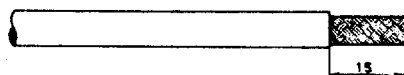
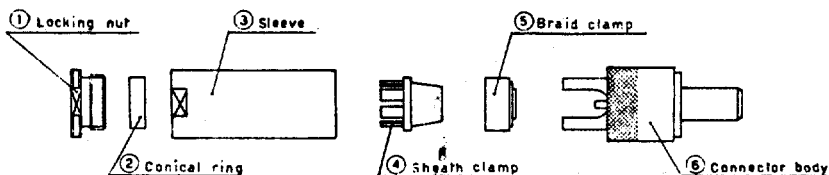




# INSTRUCTION FOR ASSEMBLY OF CLAMP TYPE COAXIAL CONNECTOR

421-004/25 PM

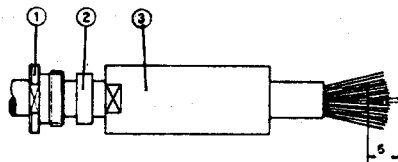
Foglio 1/2



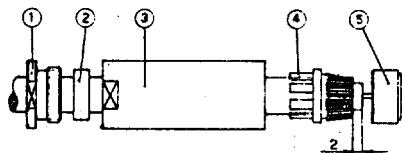
## Cable type:

Siemens 2YCCY 0,7/4,4 (2/100)

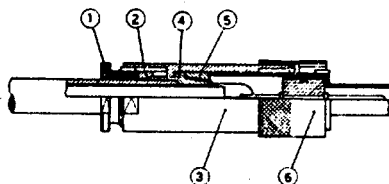
Cut 15 millimeters of external sheath being careful not to damage the braids.



Insert on the external sheath the locking nut (1), the conical ring (2) and the sleeve (3); turn back the first braid of tinned copper and cut the insulating layer between the braids. Remove 6 mm of dielectric taking care not to damage the inner conductor. Comb both braids with a metal brush until all wires are parallel.



Insert the sheath clamp (4) and double back the braids to the right length as indicated in fig. Press tightly the braid clamp (5) over the braid.



Insert the prepared cable end into the body (6) and solder the inner conductor. Screw the sleeve (3) on the body (6) push in the conical ring (2) and locking nut (1). Block tightly the locking nut (1).