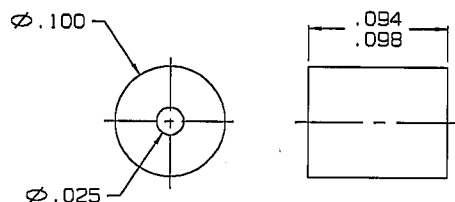


TABLE 1			
DASH NO	CONN TYPE	MATERIAL 	ASSEMBLE PER
-1	UPL250	1-0592-004	SHT 2
-2	UBJ250	1-0593-004	
-3	UPLR250	1-0598-004	

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REVISIONS		105-2158	SH 1
REV	DESCRIPTION	DATE	APPROVED
B	REVISED PER ECD 14710	9-11-02	R/M



105-2158-101
SCALE 6/1

2. TFS-4

1. MATERIAL; PTFE

.XX ±.010
.XXX ±.003
.XXXX±.0010
ANGLES±1°

CRIMP SLEEVE TOOLING

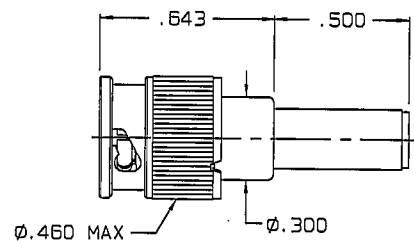
COMMERCIAL HEX

TEI CT4L BASIC TOOL WITH
TEI CD3-19 DIE,
CLOSURE B (.178 HEX)

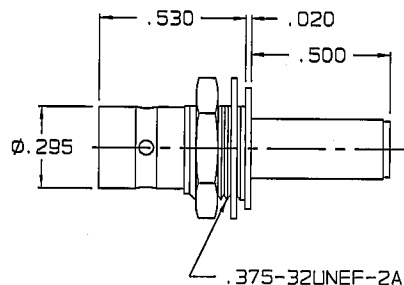
CONTACT TOOLING

COMMERCIAL
INDENTER

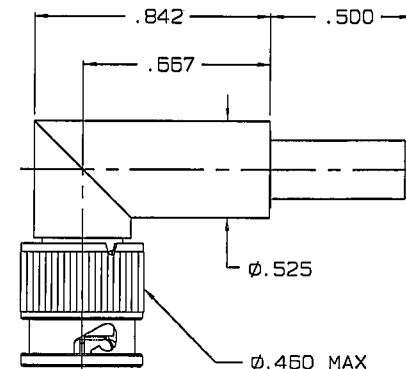
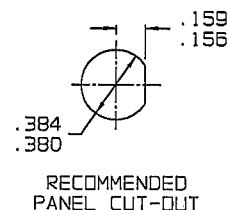
TEI
010-0097 8 PT
010-0098 12 PT



-1



-2



-3

RED INDICATES ORIGINAL

 ADD CONTACT SUPPORT BUSHING 105-2158-101

3. EXAMPLE OF COMPLETE PART NO:

105-2158 - 1

BASIC PART NO.

DASH NO
(SEE TABLE 1)

2. FINISH: BODY: TFS-1A (NICKEL)
CENTER CONTACT: TFS-1B (GOLD)

1. 75 OHM FULL CRIMP COAXIAL "MINI" BNC STYLE
CONNECTORS FOR JUDD WIRE CABLE 740

INTERPRET DRAWING PER MIL-STD-100 DIMENSIONS ARE IN INCHES AND INCLUDE FINISH THICKNESS UNLESS OTHERWISE SPECIFIED		TOL.: UNLESS SPECIFIED .XX .XXX ± .005 .XXXX ANGLES		 TROMPETER ELECTRONICS, INC.	
DRAWN AAH	DATE 9-9-02	MATERIAL:			
CHECKED JLM	DATE 9-10-02	TITLE:		250 SERIES-740	
QUALITY JLM	DATE 9-11-02	FINISH:		SIZE A	CAGE CODE 14949
HANDWRITTEN JLM	DATE 9-11-02	DRAWING NO.		105-2158	
APPROVED R/M	DATE 9/11/02	REV.		B	
CAD FILE NO. 105-2158B	DO NOT SCALE DWG	SCALE NONE	DATE 7-2-02	SHEET 1 OF 1	

NEXT ASSY