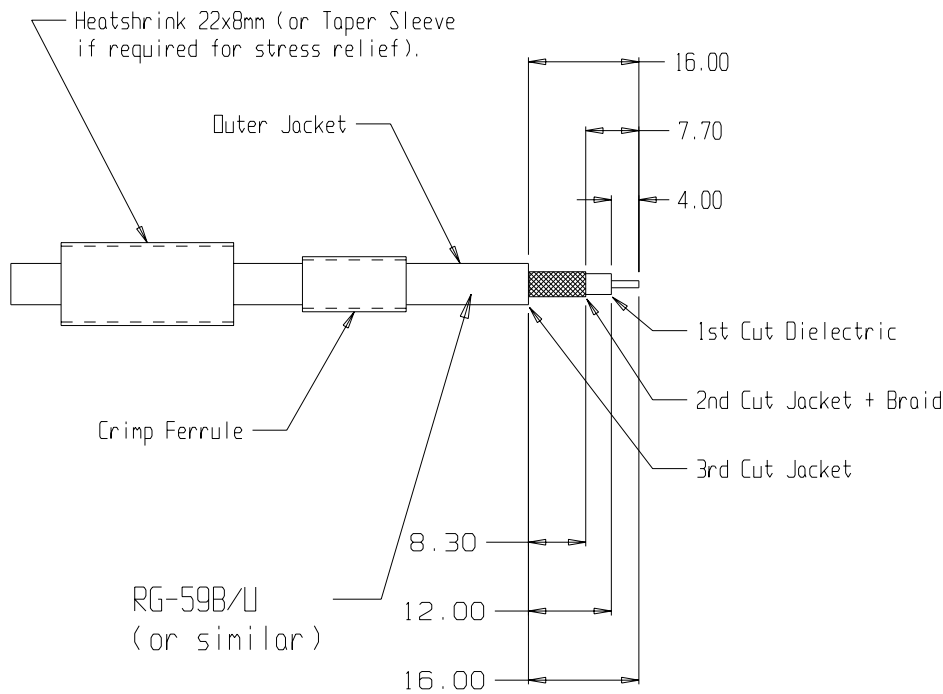


Assembly & Cable Preperation details for the following CASA Semi-Crimp Coaxial Connectors:-
Note - Double screened cables GO4223D or GO-3232D-1 etc may be used provided the single screen crimp ferrule is substituted with the double screen part (CF2703/4...).

11BNC-75-3-BT3002...
11BNC-75-4-RG59...

CASA Assembly Instruction Ref. "ASS-11B7" (drawing ASS-11B7.PRT)



- Installation Steps:-
- 1) Prepare Cable End to Drawing detail
 - 2) Fit Ferrule (and Heatshrink/Taper Sleeve)
 - 3) Crimp Centre Contact to inner conductor
 - 4) Flare Braid to receive spigot
 - 5) Install Connector Body onto contact & cable
 - 6) Slide Ferrule over Spigot & Braid
 - 7) Crimp Ferrule with "2C" Hex Cavity
 - 8) Install Heatshrink (or taper sleeve).

Use the SUHNER "YELLOW" Crimp Cavity (6.5mm? AF hexagonal) for the Ferrule.

JOB No.
26xx

CASA Modular Systems P.O. BOX 38-828, WELLINGTON, NEW ZEALAND TELEPHONE : (64-4) 5687 277 FACSIMILE : (64-4) 5685 161	CUSTOMER : CASA Modular Systems		SIZE	DRAWING Reference No.	ISSUE
	DESCRIPTION : Coax Connector Assembly Instruction		A4	ASS-11B7	A
DRAWN : A.W.D		DATE : 05/10/00	APPROVED : ?	DWG. SCALE : 1:1	© COPYRIGHT : CASA Modular Systems ALL RIGHTS RESERVED