Assembly instruction Series N un No. 27064

Tools and materials required:		Straight connector for flexible cables
Small saw : SUHNER 74 Z – 0 – 0 – 12 Knife or razor blade Scissors, file Crimp tool (see table)		Cable entry: SUHNER Full Crimp
		Connector types: (e.g.)
		11 N 50-7-37/16 N 50-7-28/24 N 50-7-24/25 N 50-7-24
This connector is supplied in 3 parts.	Suitable cable:	RG 393/U
	Centre contact:	cavity 4
	Braid:	cavity D
	Crimp tool:	4 D
	18,5 9,5 6	Slide ferrule A onto cable. Prepare cable according to diagram. CAUTION: Do not damage braid and inner conductor of cable!
		Push contact B over inner conductor of cable to abut cable dielectric and crimp.
		Splay out braid. Insert centre contact B into connector body C as far as stop. Ensure that braid lies above the crimp neck.
		Slide ferrule A over braid and crimp as close to connector body C as possible.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this servise.



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