Assembly instruction Series N ... No. 27035

Tools and materials required: Stanley blade Scissors Crimp tool (see table below)		Straight connectors for flexible cables		
		Cable entry: SUHNER Full-Crimp		
		Connector types: (e.g.)		
		11 N 50 – 6 – 1c		
This connector is supplied in 3 parts	Suitable cables e.g.:	S 06132 D		
	Centre contact:	cavity 3		
	Braid:	cavity D		
	Crimp tool:	3 D (violett)		
A 16,5 6,5 5,5		Slide ferrule A onto cable. Prepare cable according to diagram. CAUTION: Remove Aluminium type between the two blaided sreens.		
		Push contact B over inner conductor of cable to about cable-dielectric and crimp with insert 3.		
		Splay out braid and insert cable in connector body C until contact B engages perceptibly. Ensure that braid lies above the crimp neck.		
		Slide ferrule A over braid and crimp as close to connector body C as possible.		

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.

