

DASH NO	CRIMP TYPE		CABLE GROUP ACCOMMODATED	DANIELS MFG PART NO
	CLOSURE A ± .003	CLOSURE B ± .003		
-1	.213 HEX	.178 HEX	-001,-003,-004,-007,-008,-009,-010,-011,-012,-121	
-2	.324 HEX	.255 HEX	-013,-014,-016,-018,-019,-022,-023, (-015,-018,PL130CP)	
-3	.344 HEX	.290 HEX	-015,-017,-020,-024	
-4	.218 HEX	.193 SHIELD	-201,-202,-203,-204,-205,-218	Y631  
-5		.197 HEX	-002,-005,-006	
-6	.309 HEX	.272 HEX	-013,-013A,-014, PL130CP ONLY	
-7	.218 HEX	.165 HEX	-301 CJ/PL160C & SPC8P/S	Y775
-8	.344 HEX	.263 SHIELD	-207,-210 THRU -216 ("150AC" LG BODY SERIES) -201 THRU -218 ("70C" SERIES ONLY)	Y778 
-9	.255 HEX	.193 SHIELD	-201 THRU -206,-208,-209,-217 -218 ("150 AC" SM BODY, AND 450AC SERIES)	Y687 
-10	.344 HEX	.210 HEX	-301 THRU -304 ("70C" SERIES") -305 THRU -309 ("150AC" SMALL BODY SERIES)	Y776
-11	.255 HEX	.165 HEX	-301,-302,-303 ("150AC" SM BODY SERIES ONLY)	Y777
-12	OBSOLETE AND REPLACED WITH -120			
-13	.344 HEX	.208 HEX	-306 ("150AC" LG BODY SERIES)	Y803
-14	.296 HEX	.263 SHIELD	PL75MC -201 THRU -224	 
-15	.404 HEX	.358 SHIELD	PL75MC -226	 
-16	.404 HEX		UPL2000-D5	
-120	.255 HEX	.193 SHIELD	-201 THRU -206,-208,-209,-217,-218 ("PLR455AC" SERIES)	Y789(F) 

 USE WITH LOCATOR PLATE

6. 2 LOCK PINS SUPPLIED LOOSE WITH EACH DIE SET

5. -4,-8,-9,-12 & -14 SUPPLIED WITH HEX WRENCH (.078 HEX) FOR SHIELD ADJUSTMENT

 SEE TAI-160 FOR SHIELD CRIMP ADJUSTMENT AND HEX CAVITY GAUGING INSTRUCTIONS. GAUGE FOR SHIELD CRIMP ADJUSTMENT TO BE PURCHASED SEPARATELY AS FOLLOWS:

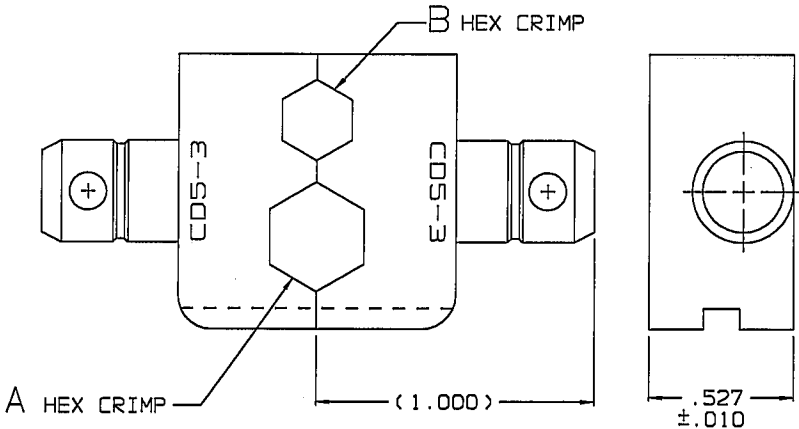
DIE P/N	GAUGE P/N
CD5-4	010-0039-301
CD5-8	010-0039-304
CD5-9	010-0039-301
CD5-120	010-0039-301
CD5-14	010-0039-304
CD5-15	010-0049-308

3. CRIMP DIE SETS FOR USE WITH HAND CRIMP TOOL M22520/5-01

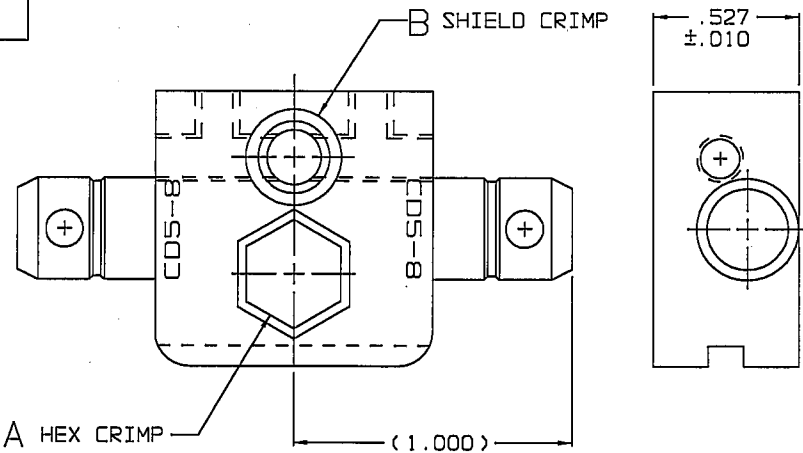
2. FINISH: BLACK OXIDE

1. ALL DIM ARE IN INCHES UNLESS OTHERWISE SPECIFIED AND ARE APPLICABLE TO BOTH DIE HALVES EXCEPT CRIMP DIM WHICH ARE FOR DIE HALVES IN A MATED CONDITION

RED INDICATES ORIGINAL



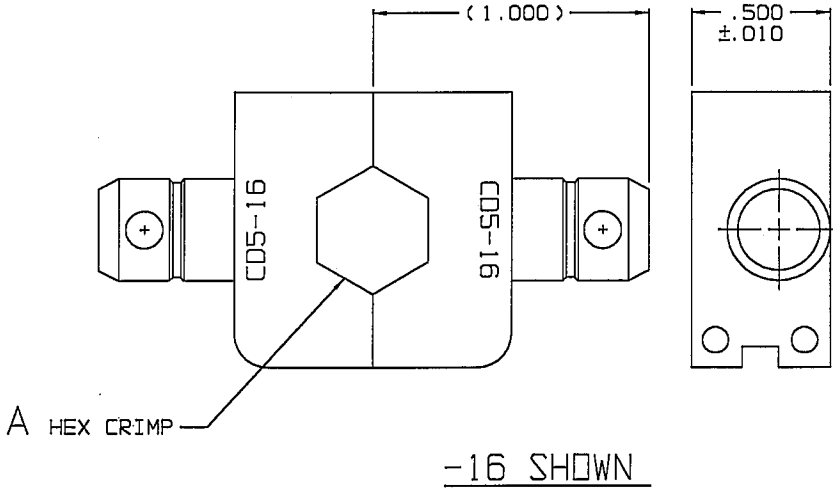
-3 SHOWN



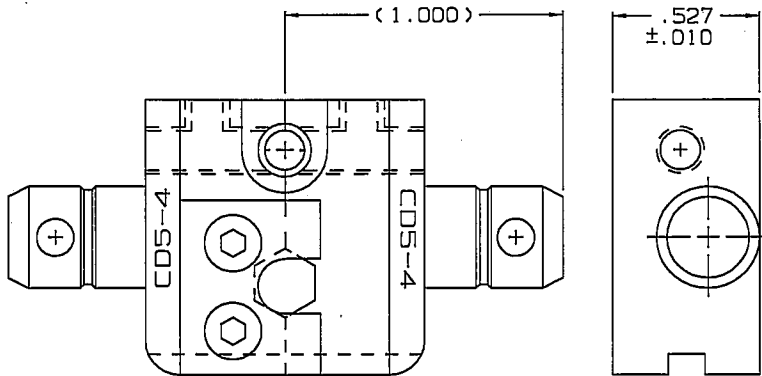
-8 SHOWN

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REVISIONS		010-0049	SH 1
REV	DESCRIPTION	DATE	APPROVED
Y	REVISED PER ECD 15627	9-8-04	WJ



-16 SHOWN



-4 SHOWN

INTERPRET DRAWING PER MIL-STD-100 DIMENSIONS ARE IN INCHES AND INCLUDE FINISH THICKNESS UNLESS OTHERWISE SPECIFIED		TOL.: UNLESS SPECIFIED .XX .XXX ± .005 .XXXX ANGLES		 TROMPETER ELECTRONICS, INC.			
DRAWN AAH	DATE 8-31-04	MATERIAL:				TITLE: CD5	
CHECKED JD	DATE 8-31-04	FINISH:		SIZE A	CAGE CODE 14949	DRAWING NO. 010-0049	REV. Y
QUALITY MS	DATE 9/7/04			SCALE 2/1	DATE: 3/20/87	SHEET 1 OF 1	
MANUF BP	DATE 9/2	DO NOT SCALE DWG					
APPROVED WJ	DATE 8/31/04						
CAD FILE NO. 010-0049Y							