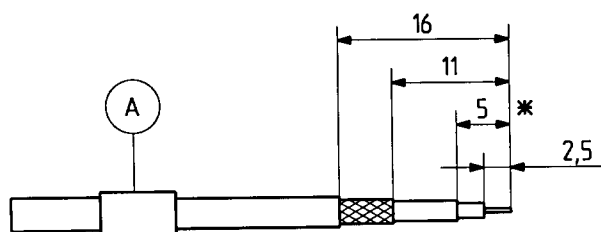
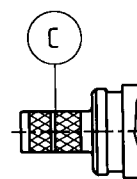
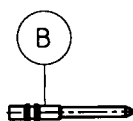
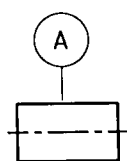
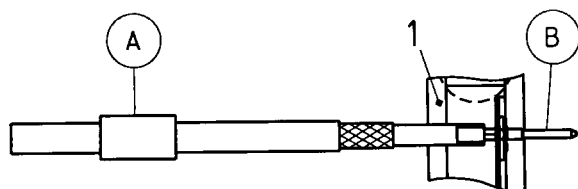


# Assembly instruction Series QLA<sub>U5</sub> No.27020

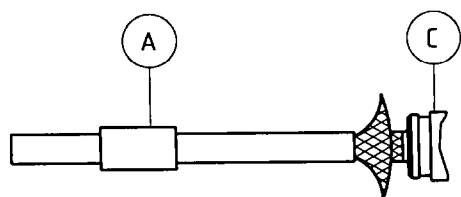
Tools and materials required :  Stanley-blade Scissors Crimp tool (see table below)	Straight connectors for flexible cables	
	Cable entry : SUHNER Full-Crimp	
	Connector types : (e.g.) 11 QLA 01 - 2 - 13c	
This connector is supplied in 3 parts	Suitable cables e.g.:	G-01130 HT-4
	Centre contact :	cavity 1
	Braid :	cavity A
	Crimp tool :	1A ( rot )



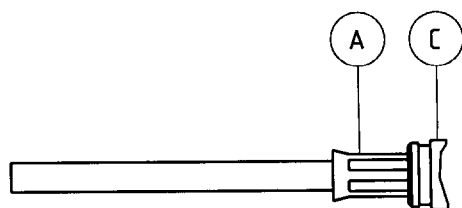
Slid ferrule A onto cable.  
Prepare cable according to diagram.  
CAUTION : Do not damage braid, dielectric and inner conductor of cable.  
\* Prepare semi conducting layer to diagram!



Push contact B over inner conductor of cable to abut cable dielectric and crimp with cavity 1.



Splay out braid and insert cable in to connector body C.  
CAUTION : ensure that semiconductor layer enters the crimp neck.



Slide ferrule A over braid and crimp as close to connector body C as possible.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text siehe Rückseite