

11BNC-50-3-RG58(J5Y2)

(CF-6.2x5.2x12-CU-NI).

DMC/Daniels Crimp Die Y179 or 197 - 5.4mm AF (0.213") MUST be used for the ferrule

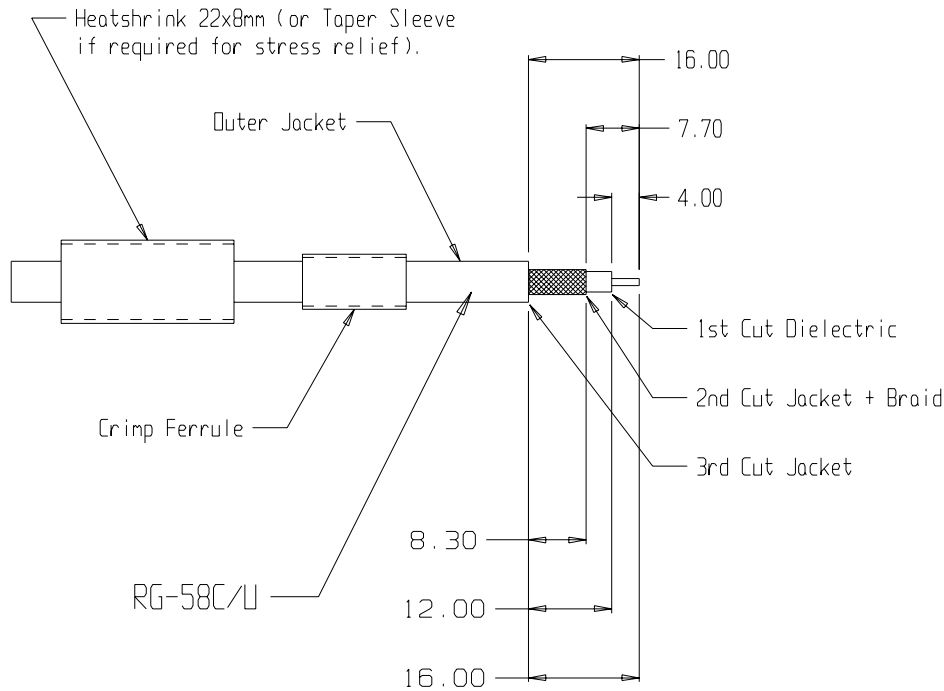
from DMC Die Y197 in HX4 Frame:

5.50 + 5.40 + 5.50mm AF

Note - Pull-Out >98% braid-fracture

implies this is slightly over-crimping

CASA Assembly Instruction Ref. "ASS-J5Y2" (drawing ASS-J5Y2.PRT)



Installation Steps:-

- 1) Prepare Cable End to Drawing detail
- 2) Fit Ferrule (and Heatshrink/Taper Sleeve)
- 3) Crimp Centre Contact to inner conductor
- 4) Flare Braid to receive spigot
- 5) Install Connector Body onto contact & cable
- 6) Slide Ferrule over Spigot & Braid
- 7) Crimp Ferrule with "2C" Hex Cavity
- 8) Install Heatshrink (or taper sleeve).

Schleuniger 207

Cable # 29 (11BNC-50-3-RG58(J5Y2))

Step 1 = 040~04.5 x 3.00

Step 2 = 12.0~12.5 x 1.84

Step 3 = 16.0~16.5 x 0.90

Use the DANIELS "Y197" Crimp Cavity (5.4mm AF hexagonal) for the Ferrule.

 CASA Modular Systems	CUSTOMER : CASA Modular Systems				SIZE	DRAWING Reference No.	ISSUE
	DESCRIPTION : Coax Connector Assembly Instruction				A4	ASS-J5Y2	A
P.O. BOX 38-828, WELLINGTON, NEW ZEALAND TELEPHONE : (64-4) 5687 277 FACSIMILE : (64-4) 5685 161				DRAWN : A.W.D	DATE : 25/06/05	APPROVED : ?	DWG. SCALE : 1:1
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