

CASA Assembly Instruction for:- "11N-11UHF-RG213/214/11-xxmm(HS)"

Assembly & Cable Preparation details for the following CASA Crimp Coaxial Connectors:-

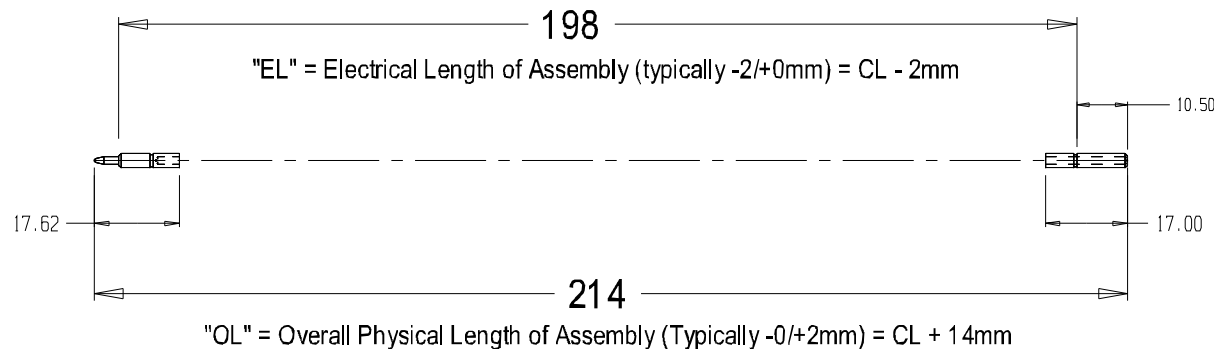
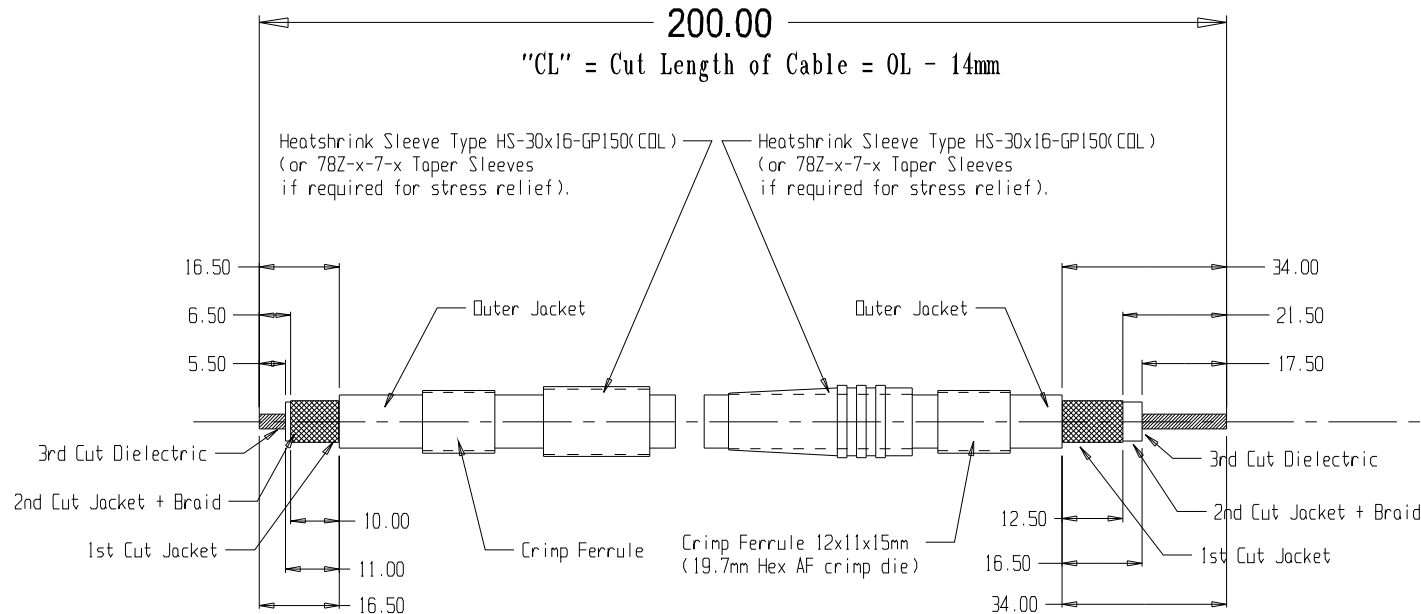
Note - Double screened cables RG-214/U etc may be used provided the single screen crimp ferrule + centre pins substituted with the double screen part.

11N-50-7-43...

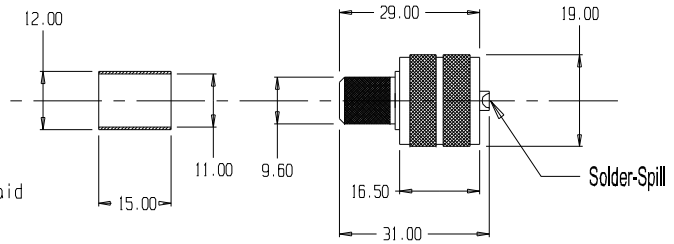
11UHF-0-7-RG213... ..solder-pin + crimp ferrule

etc.

CUT Length = "CL" = OL - 14mm



11UHF-0-7-RG213... ..Crimp+Solder Plug



Absolute MINIMUM Cable Length =
 $2 \times (14 + 7.7) = 43.4\text{mm}$ without heatshrink

RECOMENDED Pracital Minimum = 50mm
 with or without Heatshrink.

Minimum Cable length WITH Taper Sleeves
 $2 \times (38 + 7.7) + 14 = 105.4\text{mm}$

Use the SUHNER "VIOLET" Crimp Cavity (10.7mm AF hexagonal) for the Ferrule
 Use the SUHNER Violet Crimp Cavity (or equivalent 2.3mm AF square) or Solder the centre pin.

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CUSTOMER : **CASA Modular Systems**

DESCRIPTION : "11N-11UHF" Cable Assembly Instruction for RG213 etc.

DRAWN : **AWD**

DATE : **22/11/21**

APPROVED : **?**

DWG. SCALE : **1:1**

SIZE DRAWING Reference No. ISSUE

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