

Assembly instruction

Serie SMB

AA 18.04.00
4.101/MUK

Nr.27397

Tools and materials required:
Stanley-blade
Scissors
Crimp tool (see table below)

Straight connectors for flexible cable

Cable entry: SUHNER Full-Crimp

Connector types: (e.g.)

24 SMB-50-2-9

24 SMB-50-2-22

This connector
is supplied
in 3 parts.

Suitable cables: (e.g.)

EF 316 D; K02252D; RG316/U

Centre contact:

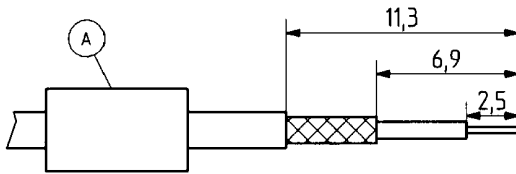
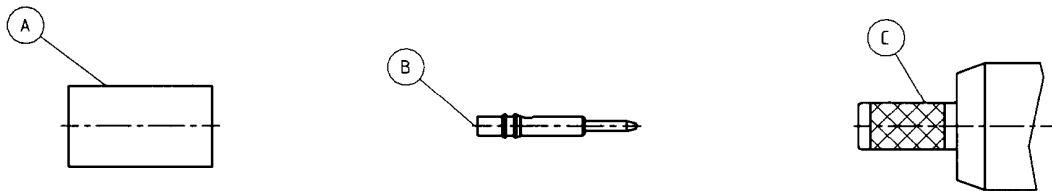
cavity 1

Braid:

cavity A

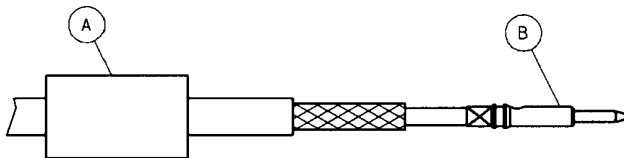
Crimp tool:

1, 2, A (red)

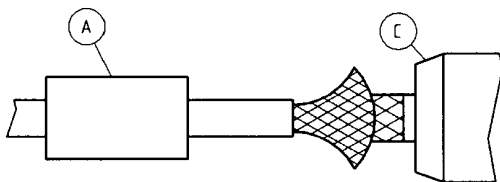


Slide ferrule A onto cable.

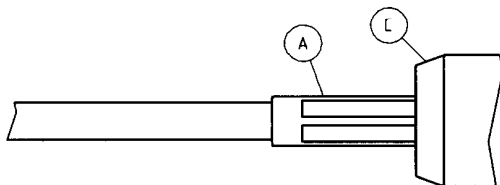
Prepare cable according to diagram.
CAUTION: Do not damage braid, inner conductor and dielectric of cable!



Push contact B over inner conductor of cable to abut dielectric and crimp.



Splay out braid and insert cable in connector body C. Ensure that braid lies above the crimp neck. Center-Pin has to snap in.



Slide ferrule A over braid and crimp as close to connector body C as possible.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text: siehe Rückseite