

# MC760

## COMMERCIAL ROOFING

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0800 ROOFNZ (0800 766 369)  
[www.metalcraftroofing.co.nz](http://www.metalcraftroofing.co.nz)

Architectural / Specification Enquiries

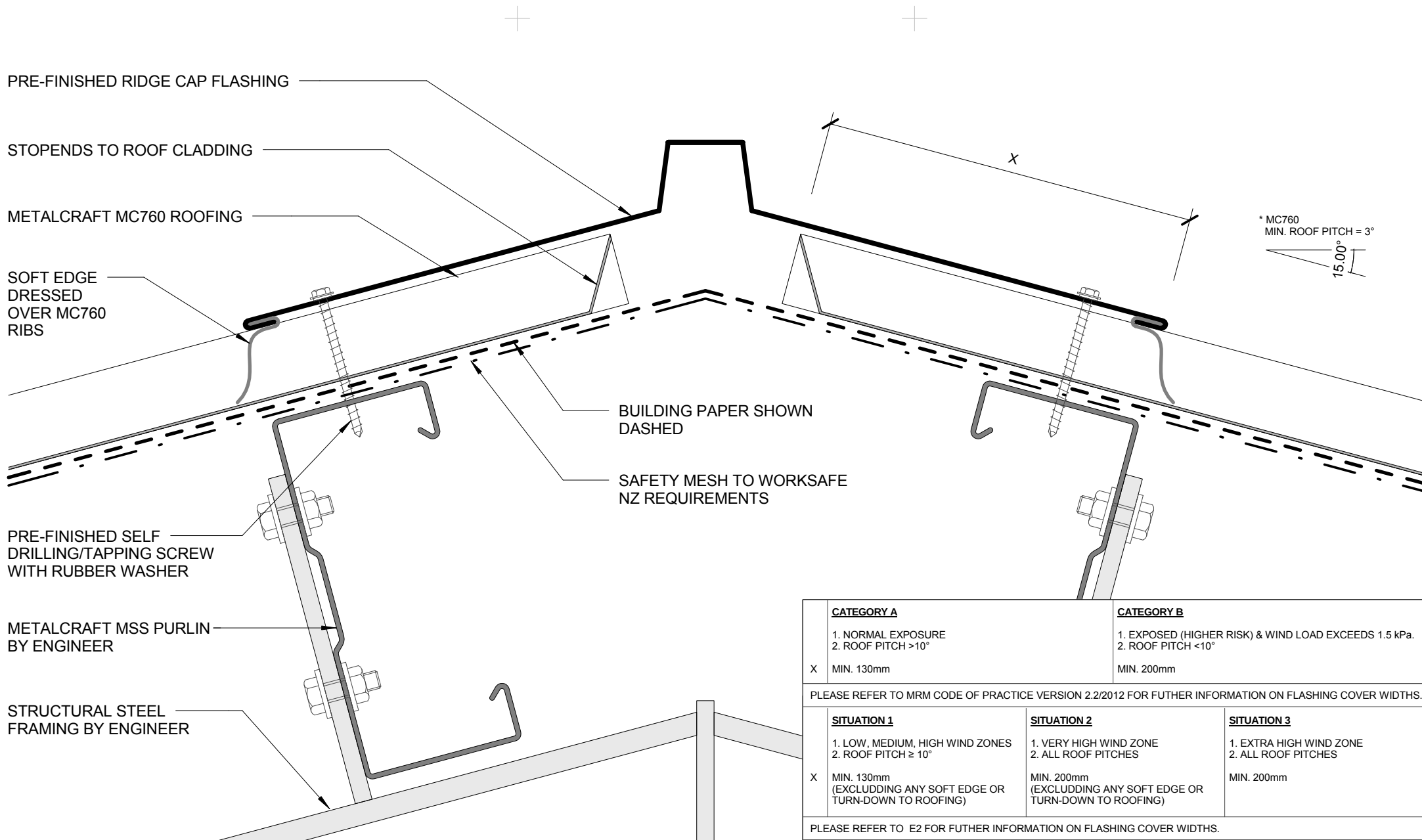
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**Metalcraft**  
Roofing



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## RIDGE WITH PROFILED APEX

### COMMERCIAL ROOFING

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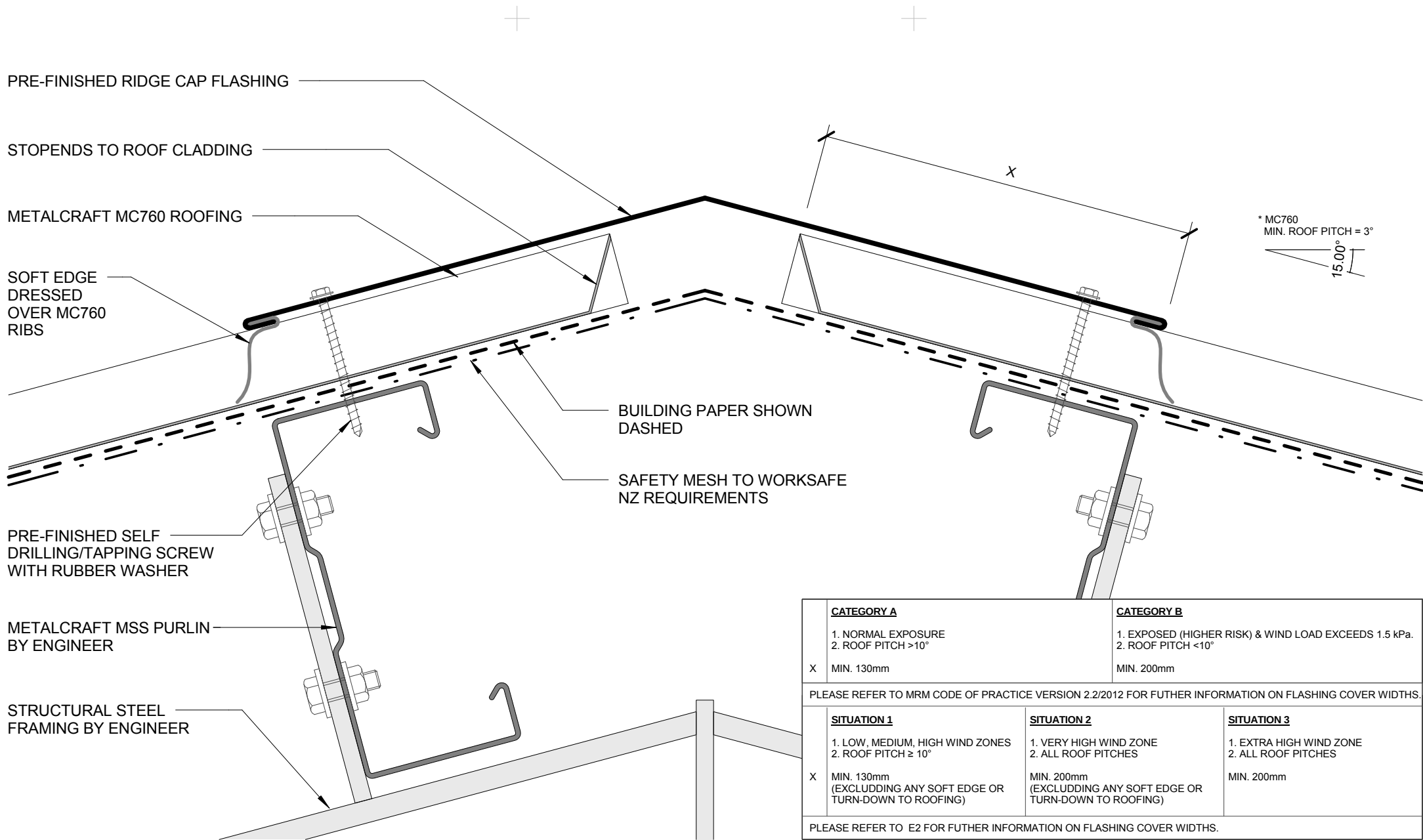
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Scale 1 : 2

Sheet

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|                                                                                                        |                                                                                                                                                           |                                                                                                                                                |                                                                                            |
|--------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|
|                                                                                                        | <b>CATEGORY A</b><br><br>1. NORMAL EXPOSURE<br>2. ROOF PITCH >10°<br><br>X MIN. 130mm                                                                     | <b>CATEGORY B</b><br><br>1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa.<br>2. ROOF PITCH <10°<br><br>MIN. 200mm                         |                                                                                            |
| PLEASE REFER TO MRM CODE OF PRACTICE VERSION 2.2/2012 FOR FUTHER INFORMATION ON FLASHING COVER WIDTHS. |                                                                                                                                                           |                                                                                                                                                |                                                                                            |
|                                                                                                        | <b>SITUATION 1</b><br><br>1. LOW, MEDIUM, HIGH WIND ZONES<br>2. ROOF PITCH ≥ 10°<br><br>X MIN. 130mm<br>(EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) | <b>SITUATION 2</b><br><br>1. VERY HIGH WIND ZONE<br>2. ALL ROOF PITCHES<br><br>MIN. 200mm<br>(EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) | <b>SITUATION 3</b><br><br>1. EXTRA HIGH WIND ZONE<br>2. ALL ROOF PITCHES<br><br>MIN. 200mm |
| PLEASE REFER TO E2 FOR FUTHER INFORMATION ON FLASHING COVER WIDTHS.                                    |                                                                                                                                                           |                                                                                                                                                |                                                                                            |

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## RIDGE WITH NON PROFILED APEX

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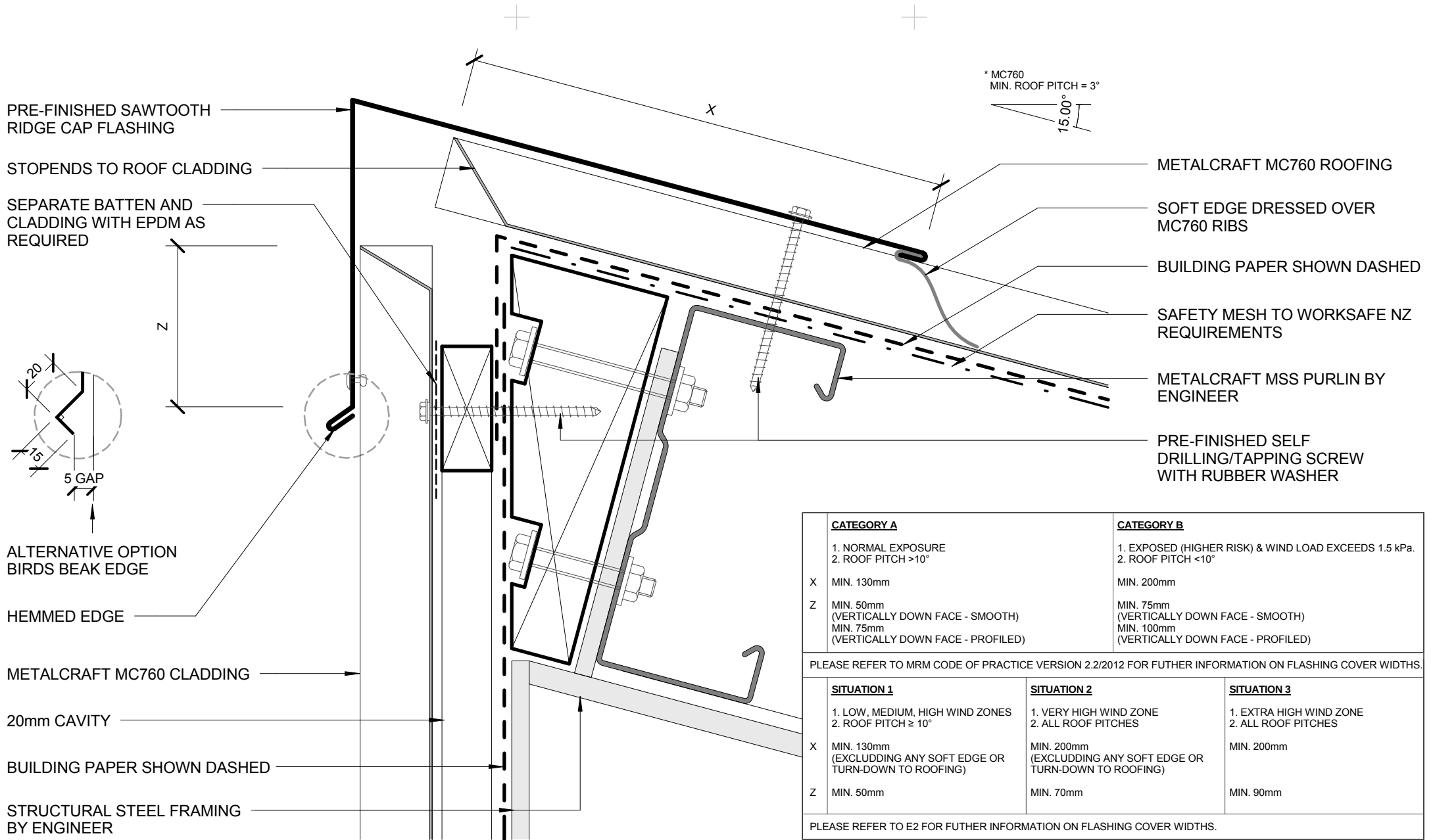
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Scale 1 : 2

Sheet

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EAVE FLASHING REQUIRED WHEN  
 - ROOF PITCH  $\leq 10^\circ$ , OR  
 - SOFFIT WIDTH  $\leq 100\text{mm}$ , OR  
 - WIND ZONES = VERY HIGH OR EXTRA HIGH OR  
 - ENGINEER SPECIFIC DESIGN

\* MC760  
 MIN. ROOF PITCH =  $3^\circ$

15.00°

DIMENSION TO SUIT  
 SUGGEST MIN. 125mm

MIN. 50mm  
 OR AS REQUIRED

METALCRAFT MC760 ROOFING

BUILDING PAPER SHOWN DASHED

PRE-FINISHED EAVE FLASHING

METALCRAFT BOX GUTTER 125  
 WITH EXTERNAL BRACKET

PRE-FINISHED SELF  
 DRILLING/TAPPING SCREW  
 WITH RUBBER WASHER

SEPARATE BATTEN AND  
 CLADDING WITH EPDM AS  
 REQUIRED

FASCIA BOARD

METALCRAFT MC760 CLADDING ON CAVITY

METALCRAFT MSS PURLIN BY ENGINEER

PACKER

SAFETY MESH TO  
 WORKSAFE NZ  
 REQUIREMENTS

PRE-FINISHED SELF  
 DRILLING/TAPPING SCREW  
 WITH RUBBER WASHER

STRUCTURAL STEEL  
 FRAMING BY ENGINEER

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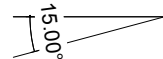
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## FLUSH EAVE WITH EXTERNAL GUTTER BRACKET

MC760 COMMERCIAL ROOFING

EAVE FLASHING REQUIRED WHEN  
 - ROOF PITCH  $\leq 10^\circ$ , OR  
 - SOFFIT WIDTH  $\leq 100\text{mm}$ , OR  
 - WIND ZONES = VERY HIGH OR EXTRA HIGH OR  
 - ENGINEER SPECIFIC DESIGN

\* MC760  
 MIN. ROOF PITCH =  $3^\circ$



METALCRAFT MC760 ROOFING

BUILDING PAPER SHOWN DASHED

PRE-FINISHED EAVE FLASHING

METALCRAFT BOX GUTTER 125  
 WITH EXTERNAL BRACKET

PRE-FINISHED SELF  
 DRILLING/TAPPING SCREW WITH  
 RUBBER WASHER

SEPARATE BATTEN AND CLADDING  
 WITH EPDM AS REQUIRED

METALCRAFT MC760 CLADDING  
 ON CAVITY

METALCRAFT MSS PURLIN  
 BY ENGINEER

MIN. 50mm  
 OR AS REQUIRED

DIMENSION TO SUIT  
 SUGGEST MIN. 125mm

MIN 35mm  
 OVERLAP

PACKER

SAFETY MESH TO  
 WORKSAFE NZ  
 REQUIREMENTS

PRE-FINISHED SELF  
 DRILLING/TAPPING SCREW  
 WITH RUBBER WASHER

STRUCTURAL STEEL  
 FRAMING BY ENGINEER

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## FLUSH EAVE WITH PAN FIXED GUTTER

### COMMERCIAL ROOFING

MC760

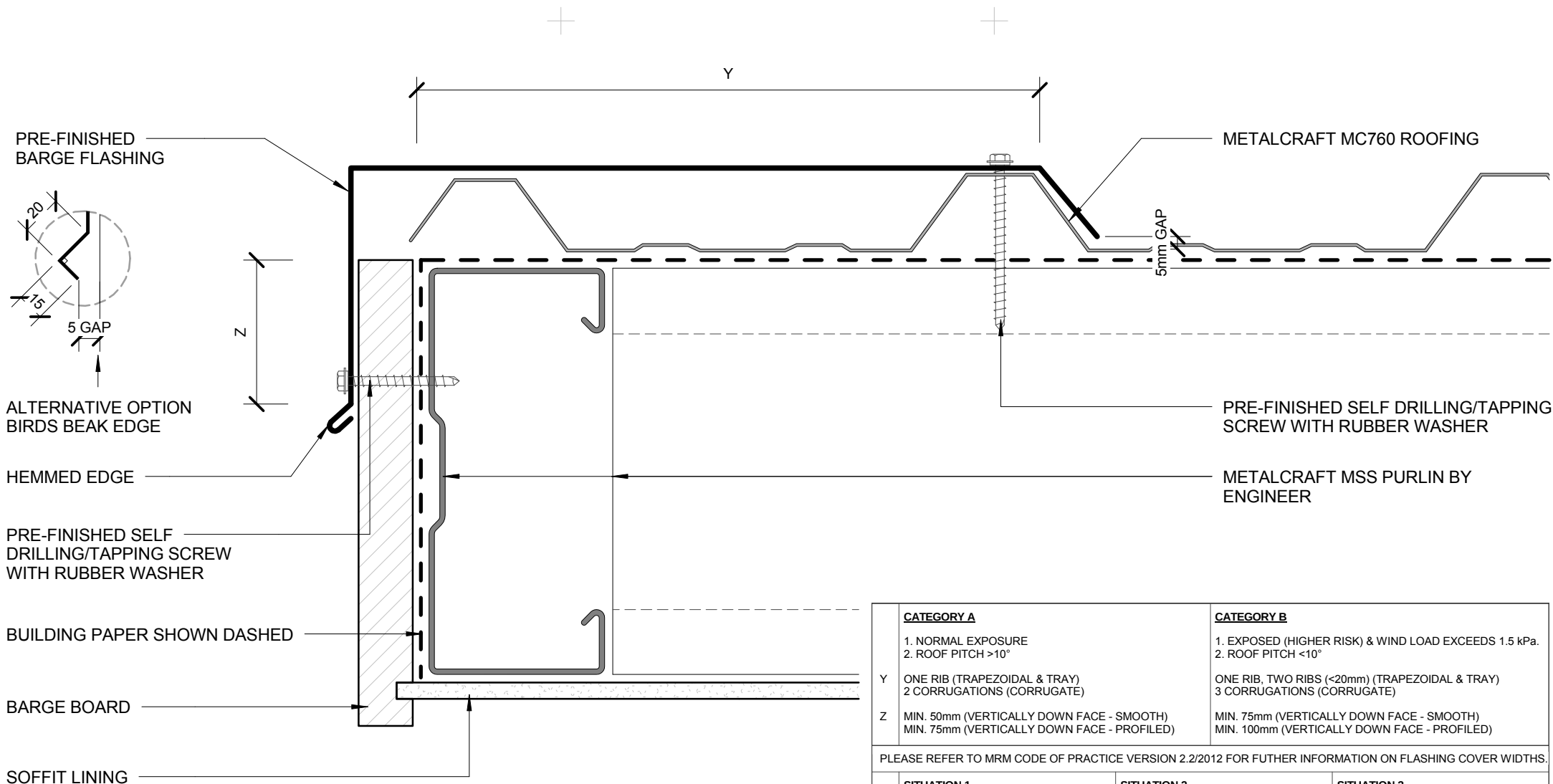
Reference

Date 2014

Scale 1 : 2

Sheet

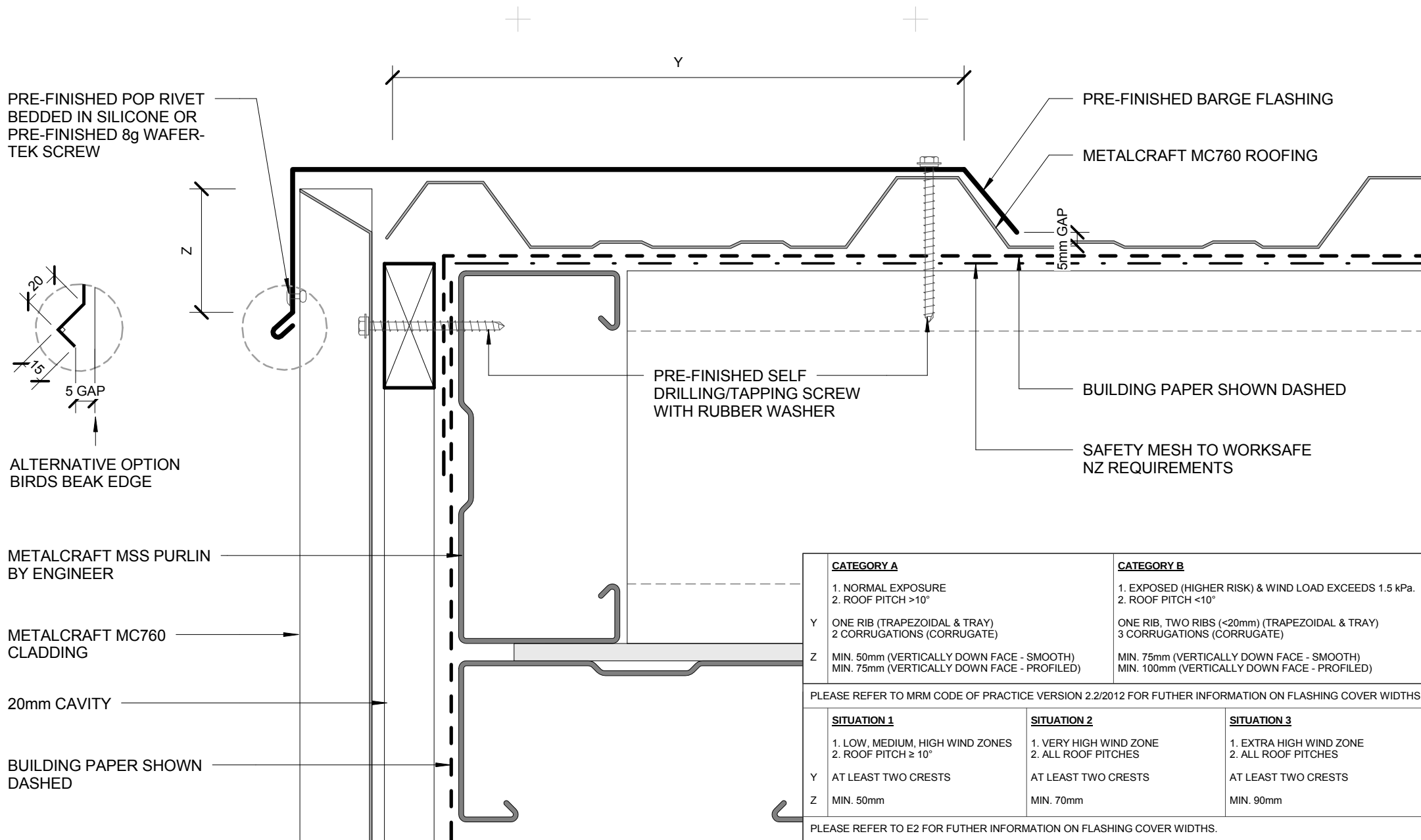
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| CATEGORY A                                                                                              |                                                                                          | CATEGORY B                                                                                |
|---------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| 1. NORMAL EXPOSURE<br>2. ROOF PITCH >10°                                                                |                                                                                          | 1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa.<br>2. ROOF PITCH <10°               |
| Y                                                                                                       | ONE RIB (TRAPEZOIDAL & TRAY)<br>2 CORRUGATIONS (CORRUGATE)                               | ONE RIB, TWO RIBS (<20mm) (TRAPEZOIDAL & TRAY)<br>3 CORRUGATIONS (CORRUGATE)              |
| Z                                                                                                       | MIN. 50mm (VERTICALLY DOWN FACE - SMOOTH)<br>MIN. 75mm (VERTICALLY DOWN FACE - PROFILED) | MIN. 75mm (VERTICALLY DOWN FACE - SMOOTH)<br>MIN. 100mm (VERTICALLY DOWN FACE - PROFILED) |
| PLEASE REFER TO MRM CODE OF PRACTICE VERSION 2.2/2012 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS. |                                                                                          |                                                                                           |
| SITUATION 1                                                                                             |                                                                                          | SITUATION 2                                                                               |
| 1. LOW, MEDIUM, HIGH WIND ZONES<br>2. ROOF PITCH ≥ 10°                                                  |                                                                                          | 1. VERY HIGH WIND ZONE<br>2. ALL ROOF PITCHES                                             |
| Y                                                                                                       | AT LEAST TWO CRESTS                                                                      | AT LEAST TWO CRESTS                                                                       |
| Z                                                                                                       | MIN. 50mm                                                                                | MIN. 70mm                                                                                 |
|                                                                                                         |                                                                                          | SITUATION 3                                                                               |
|                                                                                                         |                                                                                          | 1. EXTRA HIGH WIND ZONE<br>2. ALL ROOF PITCHES                                            |
|                                                                                                         |                                                                                          | AT LEAST TWO CRESTS                                                                       |
|                                                                                                         |                                                                                          | MIN. 90mm                                                                                 |
| PLEASE REFER TO E2 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS.                                    |                                                                                          |                                                                                           |

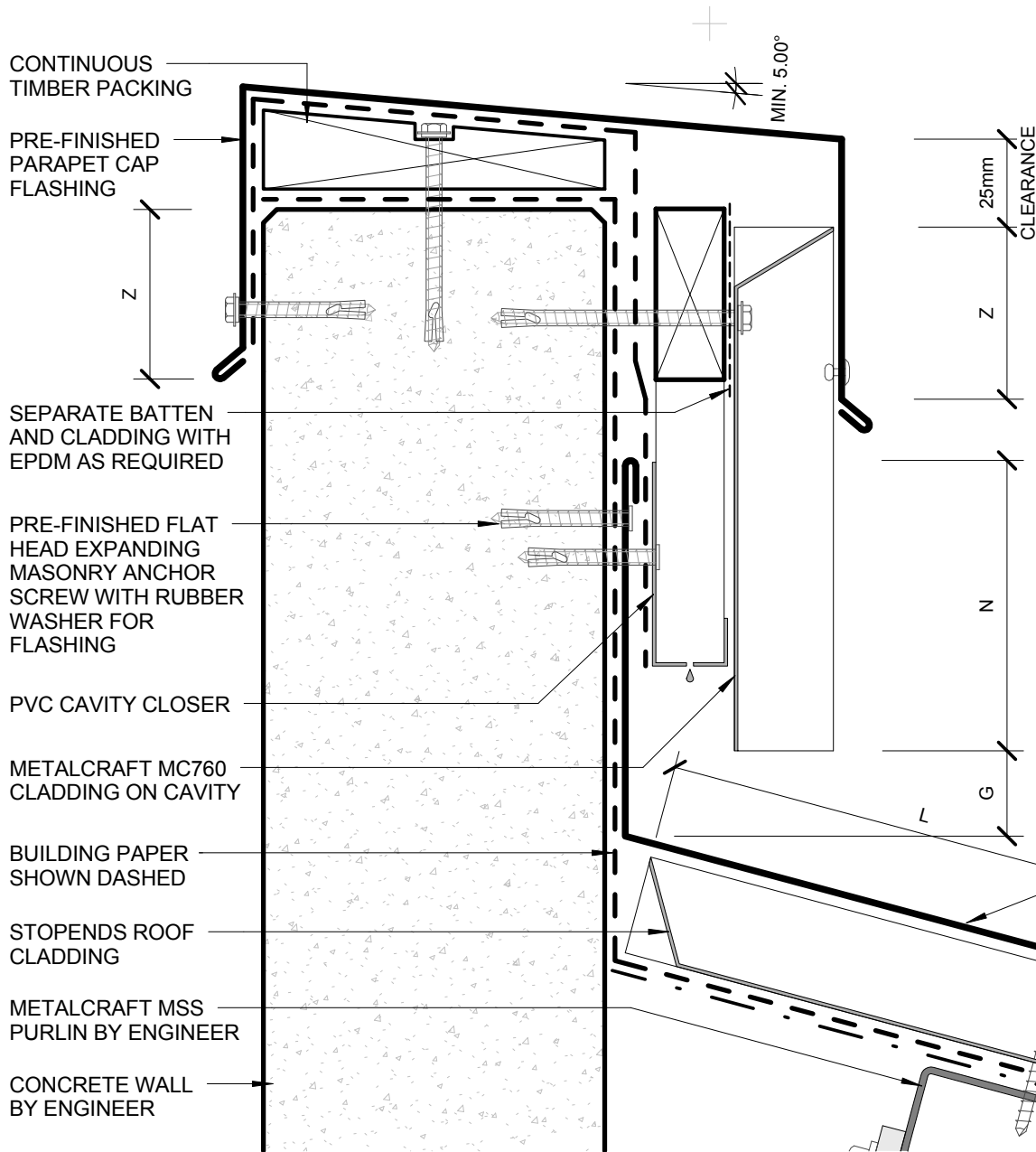
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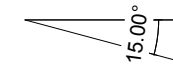
| CATEGORY A                               |                                                                                                                         | CATEGORY B                                                                                                                |
|------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|
| 1. NORMAL EXPOSURE<br>2. ROOF PITCH >10° |                                                                                                                         | 1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa.<br>2. ROOF PITCH <10°                                               |
| G                                        | 25mm                                                                                                                    | 25mm                                                                                                                      |
| N                                        | MIN. 50mm + HEM OR 75mm<br>(VERTICALLY UP FACE - SMOOTH)<br>MIN. 75mm + HEM OR 100mm<br>(VERTICALLY UP FACE - PROFILED) | MIN. 75mm + HEM OR 100mm<br>(VERTICALLY UP FACE - SMOOTH)<br>MIN. 100mm + HEM OR 125mm<br>(VERTICALLY UP FACE - PROFILED) |
| L                                        | MIN. 150mm                                                                                                              | MIN. 200mm                                                                                                                |
| Z                                        | MIN. 50mm<br>(VERTICALLY DOWN FACE - SMOOTH)<br>MIN. 75mm<br>(VERTICALLY DOWN FACE - PROFILED)                          | MIN. 75mm<br>(VERTICALLY DOWN FACE - SMOOTH)<br>MIN. 100mm<br>(VERTICALLY DOWN FACE - PROFILED)                           |

PLEASE REFER TO MRM CODE OF PRACTICE VERSION 2.2/2012 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS.

| SITUATION 1                                                       | SITUATION 2                                                     | SITUATION 3                                    |
|-------------------------------------------------------------------|-----------------------------------------------------------------|------------------------------------------------|
| 1. LOW, MEDIUM, HIGH WIND ZONES<br>2. ROOF PITCH ≥ 10°            | 1. VERY HIGH WIND ZONE<br>2. ALL ROOF PITCHES                   | 1. EXTRA HIGH WIND ZONE<br>2. ALL ROOF PITCHES |
| G MIN. 35mm                                                       | MIN. 35mm                                                       | MIN. 35mm                                      |
| N MIN. 75mm                                                       | MIN. 75mm                                                       | MIN. 75mm                                      |
| L MIN. 130mm<br>(EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) | MIN. 200mm<br>(EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) | MIN. 200mm                                     |
| Z MIN. 50mm                                                       | MIN. 70mm                                                       | MIN. 90mm                                      |

PLEASE REFER TO E2 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS.

\* MC760  
MIN. ROOF PITCH = 3°



- PRE-FINISHED APRON FLASHING
- PRE-FINISHED SELF DRILLING/TAPPING SCREW WITH RUBBER WASHER
- SOFT EDGE DRESSED OVER MC760 RIBS
- METALCRAFT MC760 ROOFING
- SAFETY MESH TO WORKSAFE NZ REQUIREMENTS

## PARAPET WITH TRANSVERSE APRON

### COMMERCIAL ROOFING

MC760

Reference

Date 2014

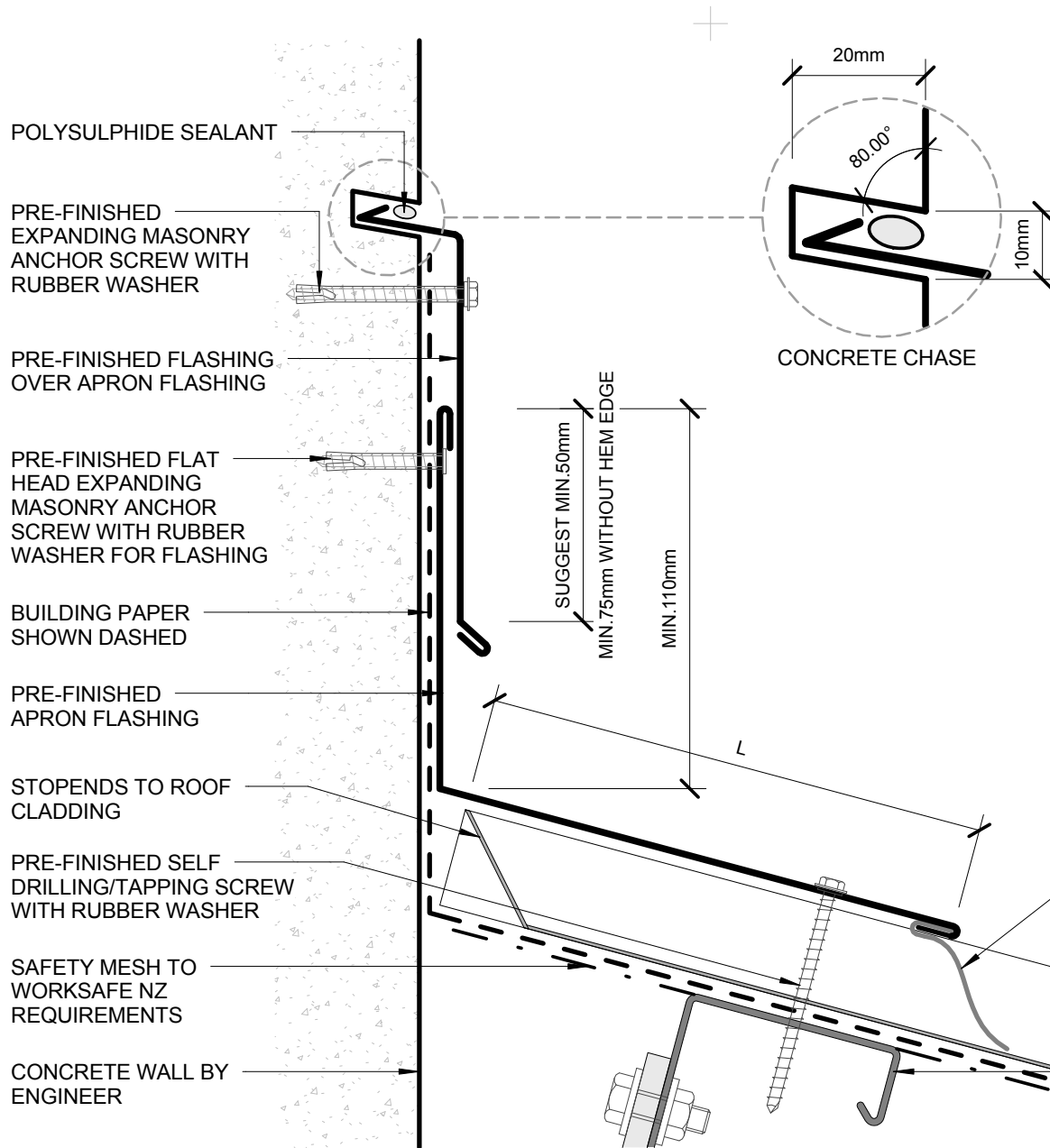
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Sheet

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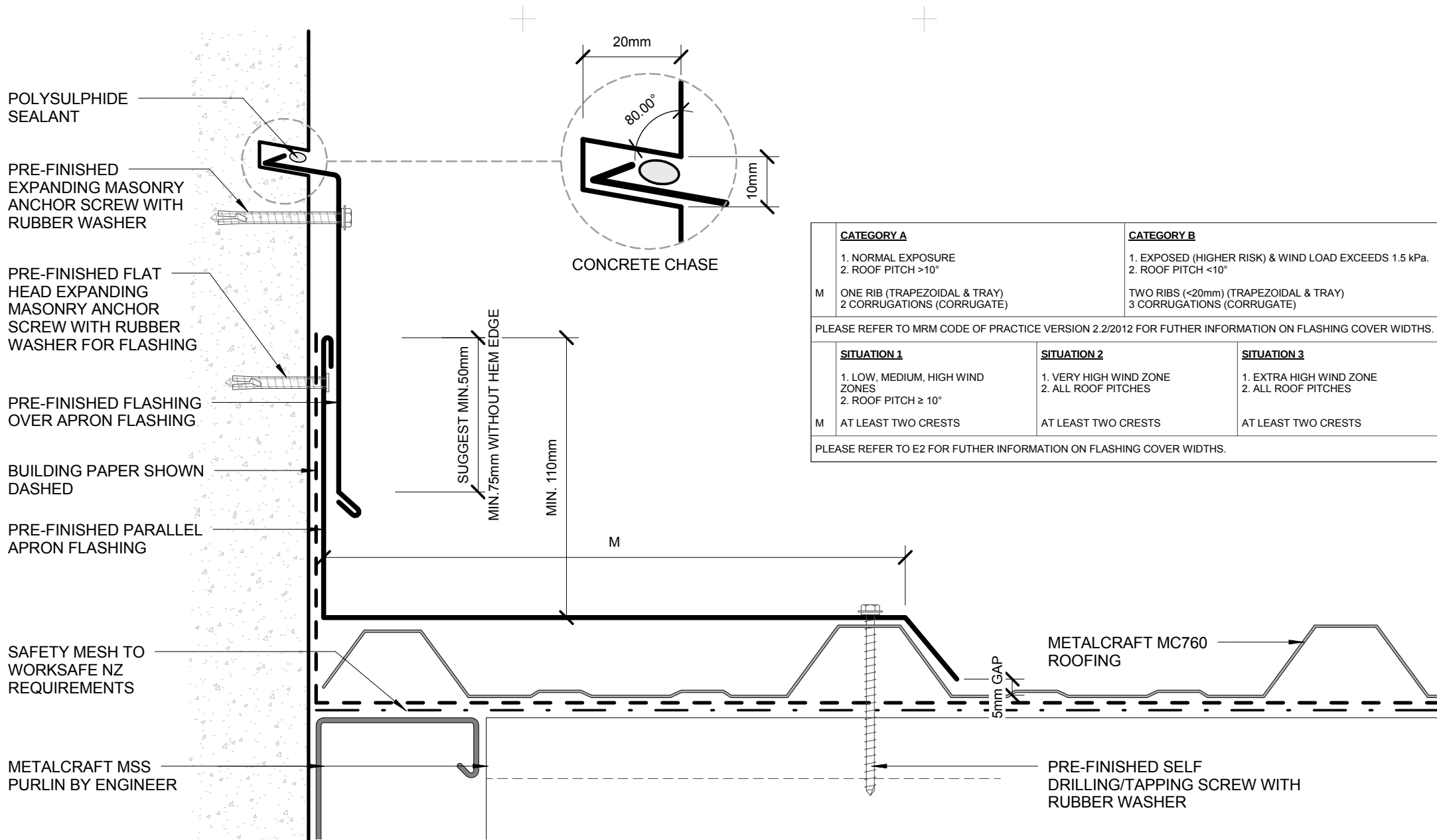
|                                                                                                                                                   |                                                                                                                                        |                                                                                                                |
|---------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|
| <b>CATEGORY A</b><br>1. NORMAL EXPOSURE<br>2. ROOF PITCH >10°<br>L MIN. 150mm                                                                     |                                                                                                                                        | <b>CATEGORY B</b><br>1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa.<br>2. ROOF PITCH <10°<br>MIN. 200mm |
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| <b>SITUATION 1</b><br>1. LOW, MEDIUM, HIGH WIND ZONES<br>2. ROOF PITCH ≥ 10°<br>L MIN. 130mm<br>(EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) | <b>SITUATION 2</b><br>1. VERY HIGH WIND ZONE<br>2. ALL ROOF PITCHES<br>MIN. 200mm<br>(EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING) | <b>SITUATION 3</b><br>1. EXTRA HIGH WIND ZONE<br>2. ALL ROOF PITCHES<br>MIN. 200mm                             |
| PLEASE REFER TO E2 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS.                                                                              |                                                                                                                                        |                                                                                                                |



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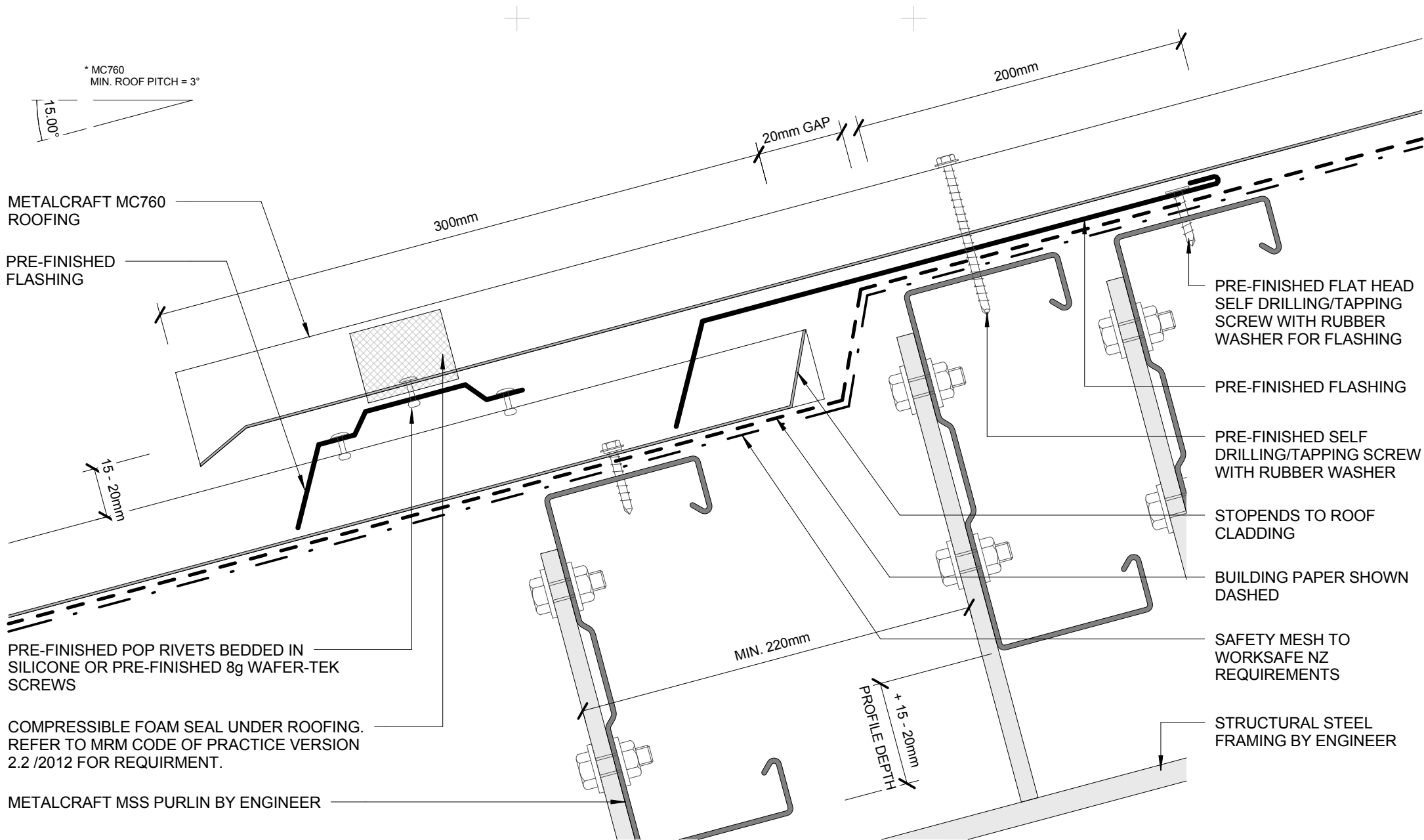
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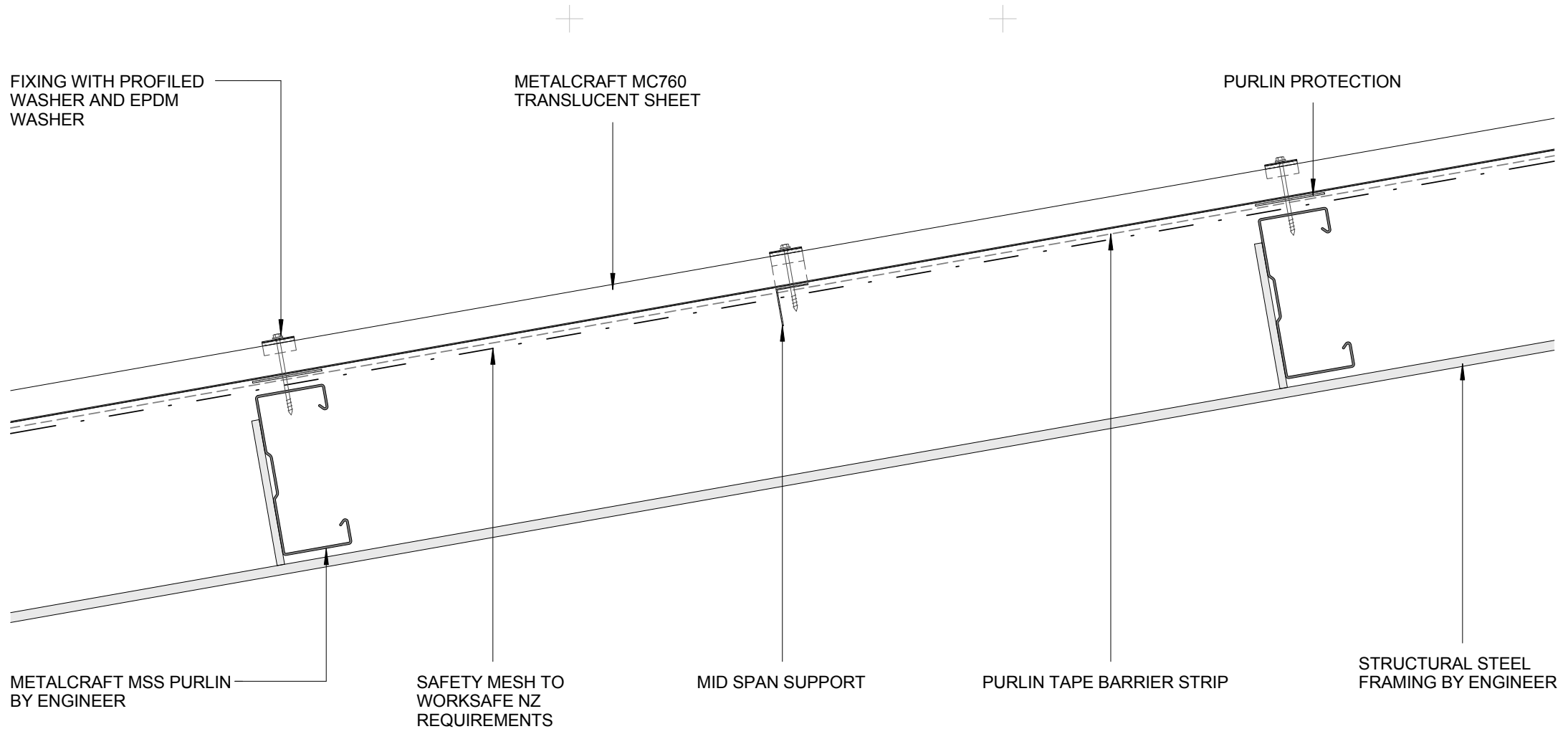
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## TRANSLUCENT SHEETS - LONG SECTION

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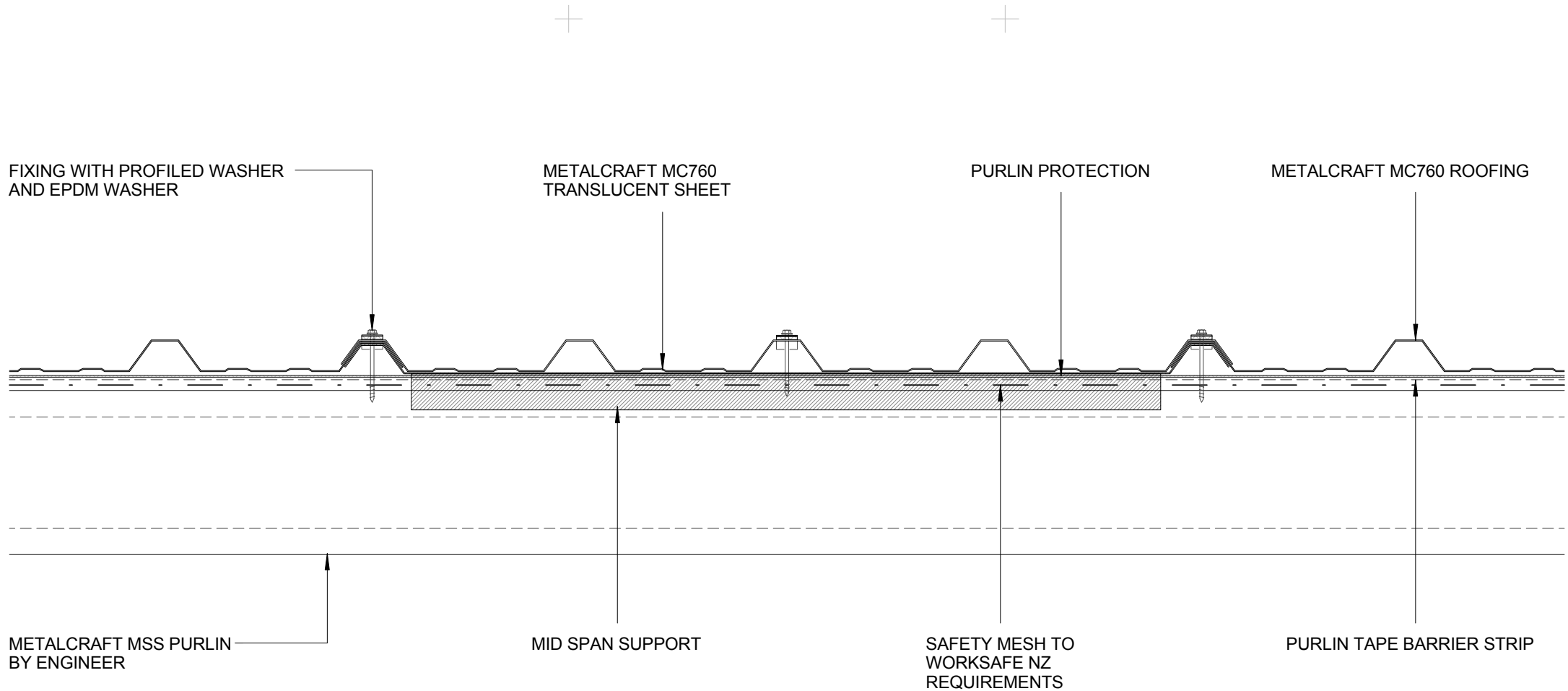
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Scale 1 : 5

Sheet

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## TRANSLUCENT SHEETS - CROSS

COMMERCIAL ROOFING

MC760

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Scale 1 : 5

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