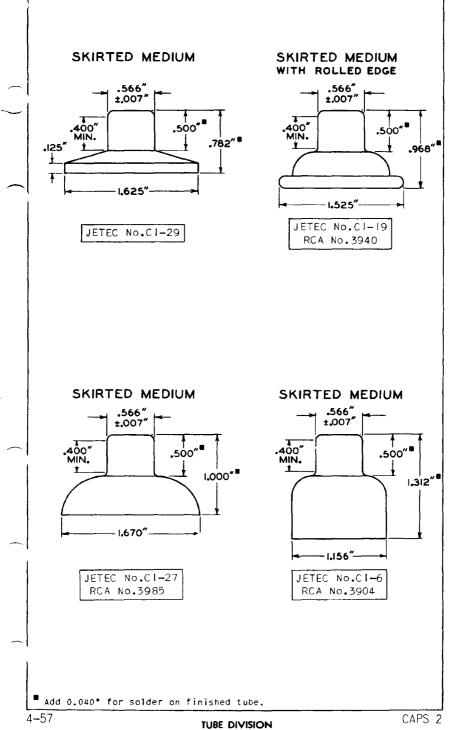


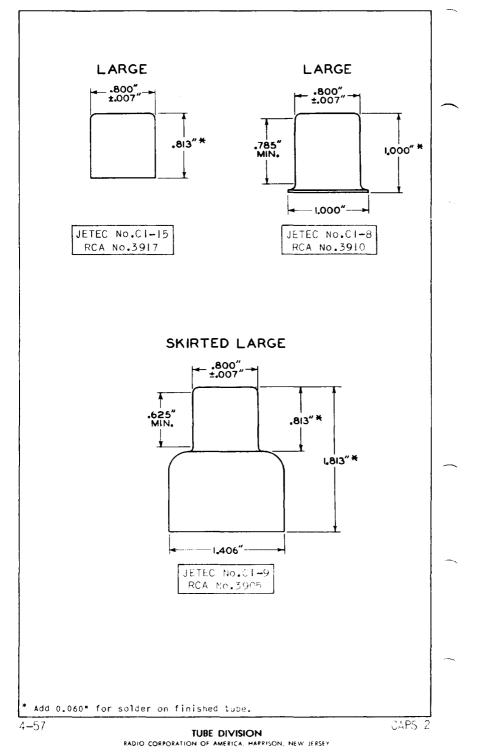
TUBE DIVISION RADIO CORPORATION OF AMERICA, HARRISON, NEW JERSEY



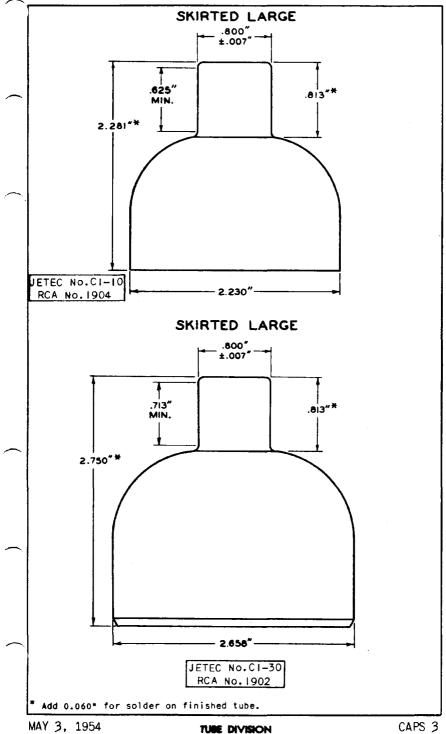


RADIO CORPORATION OF AMERICA, HARRISON, NEW JERSEY



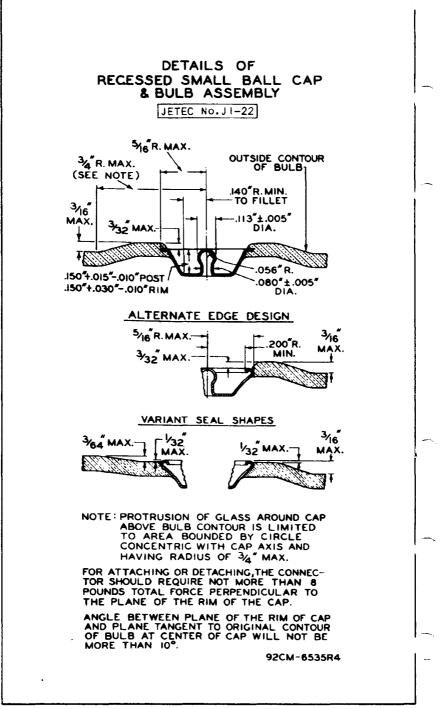






RADIO CORPORATION OF AMERICA, HARRISON, NEW JERSEY

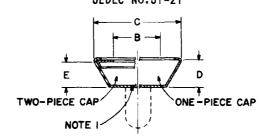




MAY 3, 1954

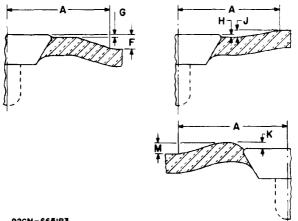
TUBE DIVISION RADIO CORPORATION OF AMERICA, HARRISON, NEW JERSEY

CAPS 3



Details of Recessed Small Cavity Cap & Bulb Assembly JEDEC No.JI-21

VARIANT SEAL SHAPES



92CM-665IR3

DIMEN- SION	INCHES			MILLIMETERS			NOTES
	Min	Nom	Max	Min	Nom	Max	NOTES
A	-	_	0.750		_	19.05	2
В	0.307	0.312	0.317	7.798	7.925	8.051	-
С		-	0.570	-	_	14.47	
D	0.153	-	0.173	3.89	-	4.39	
E	0.136	_	0.166	3.46	-	4.21	
F	-	-	0.188	-	-	4.78	
G	- 1	_	0.031	-	-	0.78	
Н	-	-	0.031		-	0.78	
J	-	_	0.047	-	-	1.19	3
K	-	-	0.094	- 1		2.38	
М	- 1	-	0.188	- 1	-	4.78	

See Notes on reverse side.



Harrison, N. J.

Bases Caps (1-Terminal Types)

Note I: Connector shall not extend beyond this line. Bottom contour optional.

Note 2: Protrusion or depression of glass around cap above bulb contour is limited to areas bounded by circle concentric with cap axis and having radii as shown above.

Note 3: When measured in a plane perpendicular to axis of contact cone.

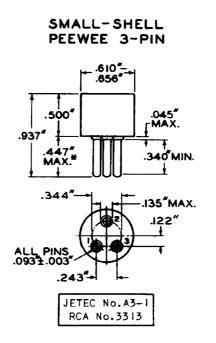
Note 4: When attaching or detaching the connector the total force required should not exceed eight pounds as applied perpendicular to the plane of the rim of the cap.

Note 5: The angle between plane of the rim of the cap and plane tangent to original contour of bulb at center of cap shall not exceed 10° .



RADIO CORPORATION OF AMERICA Electronic Components and Devices Harrison, N. J.





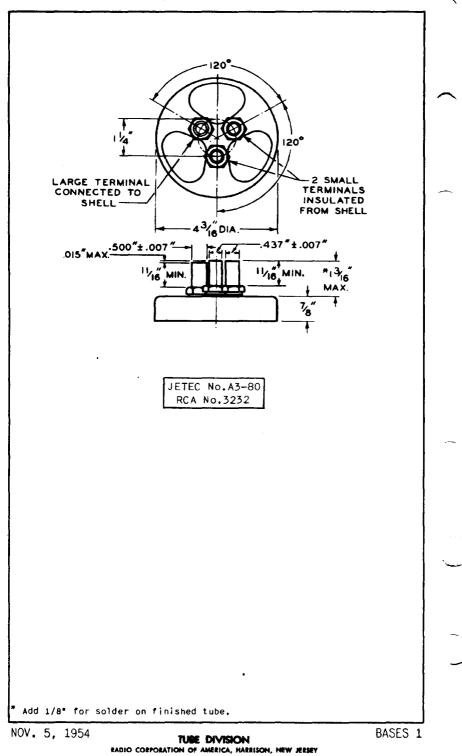
Base-pin positions are held to tolerances such that entire length of pins will enter flat-plate gauge (JETEC No.GA3-1) having thickness of 1/4" and three holes with diameters of 0.1030"- 0.1035" so located on a 0.3440" \pm 0.0005" diameter circle that the distance along the chord between two adjacent hole centers is 0.2340" \pm 0.0005" and the distance along the chord between the remaining pin and the two adjacent pins is 0.3175" \pm 0.0005".

Pin fit in gauge is such that gauge together with supplementary weight totaling 2 pounds will not be lifted when pins are withdrawn.

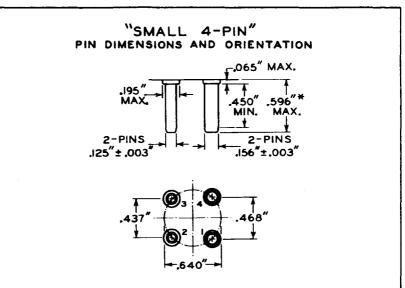
* Add 0.020* for solder on finished tube.



3-TERMINAL TYPES

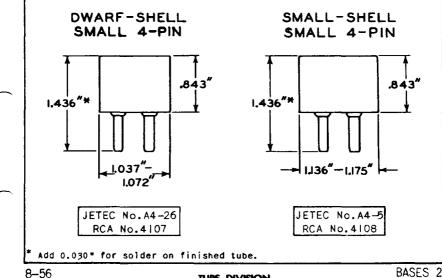






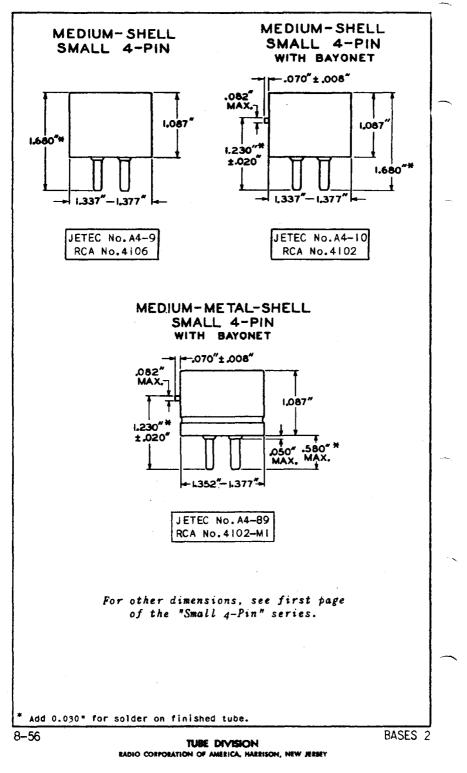
Base-pin positions are held to tolerances such that entire length of pins will enter flat-plate gauge (JETEC No.GA4-I) having thickness of 1/4" and four holes, two with diameters of 0.1650" \pm 0.0005" and two with diameters of 0.1340" \pm 0.0005" so located on a 0.6400" \pm 0.0005" diameter circle that the distance between the adjacent 0.1650" diameter pins is 0.4680" \pm 0.0005" and the distance between the adjacent 0.1340" diameter pins is 0.4370" ± 0.0005".

Pin fit in gauge is such that gauge together with supplementary weight totaling 4 pounds will not be lifted when pins are withdrawn.

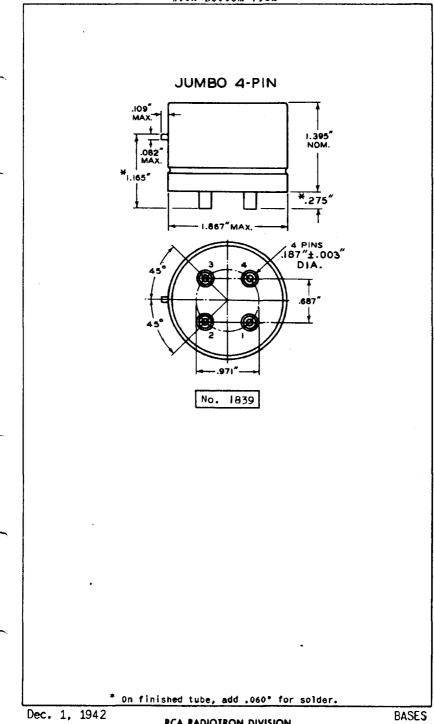


TUBE DIVISION RADIO CORPORATION OF AMERICA, HARRISON, NEW JERSEY

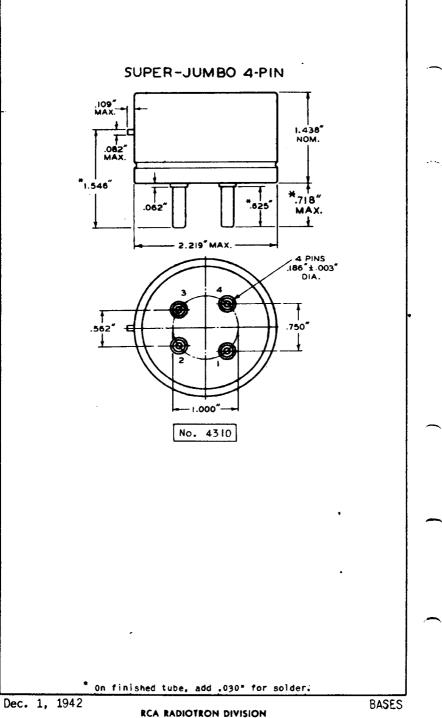






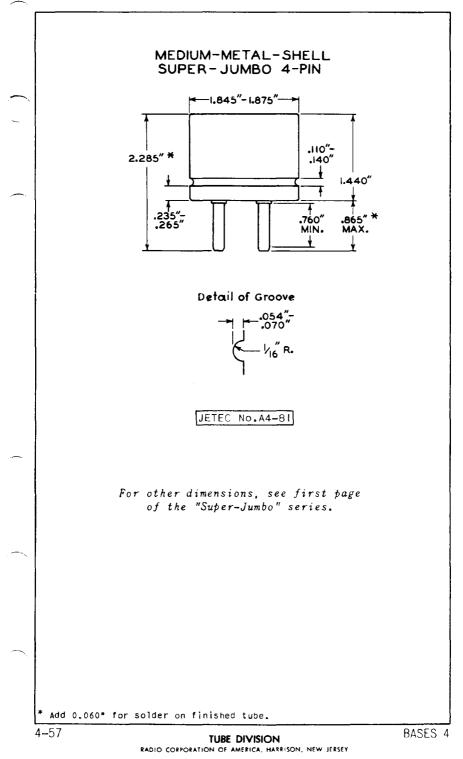






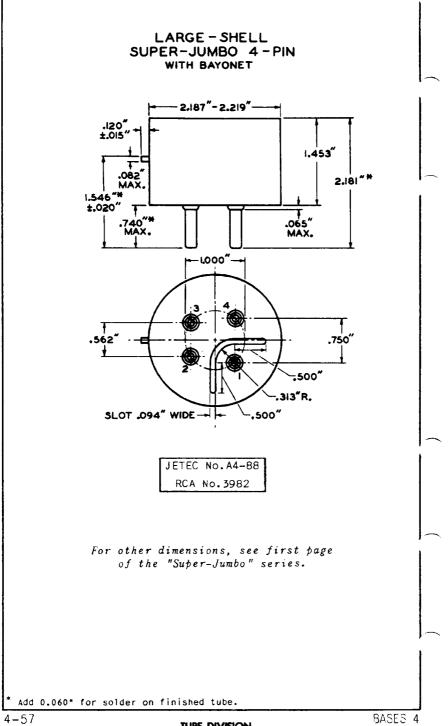
RCA MANUFACTURING COMPANY, INC.



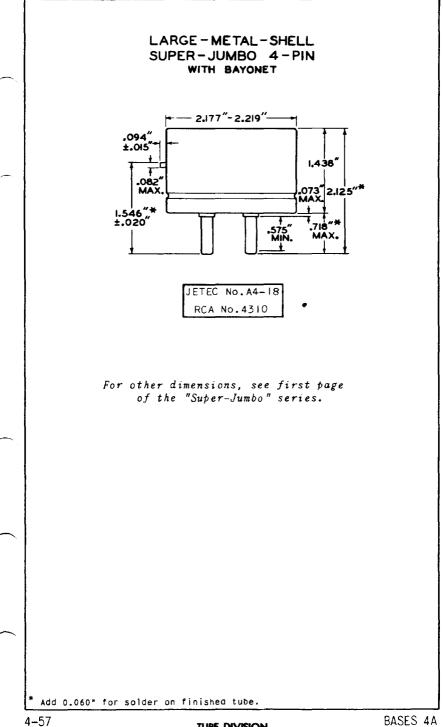




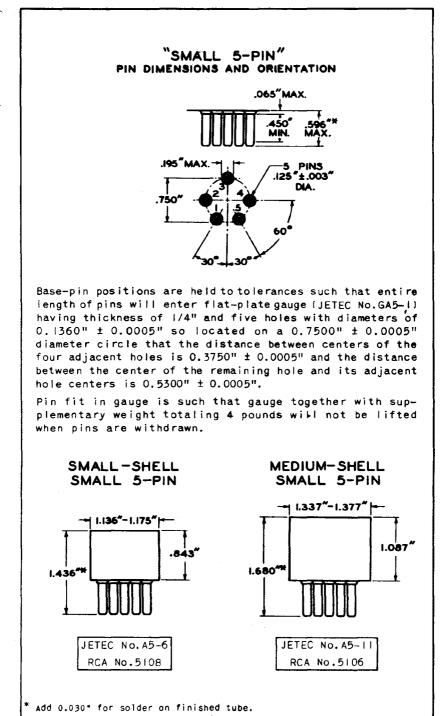
4-PIN TYPES







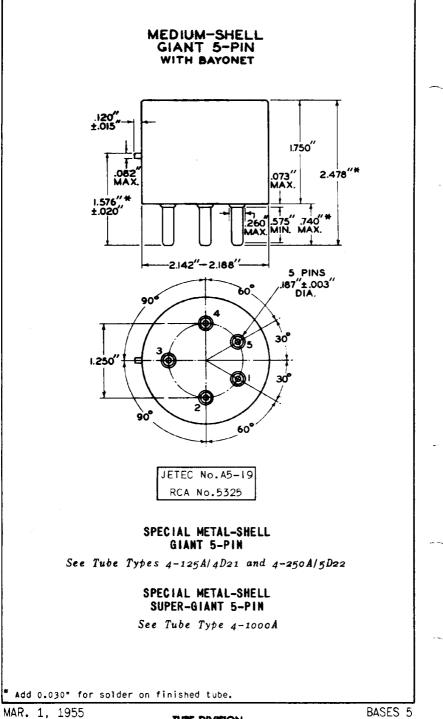




MAR. 1, 1955

TUBE DIVISION RADIO CORPORATION OF AMERICA, HARRISON, NEW JERSEY







SMALL-SHELL DUODECAL 5-PIN

For details of this base, see corresponding DUODECAL 12-PIN type

DWARF-SHELL OCTAL 5-PIN SMALL-SHELL OCTAL 5-PIN SMALL-WAFER OCTAL 5-PIN SMALL-WAFER OCTAL 5-PIN WITH SLEEVE INTERMEDIATE-SHELL OCTAL 5-PIN SHORT INTERMEDIATE-SHELL OCTAL 5-PIN WITH EXTERNAL BARRIERS MEDIUM-SHELL OCTAL 5-PIN SHORT JUMBO-SHELL OCTAL 5-PIN

For details of above bases, see corresponding OCTAL 8-PIN type

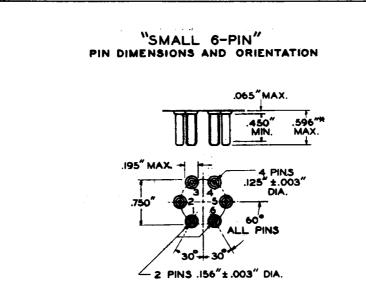
SMALL RADIAL 5-PIN

See OUTLINES--Glass Types

MEDIUM-MOLDED-FLARE SEPTAR 5-PIN

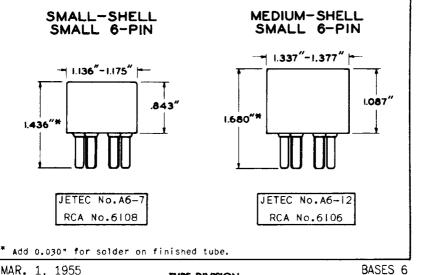
See Tube Type 4-65A





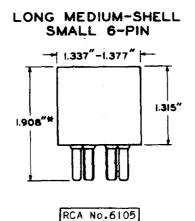
Base-pin positions are held to tolerances such that entire length of pins will enter flat-plate gauge (JETEC No.GA6-1) having thickness of 1/4" and six holes, two adjacent with diameters of 0.1650" \pm 0.0005" and four with diameters of $0.1360" \pm 0.0005"$ so located on a $0.7500" \pm 0.0005"$ diameter circle that the distance between any two adjacent hole centers is $0.3750" \pm 0.0005"$.

Pin fit in gauge is such that gauge together with supplementary weight totaling 4 pounds will not be lifted when pins are withdrawn.



BASES 6





For other dimensions, see first page of the "Small 6-Pin" series.

SMALL-SHELL DUODECAL 6-PIN

For details of this base, see corresponding DUODECAL 12-PIN type

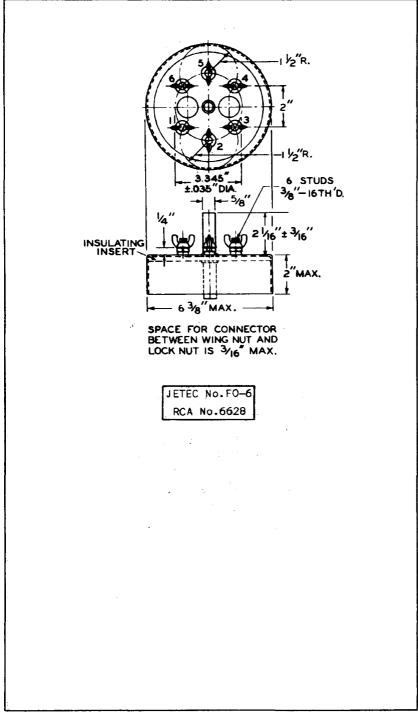
SMALL-SHELL OCTAL 6-PIN INTERMEDIATE-SHELL OCTAL 6-PIN SHORT INTERMEDIATE-SHELL OCTAL 6-PIN SHORT INTERMEDIATE-SHELL OCTAL 6-PIN WITH EXTERNAL BARRIERS MEDIUM-SHELL OCTAL 6-PIN SHORT JUMBO-SHELL OCTAL 6-PIN SMALL-WAFER OCTAL 6-PIN SMALL-WAFER OCTAL 6-PIN WITH SLEEVE

For details of above bases, see corresponding OCTAL-8 PIN type

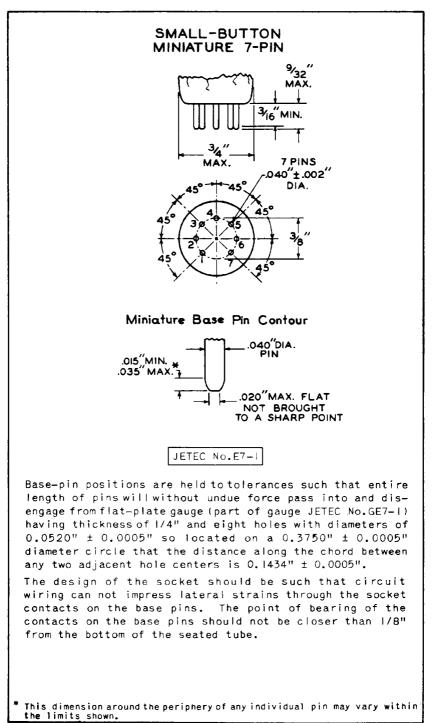
* Add 0.030* for solder on finished tube.



6-TERMINAL TYPES

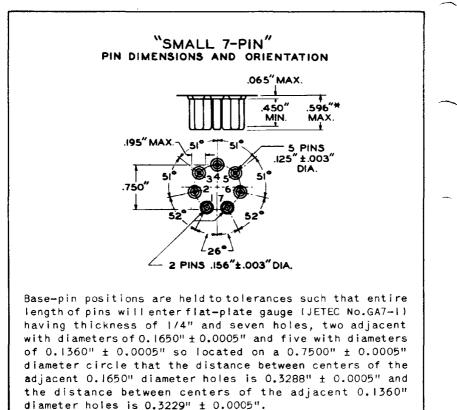




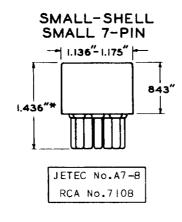


MAY 1, 1955





Pin fit in gauge is such that gauge together with supplementary weight totaling 4 pounds will not be lifted when pins are withdrawn.

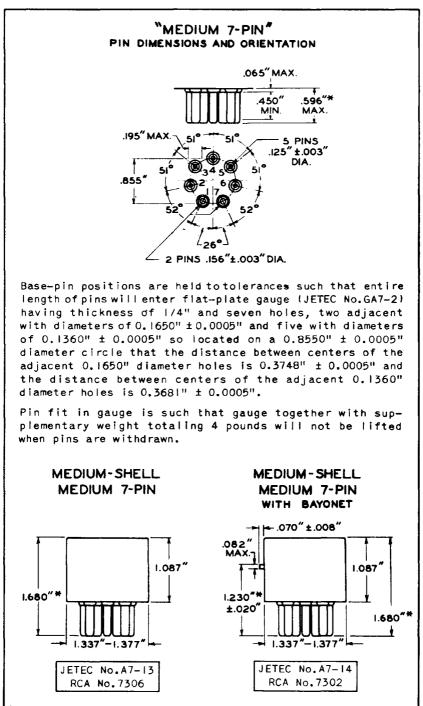


* Add 0.030" for solder on finished tube.

MAY 1, 1955

BASES 8

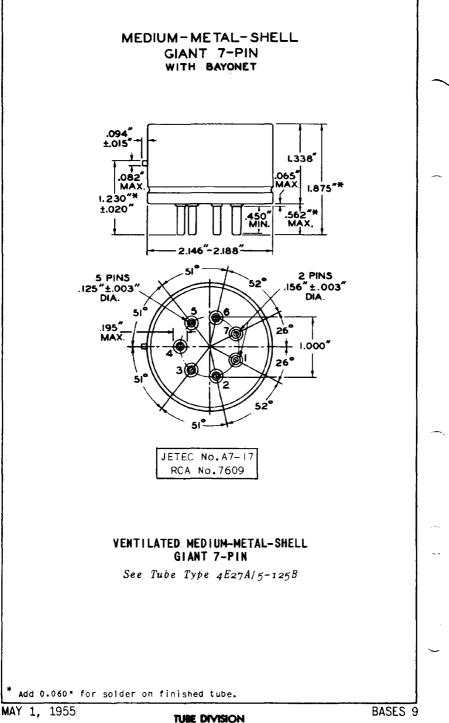




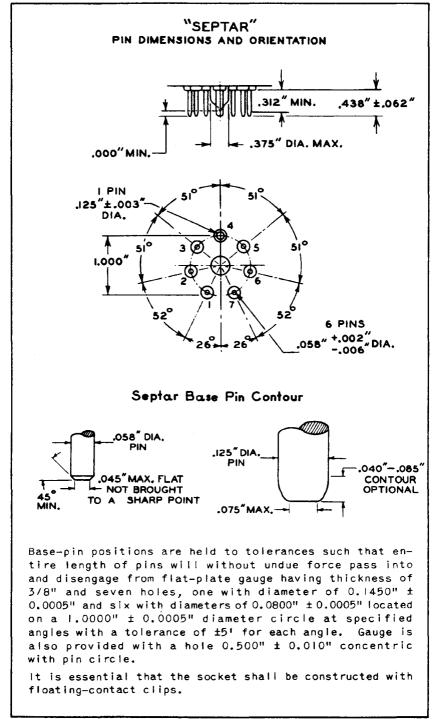
* Add 0.030" for solder on finished tube.

MAY 1, 1955

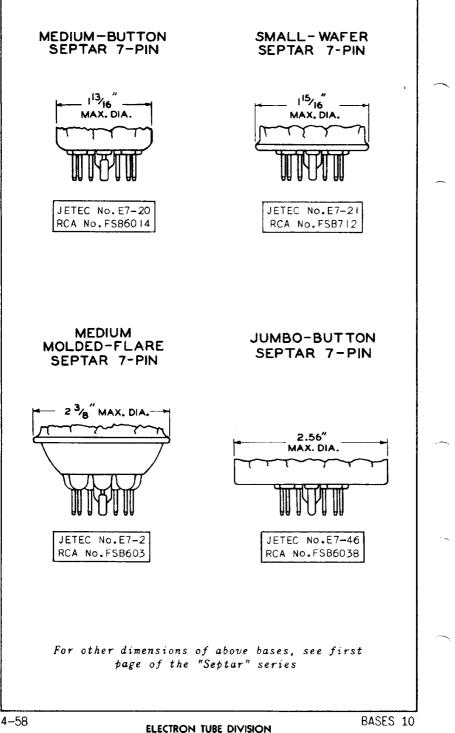












RADIO CORPORATION OF AMERICA, HARRISON, NEW JERSEY

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SMALL-SHELL DUODECAL 7-PIN

For details of this base, see corresponding SMALL-SHELL DUODECAL 12-PIN type

SMALL-BUTTON EIGHTAR 7-PIN

For details of this base, see corresponding SMALL-BUTTON EIGHTAR 8-PIN type

SMALL-SHELL OCTAL 7-PIN SHORT INTERMEDIATE-SHELL OCTAL 7-PIN SHORT INTERMEDIATE-SHELL OCTAL 7-PIN WITH EXTERNAL BARRIERS INTERMEDIATE-SHELL OCTAL 7-PIN SHORT MEDIUM-SHELL OCTAL 7-PIN WITH EXTERNAL BARRIERS, STYLES A AND B MEDIUM-SHELL OCTAL 7-PIN SHORT JUMBO-SHELL OCTAL 7-PIN WITH EXTERNAL BARRIERS SMALL-WAFER OCTAL 7-PIN SMALL-WAFER OCTAL 7-PIN WITH SLEEVE

For details of above bases, see corresponding OCTAL 8-PIN type

> SMALL RADIAL 7-PIN See OUTLINES--Glass Tubes

BASES 10A