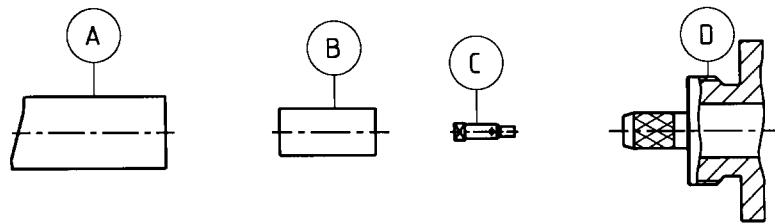


Assembly instruction Series N T9 No. 9079

Tools and materials required: Stanley blade Scissors Crimp tool 76 Z 0-7-14 (see table below)	Straight connectors for flexible cable	
	Cable entry: SUHNER Full-Crimp	
	Connector types: (e.g.) 24 - N - 50 - 7 - 22c 25 - N - 50 - 7 - 22c	
This connector is supplied in 4 parts	Suitable cables	S 07262 BD
	Centre contact:	cavity 4
	Braid:	cavity D
	Crimp tool:	4 D



	<p>Slide shrink-tube A and ferrule B onto the cable. Prepare cable according to diagram. Caution: do not damage centre contact, braid and dielectric.</p>
	<p>Push contact C over inner conductor of cable to abut cable dielectric and crimp.</p>
	<p>Splay out braid and push cable into body D until contact C engages perceptibly.</p>
	<p>Slide ferrule B over braid and crimp as close to the body D as possible. Slide shrink-tube over ferrule B up to connector body D and shrink by heating.</p>

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU