINDON, WILTSHIRE SN3 3HY
Spectrol Reliance Ltd. (Factory)
Drakes Way
Phone: 21351
TELEX: 44692
Cable: Reltrol
Swindon

SIDCUP, KENT
Nobel Electronics Ltd.
Tudor Cottage
Footscray High Street
Phone: 01-309-0500
TELEX: 897250

EASTERN EUROPE

WESTFIELD, WEST LOTHIAN
ENGLAND EH48 4BU
C.A.T. Electrocomponents Ltd.
Southbank
Main Street
Phone: 0506-52713
TELEX: 727563

FINLAND

SF-00101 HELSINKI 10
Finneki T:MI
P. O. Box 133
Mannerheimintie 77B
Phone: 410266
TELEX: 12-2122
Cable: Finneki
Helsinki

FRANCE

SEVRES 92310
Tekelec-Airtronic S.A.
B.P. No. 2
Cite des Bruyeres
Rue Carle Vernet
Phone: 534-7535
TELEX: 204 552
250 997

GERMANY

1000 BERLIN 47
Aktiv Electronics GmbH
Ballinstrasse 12-14
Phone: 684-5088
TELEX: 185327

8050 FREISING

Texas Instruments GmbH
Haggertystrasse 1
Phone: 8161-801
TELEX: 526529

HAIDGRABEN 5

Componenta Elektronik-Bauelemente GmbH
8012 Ottobrunn Bei München
Phone: 089-6013008
TELEX: 05-23479

2000 HAMBURG 1

Balve Electronic
Burchardplatz 1
(Chilehaus)
Phone: (040) 330935/37
TELEX: 2161373

6800 MANNHEIM 31

Pueschel Electronic GmbH
Turbinestrasse 24-28
Phone: 0621/739091
TELEX: 463608

8000 MUENCHEN 70

Spectrol Electronics GmbH
Factory Sales Office
Oberauerstrasse 15
Phone: 089-7145096/7/8
TELEX: 5213 014

GREECE

ATHENS T.T. 208
Makonik
A. Lucini & Sia O.E.
Platonos 15
AK Platonos
Phone: 522064
TELEX: 219150

GUATEMALA

GUATEMALA CITY
Prudent Traders, Inc.
3A Ave. 16-76 Zona 14

NEW YORK, N.Y. 10017

Prudent Traders, Inc.
50 East 42nd Street
Phone: (212) 682-1692
TELEX: 232 863

HOLLAND

3002 AK ROTTERDAM
Nedelko B.V.
Vierhavensstraat 46A
3029 B G Rotterdam
P. O. Box 6431
Phone: 010-765288
TELEX: 23057

HONG KONG

QUARRY BAY
Caduceus Industries Ltd.
Toppin Building, 6th Floor
22 Westlands Road
Phone: 5-632-113
TELEX: 83640

INDIA

MADRAS 600 020
Southern Electronics
31, Karpagam Gardens
Adyar
Phone: 412374
412943
412364
Cable: Elecomp
TELEX: 041-7692

ISRAEL

TEL-AVIV
CVS Technologies 1974, Ltd.
52462 Ramat Gan
54 Jabotinsky Street
Phone: 727 317
TELEX: 341363

ITALY

50123 FIRENZE
Paoletti-Ferrero S. d. F.
Via il Prato, 40/R
Phone: 29.49.74

50127 FIRENZE

Scoder
Rag. Pietrino Sebastiani
Via Odorico de Pordenone, 11/13
Phone: 364-192
TELEX: 58301

20133 MILANO

Comapel (main office)
Via Inama, 19
Phone: 726-954

MILANO

Lasi Elettronica S.p.A.
V. le Lombardia, 6
20092 Cinisello Balsamo
Phone: 6120 441/2/3/4/5
TELEX: 37612

20145 MILIANO

Orvem S.p.A.
Via Domodossola, 17
Phone: 349-4651
TELEX: 25631

20124 MILANO

Pasini Elettronica S. p. A.
Via A. Da Recanate, 4
Phone: 010392-2043276

80125 NAPOLI

Telex Elettronica S.r.l.
Via Terracina, 311
Phone: 62.78.62

20016 PERO (MILANO)

SP Elettronica S.p.A. (Factory)
Via Carlo Pisacane, 7
Phone: 3530 241
3530 242
3530 243
3530 244
TELEX: 843-330091
Cable: Specelet
Milano

JAPAN

CHIYODA-KU, TOKYO
Nippon Miniature Bearing Co., Ltd.
No. 7, 3-Chome, Kanda,
Ogawa-Cho
Phone: 03-293-9251
TELEX: 222-2355

NEW ZEALAND**AUCKLAND**

Turnbull & Jones Ltd.
Private Bag Otahuhu
27 Huia Road

CHRISTCHURCH

Turnbull & Jones Ltd.
P. O. Box 98
273 Cashel Street

WELLINGTON

Turnbull & Jones Ltd.
20 Barker Street
P. O. Box 9043
Phone: 850-629
TELEX: NZ3556
Cable: Turjon

NORWAY**OSLO 5**

Henaco A/S
Okern Torgvei 13
P. O. Box 248
Phone: 15 75 50
TELEX: 16716

SCOTLAND**BOONBANK, AYR****SCOTLAND KA7 4DB**

Nomis Electronics
20 Craig Stewart Crescent
Phone: 0292-43932

SINGAPORE**SINGAPORE 0820**

NIE Electronics (M) Sdn. Bhd.
Unit 116, 1st Floor Singapore
Electrical Electronics and
Hardware Centre
101 Kitchener Road
Phone: 2585188
TELEX: RS21633

SOUTH AFRICA**JOHANNESBURG**

Telcom Industries
Telcom House
343 Jan Smuts Avenue
Craighill
Phone: 011-788-1226

PINEGOWRIE, TRANSVAL 2123

Radiokom (1969) (Pty.) Ltd.
P. O. Box 56310
Phone: 48-5712
TELEX: 96080838

SPAIN**BARCELONA**

Santos Del Valle
Avda. de Roma, No. 110
Phone: 254-4113

MADRID 15

Santos Del Valle
Galileo 56
Phone: 446-8141
446-8144
448-3959
TELEX: 42615

SWEDEN**S-123 05 STOCKHOLM-FARSTA**

Gylling Teledata AB
Pepparvagen 27
Phone: 08-930120
TELEX: 17175

SWITZERLAND**CH-8037 ZURICH**

Aumann & Company
Forlibuckstrasse 150
Phone: 443300
TELEX: 56228

TAIWAN**TAIPEI, R.O.C.**

Sea Union Eng. Ent. Ltd.
P. O. Box 45-95 Taipei
Room 303, Hua-Nan Bldg.
No. 162, Chang An E. Rd., 2nd Section
Phone: 7512062-3
TELEX: 24209

TURKEY**KARAKOY, ISTANBUL**

Panc Elektronik Sanayi
Ticaret Anonim Sirketi
Bankalar Sair Ziya Pasa
Cad. No. 62-64
Phone: 44-41-20
Cable: Istanbul

YUGOSLAVIA**36100 VICENZA**

Velco s.r.l.
Contra S. Francesco 75
Phone: 36444
TELEX: 431075

SPECTROL ELECTRONICS GROUP**Spectrol Reliance Ltd.**

Drakes Way
Swindon, Wiltshire, England
Swindon 21351 • TELEX: 44692

Spectrol Electronics Corporation

17070 E. Gale Ave., P.O. Box 1220
City of Industry, Calif. 91749, U.S.A.
(213) 964-6565 • TWX (910) 584-1314

SP Elettronica spa

Via Carlo Pisacane 7
20016 Pero (Milan) Italy
35 30 241 • TELEX: 330091

WARRANTY

Seller warrants the goods to be delivered hereunder to be free from defects in material or workmanship for a period of one year from the date of delivery to Buyer. If within the period of such warranty Buyer promptly notifies Seller of any claimed defect and if requested by Seller returns such part or parts as are claimed defective, transportation charges prepaid, to Seller, and it appears to Seller that such part or parts are defective, Seller will at its option repair or replace the same with a like or similar part or parts at no expense to Buyer. Buyer shall be responsible for all transportation charges. If the component fails, for any reason, to comply with any purchase order, Seller may, at its sole option, remove the component at its own expense and, in full and final discharge of all liability, refund to Buyer all sums which shall have been paid by Buyer on account of the purchase price named herein. **IN NO EVENT SHALL SELLER BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES OF A COMMERCIAL NATURE.**

The repair or replacement of such defective part or parts by Seller SHALL CONSTITUTE THE SOLE

REMEDY OF BUYER AND THE SOLE LIABILITY OF SELLER WHETHER ON WARRANTY, CONTRACT OR NEGLIGENCE. Upon expiration of such warranty period or in the event such goods are subjected to misuse, negligence, alteration, improper use or operated contrary to Seller's printed instructions, all liability of Seller shall cease.

THE WARRANTIES PROVIDED AND THE OBLIGATIONS AND LIABILITIES OF SELLER HEREUNDER, AND THE RIGHTS AND REMEDIES OF BUYER HEREUNDER ARE EXCLUSIVE AND IN SUBSTITUTION FOR, AND BUYER HEREBY WAIVES, ALL OTHER WARRANTIES, GUARANTEES, OBLIGATIONS, CLAIMS FOR LIABILITIES, RIGHTS AND REMEDIES, EXPRESS OR IMPLIED, ARISING BY LAW OR OTHERWISE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTY OF MERCHANTABILITY AND FITNESS FOR PURPOSE.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING THE WARRANTY OF MERCHANTABILITY AND FITNESS FOR PURPOSE.

ALLEN-BRADLEY/SPECTROL

ALLEN-BRADLEY	SPECTROL	ALLEN-BRADLEY	SPECTROL	ALLEN-BRADLEY	SPECTROL
A*	62/65	MT*	64	RT*	43
E*	63	N	70	S	53
		R	70	70	148/149

BECKMAN/SPECTROL

BECKMAN	SPECTROL	BECKMAN	SPECTROL	BECKMAN	SPECTROL
62	62	82	62/65	7246	534
63	64	89	43	7266	534
66	64	93	63T	7276	534
67	64	2601	16-3	7286	534
68	64	2606	16-1	7366	533
72	63	2607	16-2	7466	535
76P	43Y	5311	132	A	860
77P	43W	6181	157	C	830
78	70	7216	534	RB	21
79P	43P				

BOURNS/SPECTROL

BOURNS	SPECTROL	BOURNS	SPECTROL	BOURNS	SPECTROL
81/82	148/149	3292	64	3510	533
91/92	148/149	3299	64	3520	535
490	11	3329	62/65	3540	534
510	21	3339P	64Y	3543	533
3006	43	3386	63	3545	535
3009	43	3400	860	3700	162
3059	70	3500	534	3707	162
3069P	43W	3509	534		

CLAROSTAT/SPECTROL

CLAROSTAT	SPECTROL
73JA	534
388	148
389	149

CTS/SPECTROL

CTS	SPECTROL	CTS	SPECTROL	CTS	SPECTROL
164	64	191*	43W	345	62/65
165	64	192*	43Y	360	63
186	43	195	70	362	63
190*	43P	201	77	385	53
		260	76		

DALE/SPECTROL

DALE	SPECTROL	DALE	SPECTROL	DALE	SPECTROL
101T*	63P	150SX*	63V	784*	43
1015X*	63X	781*	43	1880*	40P
102T*	63M	783*	43	1887*	40L

DUNCAN/SPECTROL

DUNCAN	SPECTROL	DUNCAN	SPECTROL	DUNCAN	SPECTROL
61	16-1	86	11-1	3259	535
65	16-3	3253	534	3600	860
82	21-1	3256	533		

MEPCO ELECTRA/SPECTROL

MEPCO-ELECTRA	SPECTROL	MEPCO-ELECTRA	SPECTROL	MEPCO-ELECTRA	SPECTROL
8012	70	8024	64	8038	63
8014	62/65	8034	43	8050	62/65

VRN/SPECTROL

VRN	SPECTROL	IRC	SPECTROL	VRN	SPECTROL
450	70	180	62-1/65Y	5000	HEL05
76	63	181	62-3/65P	5001	140
100	84	182	62-2/65X	6800	534
170	62-1/65Y	752	64	8400	534
171	62-3/65P	960	43P	8403	533
172	62-2/65X	961	43	8500	534
		980	43W		
		989	43Y		

WESTON/SPECTROL

WESTON	SPECTROL	WESTON	SPECTROL	WESTON	SPECTROL
532	43W	548	64	567	62-3/65P
533	43P	830	43	568	62-2/65X
547	64P	840	63	1000	84
		566	62-1/65Y		

Note: This information is not meant to infer exact interchangeability in all instances, but in most cases, pin configuration and basic dimensions are similar.

*Models discontinued by Allen Bradley, CTS and Dale.

SPECTROL ELECTRONICS GROUP

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Swindon, Wiltshire, England
Swindon 21351 • TELEX: 44692

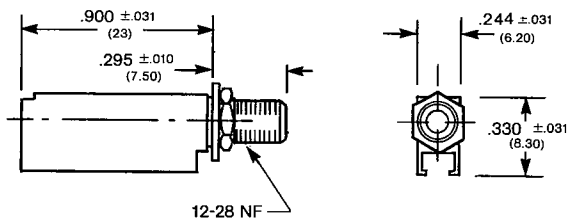
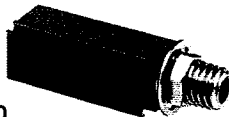
Spectrol Electronics Corporation
17070 E. Gale Ave., P.O. Box 1220
City of Industry, Calif. 91749, U.S.A.
(213) 964-6565 • TWX (910) 584-1314

SP Elettronica spa
Via Carlo Pisacane 7
20016 Pero (Milan) Italy
35 30 241 • TELEX: 330091

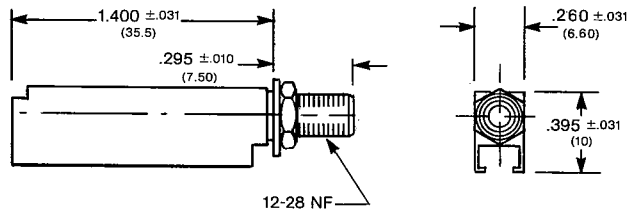
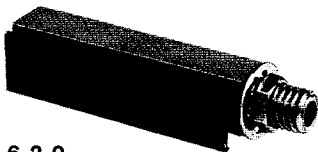
MODEL 6

ACTUAL SIZE

6-1-0

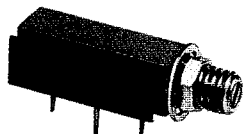


6-2-0



AVAILABLE SHAFT CONFIGURATIONS

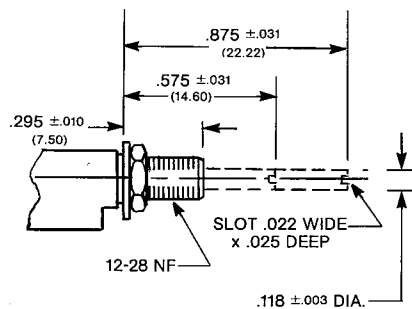
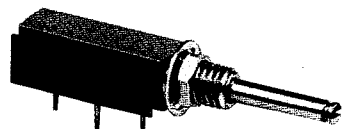
6-1-1



6-1-2



6-1-3



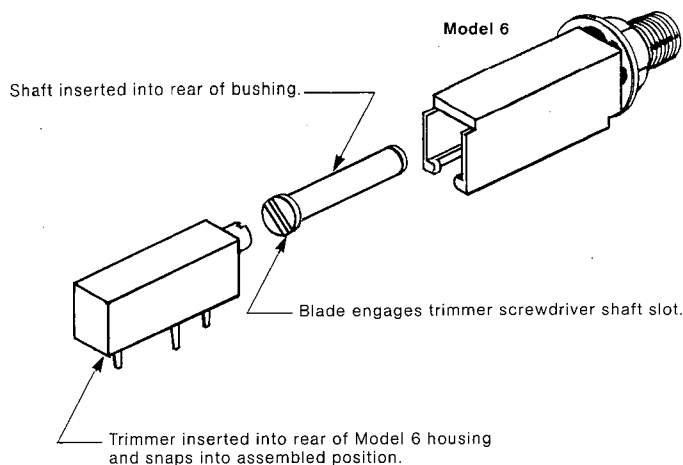
Shaft dimensions apply to 6-1-X and 6-2-X versions

BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSION IN PARENTHESES

GENERAL DESCRIPTION

Spectrol's standard 3/4-inch and 1-1/4-inch rectangular trimming potentiometers, the Models 43 and 70, may be easily panel mounted through the use of Spectrol Model 6 Panel Mount Adapters. The adapters are designed to

convert these standard trimmer models into panel mount trimmers in a quick, convenient, and economical manner. Assembly with the trimmer is accomplished by snap-in, providing for minimal installation time.

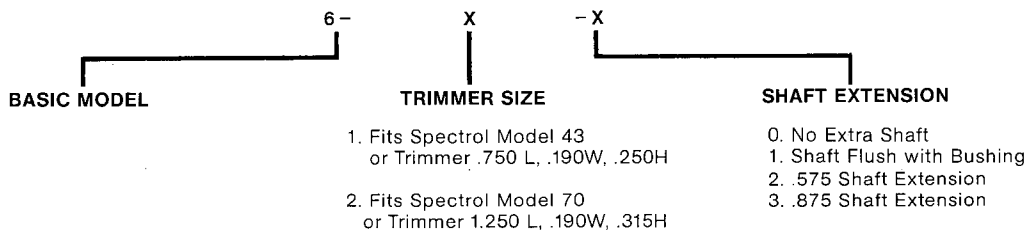


SPECIFICATIONS

CONSTRUCTION Molded Polyester Plastic
 BUSHING MATERIAL Brass nickel plated
 BUSHING HARDWARE Panel nut and lock washer
 OPTIONAL ADJUSTMENT
 SHAFTS AVAILABLE (INCHES) (1) Flush (2) .575 (3) .875

See photos and drawings for additional information.

HOW TO ORDER THE MODEL 6



SPECTROL ELECTRONICS GROUP

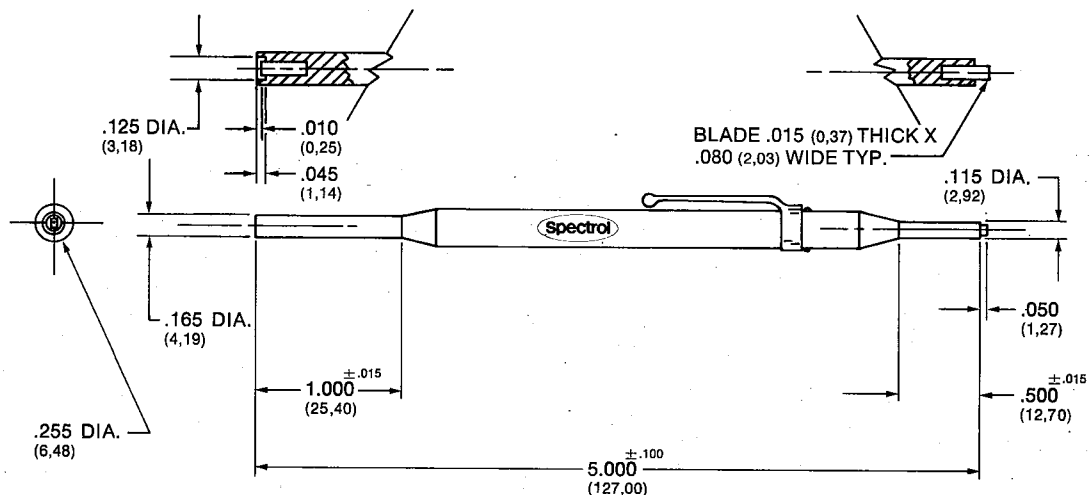
Spectrol Reliance Ltd.
 Drakes Way
 Swindon, Wiltshire, England
 Swindon 21351 • TELEX: 44692

Spectrol Electronics Corporation
 17070 E. Gale Ave., P.O. Box 1220
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 Via Carlo Pisacane 7
 20016 Pero (Milan) Italy
 35 30 241 • TELEX: 330091

MODEL 8

- EXTENDED AS WELL AS RECESSED BLADE FOR CRITICAL ADJUSTMENTS
- DESIGNED TO ADJUST TRIMMERS OF ALL SIZES
- AVAILABLE WITH CUSTOMER TRADEMARK



BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSIONS IN PARENTHESES
TOLERANCES: UNLESS OTHERWISE NOTED
DECIMALS $\pm .005$

SPECIFICATIONS: Material: Glass filled nylon body with corrosion resistant stainless steel blades.

HOW TO ORDER THE MODEL 8: The Model 8 adjustment tool can be ordered from this specification sheet by stating the part number and the required special features as follows:

8 T000	
MODEL NUMBER 8	COLOR & TRADEMARK OPTION T000 Spectrol Gold & Spectrol Trademark T001 Spectrol Gold & Customer Trademark T005 Spectrol Gold & No Trademark T006 Same as T000 Except No Clip T007 Same as T005 Except No Clip

For T001 please supply trademark with order

SPECTROL ELECTRONICS GROUP

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Swindon, Wiltshire, England
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17070 E. Gale Ave., P.O. Box 1220
City of Industry, Calif. 91749, U.S.A.
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Via Carlo Pisacane 7
20016 Pero (Milan) Italy
35 30 241 • TELEX: 330091

YEL (1) — RED (2) — GRN (3)

CW

SCHEMATIC

SPECIFICATIONS: (per MIL-R-27208 where para. is noted)

ELECTRICAL

RESISTANCE RANGE	10 Ω to 100 K Ω
ACTUAL EFFECTIVE ELECTRICAL TRAVEL	22 $\pm$ 5 turns (para. 3.9)
RESISTANCE TOLERANCE	$\pm$ 5% (para. 3.7.1)
ABSOLUTE MINIMUM RESISTANCE	0.25% RT or 1 Ω , whichever is greater (para. 3.7.2)
END RESISTANCE	2% RT or 1.0 Ω , whichever is greater (para. 3.7.3)
TEMPERATURE COEFFICIENT OF RESISTANCE	50 PPM/ $^{\circ}$ C max. (para. 3.15)
POWER RATING	1 watt at 70 $^{\circ}$ C, derating linearly to zero watts at 175 $^{\circ}$ C (para. 3.5)
DIELECTRIC WITHSTANDING VOLTAGE	1500 V AC at sea level, 350 V AC at 80,000 feet (24,400 meters) (para. 3.11)
INSULATION RESISTANCE	1,000 megohms (para. 3.12)
PEAK NOISE	100 Ω ENR, during adjustment (para. 3.10)

MECHANICAL

STOPS	Wiper idles against stops (para. 3.13.2)
OPERATING TORQUE	5.0 oz.-in. (360 gm-cm) maximum (para. 3.13.1)
ROTATIONAL LIFE	200 cycles min., with loaded circuit, max. resistance change not to exceed $\pm$ 2% (para. 3.24); or 500 cycles without discontinuity unloaded
WEIGHT	0.12 oz. maximum (3.4 grams) except .15 oz. maximum (4.3 gr.) for Model 40L

ENVIRONMENTAL

MOISTURE RESISTANCE	Max. resistance change $\pm$ (1% + 0.05 Ω) insulation resistance $\geq$ 10 megohms (para. 3.16) RT style
VIBRATION	30 G's, 55 to 2000 Hz (para. 3.18)
SHOCK	100 G's, 6 ms (para. 3.17)
SALT SPRAY	96 hours (para. 3.19)
FUNGUS RESISTANCE	Non-nutrient (para. 3.3.1)
LOW TEMPERATURE OPERATION	-65 $^{\circ}$ C (para. 3.22)
HIGH TEMPERATURE EXPOSURE	+175 $^{\circ}$ C (para. 3.23)
LOAD LIFE	1,000 hours (para. 3.21)
TERMINAL STRENGTH	2 lbs. min. (900 gm) push/pull (para. 3.25)
EFFECT OF SOLDERING	Max. resistance change $\pm$ (1% + 0.05 Ω) (para. 3.20)
THERMAL SHOCK	-65 $^{\circ}$ C to +125 $^{\circ}$ C, max. resistance change $\pm$ (1% + 0.05 Ω) setting stability 1% plus resolution max. (para. 3.14)
SEALED	All units sealed to permit cleaning in common solvents; immersion (para. 3.27) RT style

MARKING

UNIT IDENTIFICATION	Manufacturer's name and part number including EIA resistance code, date code, circuit diagram and military style designation as applicable.
---------------------	---

RESISTANCE AND NOMINAL RESOLUTION VALUES

RESISTANCE (Ω)	RESOLUTION (%)	RESISTANCE (Ω)	RESOLUTION (%)
10	1.72	2,000	0.40
20	1.60	5,000	0.28
50	1.27	10,000	0.25
100	0.97	20,000	0.20
200	0.87	50,000	0.16
500	0.56	100,000	0.11
1000	0.50		

ORDERING CODE (TERMINAL AND OPTIONAL FEATURES)

The standard model number consists of three groups of digits. The first group is the Spectrol model number. The second group of one digit describes the type of electrical terminals. The third group is the standard EIA three digit resistance code. A fourth group is used if required to identify units that are DESC qualified (RT Version), or incorporate spec standard features.

MODEL NUMBER	TERMINAL STYLE	EIA RESISTANCE CODE	SPECIFICATION TYPE
40	L L Leadwire (RT 12 Style L) P Printed circuit pins (RT 12 Style P) Y Printed circuit pins (RT 12 Style Y)	103 L Number of zeros following second significant figure First significant figure	T000 L T000 Standard per data sheet T601 Panel mount added to terminal style L T602 Solder hook pins (style Y) T603 Panel mount added to solder hooks (style Y) T500 DESC qualified unit per MIL-R-27208 (RT version)

From the above example, sample part number 40L103 T000 refers to a standard Model 40 with wire leads and a resistance of 10K. Part number 40Y203 T603 would refer to a Model 40 with solder hook pins with a resistance of 20K having a panel mount. Any unit having any features other than those specifically indicated under the example would be a spec model and require a factory quote.

ELECTRONICS GROUP

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MODEL 43

- LOW PROFILE, ONLY 1/4" OFF THE BOARD ■ LOW COST
- BRUSH CONTACT AND UNIQUE "T" SLIDER BLOCK DESIGN ASSURE EXCELLENT SETABILITY AND STABILITY
- CRV OF 3% OR 3Ω, ■ TEMPCO OF 100 PPM/°C ■ RT TOLERANCE ±10% STD (±5% AVAILABLE)

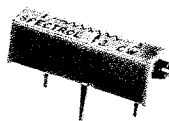
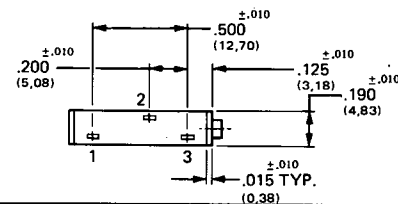
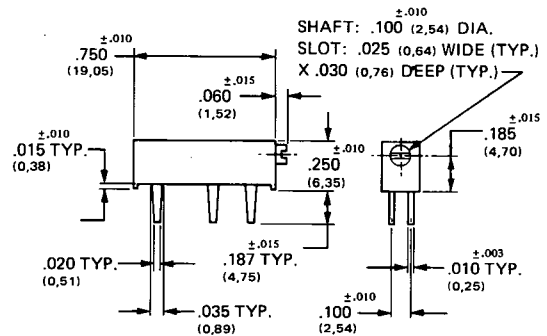
ACTUAL SIZE



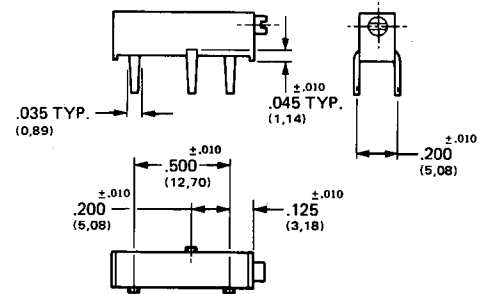
43 PXXX T040



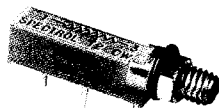
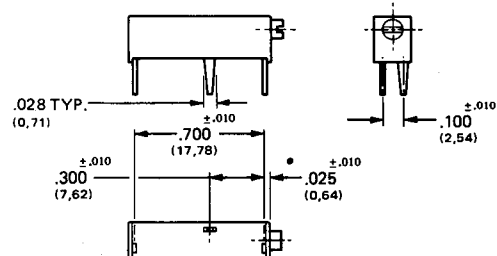
43 PXXX



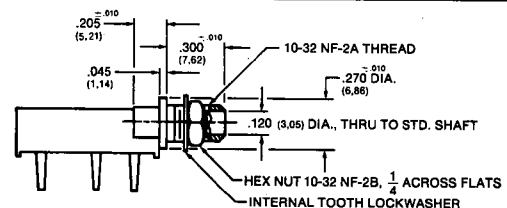
43 WXXX



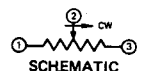
43 YXXX



43 PXXX T601



TOLERANCES: UNLESS OTHERWISE NOTED.
 DECIMALS ± .005 ANGLES ± 2°
 BASIC DIMENSIONS ARE IN INCHES
 MILLIMETER DIMENSIONS IN PARENTHESES



SPECIFICATIONS: (per MIL-R-22097 where para. is noted)

ELECTRICAL

EFFECTIVE ELECTRICAL TRAVEL	20 turns nominal
RESISTANCE RANGE	10 ohms to 2 megohms
RESISTANCE TOLERANCE	±10%
END RESISTANCE	2 ohms maximum
TEMPERATURE COEFFICIENT OF RESISTANCE	±100 PPM/°C, 100 ohms to 2 megohms; -100 to +200 PPM/°C, 10 ohms, 20 ohms, and 50 ohms
POWER RATING	0.75 watt at 25°C derated linearly to zero watts at 125°C. Maximum voltage not to exceed 400V.
DIELECTRIC WITHSTANDING VOLTAGE	1000 V AC at sea level, 250 V AC at 80000 feet (24400 meters) (para. 3.10)
INSULATION RESISTANCE	1000 megohms minimum (para. 3.11)
CONTACT RESISTANCE VARIATION	3% or 3 ohms, whichever is greater (para. 3.9)

MECHANICAL

STOPS	Wiper idles against stops
OPERATING TORQUE	5.0 oz-in. (360 gm-cm) maximum
ROTATIONAL LIFE	200 cycles minimum with a maximum change of ±2% in total resistance (para. 3.23)
WEIGHT	0.04 oz (1.2 gm) maximum
RESISTANCE ELEMENT	Cermet

ENVIRONMENTAL

TERMINAL STRENGTH	2 lb (900 gm) minimum (para. 3.24)
SEALED	Sealed to permit cleaning in common solvents
	Maximum Change Total Resis. Setting
THERMAL SHOCK	-55° C to +125° C (para. 3.13) 2% 1%
SHOCK	100 G's 11MS (para. 3.16) 1% 1%
VIBRATION	30 G's 10 to 2000 Hz (para. 3.17) 1% 1%
LOAD LIFE	1000 hours (para. 3.20) 3% 1%
LOW TEMPERATURE OPERATION	-55° C (para. 3.21) 2% 2%
HIGH TEMPERATURE EXPOSURE	+125° C (para. 3.22) 3% 2%

MARKING

Manufacturer's name and part number including EIA resistance code, date code and schematic

RESISTANCE VALUES, OHMS

10	10,000
20	20,000
50	50,000
100	100,000
200	200,000
500	250,000
1,000	500,000
2,000	1 Meg
5,000	2 Meg

HOW TO ORDER THE MODEL 43 The Model 43 can be ordered from this specification sheet by stating:

MODEL NUMBER	TERMINAL STYLE	RESISTANCE CODE	SPECIFICATION TYPE
43	P L Printed circuit pins .100 (2,54) side spread W Printed circuit pins .200 (5,08) side spread Y Printed circuit pins .100 (2,54) side spread	100 L Number of zeros following second significant figure first significant figure.	T000 L T000 Standard per data sheet T040 Clear housing T050 O-ring seal T601 Panel mount (10-32 thd.) T602 Cemented on base riser (.240 high) T607 Cemented on base riser (.280 high) T615 Base riser (.280 high) T633 Base riser (.240 high)

All characteristics will be standard as described on this data sheet. If any other special characteristics are required, please contact the factory or your local Spectrol representative.

SPECTROL ELECTRONICS GROUP

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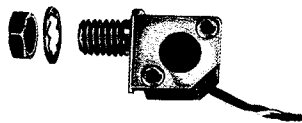
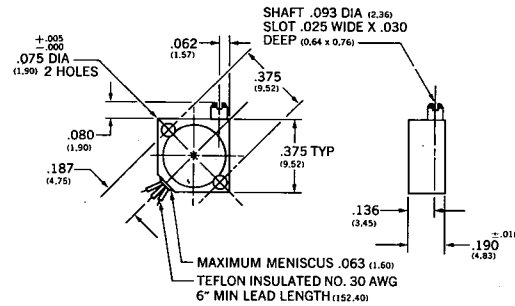
SP Elettronica spa
Via Carlo Pisacane 7
20016 Pero (Milan) Italy
35 30 241 • TELEX: 330091

MODEL 50

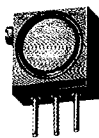
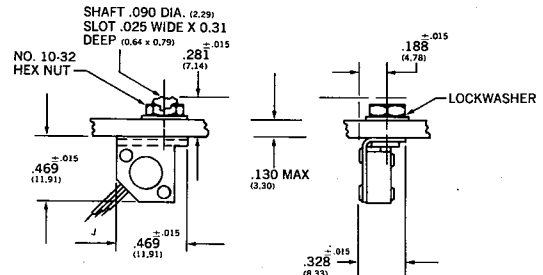
ACTUAL SIZE



50-1-X
Insulated Leads



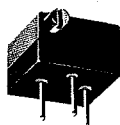
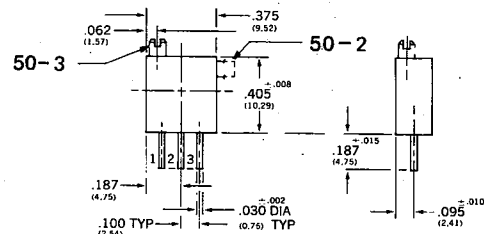
50-1-X-XXXP
Panel Mount



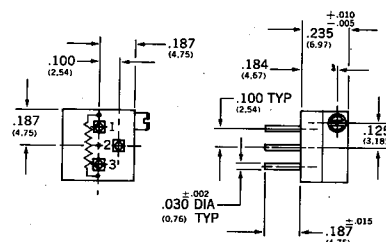
50-2-X
Pins 90° from Shaft



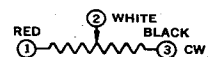
50-3-X
Pins 180° from Shaft



50-4-X
Pins from Base



TOLERANCES: UNLESS OTHERWISE NOTED.
DECIMALS ± .005 ANGLES ± 2°
BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSIONS IN PARENTHESES



SPECIFICATIONS (per MIL-R-27208 where paragraph is noted.)

ELECTRICAL

RESISTANCE RANGE	10 Ω to 50K Ω
ACTUAL EFFECTIVE TRAVEL	23 $\pm$ 5 turns
RESISTANCE TOLERANCE	$\pm$ 5% (para. 3.7.1)
ABSOLUTE MINIMUM RESISTANCE	0.25% or 1 Ω whichever is greater (para. 3.7.2)
END RESISTANCE	2% R _T or 1 Ω whichever is greater (para. 3.7.3)
POWER RATING	0.75 watt at 85°C derating linearly to zero watts at 150°C (para. 3.5)
TEMPERATURE COEFFICIENT OF RESISTANCE	50 PPM/°C maximum (para. 3.15)
DIELECTRIC WITHSTANDING VOLTAGE	500 V AC at sea level, 250 V AC at 80,000 feet (24400 meters); 900 V AC at sea level, 350 V AC at 70,000 feet (21300 meters) (50-4-4; -5, -10, 11, and -12 units only)
INSULATION RESISTANCE	1,000 megohms (para. 3.12)
PEAK NOISE	100 Ω ENR, during adjustment (para. 3.10)

MECHANICAL

STOPS	Wiper idles against stops (para. 3.13.2), continuous rotation available
ROTATIONAL LIFE	200 cycles min., with loading circuit, total resistance change not to exceed $\pm$ 2% (para. 3.24); or 1,000 full wiper revolutions unloaded without discontinuity for continuous rotation type
OPERATING TORQUE	5 oz.-in (360 GM-CM) maximum (Para. 3.13.1)
WEIGHT	0.053 oz (1.5 grams) maximum except 0.070 oz (2.0 grams) maximum for 50-1-1.

ENVIRONMENTAL

MOISTURE RESISTANCE	Resistance change $\pm$ (1% +0.05 Ω) and insulation resistance not less than 10 megohms (para. 3.16)
VIBRATION	30 G's to 2,000 Hz (para. 3.18)
SHOCK	100 G's, 11 MS. (para. 3.17)
SALT SPRAY	96 hours (para. 3.19)
FUNGUS RESISTANCE	Non-nutrient (para. 3.3.1)
LOW TEMPERATURE OPERATION	—65°C (para. 3.22)
HIGH TEMPERATURE EXPOSURE	+150°C (para. 3.23)
LOAD LIFE	1,000 hours (para. 3.21)
TERMINAL STRENGTH	2 lbs. min. (900 grams) (Para 3.25)
EFFECT OF SOLDERING	Maximum resistance change $\pm$ (1% +0.05 Ω) (para. 3.20)
THERMAL SHOCK	—65°C to +125°C, max. resistance change $\pm$ (1% +0.05 Ω), setting stability 1% plus resolution max., (para. 3.14)
SEALED	Sealed to permit cleaning in common solvents; 1 minute $\pm$ 5 sec. in 85°C +5°C — 0°C water (Para. 3.27) RT versions

MARKING

MANUFACTURER'S NAME AND PART NUMBER INCLUDING EIA RESISTANCE CODE AND DATE CODE

RESISTANCE AND NOMINAL RESOLUTION VALUES

RESISTANCE (Ω Nominal)	NOMINAL RESOLUTION (%)	RESISTANCE (Ω Nominal)	NOMINAL RESOLUTION (%)
10	1.26	1,000	.32
20	1.07	2,000	.28
50	.70	5,000	.24
100	.53	10,000	.19
200	.41	20,000	.13
500	.44	50,000	.11

ORDERING CODE (TERMINAL AND OPTIONAL FEATURES)

The part number consists of four groups of digits. The first group is the SPECTROL model number. The second group of one digit describes the type of electrical terminals. The third group (one to three digits) describes the adjustment screw type and other mechanical features. The fourth group is the standard EIA three digit resistance code.

example: MODEL NUMBER	TERMINAL DESIGNATOR	SHAFT AND OTHER FEATURES	RESISTANCE CODE
50-	1-	1-	203
1. Teflon insulated stranded leads 6" (152.4) long		1. Slotted, fillister head shaft, continuous	L Number of zeros following
2. Printed circuit pins 90° from shaft		2. .060 (1,52) dia. shaft flush with case, continuous.	Second significant figure
3. Printed circuit pins 180° from shaft		4. Slotted, fillister head shaft, continuous, plastic case	First significant figure
4. Printed circuit pins from base (horizontal mount)		10. Approved for MIL-R-27208 style RT24.	
		11. Fillister head shaft, stops clutch	

It can be seen from the example that the sample part number 50-1-1-203 refers to a Model 50 square trimmer with: Teflon insulated stranded leads; a slotted, fillister head shaft; continuous rotation and a resistance of 20K. PANEL MOUNT: May be ordered by adding suffix letter "P" after resistance code (i.e. 50-1-1-203P)

ELECTRONICS GROUP

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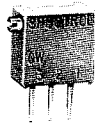
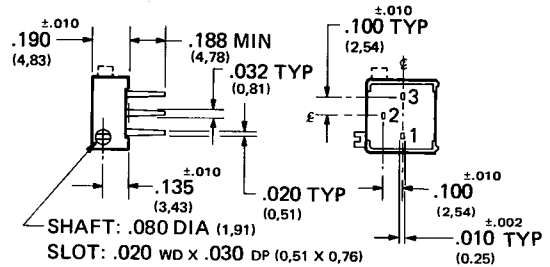
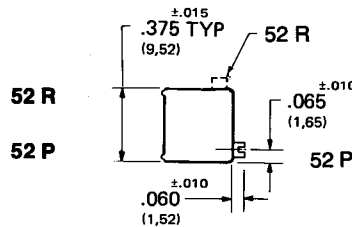
MODEL 52

- LOW COST ■ POSITIVE GEAR DRIVE ■ BRUSH CONTACT ■ SOLDERED TERMINATIONS
- SUPERIOR SETABILITY AND STABILITY ■ TEMPCO OF ± 100 PPM/ $^{\circ}$ C ■ CRV OF $1\frac{1}{2}\%$ OR 3%
- MEETS IMMERSION TEST OF MIL-R-22097 ■ RESISTANCE TOLERANCE $\pm 5\%$

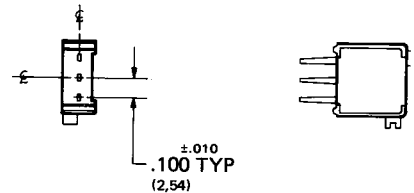
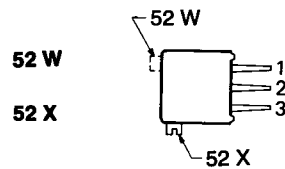
ACTUAL SIZE



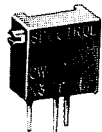
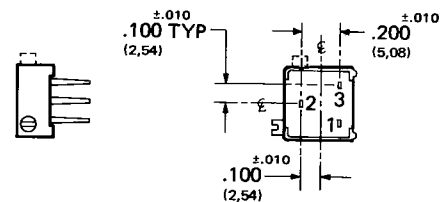
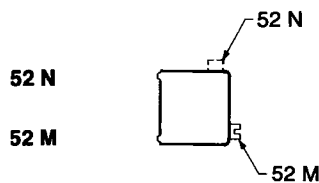
52 P



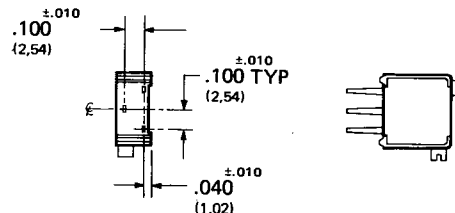
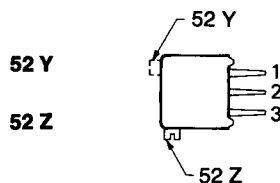
52 X



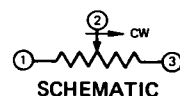
52 M



52 Z



TOLERANCES: UNLESS OTHERWISE NOTED.
DECIMALS $\pm .005$ ANGLES $\pm 2^{\circ}$
BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSIONS IN PARENTHESES



SPECIFICATIONS (per MIL-R-22097 where para. is noted)

ELECTRICAL

EFFECTIVE TRAVEL	25 turns nominal
RESISTANCE RANGE	10Ω thru 2 meg ohms
RESISTANCE TOLERANCE	5%
END RESISTANCE	2Ω or 1%, whichever is greater (Para. 3.7.2)
TEMPERATURE COEFFICIENT OF RESISTANCE	100 ppm/°C, 100Ω thru 2 meg ohms 0 to +250 ppm/°C, below 100Ω
POWER RATING	0.5 watts at 85°C, derated linearly to zero watts at 150°C. maximum voltage not to exceed 400 V
DIELECTRIC WITHSTANDING VOLTAGE	1000 vac at sea level, 250 vac at 80,000 feet (24400 meters) (Para. 3.10)
INSULATION RESISTANCE	1000 megohms minimum (Para. 3.11)
CONTACT RESISTANCE VARIATION	1.5% or 3Ω, whichever is greater (Para. 3.9)

MECHANICAL

STOP	Contact idles at stops
OPERATING TORQUE	5.0 oz-in (35.3n-mm) maximum
WEIGHT	0.04 oz (1.13 grams) maximum
RESISTANCE ELEMENT	Cermet
SETABILITY	0.05% Rt

ENVIRONMENTAL

SOLDERABILITY	95% minimum surface coverage (Para. 3.25)
TERMINAL STRENGTH	2 lbs. (900 grams) minimum (Para. 3.24)
IMMERSION	Meets immersion test per Para. 3.26

OPERATING TEMPERATURE RANGE -55°C to 150°C

	Maximum Change	
	Total Resis.	Setting
THERMAL SHOCK -55°C to 150°C (Para. 3.13)	2%	1%
MOISTURE RESISTANCE Mil-std 202, Method 103	2%	—
SHOCK 100 G's, 6 MS (Para. 3.16)	1%	1%
VIBRATION 30 G's, 10 to 2000 Hz ((3.17)	1%	1%
RESISTANCE TO SOLDER HEAT 350° C for 3 seconds (Para. 3.19)	1%	—
LOAD LIFE 1000 hours (Para. 3.20)	3%	1%
LOW TEMPERATURE OPERATION -55°C (Para. 3.21)	2%	2%
HIGH TEMPERATURE EXPOSURE +150°C (Para. 3.22)	3%	2%
ROTATIONAL LIFE 200 Cycles minimum (Para. 3.23)	2%	—

MARKING

UNIT IDENTIFICATION	Manufacturers name and part number including EIA resistance code, date code and terminal identification.
---------------------	--

RESISTANCE VALUES, OHMS

10	200	5,000	50,000	500,000
20	500	10,000	100,000	1 MEG
50	1,000	20,000	200,000	2 MEG
100	2,000	25,000	250,000	

HOW TO ORDER THE MODEL 52

The standard model designation consists of three groups of characters. The first group is the Spectrol basic model number. The second group designates the terminal style. The third group is the standard 3 digit EIA resistance code. A fourth group is used only to identify spec standard or spec models; no designation for standard models is needed.

MODEL NUMBER	TERMINAL STYLE	EIA RESISTANCE CODE	SPECIFICATION TYPE
52	P	103	T000
		└─ Number of zeros following second significant figure	└─ T000 Standard per data sheet
		└─ First significant figure	
	P Printed Circuit Pins: 0.100 (2,54) (TO-5 grid) w/adjustment parallel to board	M Printed Circuit Pins: 0.200 (5,08) grid with adjustment parallel to board	
	R Same as 52 P except optional shaft position	N Same as 52 M except optional shaft position	
	W Printed Circuit Pins: 0.100 (2,54) inline on side center line w/adjustment perpendicular to board	Y Printed Circuit Pins: 0.100 (2,54) (TO-5 grid) on side w/adjust- ment perpendicular to board	
	X Printed Circuit Pins: 0.100 (2,54) inline on side center line w/adjustment parallel to board	Z Printed Circuit Pins: 0.100 (2,54) (TO-5 grid) on side w/adjust- ment parallel to board	

From the above example, part number 52P 103 refers to a standard model 52, with P terminal style, printed circuit pins, adjustment parallel to board and resistance of 10K ohms. Any unit having features other than those specifically indicated above would be a spec model and requires a factory quote.

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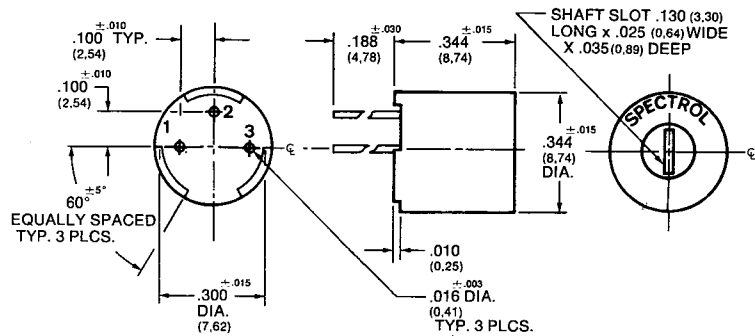
SP Elettronica spa
Via Carlo Pisacane 7
20016 Pero (Milan) Italy
35 30 241 • TELEX: 330091

MODEL 53

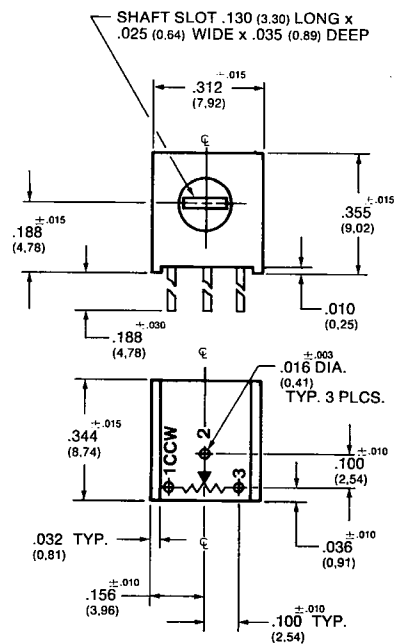
ACTUAL SIZE



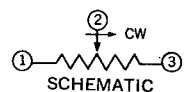
53-1-1
Round, Top Adjust



53-2-1
Cube, Side Adjust



TOLERANCES: UNLESS OTHERWISE NOTED.
DECIMALS $\pm .005$ ANGLES $\pm 2^\circ$
BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSION IN PARENTHESES



SPECIFICATIONS: (Per MIL-R-22097 where para. is noted)

ELECTRICAL

ACTUAL EFFECTIVE TRAVEL	240° min.
RESISTANCE RANGE	10 Ω to 1 megohm
RESISTANCE TOLERANCE	$\pm 20\%$
END RESISTANCE	1% R _r or 2 Ω , whichever is greater
POWER RATING	0.5 watt at 85°C derated linearly to zero at 125°C. Maximum voltage not to exceed 400 volts across resistance element.
DIELECTRIC WITHSTANDING	
VOLTAGE	1000 V AC at sea level, 250 VAC at 80,000 feet (24,400 meters) (para. 3.10)
INSULATION RESISTANCE	1000 megohms
CONTACT RESISTANCE VARIATION	10% or 100 Ω , whichever is greater
TEMPERATURE COEFFICIENT	
OF RESISTANCE	± 100 ppm/°C, 100 Ω thru 1 meg ohms 0 to +400 ppm/°C. below 100 Ω

MECHANICAL

ADJUSTMENT	280° minimum, stop to stop
SHAFT TORQUE	5.0 oz-in (360 gm-cm) maximum
ROTATIONAL LIFE	200 cycles minimum without discontinuity
WEIGHT	0.05 oz (1.5 gm) maximum
STATIC STOP STRENGTH	10 oz-in (720 gr-cm) minimum

ENVIRONMENTAL

VIBRATION	30 G's to 2,000 Hz with a maximum change of 1% in total resistance and 1% in setting stability (para. 3.17)
SHOCK	100 G's 6 ms with a maximum change of 1% in total resistance and 1% in setting stability (para. 3.16)
SALT SPRAY	96 hours (para. 3.18)
FUNGUS RESISTANCE	Non-nutrient (para. 3.3.1)
LOW TEMPERATURE OPERATION	-65°C with a maximum change of 2% total resistance and 2% in setting stability (para. 3.21)
HIGH TEMPERATURE EXPOSURE	+125°C with a maximum change of 4% in total resistance and 2% in setting stability (para. 3.22)
LOAD LIFE	1000 hours with a maximum change of 4% in total resistance and 2% in setting stability (para. 3.20)
TERMINAL STRENGTH	2 lbs. (900 gm) minimum (para. 3.24)
SOLDERABILITY	450° ± 10°F for 5 + 1/2 sec. (para. 3.25)
THERMAL SHOCK	-65°C to 125°C, maximum resistance change ± 4% setting stability 2% (para. 3.13)
SEALING	Sealed to permit cleaning in common solvents

MARKING

Manufacturer's name and part number
including EIA resistance code and date code

RESISTANCE VALUES, OHMS

10	1,000	50,000
20	2,000	100,000
50	5,000	200,000
100	10,000	250,000
200	20,000	500,000
500	25,000	1 MEG

ORDERING CODE

The part number consists of four groups of digits. The first group is the SPECTROL model number. The second group of one digit describes the location of electrical terminals. The third group describes the adjustment screw type and other mechanical features. The fourth group is the standard EIA three digit resistance code.

[illegible]

53—

1-

1-

RESISTANCE CODE

203

1. Round configuration, screwdriver — adjust, printed circuit pins 180° from shaft.
2. Cube configuration, screwdriver — adjust, printed circuit pins 90° from shaft.

1. Slotted screwdriver shaft, stops, 20% RT, 10% or 100 Ω CRV, whichever is greater.
2. Slotted screwdriver shaft, stops, 10% RT, 3% or 20 Ω CRV, whichever is greater.

- └─ Number of zeros following
- └─ Second significant figure
- └─ First significant figure

It can be seen from the example that the sample part number 53-1-1-203 refers to the standard Model 53 trimmer in round configuration with printed circuit pins 180° from shaft head and a resistance of 20K.

SPECTROL ELECTRONICS GROUP

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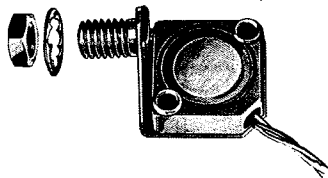
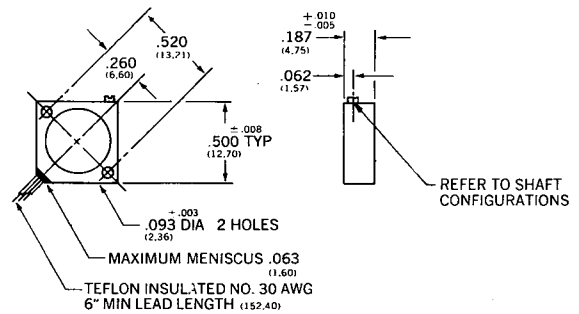
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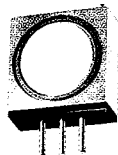
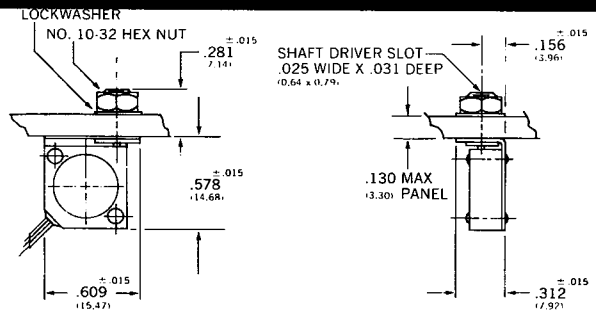
MODEL 55



55-1-X
55-1-10 (RT22C2L)
Insulated Leads



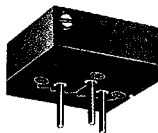
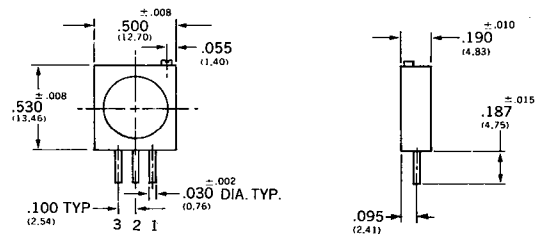
55-1-X-XXXP
Panel Mount



55-2-X
Pins 90° from Shaft
55-2-10 (RT22C2X)

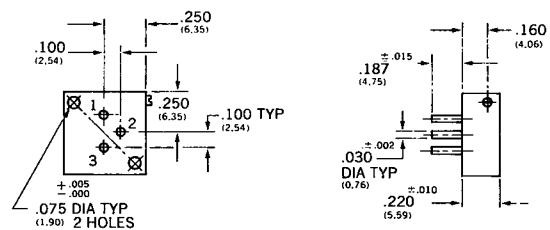
55-3-X

Pins 180° from Shaft
55-3-10 (RT22C2W)

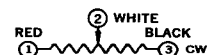


55-4-X

55-4-10
55-4-20
(RT22C2P)



TOLERANCES: UNLESS OTHERWISE NOTED.
DECIMALS $\pm .005$ ANGLES $\pm 2^\circ$
BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSIONS IN PARENTHESES



SPECIFICATIONS (per MIL-R-27208 where paragraph is noted.)

ELECTRICAL

RESISTANCE RANGE	10 Ω to 50K Ω
ACTUAL EFFECTIVE TRAVEL	23 $\pm$ 3 turns, 55-X-8; 55-X-10; 37 $\pm$ 5 turns, 55-X-11; 55-X-12; 55-X-20 (para. 3.9)
RESISTANCE TOLERANCE	$\pm$ 5% (para. 3.7.1)
ABSOLUTE MINIMUM RESISTANCE	0.25% or 1 Ω , whichever is greater (para. 3.7.2)
END RESISTANCE	2% R_T or 1 Ω , whichever is greater (para. 3.7.3)
TEMPERATURE COEFFICIENT OF RESISTANCE	50 PPM/ $^{\circ}$ C max. (para. 3.15)
DIELECTRIC WITHSTANDING VOLTAGE	900 V AC at sea level, 350 V AC at 80000 feet (24400 meters) (para. 3.11)
POWER RATING	1.5 watt at 70 $^{\circ}$ C, derating linearly to zero watts at 150 $^{\circ}$ C (para. 3.5)
INSULATION RESISTANCE	1000 megohms (para. 3.12)
PEAK NOISE	100 Ω ENR, during adjustment (para. 3.10)

MECHANICAL

ROTATION	Wiper assembly idles against stops (para. 3.13.2) (continuous rotation available)
ROTATIONAL LIFE	200 cycles minimum, with loading circuit, total resistance change not to exceed $\pm$ 2% (para. 3.24), or, 500 cycles min. without discontinuity unloaded
OPERATING TORQUE	5 oz-in (360 gm-cm) max. (para. 3.13.1)
WEIGHT	0.088 oz (2.5 gram) max.

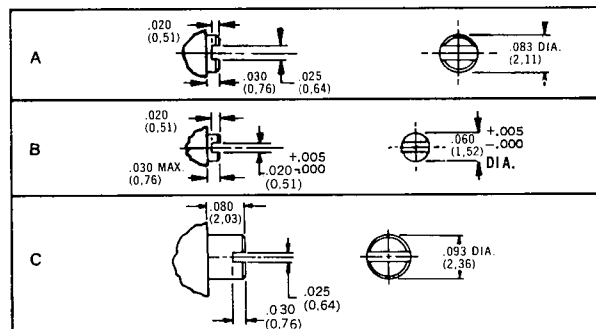
ENVIRONMENTAL

MOISTURE RESISTANCE	Resistance change $\pm$ (1% + 0.05 Ω) and insulation resistance not less than 10 megohms (para. 3.16)
VIBRATION	30 G's to 2000 Hz (para. 3.18)
SHOCK	100 G's.6 MS. (para. 3.17)
SALT SPRAY	96 hours (para. 3.19)
FUNGUS RESISTANCE	Non-nutrient (para. 3.3.1)
LOW TEMPERATURE OPERATION	-65 $^{\circ}$ C (para. 3.22)
HIGH TEMPERATURE EXPOSURE	+150 $^{\circ}$ C (para. 3.23)
LOAD LIFE	1000 hours (para. 3.21)
TERMINAL STRENGTH	2 lbs. min. (900 grams) (para. 3.25)
EFFECT OF SOLDERING	Maximum resistance change $\pm$ (1% + 0.05 Ω) (para. 3.20)
THERMAL SHOCK	-65 $^{\circ}$ C to +125 $^{\circ}$ C, max. resistance change $\pm$ (1% + 0.05 Ω) setting stability 1% plus resolution max. (para. 3.14)
SEALING	Sealed to permit cleaning in common solvents: 1 minute $\pm$ 5 sec. in 85 $^{\circ}$ C (+5 $^{\circ}$ C - 0 $^{\circ}$ C) water (para. 3.27) (RT versions)

MARKING

Manufacturer's name and part number including EIA resistance code

SHAFT CONFIGURATIONS



RESISTANCE AND NOMINAL RESOLUTION VALUES

RESISTANCE (Ω)	NOMINAL RESOLUTION (%)
10	.93
20	.69
50	.56
100	.42
200	.32
500	.24
1,000	.35
2,000	.20
5,000	.15
10,000	.12
20,000	.11
50,000	.08

ORDERING CODE (TERMINAL AND OPTIONAL FEATURES)

The part number consists of four groups of digits. The first group is the SPECTROL model number. The second group of one digit describes the type of electrical terminals. The third group (one or two digits) describes the adjustment screw type and other features. The fourth group is the standard EIA three digit resistance code.

example:

MODEL NUMBER	TERMINAL DESIGNATOR	SHAFT AND OTHER FEATURES	RESISTANCE CODE
55 —	1 —	8 —	203
	1. Teflon Insulated Stranded Leads	8. 25 Turn, Stops/Clutch, Type A Shaft, Lead Color RGY	No. of Zeros Following
	2. Printed Circuit Pins 90 $^{\circ}$ from Shaft	10. 25 Turn, RT:22 Equivalent, RGY Type B Shaft	Second Significant Figure
	3. Printed Circuit Pins 180 $^{\circ}$ from Shaft	11. 42 Turn, Contin. Rotation, Type C Shaft, Lead Color RWB	First Significant Figure
	4. Printed Circuit Pins from Base	12. 42 Turn, Contin. Rotation, Type B Shaft, Lead Color RWB	
		20. 42 Turn, RT 22 Equivalent, RGY Type B Shaft	

It can be seen from the example that sample part number 55-1-8-203 refers to the Model 55 trimmer with red, green and yellow insulated leads, 25 turn adjustment, stops/clutch at end of travel, Type A shaft and a resistance of 20K. **PANEL MOUNT:** May be ordered for lead wire versions by adding suffix letter P to part number (i.e. 55-1-8-203P).

SPECTROL ELECTRONICS GROUP

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SP Elettronica spa
Via Carlo Pisacane 7
20016 Pero (Milan) Italy
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MODEL 62

- MINIATURE .250 INCH SIZE IN TOP AND SIDE ADJUST
- RELIABLE PERFORMANCE AT LOW COMMERCIAL COST
- DESIGNED FOR HIGH-DENSITY PACKAGING
- SEALED FOR CLEANING IN COMMON SOLVENTS

The Model 62 is a high performance single turn cermet trimming potentiometer, ideally suited for applications requiring subminiature size coupled with low cost and dependable service.

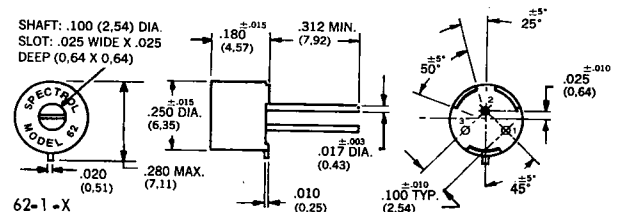
Only .250 inches in diameter, the unit is completely encased in a non-metallic housing preventing dielectric voltage breakdown or shorting even when tightly packaged against one another.

30% shorter than leading competitive styles, the Model 62 side adjust allows closer board stacking and requires only .045 square inches of mounting area.

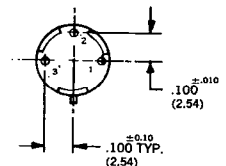
Both top and side adjust versions feature designed-in quality and rugged construction, and are sealed for cleaning in common solvents. Standoffs and tinned pins are provided to facilitate soldering and board cleaning.



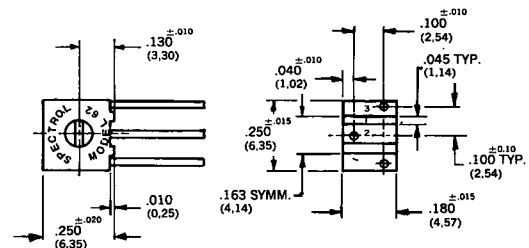
62-1-X 62-3-X



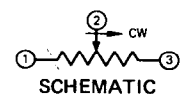
62-3-X



62-2-X



TOLERANCES: UNLESS OTHERWISE NOTED.
DECIMALS ± .005 ANGLES ± 2°
BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSIONS IN PARENTHESES



SPECIFICATIONS (per MIL-R-22097 where paragraph is noted)

ELECTRICAL

ACTUAL EFFECTIVE ELECTRICAL TRAVEL	215° minimum
RESISTANCE RANGE	10 Ω to 1 megohm
RESISTANCE TOLERANCE	$\pm 20\%$
END RESISTANCE	1% RT or 2 Ω , whichever is greater
POWER RATING	0.75 watt at 25°C derated linearly to zero watts at 125°C, maximum voltage not to exceed 400 volts
DIELECTRIC WITHSTANDING VOLTAGE	1000 VAC at sea level, 350 VAC at 80000 feet, (24400 Meters)
INSULATION RESISTANCE	1000 megohms
TEMPERATURE COEFFICIENT OF RESISTANCE	± 100 PPM/°C Maximum (100 Ω -1 meg Ω)
CONTACT RESISTANCE VARIATION	10% or 100 ohms, whichever is greater

MECHANICAL

MECHANICAL ADJUSTMENT	270° nominal, stop to stop
SHAFT TORQUE	5.0 ounce-inch (360 gm-cm.) maximum
ROTATIONAL LIFE	200 cycles minimum, total resistance change 5% (para. 3.23)
WEIGHT	0.04 ounce (1.0 gram) maximum
STOP STRENGTH	6 ounce-inch (430 gm-cm.) minimum
RESISTANCE ELEMENT	Cermet

ENVIRONMENTAL

SALT SPRAY	96 hours(per para 3.18)
FUNGUS RESISTANCE	Non-nutrient(per para. 3.3.1)
TERMINAL STRENGTH	2 pounds (900 grams) minimum (per para. 3.24)
HUMIDITY	Steady state humidity, Mil-Std-202, Method 103
SEALED	Sealed to permit cleaning in common solvents.
</	

MARKING

Manufacturers name and part number,
EIA resistance code and data code.

RESISTANCE VALUES, OHMS

10	100	1,000	10,000	100,000	500,000
20	200	2,000	20,000	200,000	1 MEG
50	500	5,000	50,000	250,000	

HOW TO ORDER THE MODEL 62 The Model 62 can be ordered from this specification sheet by stating the part number as follows:

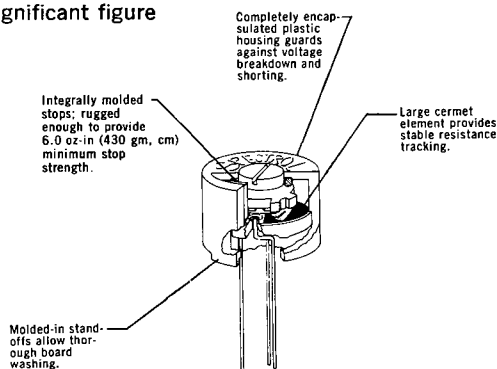
MODEL NUMBER 62 - X - X - XXX

TERMINAL DESIGNATOR STANDARD AVAILABLE FEATURES

- 1. TOP ADJUST-ROUND**
Printed circuit board pins mounting unit on bottom side which is .250 dia. (6,35) Adjustment shaft axis perpendicular to plane of circuit board.
- 2. SIDE ADJUST-CUBE**
Printed circuit board pins mounting unit on side which is .180 x .250. (4,57 x 6,35) Adjustment shaft axis parallel to plane of circuit board
- 3. TOP ADJUST-ROUND**
Printed circuit board pins mounting unit on bottom side which is .250 dia. (6,35) Adjustment shaft axis perpendicular to plane of circuit board.
Pin grid .100 x .100 (2,54 x 2,54) (90°) RJ50 pattern.

RESISTANCE CODE

- 1 0 0
 — Number of zeros following
 — Second significant figure
 — First significant figure



All characteristics will be standard as described on this data sheet. If special characteristics are required, please contact the factory or your local Spectrol representative.

SPECTROL ELECTRONICS GROUP

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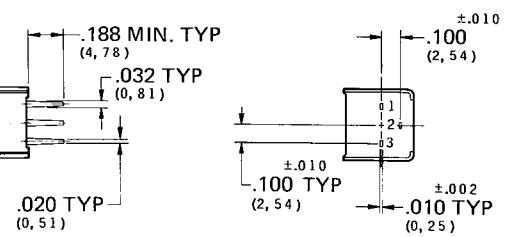
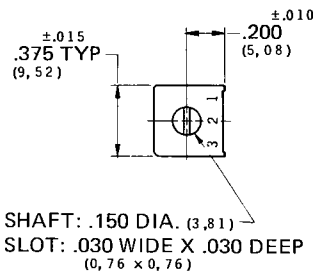
MODEL 63

- LOW COST ■ BRUSH CONTACT ■ POSITIVE SOLDERED TERMINATIONS ■ SUPERIOR SETABILITY AND STABILITY
- TEMPCO OF ± 100 PPM/ $^{\circ}\text{C}$ ■ CRV OF 3% OR 3Ω ■ SEALED FOR CLEANING IN COMMON SOLVENTS

ACTUAL SIZE



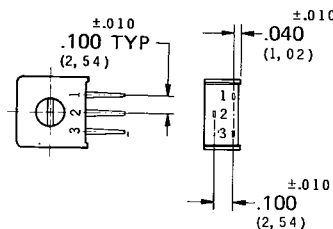
63 P
(63 M)



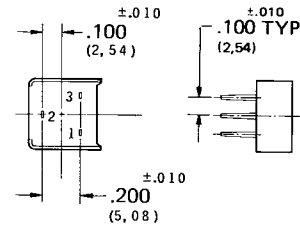
63 P



63 X



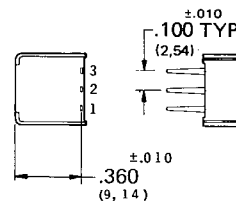
63 X



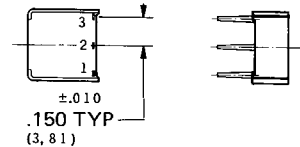
63 M



63 T
(63 H)



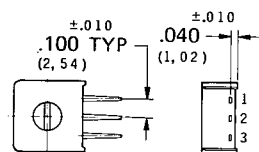
63 T



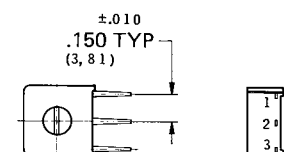
63 H



63 S
(63 V)



63 S



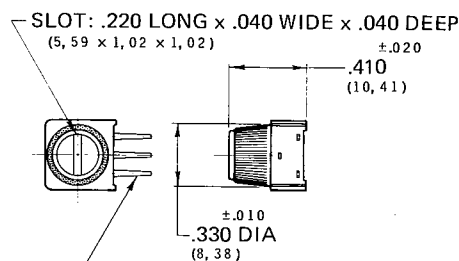
63 V



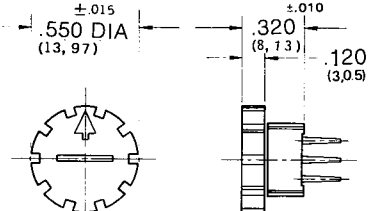
63 T607



63 T640



63 T607

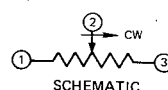


63 T640

TOLERANCES: UNLESS OTHERWISE NOTED.
DECIMALS $\pm .005$ ANGLES $\pm 2^{\circ}$
BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSIONS IN PARENTHESES

X STYLE SHOWN Any Style Available

P STYLE SHOWN P, M, T, H Styles Available



SPECIFICATIONS (per MIL-R-22097 where para. is noted)

ELECTRICAL

EFFECTIVE TRAVEL	270° nominal
RESISTANCE RANGE	10 Ω thru 2 meg ohms
RESISTANCE TOLERANCE	20% (±10% available)
END RESISTANCE	2 Ω or 1%, whichever is greater (para. 3.7.2)
TEMPERATURE COEFFICIENT OF RESISTANCE	±100 ppm/°C, 100 Ω thru 2 meg ohms 0 to +250 ppm/°C, below 100 Ω
POWER RATING	0.5 watts at 70° C derated linearly to zero watts at 125° C. maximum voltage not to exceed 400V
DIELECTRIC WITHSTANDING VOLTAGE	1000 vac at sea level, 250 vac at 80 000 feet (24 400 meters) (para. 3.10)
INSULATION RESISTANCE	1000 megohms minimum (para. 3.11)
CONTACT RESISTANCE VARIATION	3% or 3 Ω, whichever is greater (para. 3.9)

MECHANICAL

STOP	Solid
OPERATING TORQUE	5.0 oz-in (360 gm-cm) maximum
ROTATIONAL LIFE	200 cycles minimum, 2% maximum resistance change (para. 3.23)
WEIGHT	0.03 oz (0.85 grams) maximum
RESISTANCE ELEMENT	Cermet
STABILITY	0.05% Rr
MECHANICAL ADJUSTMENT	300° nominal

ENVIRONMENTAL

SOLDERABILITY	95% minimum surface coverage (para. 3.25)
TERMINAL STRENGTH	2 Lbs. (900 grams) minimum (para. 3.24)
SEALING	Sealed to permit cleaning in common industrial solvents
OPERATING TEMPERATURE RANGE	-55° C to +125° C
THERMAL SHOCK	-55° C to +125° C (para. 3.13)
SHOCK	100 G's 11MS (para. 3.16)
VIBRATION	30 G's 10 to 2000 Hz (para. 3.17)
LOAD LIFE	1000 hours (para. 3.20)
LOW TEMPERATURE OPERATION	-55° C (para. 3.21)
HIGH TEMPERATURE EXPOSURE	+125° C (para. 3.22)
RESISTANCE TO SOLDER HEAT	350° C for 3 seconds (para. 3.19)

Maximum Change	
Total Resis.	Setting
1%	1%
1%	1%
3%	1%
2%	2%
3%	2%
1%	—

MARKING

UNIT IDENTIFICATION	Manufacturers name and part number including EIA resistance code, date code and terminal identification
---------------------	---

RESISTANCE VALUES, OHMS

10	200	5,000	50,000	500,000
20	500	10,000	100,000	1 MEG
50	1,000	20,000	200,000	2 MEG
100	2,000	25,000	250,000	

HOW TO ORDER THE MODEL 63

The standard model designation consists of three groups of characters. The first group is the Spectrol basic model number. The second group designates the terminal style. The third group is the standard 3 digit EIA resistance code. A fourth group is used only to identify spec standard or spec models; no designation for standard models is needed.

MODEL NUMBER

63

TERMINAL STYLE

P

- P PCB Pins: .100 grid (2,54) (TO-5 grid) w/adjustment perpendicular to board
- T PCB Pins: .100 (2,54) inline at edge w/adjustment perpendicular to board
- X PCB Pins: .100 grid (2,54) (TO-5 grid) w/adjustment parallel to board
- S PCB Pins: .100 (2,54) inline w/adjustment parallel to board
- M PCB Pins: .200 (5,08) X .200 (5,08) grid w/adjustment perpendicular to board
- V PCB Pins: .150 (3,81) inline w/adjustment parallel to board
- H PCB Pins: .150 (3,81) inline at edge w/adjustment perpendicular to board

EIA RESISTANCE CODE

103

- Number of zeros following second significant figure
- First significant figure

SPECIFICATION TYPE

T000

- T000 Standard per data sheet
- T010 ±10% Rr tolerance
- T607 Knob Adjust (Any Pin Style)
- T640 Knob Adjust (Any Pin Style)

From the above example, part number 63P103 refers to a standard model 63, with P terminal style, printed circuit pins, adjustment perpendicular to board and a resistance of 10K ohms. Any unit having features other than those specifically indicated above would be a spec model and requires a factory quote.

SPECTROL ELECTRONICS GROUP

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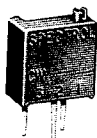
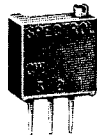
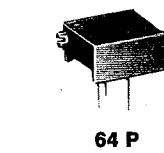
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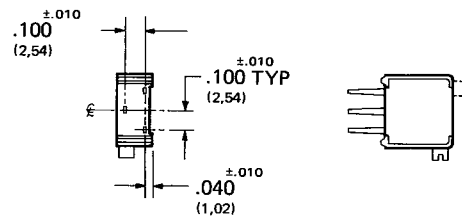
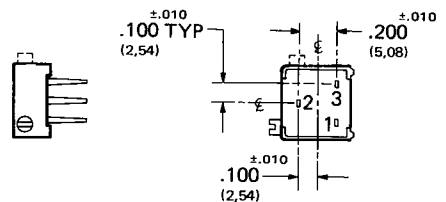
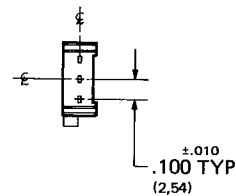
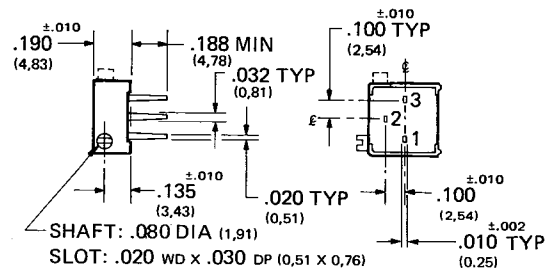
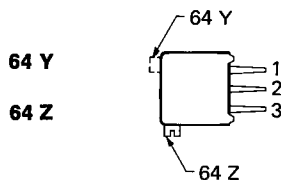
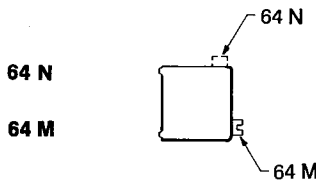
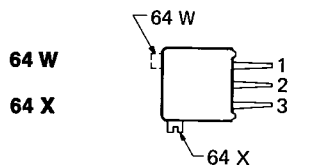
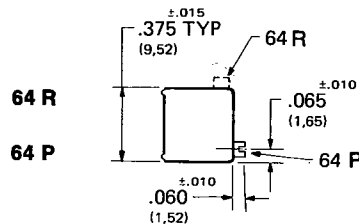
MODEL 64

- LOW COST ■ BRUSH CONTACT ■ POSITIVE GEAR DRIVE ■ SOLDERED TERMINATIONS
- SUPERIOR SETABILITY AND STABILITY ■ TEMPCO OF ± 100 PPM/ $^{\circ}$ C ■ CRV OF 3% OR 3Ω
- SEALED FOR CLEANING IN COMMON SOLVENTS

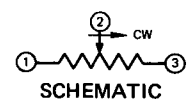
ACTUAL SIZE



64 Y



TOLERANCES: UNLESS OTHERWISE NOTED.
DECIMALS $\pm .005$ ANGLES $\pm 2^{\circ}$
BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSIONS IN PARENTHESES



SPECIFICATIONS (per MIL-R-22097 where para. is noted)

ELECTRICAL

EFFECTIVE TRAVEL	25 turns nominal
RESISTANCE RANGE	10 Ω thru 2 meg ohms
RESISTANCE TOLERANCE	10%
END RESISTANCE	2 Ω or 1%, whichever is greater (Para. 3.7.2)
TEMPERATURE COEFFICIENT OF RESISTANCE	100 ppm/ $^{\circ}$ C, 100 Ω thru 2 meg ohms 0 to +250 ppm/ $^{\circ}$ C, below 100 Ω
POWER RATING	0.5 watts at 85 $^{\circ}$ C, derated linearly to zero watts at 125 $^{\circ}$ C. maximum voltage not to exceed 400 V
DIELECTRIC WITHSTANDING VOLTAGE	1000 vac at sea level, 250 vac at 80,000 feet (24 400 meters) (Para. 3.10)
INSULATION RESISTANCE	1000 megohms minimum (Para. 3.11)
CONTACT RESISTANCE VARIATION	3% or 3 Ω , whichever is greater (Para. 3.9)

MECHANICAL

STOP	Contact idles at stops
OPERATING TORQUE	5.0 oz-in (35.3n-mm) maximum
WEIGHT	0.04 oz (1.13 grams) maximum
RESISTANCE ELEMENT	Cermet
SETABILITY	0.05% Rr

ENVIRONMENTAL

SOLDERABILITY	95% minimum surface coverage (Para. 3.25)
TERMINAL STRENGTH	2 lbs. (900 grams) minimum (Para. 3.24)
SEALING	Sealed to permit cleaning in common industrial solvents
OPERATING TEMPERATURE RANGE	-55 $^{\circ}$ C to 125 $^{\circ}$ C

		Maximum Change	
		Total Resis.	Setting
THERMAL SHOCK	-55 $^{\circ}$ C to 125 $^{\circ}$ C (Para. 3.13)	2%	1%
MOISTURE RESISTANCE	Mil-std 202, Method 103	2%	—
SHOCK	100 G's 6 MS (Para. 3.16)	1%	1%
VIBRATION	30 G's, 10 to 2000 Hz ((3.17)	1%	1%
RESISTANCE TO SOLDER HEAT	350 $^{\circ}$ C for 3 seconds (Para. 3.19)	1%	—
LOAD LIFE	1000 hours (Para. 3.20)	3%	1%
LOW TEMPERATURE OPERATION	-55 $^{\circ}$ C (Para. 3.21)	2%	2%
HIGH TEMPERATURE EXPOSURE	+125 $^{\circ}$ C (Para. 3.22)	3%	2%
ROTATIONAL LIFE	200 Cycles minimum (Para. 3.23)	2%	—

MARKING

UNIT IDENTIFICATION	Manufacturers name and part number including EIA resistance code, date code and terminal identification.
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RESISTANCE VALUES, OHMS

10	200	5,000	50,000	500,000
20	500	10,000	100,000	1 MEG
50	1,000	20,000	200,000	2 MEG
100	2,000	25,000	250,000	

HOW TO ORDER THE MODEL 64

The standard model designation consists of three groups of characters. The first group is the Spectrol basic model number. The second group designates the terminal style. The third group is the standard 3 digit EIA resistance code. A fourth group is used only to identify spec standard or spec models; no designation for standard models is needed.

MODEL NUMBER	TERMINAL STYLE	EIA RESISTANCE CODE	SPECIFICATION TYPE
64	P	103	T000
		└─ Number of zeros following second significant figure	└─ T000 Standard per data sheet
		└─ First significant figure	
	P Printed Circuit Pins: 0.100 (2,54) (TO-5 grid) w/adjustment parallel to board	M Printed Circuit Pins: 0.200 (5,08) grid with adjustment parallel to board	
	R Same as 64P except optional shaft position	N Same as 64M except optional shaft position	
	W Printed Circuit Pins: 0.100 (2,54) inline on side center line w/adjustment perpendicular to board	Y Printed Circuit Pins: 0.100 (2,54) (TO-5 grid) on side w/adjustment perpendicular to board	
	X Printed Circuit Pins: 0.100 (2,54) inline on side center line w/adjustment parallel to board	Z Printed Circuit Pins: 0.100 (2,54) (TO-5 grid) on side w/adjustment parallel to board	

From the above example, part number 64P103 refers to a standard model 64, with P terminal style, printed circuit pins, adjustment parallel to board and a resistance of 10K ohms. Any unit having features other than those specifically indicated above would be a spec model and requires a factory quote.

SPECTROL ELECTRONICS GROUP

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Via Carlo Pisacane 7
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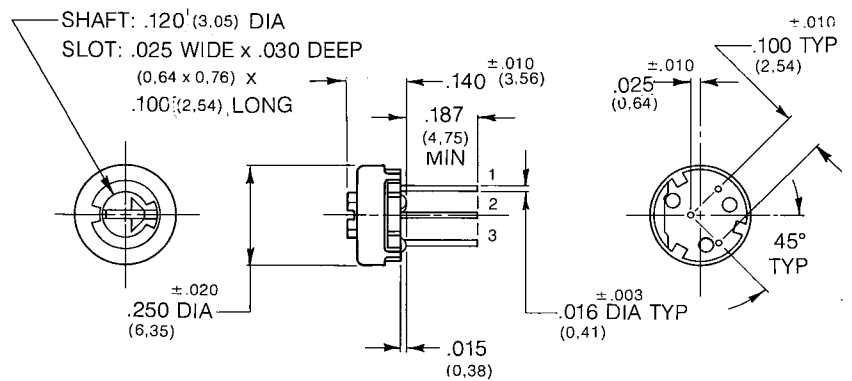
MODEL 65

- LOW COST ■ BRUSH CONTACT ■ SUPERIOR SETABILITY AND STABILITY ■ LOW PROFILE
- DESIGNED FOR HIGH DENSITY PACKAGING ■ SEALED FOR CLEANING IN COMMON SOLVENTS

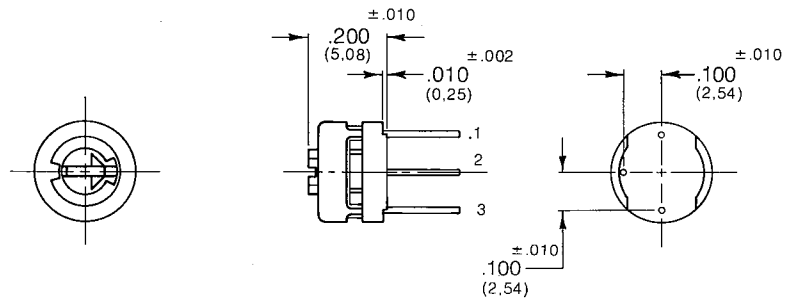
ACTUAL SIZE



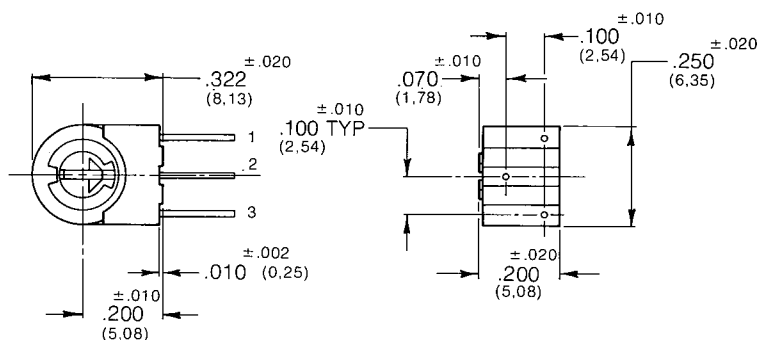
65Y



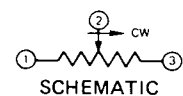
65P



65X



TOLERANCES: UNLESS OTHERWISE NOTED.
 DECIMALS ±.005 ANGLES ±2°
 BASIC DIMENSIONS ARE IN INCHES
 MILLIMETER DIMENSIONS IN PARENTHESES



SPECIFICATIONS

ELECTRICAL

EFFECTIVE TRAVEL	240° nominal
RESISTANCE RANGE	10 Ω thru 2 megohms
RESISTANCE TOLERANCE	20% ($\pm 10\%$ available)
END RESISTANCE	2 Ω maximum
TEMPERATURE COEFFICIENT OF RESISTANCE	± 100 ppm/ $^{\circ}$ C, 100 Ω thru 2 megohms 0 to + 200 ppm/ $^{\circ}$ C, below 100 Ω
POWER RATING	0.5 watts at 70 $^{\circ}$ C derated linearly to zero watts at 125 $^{\circ}$ C, maximum voltage not to exceed 400V
DIELECTRIC WITHSTANDING VOLTAGE	600 vac at sea level, 200 vac at 80,000 feet (24 400 meters)
INSULATION RESISTANCE	1000 megohms minimum
CONTACT RESISTANCE VARIATION	3% or 3 Ω , whichever is greater

MECHANICAL

STOP	Solid
OPERATING TORQUE	5.0 oz-in (35.3 mN:m) maximum
ROTATIONAL LIFE	200 cycles minimum
WEIGHT	0.01 oz (0.28 grams) maximum
RESISTANCE ELEMENT	Cermet
SETABILITY	0.05% Rt
MECHANICAL ADJUSTMENT	270° nominal

MECHANICAL (Cont.)

TERMINAL STRENGTH	2 lbs. (900 grams) minimum
SEALING	Sealed to permit cleaning in common solvents

ENVIRONMENTAL

OPERATING TEMPERATURE RANGE	-55 $^{\circ}$ C to +125 $^{\circ}$ C
THERMAL SHOCK	-55 $^{\circ}$ C to +125 $^{\circ}$ C, 5 Cycles
SHOCK	100 G's, 11MS
VIBRATION	30 G's, 10 to 2000 Hz
LOAD LIFE	1000 hours
LOW TEMPERATURE OPERATION	-55 $^{\circ}$ C
HIGH TEMPERATURE EXPOSURE	+125 $^{\circ}$ C, 250 Hours
RESISTANCE TO SOLDER HEAT	350 $^{\circ}$ C for 3 seconds
HUMIDITY	Steady state

MARKING

UNIT IDENTIFICATION	Manufacturer's name and model number including EIA resistance code, date code and terminal identification.
---------------------	--

RESISTANCE VALUES, OHMS

10	200	5,000	50,000	500,000
20	500	10,000	100,000	1 MEG
50	1,000	20,000	200,000	2 MEG
100	2,000	25,000	250,000	

HOW TO ORDER THE MODEL 65

The standard model designation consists of three groups of characters. The first group is the Spectrol basic model number. The second group designates the terminal style. The third group is the standard 3-digit EIA resistance code. A fourth group is used only to identify non-standard models; no designation for standard models is needed.

MODEL NUMBER	TERMINAL STYLE	EIA RESISTANCE CODE	SPECIFICATION TYPE
65	Y	103	TXXX
	Y		
	P		
	X		

Y PCB pins adjustment perpendicular to board
P PCB pins adjustment perpendicular to board
X PCB pins adjustment parallel to board

103 Number of zeros following First two significant figures

TXXX T010 $\pm 10\%$ Rt tolerance

From the above example, part number 65Y103 refers to a standard model 65, with Y terminal style, printed circuit pins, adjustment perpendicular to board and a resistance of 10K ohms. Any unit having features other than those specifically indicated above would be a special model and requires a factory quote.

SPECTROL ELECTRONICS GROUP

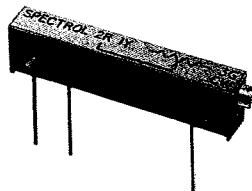
Spectrol Reliance Ltd.
Drakes Way
Swindon, Wiltshire, England
Swindon 21351 • TELEX: 44692

Spectrol Electronics Corporation
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City of Industry, Calif. 91749, U.S.A.
(213) 964-6565 • TWX (910) 584-1314

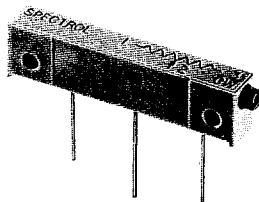
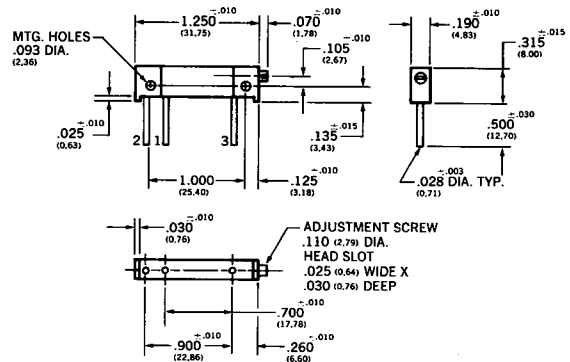
SP Elettronica spa
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MODEL 70

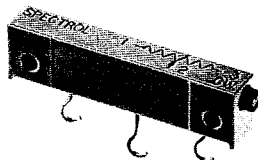
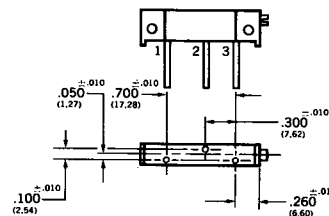
- IMPROVED WIPER ■ UNIQUE "T" SLIDER BLOCK DESIGN ASSURE EXCELLENT SETABILITY AND STABILITY
- CRV OF 3% OR 3Ω ■ TEMPCO OF 100 PPM/°C ■ RT TOLERANCE $\pm 10\%$ STD ($\pm 5\%$ AVAILABLE)



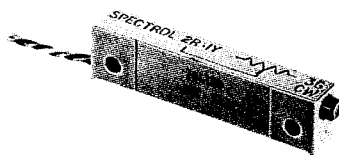
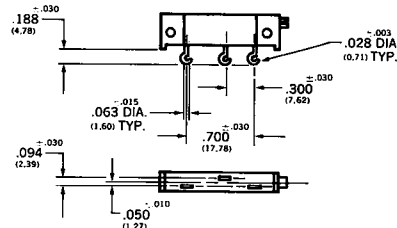
70PXXX



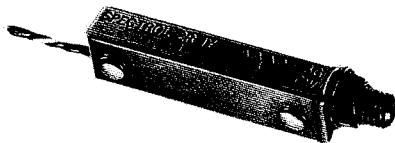
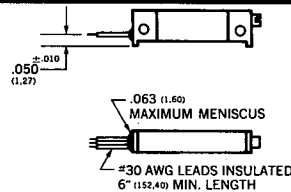
70YXXX



70YXXX T602

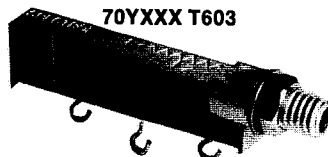


70LXXX



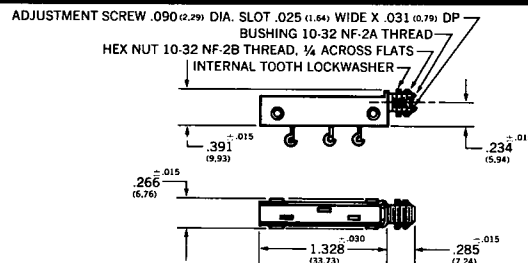
70LXXX T601

70YXXX T603

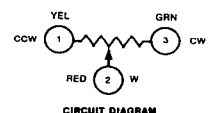


70LXXX T634

70YXXX T638



TOLERANCES: UNLESS OTHERWISE NOTED.
DECIMALS $\pm .005$ ANGLES $\pm 2^\circ$
BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSIONS IN PARENTHESES



SPECIFICATIONS (per MIL-R-22097 where para. is noted)

ELECTRICAL

RESISTANCE RANGE	10 Ω thru 2 megohm
STANDARD RESISTANCE	
TOLERANCE	10% (para. 3.7.1)
END RESISTANCE	2 Ω maximum (para. 3.7.2)
ACTUAL EFFECTIVE ELECTRICAL TRAVEL	20 turns nominal (para. 3.8)
CONTACT RESISTANCE VARIATION	3% or 3 Ω , whichever is greater (para. 3.9)
DIELECTRIC WITHSTANDING VOLTAGE	1000 V AC at sea level, 350 V AC at 80,000 feet (para. 3.10) (24,400 meters)
INSULATION RESISTANCE	1000 megohms (para. 3.11)
POWER RATING	1.0 watt at 85°C derated linearly to zero watts at 150°C (para. 3.5) max. voltage not to exceed 400 volts
TEMPERATURE COEFFICIENT OF RESISTANCE	See table below; ± 100 PPM/°C

MECHANICAL

STOPS	Wiper idles against stops (para. 3.4.7.1)
OPERATING TORQUE	5 oz.-in. (360 gm-cm) maximum (para. 3.12.1)
ROTATIONAL LIFE	200 cycles min. with loaded circuit, max. change in resistance 2% (para. 3.23) or 500 cycles min. without discontinuity unloaded
WEIGHT	0.116 oz (3.3 grams) max.

ENVIRONMENTAL

OPERATING TEMPERATURE RANGE	-55°C to +150°C
SALT SPRAY	96 hours (para. 3.18)
TERMINAL STRENGTH	2 lbs. (900 gms) min. push/pull (para. 3.24)
SEALED	All units sealed to permit cleaning in common solvents

	Maximum Change	
	Total Resis.	Setting
THERMAL SHOCK	-55°C to +125°C (para. 3.13)	2% 1%
SHOCK	100 G's 11MS (para. 3.16)	1% 1%
VIBRATION	30 G's 10 to 2000 Hz (para. 3.17)	1% 1%
LOAD LIFE	1000 hours (para. 3.20)	3% 1%
LOW TEMPERATURE OPERATION	-55°C (para. 3.21)	2% 2%
HIGH TEMPERATURE EXPOSURE	+125°C (para. 3.22)	3% 2%
RESISTANCE TO SOLDER HEAT	350°C for 3 seconds (para. 3.19)	1% —

MARKING

UNIT IDENTIFICATION	Manufacturer's name and part number including EIA resistance code, date code, circuit diagram and military style designation as applicable
---------------------	--

RESISTANCE AND TEMPCO VALUES

RESISTANCE (Ω NOMINAL)	TEMPCO (PPM/°C)	RESISTANCE (Ω NOMINAL)	TEMPCO (PPM/°C)
10	-100 to +200	10,000	± 100
20	-100 to +200	20,000	± 100
50	-100 to +200	25,000	± 100
100	± 100	50,000	± 100
200	± 100	100,000	± 100
500	± 100	200,000	± 100
1,000	± 100	250,000	± 100
2,000	± 100	500,000	± 100
5,000	± 100	1 Meg	± 100
		2 Meg	± 100

ORDERING CODE (TERMINAL AND OPTIONAL FEATURES)

The standard model number consists of three groups of digits. The first group is the Spectrol model number. The second group of one digit describes the type of electrical terminals. The third group is the standard EIA three digit resistance code. A fourth group is used if required to identify units that incorporate spec standard features.

MODEL NUMBER	TERMINAL STYLE	EIA RESISTANCE CODE	SPECIFICATION TYPE
70	L L L Leadwire P Printed circuit pins Y Printed circuit pins	103 └─ Number of zeros following second significant figure └─ First significant figure	T000 └─ T000 Standard per data sheet T050 O-ring seal T601 Panel mount added to terminal style L T602 Solder hook pins (style Y) T603 Panel mount added to solder hooks (style Y) T634 Panel mount (10-32 thd.) cemented in place (style L) T638 Panel mount (10-32 thd.) cemented in place added to solder hooks (style Y)

From the above example, sample part number 70L103 T000 refers to a standard Model 70 with wire leads and a resistance of 10K. Part number 70Y203 T603 would refer to a Model 70 with solder hook pins with a resistance of 20K having a panel mount. Any unit having any features other than those specifically indicated under the example would be a spec model and require a factory quote.

SPECTROL ELECTRONICS GROUP



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MODEL 84

ACTUAL SIZE



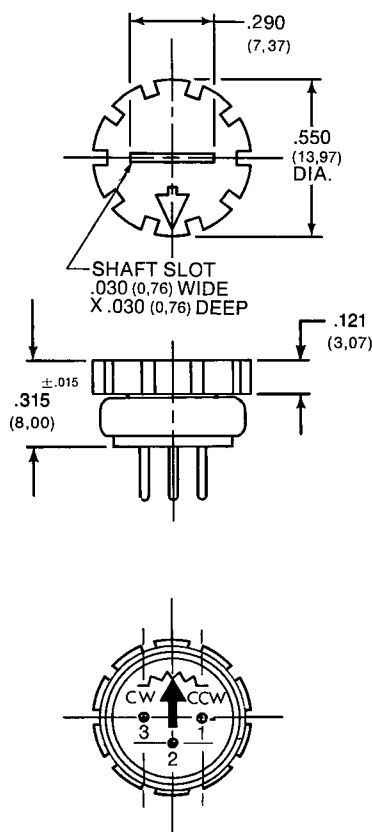
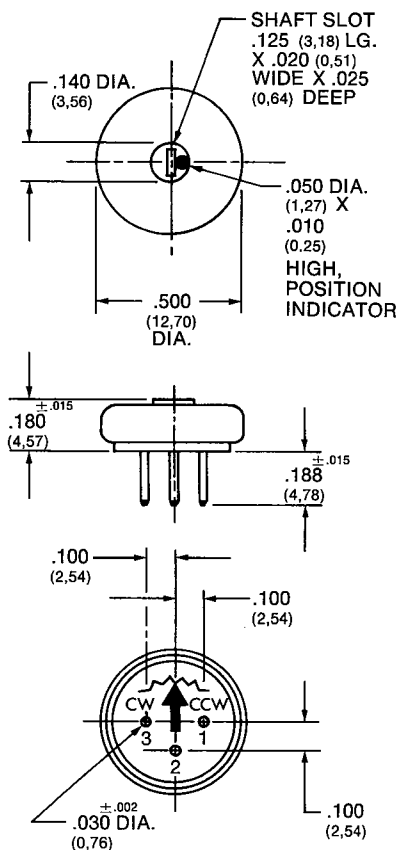
84-3-8
Screwdriver Adjust



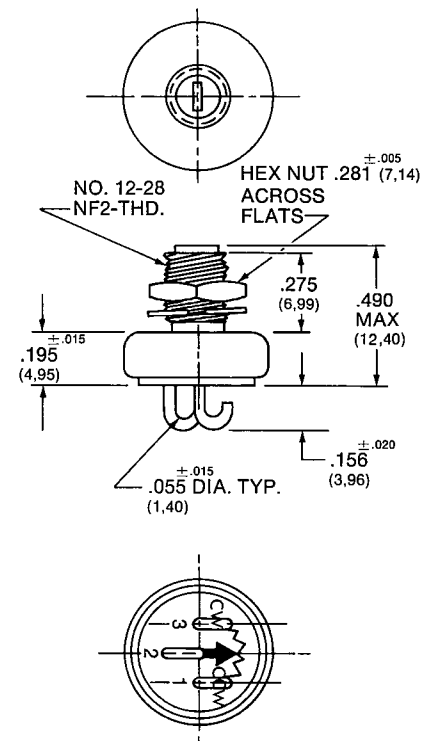
84-3-10
Knob Adjust



84-5-6
Panel Mount

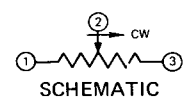


See 84-3-8 for redundant dimensions.



See 84-3-8 for redundant dimensions.

TOLERANCES: UNLESS SPECIFIED:
DECIMALS ±.005 ANGLES ±2°
BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSIONS ARE IN PARENTHESES



SPECIFICATIONS: (Per MIL-R-27208 where paragraph is noted)

ELECTRICAL

ACTUAL EFFECTIVE	
ELECTRICAL TRAVEL	300° nominal
RESISTANCE TOLERANCES	+5% (para. 3.7.1)
ABSOLUTE MINIMUM	
RESISTANCE	0.25% R_T or 1.0 Ω , whichever is greater (para. 3.7.2)
END RESISTANCE	2% R_T 1.0 Ω , whichever is greater (para. 3.7.3)
TEMPERATURE COEFFICIENT OF RESISTANCE	50 PPM/°C max. (para. 3.15)
POWER RATING	1.5 watts at 70°C derated linearly to zero watts at 175°C
DIELECTRIC WITHSTANDING VOLTAGE	1000 vac at sea level, 350 vac at 80,000 feet (24400 meters) para. 3.11.
INSULATION RESISTANCE	1000 megohms (para. 3.12)
PEAK NOISE	100 Ω ENR during adjustment (para. 3.10)

MECHANICAL

MECHANICAL ADJUSTMENT	320° minimum, stop to stop
OPERATING TORQUE	5.0 oz-in (360 gm-cm) max. (para. 3.13)
ROTATIONAL LIFE	500 cycles minimum without discontinuity
WEIGHT	0.06 oz. (1.7 grams) max.
STATIC STOP STRENGTH	15 oz-in (1080 gm-cm) max.

ENVIRONMENTAL

MOISTURE RESISTANCE	Resistance change $\pm$ (1% +0.05 Ω) and insulation resistance not less than 10 megohms (para. 3.16)
VIBRATION	30 G's to 2000 Hz (para. 3.18)
SHOCK	100 G's 6 ms. (para. 3.17)
SALT SPRAY	96 hours (para. 3.19)
FUNGUS RESISTANCE	Non-nutrient (para. 3.3.1)
LOW TEMPERATURE OPERATION	-65°C (para. 3.22)
HIGH TEMPERATURE EXPOSURE	+175°C (para. 3.23)
LOAD LIFE	1000 hours (para. 3.21)
TERMINAL STRENGTH	2 lbs. (900 gms) min. (para. 3.25)
EFFECT OF SOLDERING	Maximum resistance change $\pm$ (1% +0.05 Ω) (para. 3.20)
THERMAL SHOCK	-65°C to +125°C, max. resistance change $\pm$ (1% +0.05 Ω) setting stability 1% plus resolution max. (para. 3.14)
SEALED	+5° 1 minute $\pm$ 5 sec. in 85° -0°C water (para. 3.27)

MARKING

Manufacturers name and part number including EIA resistance code, date code, and circuit diagram.

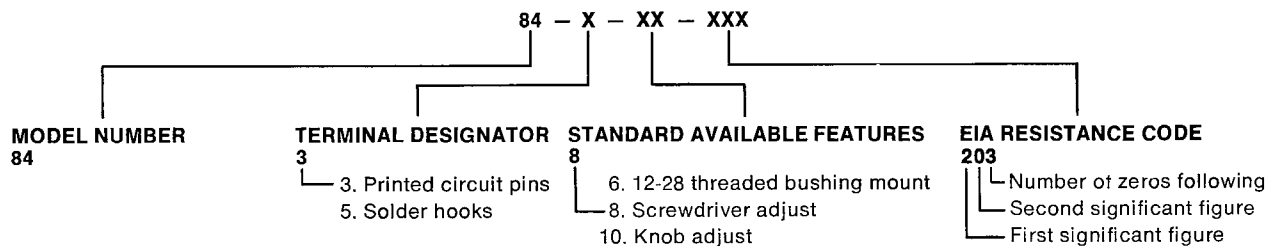
RESISTANCE AND NOMINAL RESOLUTION VALUES

RESISTANCE (Ω)	RESOLUTION (%)	RESISTANCE (Ω)	RESOLUTION (%)
10	1.06	2,000	.29
20	.82	5,000	.20
50	.62	10,000	.16
100	.46	20,000	.13
200	.39	50,000	.084
500	.38		
1,000	.33		

ORDERING CODE (TERMINAL AND OPTIONAL FEATURES)

The part number consists of four groups of digits. The first group is the SPECTROL model number. The second group of one digit describes the type of electrical terminals. The third group (one or two digits) describes the adjustment screw type and other features. The fourth group is the standard EIA three digit resistance code.

example:



It can be seen from the example that the sample part number 84-3-8-203 refers to the standard Model 84 trimmer with printed circuit pins 180° from shaft, screwdriver adjust with stops and a resistance of 20K.

SPECTROL ELECTRONICS GROUP

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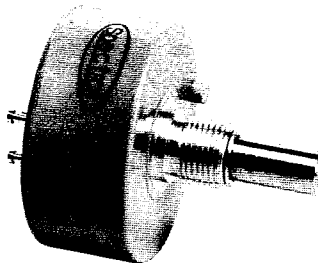
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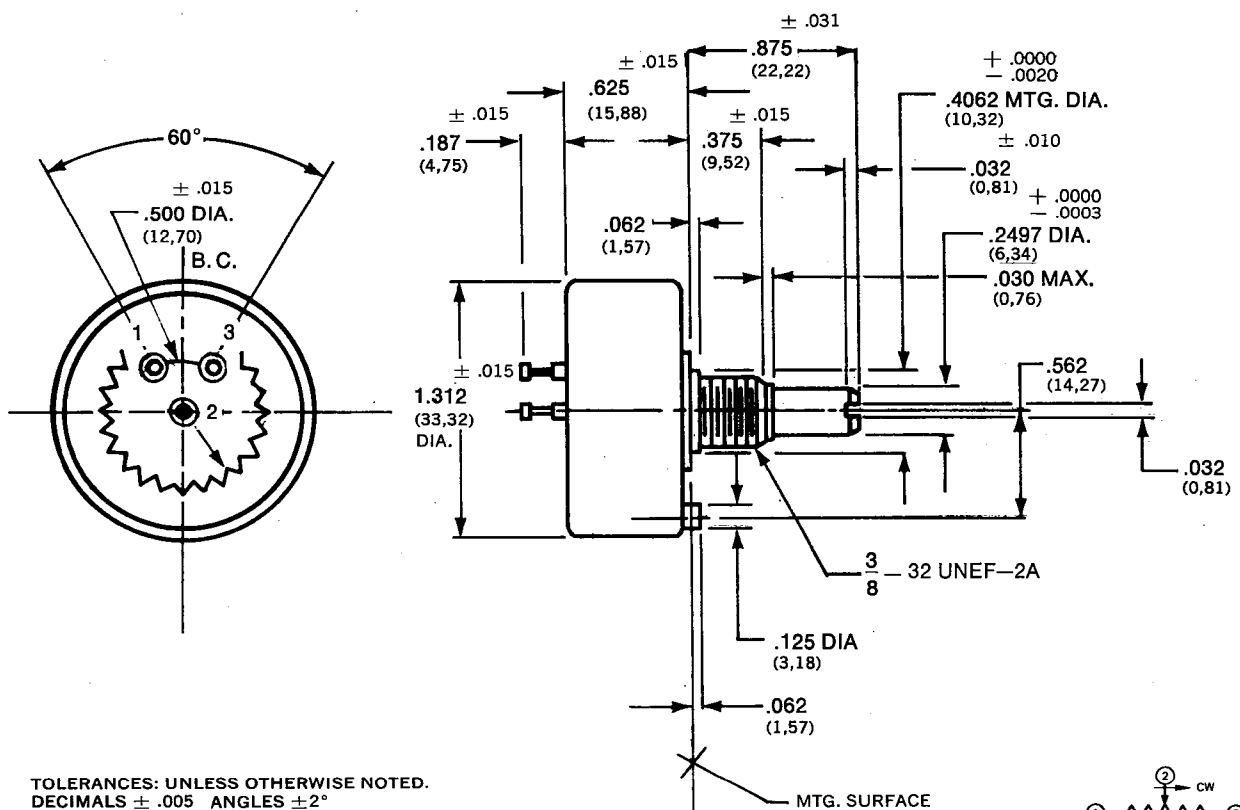
MODELS 132, 138, 139

- CHOICE OF THREE ELEMENTS FOR BROAD RESISTANCE RANGE
- CENTER TAP AVAILABLE
- CONTINUOUS ROTATION & MECHANICAL STOPS BOTH STANDARD
- HIGH POWER RATING (139)

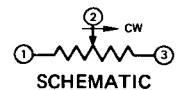
ACTUAL SIZE



Models 132, 138, 139
Bushing Mount



TOLERANCES: UNLESS OTHERWISE NOTED.
DECIMALS $\pm .005$ ANGLES $\pm 2^\circ$
BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSIONS IN PARENTHESIS



SPECIFICATIONS

(MIL-R-12934 and MIL-R-39023 Test Procedures Apply)

(Unless otherwise noted, specifications are applicable to all models)

ELECTRICAL

TOTAL RESISTANCE	Model 132 Wirewound		
	Standard Range: 5Ω to 20KΩ Special to 35 KΩ		
	Tolerance:	Standard	Special
	50Ω and above:	±3%	±1%
	Below 50Ω	±5%	±3%
Model 138 Conductive Plastic	Standard Range: 1KΩ to 50KΩ		
	Tolerance Standard: ±20%		
	Special to ±5%		
Model 139 Cermet	Standard Range: 500Ω to 2 megohms		
	Tolerance: Standard ±20%		
	Special to ±5%		
LINEARITY (INDEPENDENT)	(132) Total Resistance	Standard	Best Practical
	5Ω to 20Ω	±1.0%	±0.75%
	20Ω to 200Ω	±1.0%	±0.50%
	200Ω and above	±0.5%	±0.25%
	(138 & 139)	±2.0%	±0.25%

NOISE (132) 100 ohms ENR

OUTPUT SMOOTHNESS (138 & 139) 0.1% maximum

POWER RATING @ 40°C AMBIENT..... Model 132 Model 138 Model 139
2.75 watts 2 watts 5 watts
All Models derated to zero at 125°C

ROTATION..... Model 132 Model 138 Model 139
(CONTINUOUS) 352°±2° 345°±4° 345°±4°
(STOPS) 336°±2° 336°±4° 336°±4°

INSULATION RESISTANCE 1000 megohms min., 500 VDC

DIELECTRIC STRENGTH 1000 volts RMS, 60 Hz

ABSOLUTE MINIMUM RESISTANCE 1.0% of total resistance or 0.5Ω

whichever is greater (132 only)

MINIMUM VOLTAGE 0.5% maximum

TEMPERATURE COEFFICIENT
OF RESISTANCE (132) refer to standard resistance
element data
(138) ±500 PPM/°C maximum
(139) ±100 PPM/°C maximum

MECHANICAL

ROTATION 360° continuous; 340° ±5° Stops

BEARING TYPE Sleeve

TORQUE (MAXIMUMS)
OZ-IN (gm-cm) Starting: 1.0 (72 gm-cm)
Running: 0.7 (50.40 gm-cm)

RUNOUTS (MAXIMUMS) Shaft T.I.R. .002 (0.05)
Pilot dia. T.I.R. .003 (0.08)
Lateral T.I.R. .005 (0.13)
Shaft end play .008 (0.20)
Shaft radial play .003 (0.08)

WEIGHT 1.0 oz. maximum (28.35 gm)

STOP STRENGTH 8.0 in-lbs. (9.21 kgm-cm) (Stop Version Only)

MATERIALS

HOUSING Molded glass filled thermoplastic

REAR LID Glass filled thermoset plastic

SHAFT Stainless steel, non magnetic, passivated

TERMINALS Brass, plated for solderability

MOUNTING HARDWARE Lockwasher: internal tooth, steel,
nickel plated
Panel nut: brass, nickel plated

ENVIRONMENTAL

VIBRATION 15 G thru 2000 Hz

SHOCK 50G

SALT SPRAY 48 hours

ROTATIONAL LIFE Shaft Revolutions:
Model 132 500,000
Model 138 2 million
Model 139 2 million

TEMPERATURE RANGE -55°C to +125°C

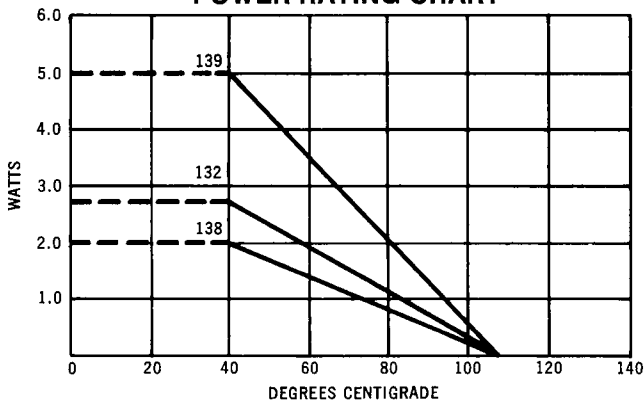
MOISTURE RESISTANT

MARKING

Units shall be marked with Spectrol name, model number, resistance and tolerance, linearity, terminal identification, and date code.

Applicable test procedures: Model 132, MIL-R-12934; Model 138 & 139, MIL-R-39023.

POWER RATING CHART



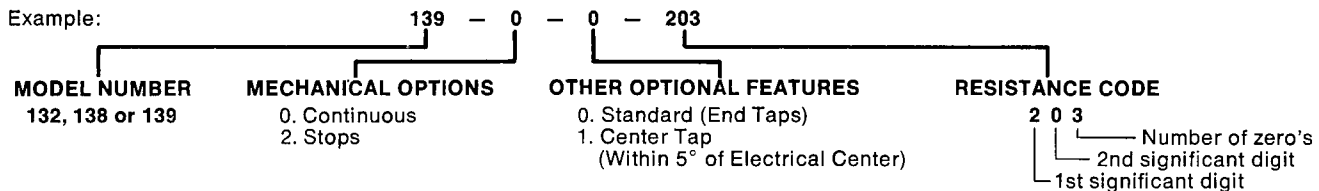
RESISTANCE ELEMENT DATA FOR 132-0-X-XXX MODELS ONLY

RESISTANCE VALUES (ohms)	RESOLUTION (%)	OHMS PER TURN	MAX CURRENT AT 40 C. AMBIENT (milliamps)	MAX VOLTAGE ACROSS COIL (volts)	WIRE TEMP COEF. (PPM/°C)
5	.419	.021	742	3.71	800
10	.327	.032	524	5.24	800
20	.280	.056	371	7.42	800
50	.290	.145	234	11.7	20
100	.251	.251	166	16.6	20
200	.212	.424	122	24.4	20
500	.161	.806	74.2	37.1	20
1K	.150	1.50	52.4	52.4	20
2K	.132	2.64	37.1	74.2	20
5K	.107	5.34	23.4	117	20
10K	.080	7.98	16.6	166	20
20K	.067	13.4	12.2	244	20
35K	.057	20.0	8.88	311	20

HOW TO ORDER THE MODELS 132, 138, 139

The Models 132, 138 and 139 can be ordered from this specification sheet by stating:

Example:



Other characteristics will be standard as described on this specification sheet. If special characteristics are required such as: special linearity tolerance, special resistance tolerance, non-linear functions, etc., please state these on your order.

SPECTROL ELECTRONICS GROUP

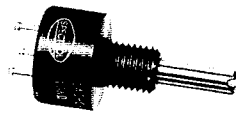
Spectrol Reliance Ltd.
Drakes Way
Swindon, Wiltshire, England
Swindon 21351 • TELEX: 44692

Spectrol Electronics Corporation
17070 E. Gale Ave., P.O. Box 1220
City of Industry, Calif. 91749, U.S.A.
(213) 964-6565 • TWX (910) 584-1314

SP Elettronica spa
Via Carlo Pisacane 7
20016 Pero (Milan) Italy
35 30 241 • TELEX: 330091

MODELS 140,142

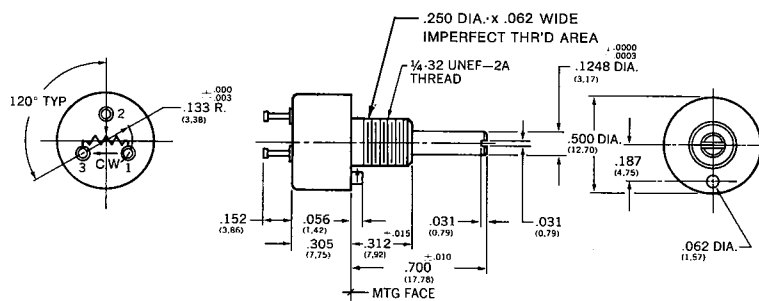
ACTUAL SIZE



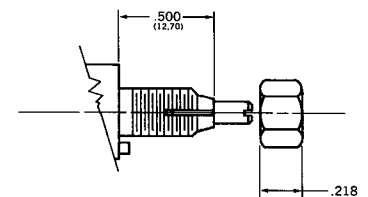
**Model 140
Bushing Mount**



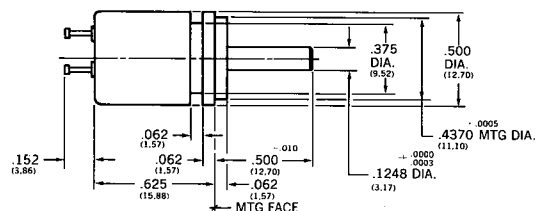
**Model 142
Servo Mount**



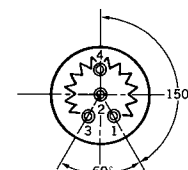
BUSHING MOUNT



INTEGRAL SHAFT LOCK



SERVO MOUNT



CENTER TAP AVAILABLE AS
SPEC STANDARD FEATURE

TOLERANCES: UNLESS OTHERWISE NOTED.
DECIMALS $\pm .005$ ANGLES $\pm 2^\circ$
BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSIONS IN PARENTHESES

SPECIFICATIONS (MIL-R-12934 Test Procedures Apply)

ELECTRICAL

TOTAL RESISTANCE	Standard Range 50Ω to 50KΩ, Special to 70KΩ ±5% tolerance.	
ABSOLUTE MINIMUM RESISTANCE	Linearity x Total Resistance or 0.5Ω, whichever is greater.	
LINEARITY (INDEPENDENT)	±1.0%.	
NOISE	100 ohms ENR	
POWER RATING	2 watts at 40°C ambient derated linearly to zero at 125°C.	
INSULATION RESISTANCE	1,000 megohms min., 500 volts DC.	
DIELECTRIC STRENGTH	1,000 volts RMS, 60 Hz.	
ROTATION	140 320° ± 5°	142 350° ± 0° — 4°
END VOLTAGE	Linearity x total applied voltage for total resistances above 20Ω; 2.0% of total applied voltage for 20Ω and below.	

MECHANICAL

ROTATION	140 330° ± 5°	142 360° continuous
BEARING TYPE	Sleeve Bearing	Ball Bearing
TORQUE (MAXIMUMS)	Starting 0.2 (14,40)	0.075 (5,40)
oz-in (gm-cm)	Running 0.2 (14,40)	0.05 (3,60)
	Traversing Dead Zone	Not applicable 0.20 oz. in (14,40)
WEIGHT	0.1 oz. max. (2,84 gm)	0.3 oz (8,50 gm) max.
STOP STRENGTH	5 in-lbs. (5.76 kgm-cm) static (140 only)	

MECHANICAL (Con't.)

RUNOUTS (MAXIMUM)	140	142
Shaft	.002 (0,05) TIR	.002 (0,05) TIR
Pilot Dia.	.002 (0,05) TIR	.002 (0,05) TIR
Lateral	.003 (0,08) TIR	.002 (0,05) TIR
Shaft end play	.006 (0,15)	.004 (0,10)
Shaft radial play	.003 (0,08)	.002 (0,05)

ENVIRONMENTAL

VIBRATION	20G through 2,000 Hz
SHOCK	50G
SALT SPRAY	96 hours
ROTATIONAL LIFE	500,000 shaft revolutions
LOAD LIFE	900 hours
TEMPERATURE RANGE	—55°C to +125°C (operating)

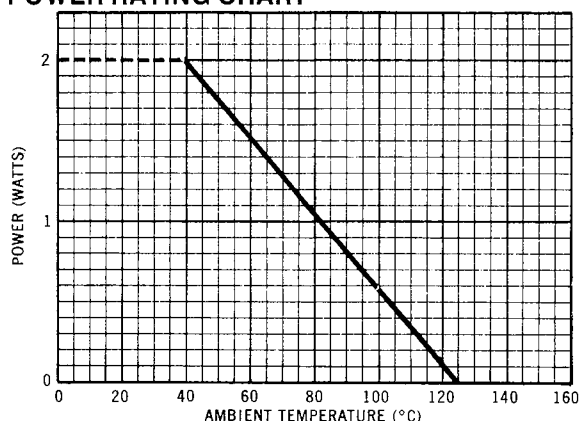
MATERIALS

SHAFT	Stainless steel, non magnetic, passivated.
HOUSING	Aluminum, anodized
REAR LID	Molded glass filled thermoset plastic.
TERMINALS	Brass, gold plated.
MOUNTING HARDWARE	Lockwasher: internal tooth, steel, nickel plated.
(MODEL 140 ONLY)	Panel nut: brass, nickel plated.

MARKING

Units shall be marked with manufacturer's name, model number, resistance value & tolerance, circuit diagram, terminal identification, linearity & date code.

POWER RATING CHART



STANDARD RESISTANCE ELEMENT DATA

STD RESISTANCE VALUES (OHMS)	RESOLUTION %	OHMS PER TURN	MAX CURRENT AT 40°C AMBIENT (MILLIAMPS)	MAX VOLTAGE ACROSS COIL (VOLTS)	WIRE TEMP COEF PPM/°C
50	.542	.271	200.	10.0	20
100	.431	.431	141.	14.1	20
200	.361	.722	100.	20.0	20
500	.312	1.56	63.2	31.6	20
1K	.255	2.55	44.7	44.7	20
2K	.197	3.94	31.6	63.2	20
5K	.170	8.50	20.0	100.	20
10K	.147	14.7	14.1	141.	20
20K	.105	21.0	10.0	200.	20
50K	.091	45.6	6.32	316.	20

HOW TO ORDER THE MODEL 140 & 142

This part number consists of four groups of digits. The first group is the SPECTROL Model number. The second digit describes the mechanical options available. The third digit describes the other optional features which can be supplied. The fourth group is the standard EIA resistance code.

MODEL NUMBER	MECHANICAL OPTIONS	OTHER OPTIONAL FEATURES	RESISTANCE CODE
Bushing 140	0. Stops, Slotted Shaft (std.) 1. Plain Shaft 2. Shaft Lock 3. Continuous Rotation 4. Combination 1 & 2 5. Combination 1 & 3 6. Combination 2 & 3 7. Combination 1, 2, & 3	0. Standard Torque 1. Center Tap (10K max. Rt) 2. High Torque 3. Sealed Construction 4. Combination 1 & 2 5. Combination 1 & 3 6. Combination 2 & 3 7. Combination 1, 2, & 3	2 0 3 Number of zeros following Second significant figure First significant figure
Servo 142	0. Continuous Rotation, Plain Shaft (std.)	0. Standard Torque 1. Center Tap (10K max. Rt)	Same as above
Example: Part number 140-0-0-203 describes bushing mount model 140 with stops, slotted shaft, standard torque and resistance of 20K Ω.			

SPECTROL ELECTRONICS GROUP

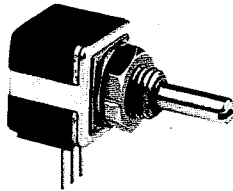
Spectrol Reliance Ltd.
Drakes Way
Swindon, Wiltshire, England
Swindon 21351 • TELEX: 44692

Spectrol Electronics Corporation
17070 E. Gale Ave., P.O. Box 1220
City of Industry, Calif. 91749, U.S.A.
(213) 964-6565 • TWX (910) 584-1314

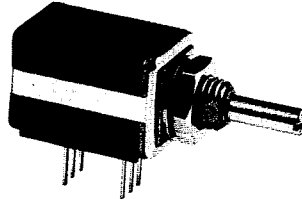
SP Elettronica spa
Via Carlo Pisacane 7
20016 Pero (Milan) Italy
35 30 241 • TELEX: 330091

MODELS 148, 149

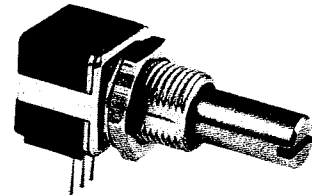
ACTUAL SIZE



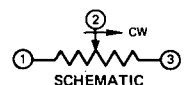
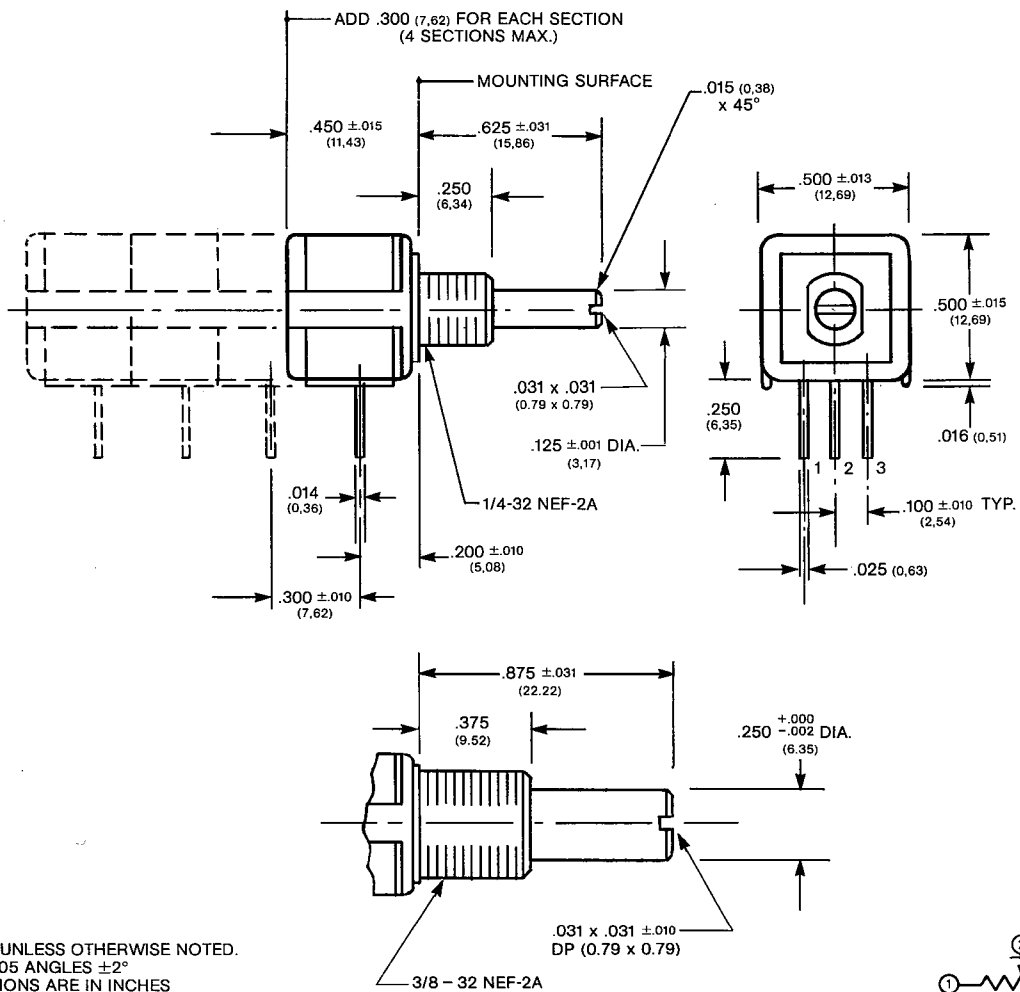
**Models 148, 149
Bushing Mount
1/8 Inch Shaft
Single Section**



**Models 148, 149
Bushing Mount
1/8 Inch Shaft
Two Section**



**Models 148, 149
Bushing Mount
1/4 Inch Shaft
Single Section**



SPECIFICATIONS

ELECTRICAL

	MODEL 148	MODEL 149
ELEMENT TYPE	Conductive Plastic	Cermet
TOTAL RESISTANCE RANGE	100 Ω to 1 Meg	100 Ω to 2 Meg
RESISTANCE TOLERANCE	$\pm 20\%$	$\pm 10\%$
POWER RATING PER SECTION	0.5 watt at 70°C ambient derated to zero at 125°C	1.0 watt at 85°C ambient derated to zero at 150°C
TEMPERATURE COEFFICIENT OF RESISTANCE	± 500 ppm/°C nominal	± 150 ppm/°C
LINEARITY TOLERANCE	$\pm 5\%$ independent	$\pm 5\%$ independent
CONTACT RESISTANCE VARIATION	1.5% of total resistance	3% of total resistance
INSULATION RESISTANCE	1,000 megohms min., 500 VDC	1,000 megohms min., 500 VDC
DIELECTRIC STRENGTH	750 volts rms min., 60 Hz	750 volts rms min., 60 Hz
END RESISTANCE	2 Ω maximum each end	2 Ω maximum each end
ROTATION	265° $\pm 5^\circ$	265° $\pm 5^\circ$

MECHANICAL

ROTATION	295° $\pm 5^\circ$	295° $\pm 5^\circ$
TORQUE, STARTING AND RUNNING	0.3 to 3.0 oz-in (21.6 to 216 gm-cm)	0.3 to 3.0 oz-in (21.6 to 216 gm-cm)
STOP STRENGTH	48 oz-in (.339 n-m)	48 oz-in (.339 n-m)
WEIGHT, SECTION 1	0.2 oz (5.67 gm)	0.2 oz (5.67 gm)
ADDITIONAL SECTIONS	0.06 oz (1.70 gm)	0.06 oz (1.70 gm)

ENVIRONMENTAL

OPERATING TEMPERATURE	-55°C to 125°C	-55°C to 150°C
SHOCK	30 g's	30 g's
VIBRATION	15 g's 10 to 2,000 Hz	15 g's 10 to 2,000 Hz
RESISTANCE TO SOLDER HEAT	350°C for 5 seconds	350°C for 5 seconds
ROTATIONAL LIFE	50,000 cycles	25,000 cycles
LOAD LIFE	1,000 hours	1,000 hours
MOISTURE RESISTANT		

MATERIALS

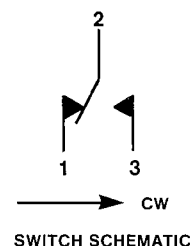
SHAFT	Brass, nickel plated	Brass, nickel plated
FRONT LID	Stainless steel	Stainless steel
HOUSING AND REAR LID	Molded plastic	Molded plastic
BUSHING	Metal, plated	Metal, plated
TERMINALS	Plated for solderability	Plated for solderability
MOUNTING HARDWARE	Lockwasher: steel, nickel plated Panel nut: brass, nickel plated	Lockwasher: steel, nickel plated Panel nut: brass, nickel plated

RESISTANCE VALUES (OHMS)

100	2500	50,000	1 Meg
250	5000	100,000	2 Meg (149 only)
500	10,000	250,000	
1000	25,000	500,000	

Some of the special features that can be provided with the Models 148 and 149 include:

Sealed Construction	Shaft Lengths	Plastic Shaft
Non-turn Lug	Non-linear Tapers	Special Linearity Tolerances
Shaft Lock	Variable Attenuators	Special Resistance Tolerances
J-Hook Lugs	Ganging to 4 Cups	Rotary Switch—Transfers at CCW End
Stand-offs or Support Plates	Dual Concentric Shafts	



How to order the models 148, 149

Models may be ordered from this specification sheet by stating:

1. Model 148 or 149
2. Shaft size: 1/8 or 1/4 (bushing size shall be 1/4-32 or 3/8-32 respectively)
3. Total resistance of each section beginning with section nearest shaft

Examples:

148, 1/8, 1K/5K
149, 1/4, 1K/10K/5K

SPECTROL ELECTRONICS GROUP

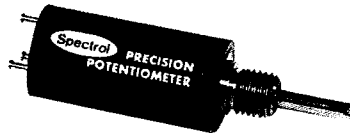
Spectrol Reliance Ltd.
Drakes Way
Swindon, Wiltshire, England
Swindon 21351 • TELEX: 44692

Spectrol Electronics Corporation
17070 E. Gale Ave., P.O. Box 1220
City of Industry, Calif. 91749, U.S.A.
(213) 964-6565 • TWX (910) 584-1314

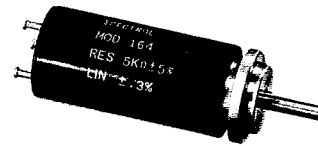
SP Elettronica spa
Via Carlo Pisacane 7
20016 Pero (Milan) Italy
35 30 241 • TELEX: 330091

MODELS 162,164

ACTUAL SIZE



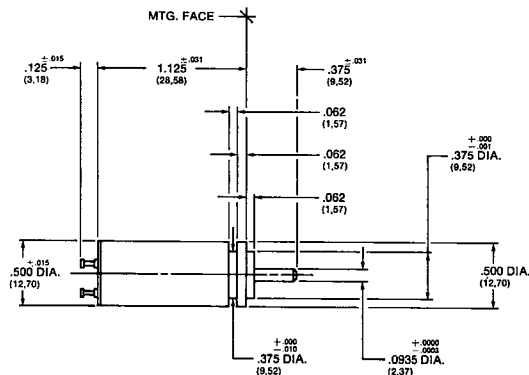
Model 162
Bushing Mount



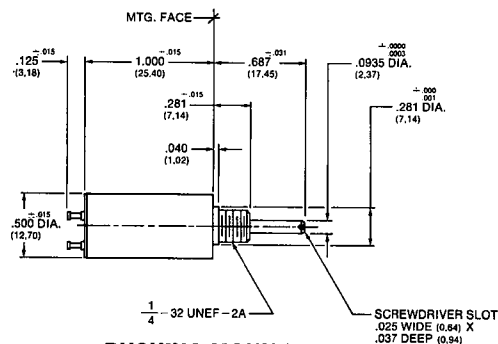
Model 164
Servo Mount



3 TERMINALS EQUALLY
SPACED ON A .300 DIA. (7.62)
B.C.

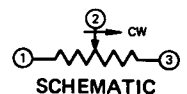


SERVO MOUNT
Model 164



BUSHING MOUNT
Model 162

TOLERANCES: UNLESS OTHERWISE NOTED.
DECIMALS $\pm .005$ ANGLES $\pm 2^\circ$
BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSION IN PARENTHESES



SCHEMATIC

SPECIFICATIONS (MIL-R-12934 Test Procedures Apply)

ELECTRICAL

TOTAL RESISTANCE	Standard Range: 100Ω to 100KΩ, Special to 115KΩ
	Tolerance: Standard ±5%, Special ±1%
LINEARITY (Independent)	Standard: ±0.30%, Best Practical ±0.15%
NOISE	100 ohms ENR
ROTATION	3600° ±15° -0°
POWER RATING	Section 1: 2.0 watt at 40°C ambient, derated to zero at 125°C
INSULATION RESISTANCE	100 megohms min., 500 vdc

DIELECTRIC STRENGTH	500 volts rms, 60 Hz
ABSOLUTE MIN. RESISTANCE	Linearity X total resistance or 0.5, Ω whichever is greater
END VOLTAGE	Linearity X total applied voltage for total resistance above 20 ohms, 2.0% of total applied voltage for 20 ohms and below

MECHANICAL

ROTATION	3600° ±15° -0°
BEARING TYPE	
TORQUE (MAXIMUM)	
oz-in (gm-cm)	Starting: 0.8 (57,60) 0.4 (28,80)
	Running: 0.6 (43,20) 0.3 (21,60)
RUNOUTS (MAXIMUMS)	
	Shaft (TIR): .003 (0,08) .002 (0,05)
	Pilot Dia. (TIR): .003 (0,08) .003 (0,08)
	Lateral (TIR): .005 (0,13) .003 (0,08)
	Shaft End Play: .010 (0,25) .005 (0,13)
	Shaft Radial Play: .003 (0,08) .002 (0,05)
WEIGHT (MAXIMUMS)	0.3 oz (8,50gm) maximum
STOP STRENGTH	20 oz-in (static) (1.44 Kgm-cm)

MATERIALS

HOUSING & LID	Molded, glass filled, thermoset plastic
BUSHING	Brass, nickel plated (162 only)
FRONT LID	Aluminum, anodized (164 only)
SHAFT	Stainless steel, passivated
TERMINALS	Brass, plated for solderability
BUSHING MOUNT HARDWARE	Lockwasher: Internal tooth, steel, nickel plated (162 only)
	Panel Nut: Brass, nickel plated

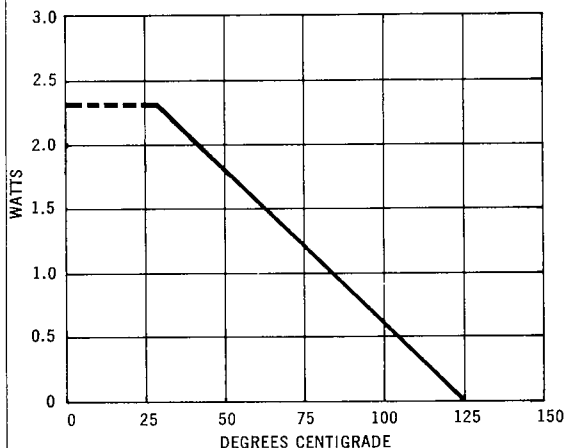
ENVIRONMENTAL

VIBRATION	15G thru 2000 Hz
SHOCK	50G
SALT SPRAY	48 hours
ROTATIONAL LIFE	500,000 shaft revolutions
TEMPERATURE RANGE	-55°C to +125°C
MOISTURE RESISTANT	

MARKING

Units shall be marked with Spectrol name and Model No., resistance and resistance tolerance, linearity, terminal identification and date code.

POWER RATING CHART



RESISTANCE ELEMENT CHART

RESISTANCE VALUES (ohms)	RESOLUTION (%) (nominal)	OHMS PER TURN	MAXIMUM CURRENT AT 40°C AMBIENT (milliamps)	MAXIMUM VOLTAGE ACROSS COIL (volts)	WIRE TEMP. COEF. (PPM/°C)
100	.092	.092	141	14	20
200	.069	.138	100	20	20
500	.049	.245	63	32	20
1K	.047	.470	45	45	20
2K	.038	.763	32	64	20
5K	.031	1.56	20	100	20
10K	.025	2.55	14	140	20
20K	.020	3.94	10	200	20
30K	.018	5.34	8.2	246	20
50K	.015	7.64	6.3	315	20
100K	.013	13.2	4.5	450	20

HOW TO ORDER THE MODEL 162 AND 164

The Model 162 and 164 can be ordered from this specification sheet with a variety of alternate characteristics, as shown. For most rapid service on orders, state:

1. Model 162 or 164.
2. The total resistance.

NOTE: Model 164 is not distributor item
Example—Model 162, 10K.

Other characteristics will be standard as described on this specification sheet. If special characteristics are required, such as: special linearity tolerance, special resistance tolerance, extra taps, non-linear functions, etc., please state these on your order and allow additional lead time for delivery.

SPECTROL ELECTRONICS GROUP

Spectrol Reliance Ltd.
Drakes Way
Swindon, Wiltshire, England
Swindon 21351 • TELEX: 44692

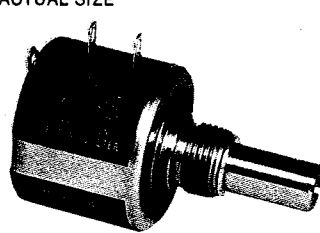
Spectrol Electronics Corporation
17070 E. Gale Ave., P.O. Box 1220
City of Industry, Calif. 91749, U.S.A.
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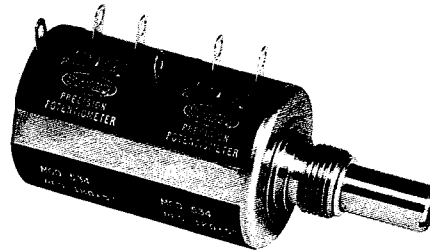
MODELS 533, 534, 535

- 3/4-INCH LENGTH ■ HIGH POWER RATING ■ 2-GANG UNIT AVAILABLE AS STANDARD
- RUGGED INTEGRATED CONSTRUCTION ■ EXTRA-TAP OPTIONS ■ SUPERIOR STOP STRENGTH

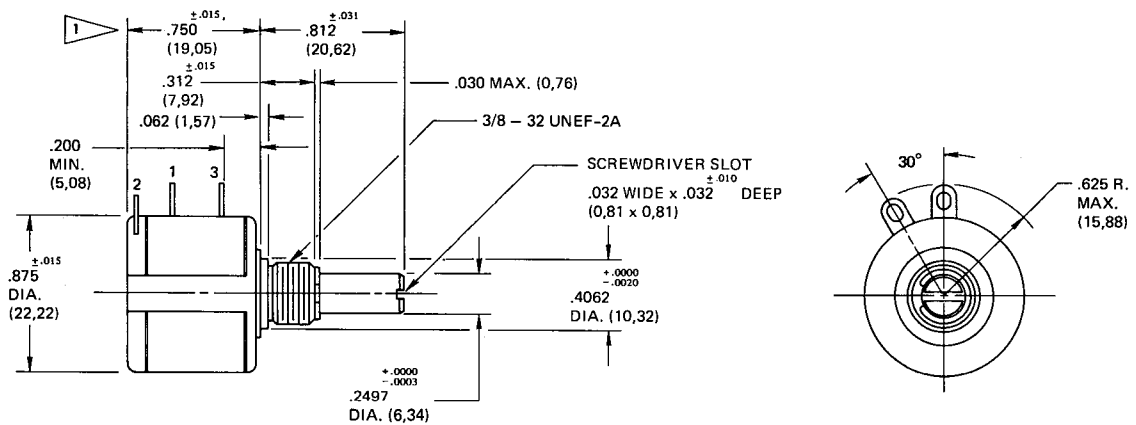
ACTUAL SIZE



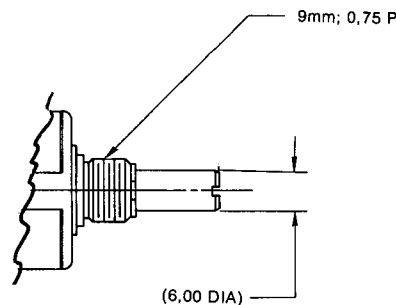
**Models 533, 534, 535
Bushings Mount
Single Section**



**Models 533, 534, 535
Bushings Mount
Two Section**



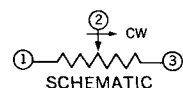
BUSHING MOUNT



METRIC SHAFT/BUSHING THREAD

TOLERANCES: UNLESS OTHERWISE NOTED.
DECIMALS $\pm .005$ ANGLES $\pm 2^\circ$
BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSIONS IN PARENTHESES

1 ADD .695 (17,65) FOR 2 SECTION UNIT



SPECIFICATIONS (Unless otherwise noted, specifications are applicable to all models)

ELECTRICAL

TOTAL RESISTANCE	MODEL 533	Range (ohms) 5 to 60K Standard values (ohms) 50 to 20 K Standard tolerance: ±5% Special to: ±2%
	MODEL 534	Range (ohms) 10 to 200K Standard values (ohms) 100 to 100K Standard tolerance: ±5% Special to: ±1%
	MODEL 535	Range (ohms) 5 to 100K Standard values (ohms) 50 to 50K Standard tolerance: ±5% Special to: ±2%
LINEARITY (INDEPENDENT)		±0.25%
NOISE		100 ohms ENR
ROTATION		MODEL 533 1080° ± 10° - 0° MODEL 534 3600° ± 10° - 0° MODEL 535 1800° ± 10° - 0°
POWER RATING (@ 70°C)		MODEL 533 1.0 watt MODEL 534 2.0 watts MODEL 535 1.5 watts All units derated to zero at 125°C Additional sections: 75% of section 1
INSULATION RESISTANCE		1000 megohms min., 500 vdc
DIELECTRIC STRENGTH		1000 volts rms min., 60 Hz
ABSOLUTE MIN. RESISTANCE		Not to exceed linearity x total resistance or 1Ω, whichever is greater
TEMPCO		20 PPM/°C (standard values, wire only)
END VOLTAGE		0.25% of total applied voltage, maximum
PHASING		CCW end points—section 2 phased to section 1 within ±2°
TAPS		Center tap only

MARKING

Units shall be marked with Spectrol name and model No., resistance and tolerance, linearity, terminal identification and date code

MECHANICAL

ROTATION	MODEL 533	1080° ± 10° - 0°
	MODEL 534	3600° ± 10° - 0°
	MODEL 535	1800° ± 10° - 0°

MECHANICAL (Cont.)

BEARING TYPE	Bushing: sleeve bearing
TORQUE (MAXIMUMS) (BUSHING AND SERVO MOUNT) 0.2-IN. (GM-CM)	Starting 534 533,535 1 Section 0.5 (36) 0.7 (50) 2 Section 0.9 (65) 1.1 (79)
MECHANICAL RUNOUTS (MAXIMUMS)	Bushing Shaft runout (TIR/IN): .003 (0.08) Pilot dia. runout (TIR): .003 (0.08) Lateral runout (TIR): .005 (0.13) Shaft end play: .010 (0.25) Shaft radial play: .003 (0.08)
WEIGHT (MAXIMUMS)	1 Section 0.75 oz (21.26 gm) 2 Section 1.25 oz (35.44 gm)
STOP STRENGTH	75 oz-in. (static) (5.4 Kg cm)
GANGING	2 sections maximum

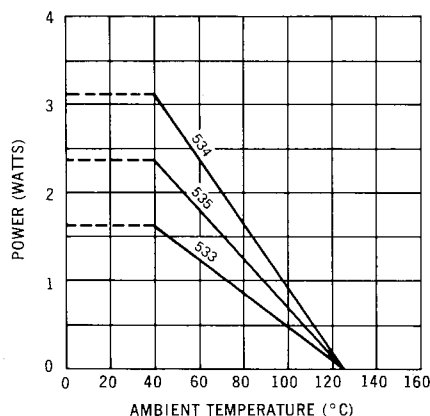
ENVIRONMENTAL

VIBRATION	15g thru 2000 Hz
SHOCK	50g
ROTATIONAL LIFE (SHAFT REVOLUTIONS)	533 534 535 300,000 1,000,000 500,000
LOAD LIFE	900 hours
TEMPERATURE RANGE	-55°C to +125°C
MOISTURE RESISTANT	
SALT SPRAY	96 hours

MATERIALS

FRONT LID	Stainless steel, nickel plated brass (bushing)
HOUSING	Molded glass filled thermoset plastic
REAR LID	Molded glass filled nylon
SHAFT	Stainless steel, non-magnetic, passivated
TERMINALS	Brass, plated for solderability
MOUNTING HARDWARE	Lockwasher: internal tooth, steel, nickel plated Panel nut: brass, nickel plated

POWER RATING CHART



RESISTANCE ELEMENT DATA

RESISTANCE VALUES (OHMS)			RESOLUTION %			OHMS PER TURN			MAX CURRENT AT 70°C AMBIENT (MILLIAMPS)			MAX VOLTAGE ACROSS COIL (VOLTS)		
533	534	535	533	534	535	533	534	535	533	534	535	533	534	535
50	—	50	.149	—	.120	.0746	—	.0603	141.0	—	173.0	7.07	—	8.66
100	100	100	.111	.060	.075	.1114	.0603	.0746	100.0	141.0	122.0	10.0	14.1	12.2
200	200	200	.097	.037	.061	.1954	.0746	.1220	70.7	100.0	86.6	14.1	20.0	17.3
500	500	500	.069	.031	.049	.3424	.1520	.2459	44.7	63.2	54.7	22.4	31.6	27.4
1K	1K	1K	.063	.025	.041	.6331	.2459	.4113	31.6	44.7	38.7	31.6	44.7	38.7
2K	2K	2K	.041	.021	.031	.8206	.4113	.6331	22.4	31.6	27.4	22.4	31.6	27.4
5K	5K	5K	.044	.016	.034	2.2330	.8206	1.7230	14.1	20.0	17.3	10.0	14.1	12.2
10K	10K	10K	.034	.017	.030	3.4510	1.7230	3.0160	10.0	14.1	12.2	10.0	14.1	12.2
20K	20K	20K	.031	.015	.020	6.1790	3.0160	3.9910	7.07	10.0	8.66	14.1	20.0	17.3
—	50K	50K	—	.009	.015	—	4.6690	7.4560	—	6.32	5.47	—	31.6	27.4
—	100K	—	—	.007	—	—	7.4560	—	—	4.47	—	—	44.7	—
—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

HOW TO ORDER THE MODEL 533, 534, OR 535

Models can be ordered from this specification sheet by stating:

1. Model 533, 534, or 535.
2. Mounting type (bushing or Metric Shaft/thread).
3. The total resistance of each section, beginning with the section nearest the mounting end.
4. The number of sections desired.

Example: Model 534, Metric Shaft/thread, 10K, single section.

Example: Model 533, bushing, 10K/100K, 2 section.

Example: Model 534, bushing, 100K, single section.

Example: Model 535, bushing, 20K, single section.

Except where otherwise noted, all characteristics described on this sheet are standard. If special characteristics are required, please state these on your order. Some of the special features that can be provided are: extra taps, special linearity tolerance, special resistance tolerance, non-linear functions, plastic shaft or combination metal-plastic shaft, rear shaft extension, dual concentric shafts, high shaft torque, special shaft diameters, mounting configurations, non-turn pin, sealed units for high humidity applications, and 1/8 dia. shaft with 1/4-32 bushing thread.

SPECTROL ELECTRONICS GROUP

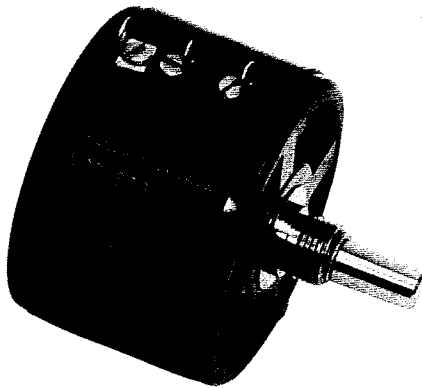
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Swindon, Wiltshire, England
Swindon 21351 • TELEX: 44692

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City of Industry, Calif. 91749, U.S.A.
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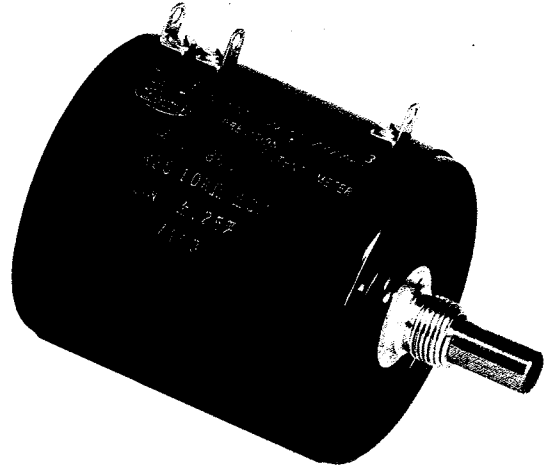
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MODELS 830, 860

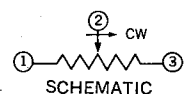
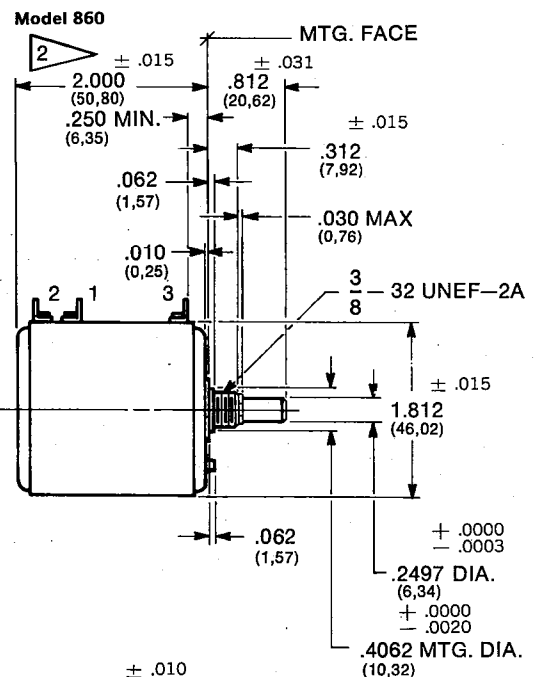
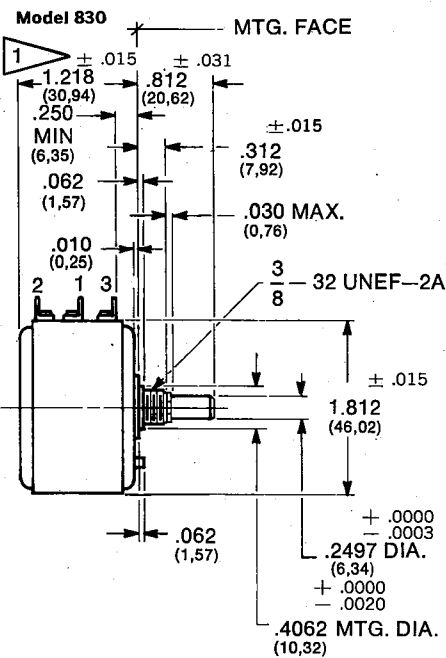
ACTUAL SIZE



Model 830
Three-Turn



Model 860
Ten-Turn



SPECIFICATIONS (MIL-R-12934 Test Procedures Apply)

(Unless otherwise noted, specifications are applicable to both 830 and 860.)

ELECTRICAL

TOTAL RESISTANCE	Standard Range (830) 15Ω to 50KΩ, Special to 150KΩ (860) 20Ω to 200KΩ, Special to 500KΩ
Tolerance:	200Ω and above: Standard ±3%, Special to ±1% Below 200Ω: Standard ±5%, Special to ±3%
LINEARITY (INDEPENDENT)	±0.25% Standard (830) Total Resistance Best Practical 15Ω to 1KΩ ±.15% 1KΩ to 5KΩ ±.10% 5KΩ to 25KΩ ±.075% 25KΩ and above ±.05% (860) 20Ω to 50Ω ±.15% 50Ω to 200Ω ±.10% 200Ω to 5KΩ ±.05% 5KΩ and above ±.025%
NOISE	100 Ohms ENR
ROTATION	(830) 1080° ± 4° — 0° (860) 3600° ± 4° — 0°
POWER RATING	(830) 3.0 Watts at 40°C derated to zero at 125°C (860) 8.0 Watts at 40°C derated to zero at 125°C
INSULATION RESISTANCE	1,000 megohms min., 500 vdc
DIELECTRIC STRENGTH	1000 volts RMS, 60 Hz
ABSOLUTE MINIMUM RESISTANCE	Not to exceed linearity X total resistance or 1Ω whichever is greater
END VOLTAGE	0.5% of total applied voltage maximum
PHASING	CCW end points: sect. 2 phased to sect 1 within 1°
TAPS (EXTRA)	(830) 42 available as special, standard tolerance ±1° (860) 108 available as special, standard tolerance ±1°

MECHANICAL

ROTATION	(830) 1080° ± 4° — 0° (860) 3600° ± 4° — 0°
BEARING TYPE	Sleeve Bearing
TORQUE (MAXIMUMS)	1 section: Starting 1.75 (126,02) Running 1.26 (90,01) 2 section: Starting 2.55 (183,62) Running 1.85 (133,21)
RUNOUTS (MAXIMUMS)	Shaft: .002 TIR (0,05) Pilot Dia.: .002 TIR (0,05) Lateral: .005 TIR (0,13) Shaft End Play: .002 Min. — .010 Max. (0,05-0,25) Shaft Radial Play: .003 Max. (0,08)
WEIGHT (MAXIMUM) oz (gm)	(830) Single Section 3.0 (85,05) Addition Section 2.5 (70,80) (860) Single Section 4.5 (127,58) Additional Section 4.0 (113,40)
STOP STRENGTH	750 oz-in (Static) (54,01 kgm-cm)
GANGING	2 sections Max., ears of clamp band between sections positioned 45° ± 10° CCW from terminal center line
MOMENT OF INERTIA	(830) 5.5 gm-cm ² Max (860) 15.0 gm-cm ² Max

MATERIALS

BUSHING	Aluminum, nickel plated
HOUSING AND FRONT LID	Molded glass filled thermoset plastic
REAR LID	Molded glass filled nylon
SHAFT	Stainless steel, non magnetic, passivated
TERMINALS	Brass, plated for solderability
MOUNTING HARDWARE	Lockwasher: internal tooth, steel, nickel plated Panel nut: brass, nickel plated

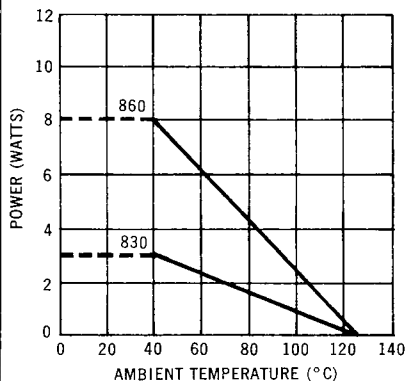
ENVIRONMENTAL

VIBRATION	10G thru 500 CPS
SHOCK	50 G
ROTATIONAL LIFE	500,000 shaft revolutions
LOAD LIFE	900 hours
TEMPERATURE RANGE	—55°C to +125°C
MOISTURE RESISTANT	
SALT SPRAY	48 hours

MARKING

Units shall be marked with Spectrol name and Model No., resistance and resistance tolerance, linearity, terminal identification, and date code.

POWER RATING CHART



RESISTANCE ELEMENT DATA

Model 860

RESISTANCE VALUES (OHMS)	RESOLUTION %	OHMS PER TURN	MAX CURRENT AT 40°C AMBIENT (MILLI-AMPS)	MAX VOLTAGE ACROSS COIL (VOLTS)	WIRE TEMP COEF PPM/°C
20	.044	.009	632	13	800
50	.027	.014	400	20	800
100	.024	.024	283	28	800
200	.028	.056	200	40	180
500	.023	.115	126	63	20
1K	.018	.182	89	89	20
2K	.020	.402	63	126	110
5K	.015	.754	40	200	20
10K	.013	1.23	28	283	20
20K	.010	1.97	20	400	20
50K	.007	3.69	13	632	20
100K	.007	6.51	8.9	894	20
200K	.005	9.63	5.0	1,000	20
500K	.004	20.0	2.0	1,000	20

Model 830

RESISTANCE VALUES (OHMS)	RESOLUTION %	OHMS PER TURN	MAX CURRENT AT 40°C AMBIENT (MILLI-AMPS)	MAX VOLTAGE ACROSS COIL (VOLTS)	WIRE TEMP COEF PPM/°C
20	.094	.019	387	8	800
50	.074	.037	245	12	800
100	.071	.071	173	17	180
200	.072	.145	122	25	20
500	.064	.320	77	39	110
1K	.050	.500	55	55	110
2K	.047	.948	39	77	20
5K	.035	1.73	24	125	20
10K	.029	2.92	17	176	20
20K	.024	4.80	12	250	20
50K	.017	8.31	8	375	20
100K	.015	14.5	5	600	20
150K	.013	20.0	4	750	20

HOW TO ORDER THE MODELS 830 & 860

The Models 830 and 860 can be ordered from this specification sheet by stating:

1. Model No. (830 or 860)
2. The total resistance of each section, beginning with the section nearest the mounting end.
3. The number of sections desired.

Example — Model 860 1K/10K 2 sections.

Example — Model 860 20K single section.

Other characteristics will be standard as described on this specification sheet. If special characteristics are required such as: special linearity tolerance, special resistance tolerance, extra taps, non-linear functions, etc., please state these on your order.

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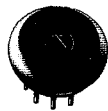
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Swindon, Wiltshire, England
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17070 E. Gale Ave., P.O. Box 1220
City of Industry, Calif. 91749, U.S.A.
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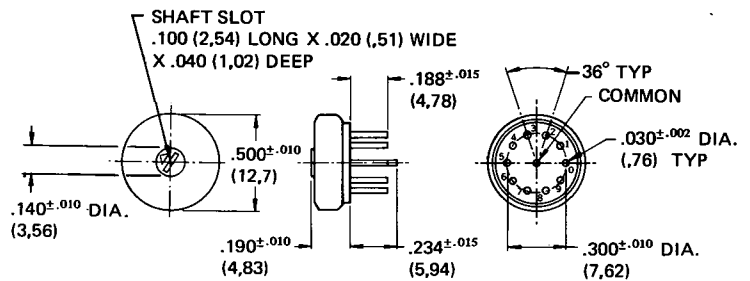
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MODEL 87

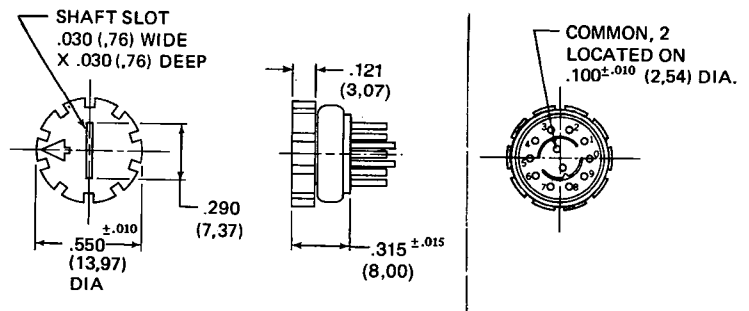
- MOUNTS DIRECTLY ON PRINTED CIRCUIT BOARD
- LOW PROFILE COMPATIBLE WITH OTHER PCB COMPONENTS
- ELIMINATES NEED FOR JUMPERS AND CONNECTORS
- STANDARD MODELS AVAILABLE IN SINGLE-POLE, DOUBLE-POLE AND THREE-POLE VERSIONS
- DESIGN VERSATILITY PERMITS UNLIMITED APPLICATIONS AND MANY COST-SAVING BENEFITS



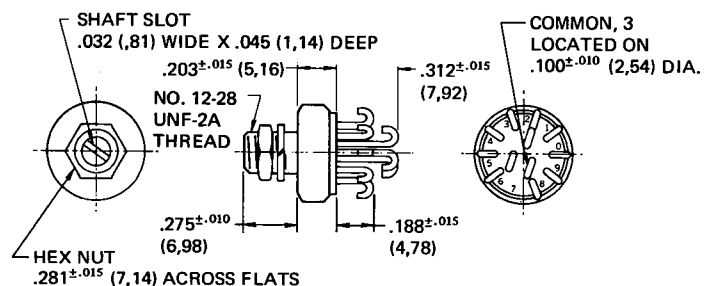
87-11-XX
Screwdriver Adjust



87-21-XX
Knob Adjust



87-31-XX
Threaded Bushing Mount



TOLERANCES: UNLESS OTHERWISE NOTED.
DECIMALS $\pm$.005 ANGLES $\pm$ 2°
BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSIONS IN PARENTHESES

All Styles Available in 1, 2, and 3-Pole Versions.

SPECIFICATIONS

(per MIL-STD-202B where method is noted)

MECHANICAL

ROTATIONAL LIFE	4,000 switching operations per position
WEIGHT	3.0 grams maximum
SWITCH ACTION	Positive detent, 36° indexing
STOP STRENGTH	15 oz.-in. maximum (1.08 Kgm.-cm.)

ELECTRICAL

SWITCH TYPE	1 to 3 poles, 2 to 10 positions, non-shorting
CONTACT RESISTANCE	0.05Ω maximum (method 307)
CONTACT CURRENT RATING	250 MA at 28 V DC
DIELECTRIC WITHSTANDING VOLTAGE	1,000 volts AC at sea level (method 301); 350 volts AC at 80,000 ft. (method 105B); (pin to pin or pins to case)
INSULATION RESISTANCE	1,000 megohms (method 302, cond. A)
CAPACITANCE	2 picofarads max. (pin to pin, pin to case)

ENVIRONMENTAL

MOISTURE RESISTANCE	Contact resistance change ($\pm 0.05\Omega$) and insulation resistance not less than 10 megohms (method 106)
VIBRATION	20 G's to 2,000 Hz (method 204, test cond. D)
SHOCK	50 G's 11 MS (method 205B)
SALT SPRAY	96 hours (method 101, test cond. A)
FUNGUS RESISTANCE	Non-nutrient
LOW TEMP. OPERATION	-65°C
HIGH TEMP. EXPOSURE	+150°C
TERMINAL STRENGTH	2 lbs. (.9 Kgm.) minimum (pull test parallel to axis)
EFFECT OF SOLDERING	Maximum contact resistance change $\pm 0.05\Omega$
THERMAL SHOCK	Maximum contact resistance change $\pm 0.05\Omega$, -65° to +125°C (method 107A, test cond. B)
SEALED	Sealed to permit cleaning in common solvents

MARKING

MANUFACTURER'S NAME, PART NUMBER AND TERMINAL DESIGNATION.

TYPICAL APPLICATIONS

- Logic switching.
- Internal switching device for optional equipment add-ons.
- Test point switching.
- Adapting main-frame computers to peripheral equipment.
- Standardizing printed circuit boards.
- Selecting operational voltages.
- Selecting calibration resistors.

NUMBER OF POLES AND ACTIVE POSITIONS

NUMBER OF POLES	ACTIVE POSITIONS	ACTIVE TERMINAL PIN NUMBERS	BASIC PART NUMBER
SINGLE-POLE	1	1 (ON-OFF)	87-XX-11
	2	1 and 2	87-XX-12
	3	1 thru 3	87-XX-13
	4	1 thru 4	87-XX-14
	5	1 thru 5	87-XX-15
	6	1 thru 6	87-XX-16
	7	1 thru 7	87-XX-17
	8	1 thru 8	87-XX-18
	9	1 thru 9	87-XX-19
	10	1 thru 10	87-XX-10
TWO-POLE	1	3 and 8 (ON-OFF)	87-X1-21
	2	2, 3, 7, and 8	87-X1-22
	3	2, 3, 4, 7, 8, and 9	87-X1-23
	4	1 thru 4, 6 thru 9	87-X1-24
	5	1 thru 10	87-X1-25
THREE-POLE	1	1, 4, and 8 (ON-OFF)	87-X1-31
	2	1, 2, 4, 5, 8, and 9	87-X1-32
	3	1 thru 6, 8 thru 10	87-X1-33

HOW TO ORDER THE MODEL 87

The Model 87 can be ordered from this specification sheet by stating:

MODEL NUMBER	STANDARD AVAILABLE FEATURES	ROTATIONAL TYPE	NUMBER OF POLES	ACTIVE POSITIONS PER POLE
87	1. Screwdriver adjust, printed circuit pins 2. Knob adjust, printed circuit pins 3. 12-28 threaded bushing mount, screwdriver adjust, solder hooks	1. Stops 2. Continuous (Single pole only)	1. One 2. Two 3. Three	1 thru 0 indicates active positions per pole (0 = 10). Single pole maximum of 10 positions per pole. Double pole maximum of 5 positions per pole, three pole maximum of 3 positions per pole.

It can be seen from the example that the sample part number 87-11-13 refers to the standard Model 87 switch with printed circuit pins, screwdriver adjust; stops, single pole, three positions. Standoffs are available on a spec standard basis. Additionally, spec features such as special shaft and pin lengths, special pin configurations, thumb wheel knobs, etc. are available.

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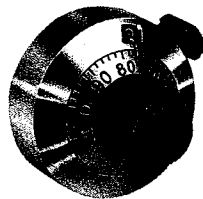
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City of Industry, Calif. 91749, U.S.A.
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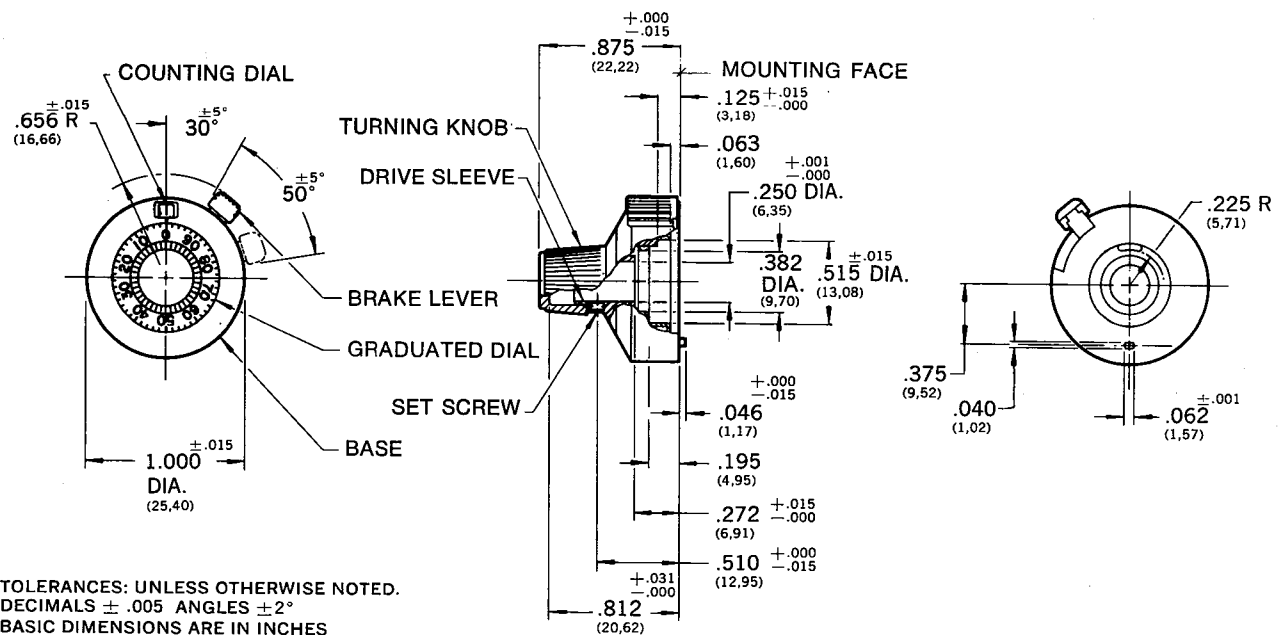
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MODEL 11

ACTUAL SIZE



Model 11



SPECIFICATIONS:

INDICATION	Single counter type wheel and a graduated circular dial registering a total count of 1099	TRANSFER POINT	Between 97 and 0
ROTATION	Increasing indication: CW direction Decreasing indication: CCW direction	FINISH	Exposed metal parts: satin chromium plated Turning knob and brake lever knob: black plastic Numerals and index marks: black
RUNOUT	Dial to be free running and without binds with axis of drive sleeve perpendicular or in any position within .004 per inch (0,10) out of perpendicular with the mounting face.	NUMERAL SIZE	.075 high (1,90) x .013 width (0,33) of line
OPERATION	Single numeral in window (0 thru 10) indicates completed number of turns of the drive sleeve Graduated circular dial indicates the percent of a partial turn of the drive sleeve	GRADUATION SIZE	Numeral graduations .040 long (1,02) intermediate graduation .030 long (0,76). Width of graduations .010 (0,25)
ACCURACY	Zero backlash between graduated dial and the drive sleeve	WEIGHT	0.7 oz. max. (19,84 gm)
MOUNTING	Directly to shaft with $\approx$ 2-56 spline socket set screw Drive sleeve set screw on lower side of vertical center line with a graduated circular dial reading of 0	MOUNTING HARDWARE	Lock washer; internal tooth, steel, nickel plated panel nut: brass, nickel plated

REFERENCE CHART FOR COMPLETE LINE OF MULTIDIALS

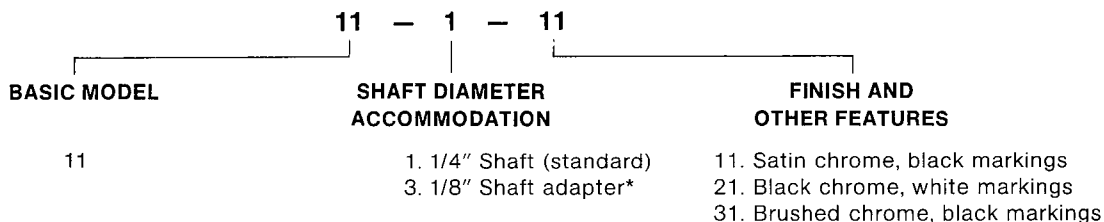
MODEL	11	15 18-1-11	15-2-11	16	21
Number of Turns	11	10	100	15	15
Minor Scale Division	1/50 turn	1/500 turn	1/500 turn	1/50 turn	1/100 turn
Shaft Bore inches (mm)	.250 (6,35)*	.250 (6,35)*	.250 (6,35)*	.250 (6,35)*	.250 (6,35)*
Finish	Satin Chrome**	Satin Chrome	Satin Chrome	Clear Anodize	Satin Chrome**
Body Size inches (mm)	1.000 dia. (25,40)	1.000 (25,40) 1.750 (44,45) h	1.000 (25,40) 1.750 (44,45) h	.875 dia. (22,22)	1.812 dia. (46,04)
Depth inches (mm)	.875 (22,23)	1.000 (25,40)	1.000 (25,40)	.875 (22,22)	1.000 (25,40)
Weight ounces (grams)	0.7 (19,84)	1.6 (45,40)	1.6 (45,40)	0.7 (19,84)	3.0 (85,05)

*Accommodations for 1/8" diameter shafts available.

**Available in black chrome and brushed chrome finishes.

ORDERING CODE (OPTIONAL FEATURES)

The part number consists of three groups of digits. The first group is the SPECTROL Model number. The second group describes the shaft diameter with which the dial is to be used. The third group describes the exterior finish, markings and other features.



*11-3-xx is an 11-1-xx with adapter kit for 1/8" shaft device.

SPECTROL ELECTRONICS GROUP

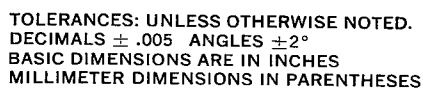
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- ACTUAL SIZE**

Model 15-2-11

4 WHEEL VERSION

SPECIFICATIONS:

OPERATION 3 Digit: The left digit indicates the number of complete (10 turn) revolutions of the turning knob and the right two digits indicate the percent of a revolution. The unit registers a total count of 999.

4 Digit: The left two digits indicate the number of complete (100 turn) revolutions of the turning knob and the right two digits indicate the percent of a revolution. The unit registers a total count of 9999.

ACCURACY Graduation lines adjacent to the numerals on the right digit wheel indicate settings of .2% of a revolution of the turning knob.

ROTATION The indication shall increase with clockwise rotation of the turning knob.

NUMERALS The numerals shall be white on a black background and .130 high (3,30).

PHASING The dial shall have the feature of being phased during the mounting operation by rotating the exposed component shaft to correspond with the desired reading on the dial prior to tightening the set screws.

MOUNTING The spring detented knob shall be removed using a straight pull, exposing two No. 4-40 hex socket set screws for mounting the dial directly to the component shaft.

FINISH Cover: Satin Metal Finish
Knobs, Bezel, & Base: Matte Black Plastic

WEIGHT 1.6 ounces (45.36 Gm)

REFERENCE CHART FOR COMPLETE LINE OF MULTIDIALS

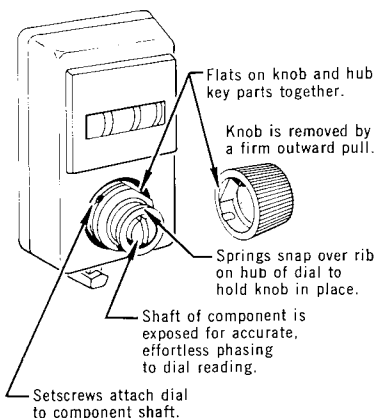
MODEL	11	15 16-1-11	15-2-11	16	21
Number of Turns	11	10	100	15	15
Minor Scale Division	1/50 turn	1/500 turn	1/500 turn	1/50 turn	1/100 turn
Shaft Bore inches (mm)	.250 (6.35)*	.250 (6.35)*	.250 (6.35)*	.250 (6.35)*	.250 (6.35)*
Finish	Satin Chrome**	Satin Chrome	Satin Chrome	Clear Anodize	Satin Chrome
Body Size inches (mm)	1.000 dia. (25.40)	1.000 (25.40) 1.750 (44.45) h	1.000 (25.40) 1.750 (44.45) h	.875 dia. (22.22)	1.812 dia. (46.04)
Depth inches (mm)	.875 (22.23)	1.000 (25.40)	1.000 (25.40)	.875 (22.22)	1.000 (25.40)
Weight ounces (grams)	0.7 (19.84)	1.6 (45.40)	1.6 (45.40)	0.7 (19.84)	3.0 (85.05)

*Accommodations for 1/8" diameter shaft available.

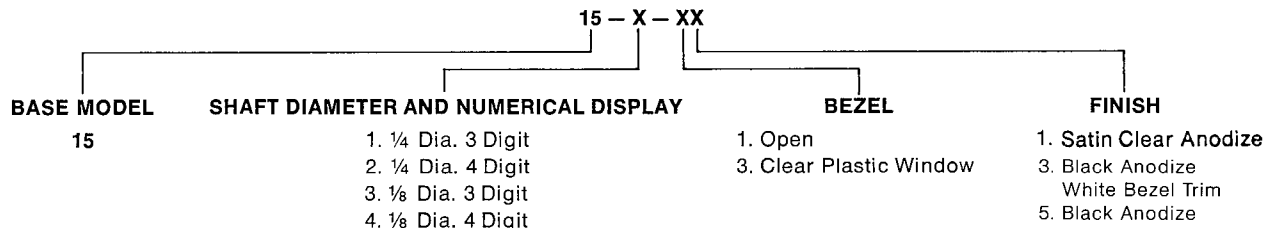
**Available in black chrome and brushed chrome finishes.

MODEL 15

Removable knob exposes end of component shaft for precise phasing. Knob covers mounting set-screws to give unit smooth, unblemished appearance.



HOW TO ORDER THE MODEL 15 The Model 15 can be ordered from this specification sheet by use of the following ordering code. The part number consists of three groups of digits. The first group is the Spectrol model number. The second group describes the shaft diameter with which the dial is to be used. The third group describes the exterior finish and Bezel window.



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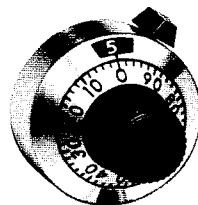
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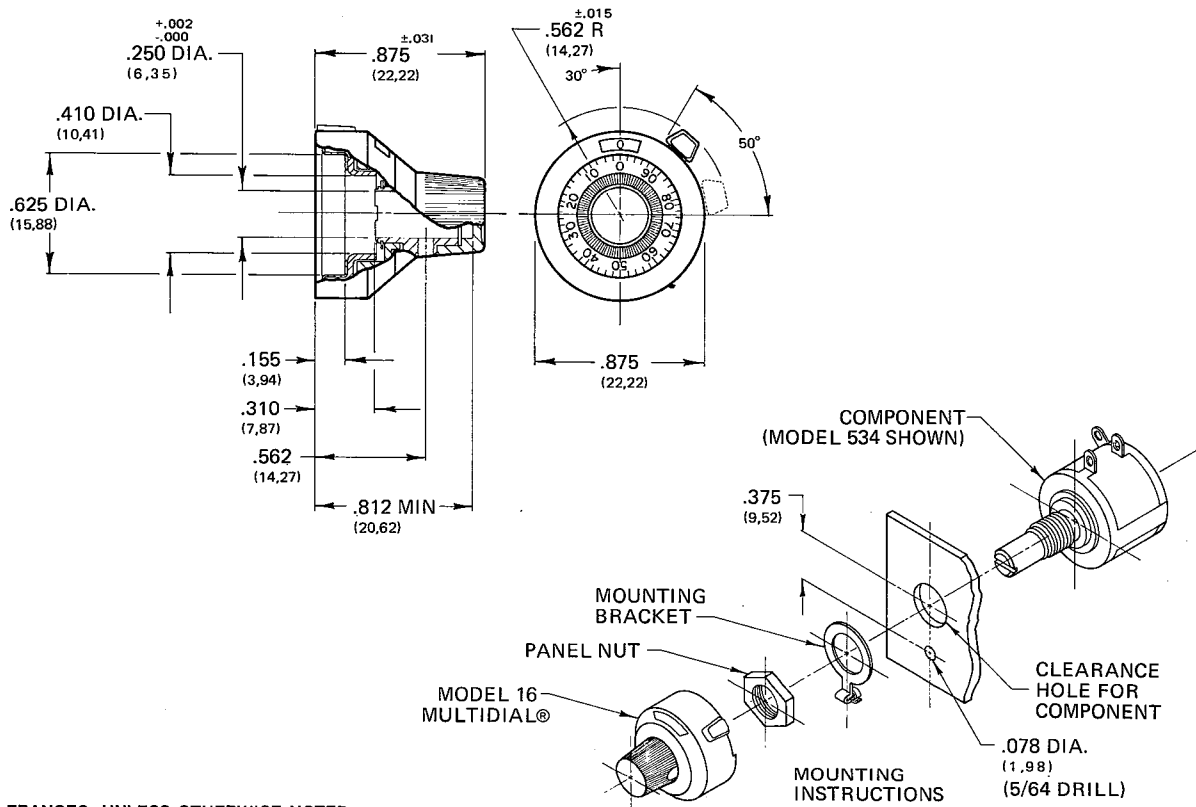
MODEL 16

- LOW COST ▪ LARGE, EASY TO READ NUMERALS ▪ FIRM POSITIVE BRAKING ACTION
- BRAKE LEVER ADJUSTMENT FOR HIGHER TORQUE ▪ ZERO BACKLASH MOUNTING
- PRECISION MECHANISM WITH QUALITY FEEL ▪ ATTRACTIVE INDUSTRY ACCEPTED APPEARANCE

ACTUAL SIZE



MODEL 16
7/8 Inch Diameter



TOLERANCES: UNLESS OTHERWISE NOTED.
DECIMALS $\pm .005$ ANGLES $\pm 2^\circ$
BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSIONS IN PARENTHESES

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SPECIFICATIONS

READOUT AND OPERATION	Unit shall register a total count of 15 turns The number in the window (0 thru 14) indicates completed number of turns of the drive sleeve. Graduated circular dial indicates the percent of a partial turn of the drive sleeve	MOUNTING	Install mounting bracket between panel and panel nut. Multidial shall mount directly to shaft with No. 2-56 spline socket set screw, located adjacent to No. 50 on graduated dial.
TRANSFER POINT	The number in center of window shall change as graduated dial rotates between 94 and 0.	NUMERAL SIZE	0.075 high
ROTATION	Readout shall increase with clockwise and decrease with counterclockwise rotation.	GRADUATION SIZE	Numeral graduations .045 long (1,14) intermediate graduations .030 long (0,76)
BRAKE LEVER OPERATION:	1st Position (15° movement of Brake Lever) operates a high torque system for fine adjustment; 2nd Position (15° additional movement of Brake Lever) actuates brake.	FINISH	Exposed metal parts: Brushed metal finish Turning knob and brake lever knob: Black plastic Numerals: Graduated Dial—Black Turns Counter — White on Black Background.
ACCURACY	Backlash shall be zero between graduated dial and drive sleeve.	WEIGHT	0.7 oz. max. (19,84 gm)

REFERENCE CHART FOR COMPLETE LINE OF MULTIDIALS

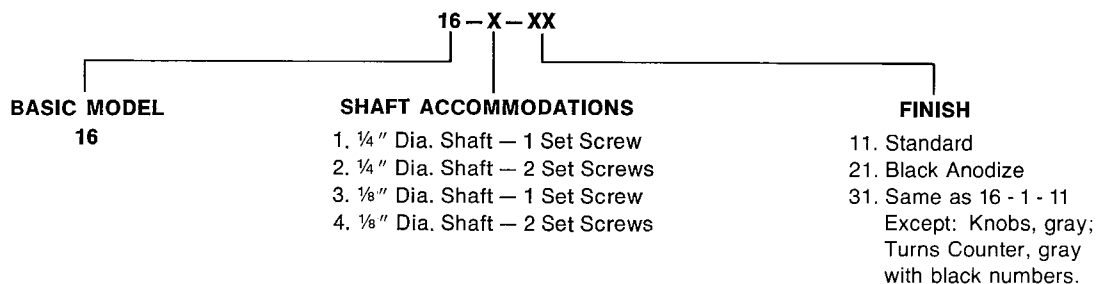
MODEL	11	15-1-11	15-2-11	16	21
Number of Turns	11	10	100	15	15
Minor Scale Division	1/50 turn	1/500 turn	1/500 turn	1/50 turn	1/100 turn
Shaft Bore inches (mm)	.250 (6,35)*	.250 (6,35)*	.250 (6,35)*	.250 (6,35)*	.250 (6,35)*
Finish	Satin Chrome**	Satin Chrome	Satin Chrome	Clear Anodize	Satin Chrome**
Body Size inches (mm)	1.000 dia. (25,40)	1.000 (25,40)	1.000 (25,40)	.875 dia. (22,22)	1.812 dia. (46,04)
Depth inches (mm)	.875 (22,23)	1.000 (25,40)	1.000 (25,40)	.875 (22,22)	1.000 (25,40)
Weight ounces (grams)	0.7 (19,84)	1.6 (45,40)	1.6 (45,40)	0.7 (19,84)	3.0 (85,05)

*Accommodations for 1/8" diameter shaft available.

**Available in black chrome and brushed chrome finishes.

HOW TO ORDER THE MODEL 16

The Model 16 can be ordered from this specification sheet by use of the following ordering code. The part number consists of three groups of digits. The first group is the Spectrol model number. The second group describes the shaft diameter with which the dial is to be used. The third group describes the exterior finish.



SPECTROL ELECTRONICS GROUP

Spectrol Reliance Ltd.
Drakes Way
Swindon, Wiltshire, England
Swindon 21351 • TELEX: 44692

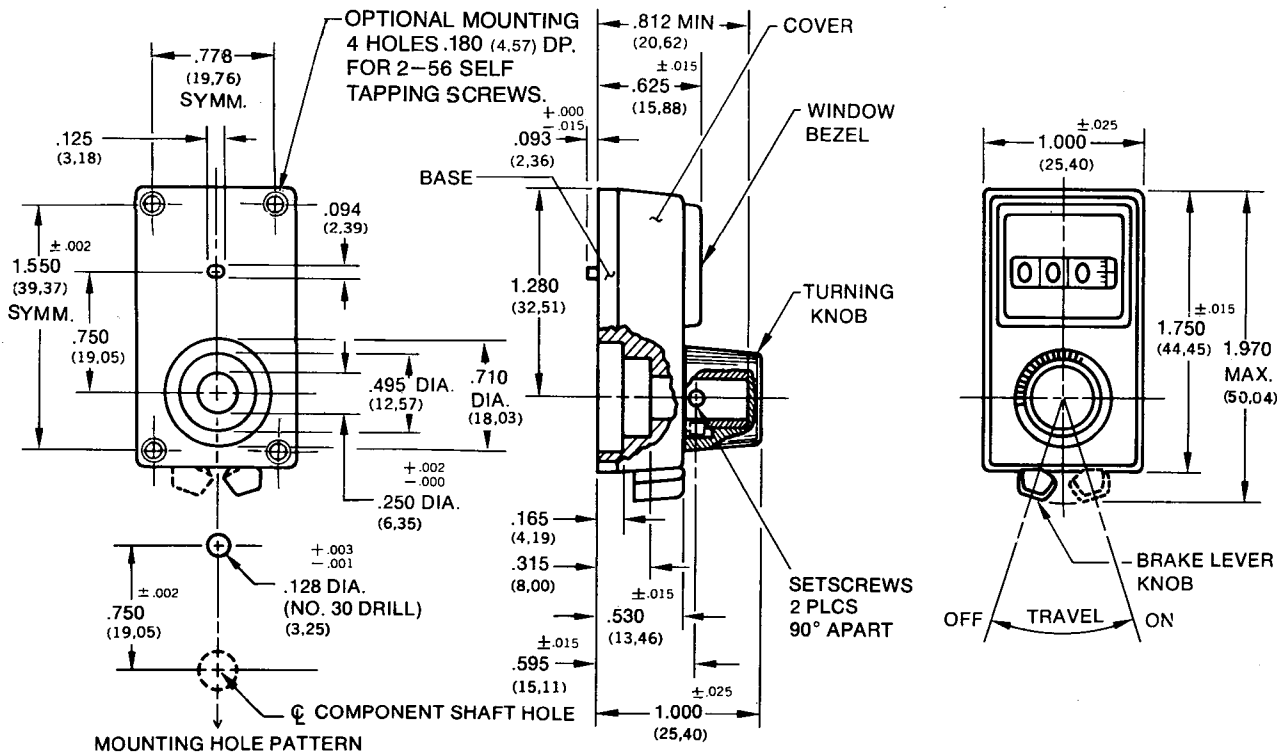
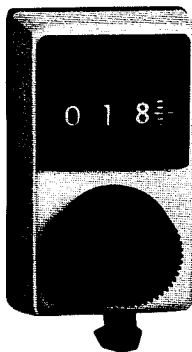
Spectrol Electronics Corporation
17070 E. Gale Ave., P.O. Box 1220
City of Industry, Calif. 91749, U.S.A.
(213) 964-6565 • TWX (910) 584-1314

SP Elettronica spa
Via Carlo Pisacane 7
20016 Pero (Milan) Italy
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MODEL 18

- SMOOTH OPERATING MECHANISM WITH QUALITY "FEEL"
- ATTRACTIVE APPEARANCE WITH LOW PROFILE
- LARGE, HIGHLY READABLE NUMERALS ■ POSITIVE BRAKING ACTION
- A HANDSOME, REMOVABLE KNOB CONCEALS SETSCREWS AND PERMITS ACCESS TO POT SHAFT AFTER MOUNTING, FOR FAST ACCURATE PHASING

ACTUAL SIZE

Model 18-1-11

TOLERANCES: UNLESS OTHERWISE NOTED.
DECIMALS $\pm .005$ ANGLES $\pm 2^\circ$
BASIC DIMENSIONS ARE IN INCHES
MILLIMETER DIMENSIONS IN PARENTHESES

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SPECIFICATIONS:

OPERATION	The left digit indicates the number of complete revolutions of the turning knob and the right two digits indicate the percent of a revolution. The unit registers a total count of 999.	PHASING	The dial shall have the feature of being phased during the mounting operation by rotating the exposed component shaft to correspond with the desired reading on the dial prior to tightening the set screws.
ACCURACY	Graduation lines adjacent to the numerals on the right digit wheel indicate settings of .2% of a revolution of the turning knob.	MOUNTING	The spring detented knob shall be removed using a straight pull, exposing two No. 4-40 hex socket set screws for mounting the dial directly to the component shaft.
ROTATION	The indication shall increase with clockwise rotation of the turning knob.	FINISH	Cover: Satin Metal Finish Knobs, Bezel, & Base: Matte Black Plastic
NUMERALS	The numerals shall be white on a black background and .120 high (3,05).	WEIGHT	1.0 ounce (28,35 gm)

REFERENCE CHART FOR COMPLETE LINE OF MULTIDIALS

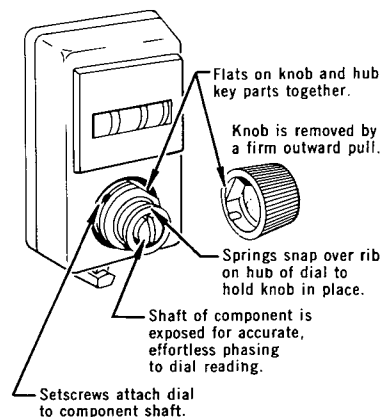
MODEL	11	15-1-11	15-2-11	16	21
Number of Turns	11	10	100	15	15
Minor Scale Division	1/50 turn	1/500 turn	1/500 turn	1/50 turn	1/100 turn
Shaft Bore inches (mm)	.250 (6,35)*	.250 (6,35)*	.250 (6,35)*	.250 (6,35)*	.250 (6,35)*
Finish	Satin Chrome**	Satin Chrome	Satin Chrome	Clear Anodize	Satin Chrome**
Body Size inches (mm)	1.000 dia. (25,40)	1.000 (25,40) 1.750 (44,45) h	1.000 (25,40) 1.750 (44,45) h	.875 dia. (22,22)	1.812 dia. (46,04)
Depth inches (mm)	.875 (22,23)	1.000 (25,40)	1.000 (25,40)	.875 (22,22)	1.000 (25,40)
Weight ounces (grams)	0.7 (19,84)	1.6 (45,40)	1.6 (45,40)	0.7 (19,84)	3.0 (85,05)

*Accommodations for 1/8" diameter shaft available.

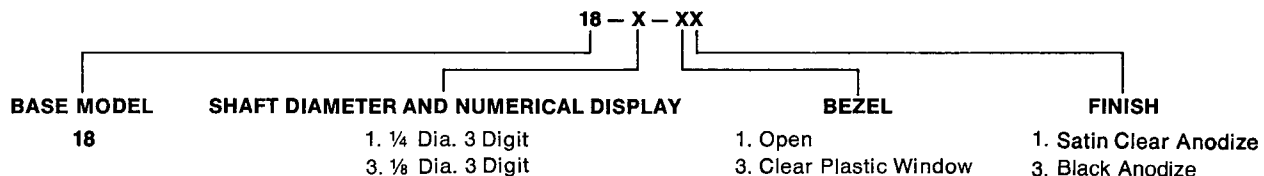
**Available in black chrome and brushed chrome finishes.

Model 18

Removable knob exposes end of component shaft for precise phasing. Knob covers mounting set-screws to give unit smooth, unblemished appearance.



HOW TO ORDER THE MODEL 18 The Model 18 can be ordered from this specification sheet by use of the following ordering code. The part number consists of three groups of digits. The first group is the Spectrol model number. The second group describes the shaft diameter with which the dial is to be used. The third group describes the exterior finish and Bezel window.



SPECTROL ELECTRONICS GROUP



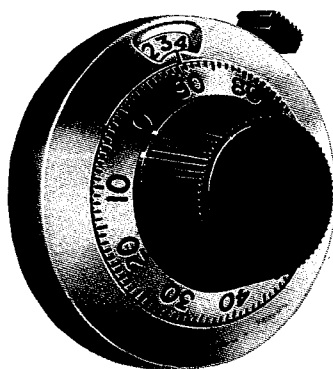
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17070 E. Gale Ave., P.O. Box 1220
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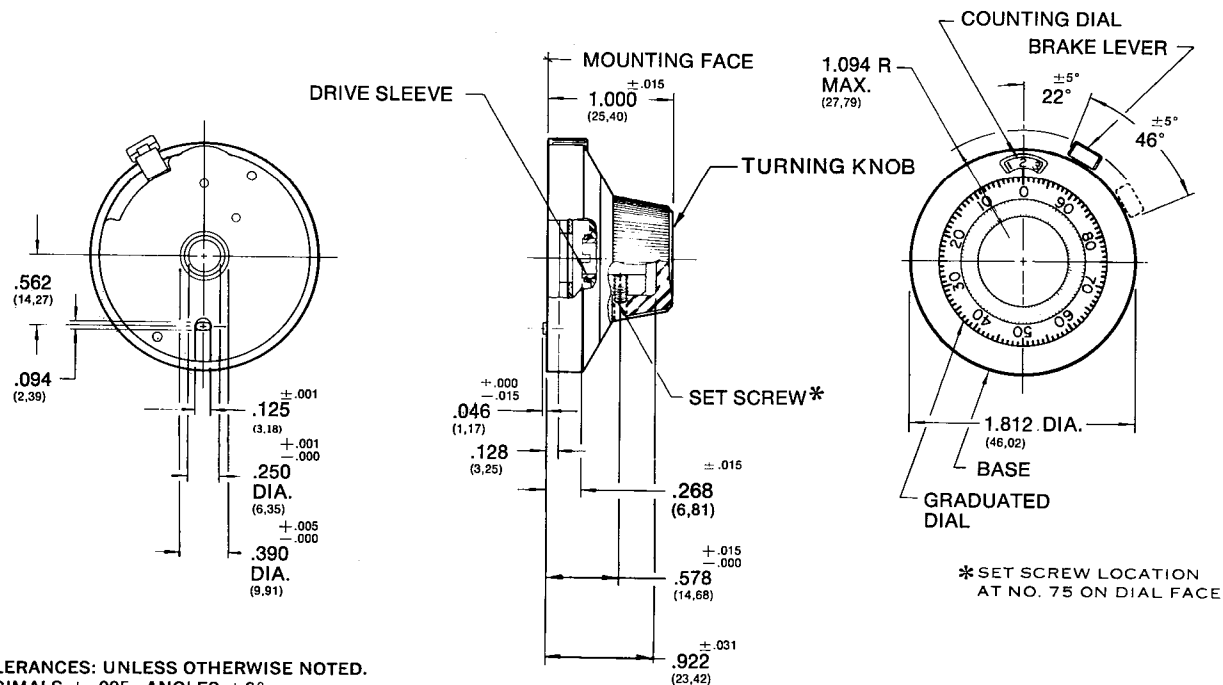
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20016 Pero (Milan) Italy
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MODEL 21

ACTUAL SIZE



Model 21



SPECIFICATIONS:

READOUT AND

OPERATION Unit shall register a total count of 1499
The number in center of window (0 thru 14)
indicates completed number of turns
of the drive sleeve
The graduated circular dial indicates the
percent of a partial turn of the drive
sleeve

TRANSFER POINT The number in center of window shall
change as graduated dial rotates
between 94 and 0

ROTATION Readout shall increase with clockwise and
decrease with counterclockwise rotation

ACCURACY Backlash shall be zero between graduated
dial and drive sleeve

MOUNTING Unit shall mount directly to shaft with
no. 4-40 hex socket set screw
located adjacent to
no. 75 on graduated dial

NUMERAL SIZE Counter wheel:
.090 high x .013 (2,29 x 0,33)
Graduated dial:
.109 high x .018 (2,77 x 0,46)

GRADUATION SIZE Numeral and every fifth graduation .055 (1,40)
long, intermediate graduations .035 long (0,89)
Width of graduation .012 (0,30)

FINISH Base and graduated dial:
Satin or machined bright chrome plated
Turning knob and brake lever knob:
Black plastic
Numerals and index marks: Black

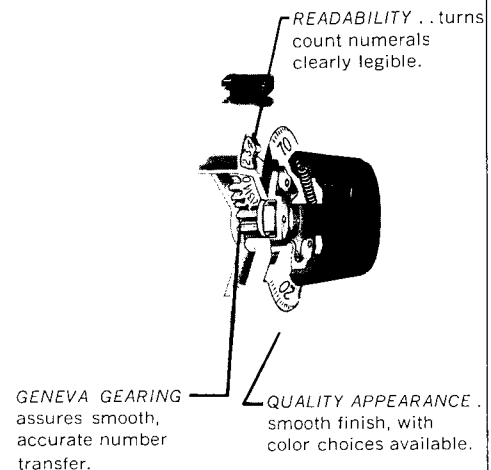
WEIGHT 3.0 oz. max. (85,05 gm)

REFERENCE CHART FOR COMPLETE LINE OF MULTIDIALS

MODEL	11	15 18-1-11	15-2-11	16	21
Number of Turns	11	10	100	15	15
Minor Scale Division	1/50 turn	1/500 turn	1/500 turn	1/50 turn	1/100 turn
Shaft Bore inches (mm)	.250 (6,35)*	.250 (6,35)*	.250 (6,35)*	.250 (6,35)*	.250 (6,35)*
Finish	Satin Chrome**	Satin Chrome	Satin Chrome	Clear Anodize	Satin Chrome**
Body Size inches (mm)	1.000 dia. (25,40)	1.000 (25,40) 1.750 (44,45) h	1.000 (25,40) 1.750 (44,45) h	.875 dia. (22,22)	1.812 dia. (46,04)
Depth inches (mm)	.875 (22,23)	1.000 (25,40)	1.000 (25,40)	.875 (22,22)	1.000 (25,40)
Weight ounces (grams)	0.7 (19,84)	1.6 (45,40)	1.6 (45,40)	0.7 (19,84)	3.0 (85,05)

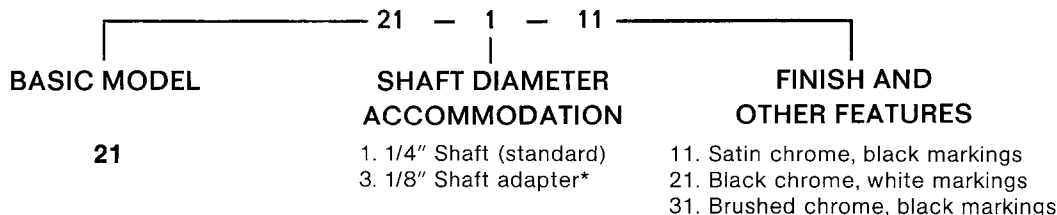
*Accommodations for 1/8" diameter shafts available.

**Available in black chrome and brushed chrome finishes.



ORDERING CODE (OPTIONAL FEATURES)

The part number consists of three groups of digits. The first group is the SPECTROL Model number. The second group describes the shaft diameter with which the dial is to be used. The third group describes the exterior finish, markings and other features.



*21-3-xx is an 21-1-xx with adapter for 1/8" shaft device.

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Corporate Strength

In 1954, Spectrol was a small company founded on a simple concept — to design and produce precision potentiometers to the highest possible standards and with unparalleled pride of craftsmanship. Today, with five plants located around the world, the Spectrol Electronics Group is one of the world's largest producers of precision potentiometers, trimming potentiometers, turns-counting dials, and miniature rotary switches.

Our parent company, Carrier Corporation, is a wholly owned subsidiary of United Technologies Corporation. The UTC slogan "Fulfilling the Promise of Technology" is particularly



appropriate because it states in one quick phrase the philosophy under which we at Spectrol have operated since our inception.

Continued growth with stability is the UTC plan for the future, and that fits in quite nicely with our long-standing Spectrol objectives. For our present distributors, and for those who are about to become distributors, the message is clear: Spectrol has the total capability to develop, produce, and deliver the products necessary to help the Spectrol distributor meet the growing demands of his marketplace.



Spectrol Electronics Group

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at Spectrol Electronics Corporation plant, City of Industry, California.



Spectrol Electronic Controls,
California



Spectrol Reliance Limited,
England



S.P. Electronica,
Italy



Spectrol Caribe Corporation,
Puerto Rico

Spectrol

SPECTROL ELECTRONICS GROUP

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