

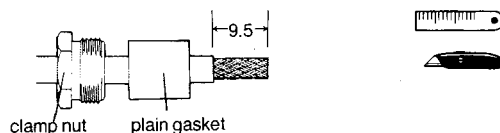
plugs and jacks

captive contact, pressure sleeve

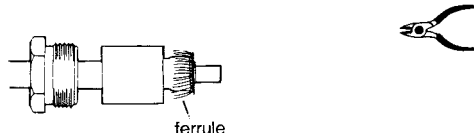
clamp

assembly instructions

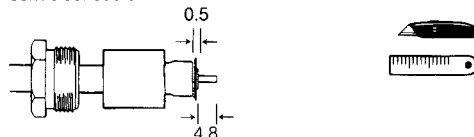
- 1 Slide clamp nut and plain gasket over cable and trim outer sheath from cable, as shown.



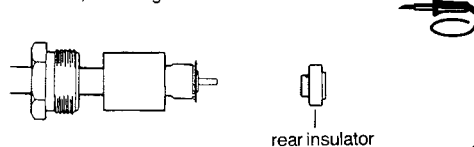
- 2 Fold back braid and push ferrule over dielectric to trap braid between outer sheath and ferrule. Trim off surplus braid.



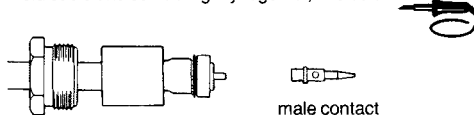
- 3 Trim back dielectric and check the length of the protruding centre conductor.



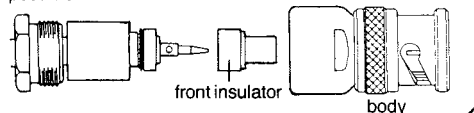
- 4 Tin centre conductor, then slide rear insulator over dielectric, to butt against ferrule.



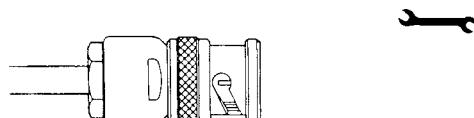
- 5 Fit contact (male for plugs, female for jacks) onto centre conductor, with collar pressed into recess in rear insulator. Hold cable and contact tightly together, and solder.



- 6 Slide plain gasket and clamp nut up to ferrule, trapping braid. Fit front insulator over contact to butt against rear insulator and press sub-assembly into body as far as possible.



- 7 Engage and tighten clamp nut.



Note: a plug body is shown, but these instructions are relevant to both plugs and jacks. The shape of the contacts and insulators may vary from the drawings shown.

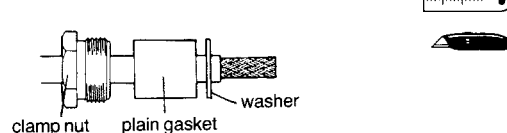
plugs and jacks

captive contact, pressure sleeve

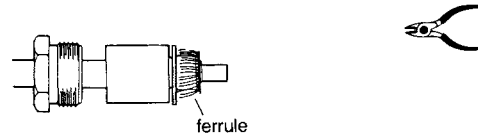
clamp for cable groups 022 & 024

assembly instructions

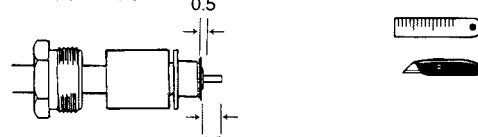
- 1 Slide clamp nut, plain gasket and washer over cable; trim outer sheath from cable as shown.



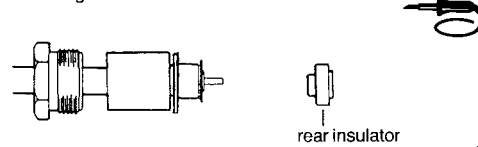
- 2 Fold back braid and push ferrule over dielectric to trap braid between outer sheath and ferrule. Trim off surplus braid.



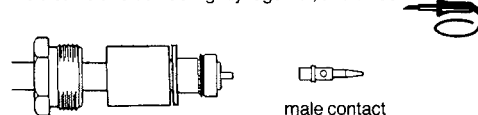
- 3 Trim back dielectric and check length of the protruding centre conductor.



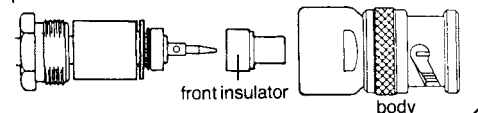
- 4 Tin centre conductor; then slide rear insulator over dielectric to butt against ferrule.



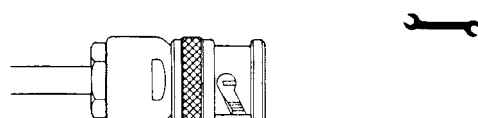
- 5 Fit contact (male for plugs, female for jacks) onto centre conductor, with collar pressed into recess in rear insulator. Hold cable and contact tightly together, and solder.



- 6 Slide washer, plain gasket and clamp nut up to ferrule, trapping braid. Fit front insulator over contact to butt against rear insulator and press sub-assembly into body as far as possible.



- 7 Engage and tighten clamp nut.



Note: a plug body is shown, but these instructions are relevant to both plugs and jacks. The characteristics of the contacts and insulators may vary from the drawings shown.

(A)

(B)