

# Assembly instruction Series BNC,TNC <sup>v9</sup> No.3079

## Tools and materials required :

Stanley blade  
Scissors, screw driver  
Crimp tool ( see table below )  
Soldering iron 100 Watts  
Solder Sn/Pb 60/40 Ø 0,8mm  
activated rosin flux

Right angle plugs for flexible cables

Cable entry : crimped

Connector types : (e.g.)

16 BNC 50-1-2	16 BNC 50-2-3	16 BNC 50-2-5
16 TNC 50-1-1	16 BNC 50-2-6	16 TNC 50-2-5
	16 BNC 75-2-3	16 TNC 50-2-105
	16 TNC 50-2-3	16 N 50-2-6

This connector  
is supplied  
in 3 parts

Suitable cables : (e.g.)

Centre contact :

Braid :

Crimp tool :

RG 196 A/U  
G 01122

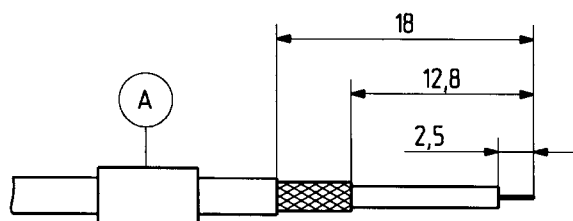
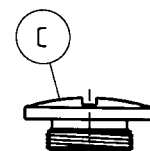
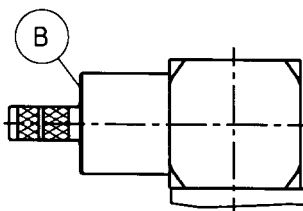
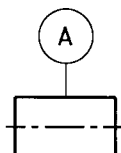
RG 174 /U  
RG 187 A/U

K 02252 d  
G 02232 d

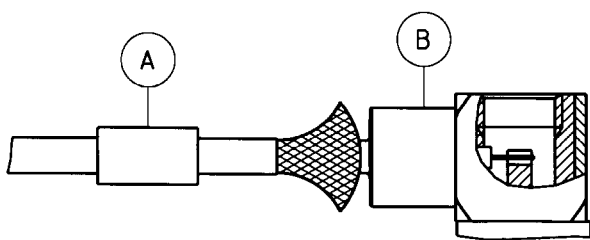
soldered

cavity A

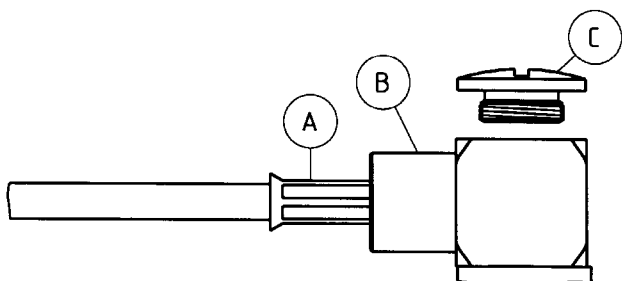
1,2 A ( red )



Slide ferrule A onto cable.  
Prepare cable according to diagram.  
CAUTION : Do not damage braid, dielectric  
and inner conductor of cable.



Splay out braid and insert cable  
in connector body B.  
CAUTION : Ensure that braid lies above  
the crimp neck.



Slide ferrule A over braid  
and crimp as close to connector body B  
as possible.  
Solder inner conductor to contact  
and screw in cover C.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



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