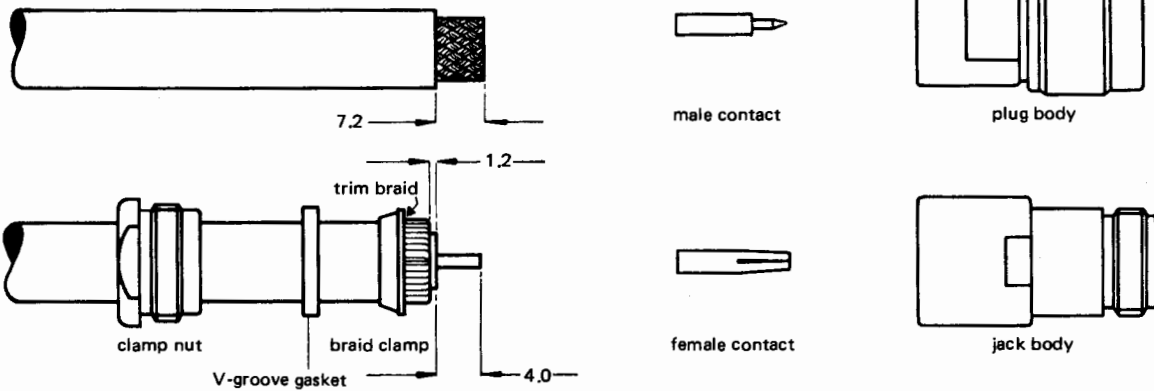


**Fig. 1. Improved MIL style braid clamp, non captive centre contact**

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|---|---|---|
| <ol style="list-style-type: none"> <li>1. Place clamp nut, flat washer (when provided) and V-groove gasket over cable. Note that groove in gasket is towards free end of cable.</li> <li>2. Trim outer sheath from cable, to dimension shown.</li> <li>3. Fit braid clamp over braid so that internal shoulder butts against end of outer sheath.</li> <li>4. Fold braid back over clamp, avoiding crossed wires. Trim off surplus braid as shown.</li> </ol> | <ol style="list-style-type: none"> <li>5. Trim dielectric to dimension shown, and check conductor length is as specified.</li> <li>6. Tin centre conductor.</li> <li>7. Mount contact (male for plugs; female for jacks) over centre conductor to butt against face of dielectric.</li> <li>8. Hold cable and contact firmly together, and solder.</li> </ol> | <ol style="list-style-type: none"> <li>9. Slide V-groove gasket, flat washer (if applicable) and clamp nut up to braid clamp. Ensure V-groove gasket seats on clamp.</li> <li>10. Engage clamp nut in body.</li> <li>11. Holding body and cable rigid, tighten clamp nut to shear V-groove gasket.</li> </ol> |
|---|---|---|



**Fig. 2. Improved MIL style braid clamp, non captive centre contact**

- |  |   |   |
|--|---|---|
| <ol style="list-style-type: none"> <li>1. Place clamp nut, flat washer (when provided) and V-groove gasket over cable. Note that groove in gasket is towards free end of cable.</li> <li>2. Trim outer sheath from cable, to dimension shown.</li> <li>3. Fit braid clamp over braid so that internal shoulder butts against end of outer sheath.</li> </ol> | <ol style="list-style-type: none"> <li>4. Fold braid back over clamp, avoiding crossed wires. Trim off surplus braid as shown.</li> <li>5. Trim dielectric to dimension shown, and check conductor length is as specified.</li> <li>6. Tin centre conductor.</li> <li>7. Mount contact over centre conductor to butt against face of dielectric.</li> </ol> | <ol style="list-style-type: none"> <li>8. Hold cable and contact firmly together, and solder.</li> <li>9. Slide V-groove gasket and clamp nut up to braid clamp.</li> <li>10. Press sub-assembly into body as far as possible.</li> <li>11. Engage clamp nut in body.</li> <li>12. Holding body and cable rigid, tighten clamp nut to shear V-groove gasket.</li> </ol> |
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