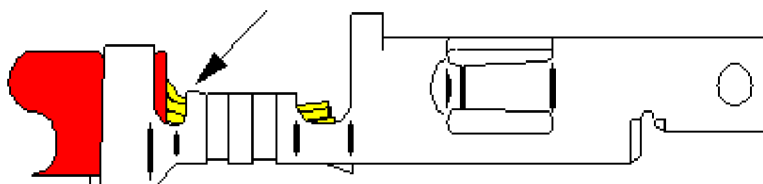




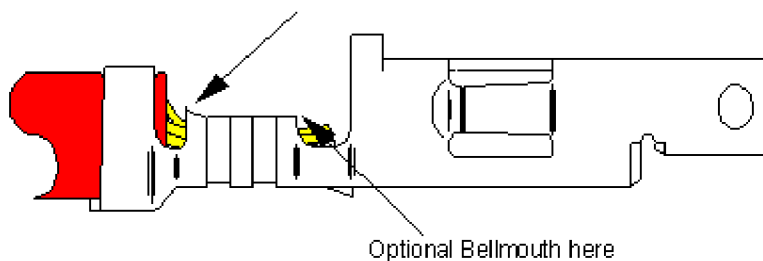
UNDERSIZED BELLMOUTH

No or Undersized Bellmouth



Bellmouth Approx. 2X Material Thickness

Good Crimp



Solution: Check Tooling Setup/Alignment of Terminal Strip

Figure