

Assembly instruction Series N No. 27070

Tools and materials required:

Small saw : SUHNER 74 Z-0-0-12
 Knife or razor blade
 Scissors, file
 Crimp tool (see table)

Straight connector for flexible cables

Cable entry: SUHNER Full Crimp

Connector types: (e.g.)

11 N-50-7-61 / 24 N-50-7-25

This connector
 is supplied
 in 3 parts.

Suitable cable:

RG 393/U ; EF 393

Centre contact:

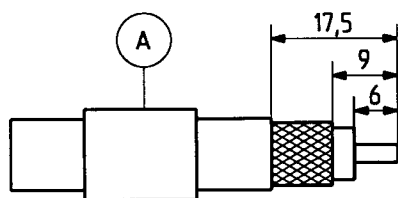
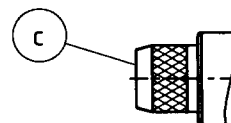
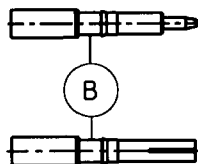
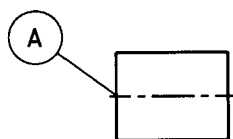
cavity 2,5

Braid:

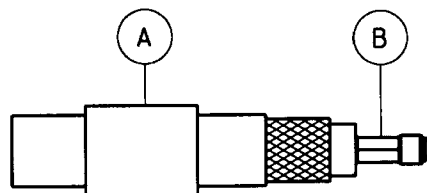
cavity D

Crimp tool:

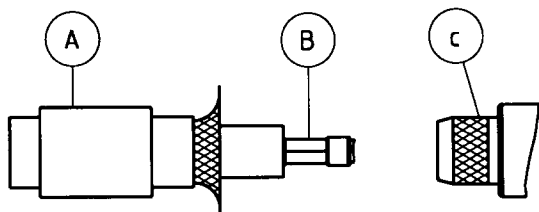
76 Z-0-7-8



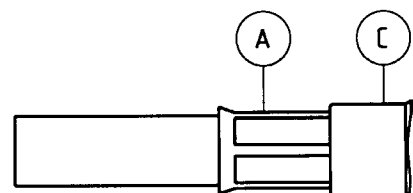
Slide ferrule A onto cable.
 Prepare cable according to diagram.
 CAUTION: Do not damage braid and inner conductor
 of cable!



Push contact B over inner conductor of cable
 to abut cable dielectric and crimp.



Splay out braid.
 Insert centre contact B into connector body C as far as stop.
 Ensure that braid lies above the crimp neck.



Slide ferrule A over braid
 and crimp as close to connector body C as possible.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text: siehe Rückseite