

Assembly instruction Series N u9 No. 27042

Tools and material required :

Stanley blade
Scissors
Soldering iron 150 Watts
Solder Sn/Pb 60/40
activated rosin flux
Spanner 11 mm (74 Z-0-0-2)

Straight cable connectors for flexible cables

Cable entry : Screw-type

Connector types : (e.g.)

11 N 75 - 2 - 2c	11 N 75 - 3 - 4c 21 N 75 - 3 - 3c	11 N 75 - 4 - 3c
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This connector
is supplied
in 8 parts.

Suitable cables : (e.g.)

Centre contact :

Aussenleiter :

RG 179 B/U

G 03233 D

RG 59 B/U

soldered

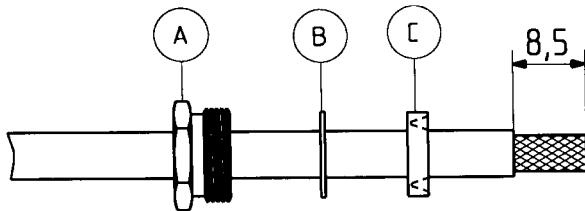
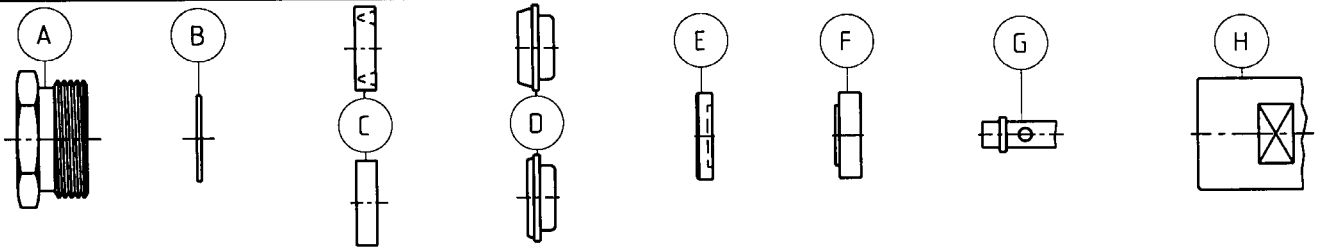
soldered

soldered

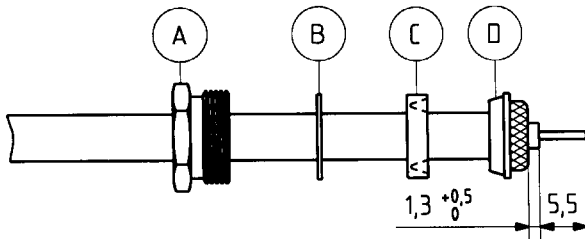
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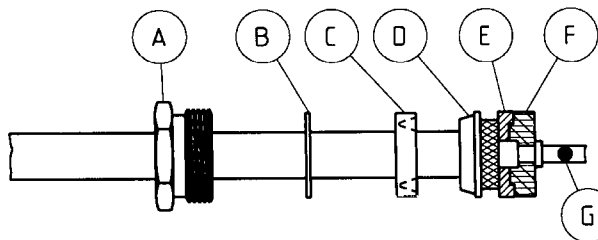
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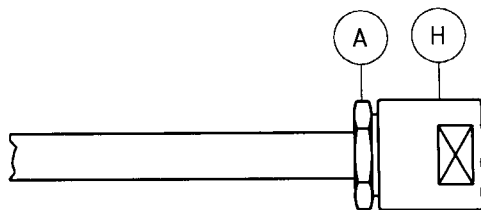
Slide nut A, washer B and gasket C onto cable.
Prepare cable according to diagramm.
CAUTION : Do not damage braid!



Position braid clamp D so that its shoulder fits
against cable sheath.
Fold back braid over clamp D and trim overlapping
braid.
Cut back dielectric 5,5 mm perpendicular to
cable axis.
Do not damage inner conductor.
Check dimension of 1,3 mm.



Position bushing E and insulator F.
Heat inner contact G using a soldering iron
and flow small amount of solder into bore.
Push cable inner conductor into bore, immediately
remove soldering iron to prevent melting of the dielectric.



Push prepared cable into connector body H,
and tighten nut A. (Torque 4 Nm)
Do not rotate cable in connector body.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER AG CH-9100 HERISAU

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